



### TRANSFORMER COMPANY



# MGM Transformer Company

## Company Profile

MGM Transformer Company was established in 1975 as a dry transformer manufacturer. After the acquisition of *Sierra Transformer Company* in 1982, MGM introduced liquid units to its product line. By 1990, MGM Transformer had grown to become the largest independent transformer manufacturer west of the Mississippi.

To continue the growth of products within the transformer world, MGM Transformer Company opened a 125,000 square foot satellite manufacturing plant in 1991 for the production of 600V class general purpose lighting transformers. Presently, there are warehouse operations in major cities throughout the continental United States.

The last two decades saw a significant growth in the SCR/VFD drives industry, as users have looked for ways to improve efficiencies to reduce power costs. MGM Transformer Company has responded to this new demand with an engineering staff that specializes in the application and design of these sophisticated systems. Consequently, the company has become an established leader of drives isolation transformers.

Located on a five-acre site just southeast of metropolitan Los Angeles, the manufacturing plant encompasses 120,000 square feet. Adjacent to the manufacturing plant is a separate 20,000 square foot facility, housing offices for administration, engineering and sales.



MGM Transformer Company manufactures transformers in eight major categories:

### **Special Design Dry Type Transformers:**

9kVA to 10MVA 1- and 3-Phase 600V to 34.5kV K-Factor Ratings Retrofit Applications Zig-Zag Grounding

#### **Dry Type Substation Transformers:**

75kVA to 10MVA 5kV to 34.5kV Indoor and Outdoor Primary Load Interrupter Switch (optional)

#### **Liquid Filled Substation Transformers:**

500kVA to 10MVA 5kV to 34.5kV Indoor and Outdoor Primary Load Interrupter Switch (optional)

#### **Dry Type Drives Isolation Transformers:**

6, 12, 18, 24 and 36-Pulse 15kVA to 10MVA 600V to 34.5kV Indoor and Outdoor

### **Liquid Filled Drives Isolation Transformers:**

6, 12, 18, 24 and 36-Pulse 200kVA to 10MVA 5kV to 34.5kV Indoor and Outdoor

### 600V Class General Purpose Transformers:

9kVA to 1,500kVA, 3-Phase 10kVA to 500kVA, 1-Phase

# Special Design Dry Type Transformers



9kVA-10MVA, 2.4kV/5kV, 3 phase 30kVA-10MVA, 15kV, 3 phase 500kVA-10MVA, 34.5kV, 3 phase 9kVA-2,500kVA, 600V, 3 phase 10kVA-1,667kVA, 2.4kV/5kV, 1 phase 15kVA-3,333kVA, 15kV/34.5kV, 1 phase 10kVA-500kVA, 600V, 1 phase

DESIGN SPECIFICATIONS

Aluminum/Copper 150°C / 115°C / 80°C or Special Request 220°C insulation NEMA standard/special sound levels ANSI standard/special BIL levels Dip/bake or VPI (upon request) **UL** K-factor ratings UL/CUL/CE/CSA listings (check with factory) Multi-voltage input/output 50/60/400 Hz OEM core and coil Multiple electrostatic shields Design to meet customer impedance and loss criteria Zig-Zag Grounding

MGM Transformer Company has established itself as a custom manufacturer of dry type transformers. With the exceptionally large and experienced engineering staff, the ability to design to the varying criteria of differing industries, while maintaining short lead times, has positioned the company as a leader in the transformer industry. Core and coil application for regulators and UPS systems, low loss/high efficiency drives isolation transformers, and K-factor rated substation transformers for retrofit are but a few of the special transformers MGM has designed and manufactured.

Within the Special Design Dry Type transformers, MGM employs three winding styles based on kVA, voltage and BIL requirements. The ability to select a specific winding style assures the highest degree of mechanical strength under short circuit stress conditions and suitability for different voltage classes.

Most transformer companies offer standard engineered products only, and ask the users to make it fit their applications. MGM however, can engineer the product both electrically and mechanically to fit any given and unique application.

# Substation Transformers



For over four decades, MGM Transformer Company has been a reliable source for quality unit substation transformers. Our standard designs cover the full range of requirements from 600V to 34.5kV, 500kVA to 10,000kVA, in both liquid and dry type.

As an engineering oriented transformer company, we maintain a large engineering staff. Our experience in working with various switchgear manufacturers enables us to design the high voltage/low voltage switchgear interface, assuring the proper match in the field. Flex connectors can be supplied.

Non-standard substation designs are also available for special situations such as failed unit retrofitting or PCB replacement.

All manufacturing processes are done on the premises. This advantage, along with a large inventory of electrical steel and wire, assures our customers of the industry's shortest lead times, regardless of the interface requirements.

	* R A N G E	3 - P H A S E	
		500kVA-10MVA, 2.4/5	kV
		500kVA-10MVA, 15kV	
		500kVA-10MVA, 34.5k	V
DESIGN SPEC	IFICATIONS		
		Aluminum/Copper	
		150°C / 115°C / 80°C	
		220°C insulation	
		Indoor/outdoor	
		ANSI standard/special	BIL levels
		Dip/bake or VPI (upor	n request)
		UL K-factor ratings	
		UL/CUL/CSA listings (	check with factory)
		*DOE 2016 Compliant	



## Substation Transformers



### \*RANGE 3-PHASE

500kVA-10MVA, 2.4/5kV, 3 phase only 500kVA-10MVA, 15kV, 3 phase only 500kVA-10MVA, 34.5kV, 3 phase only

#### DESIGN SPECIFICATIONS

Aluminum/Copper
55°C, 65°C and 55°C / 65°C

OA, OA/FFA, OA/FA

ANSI standard/special BIL levels
Indoor/Outdoor
Silicone/FR3/Mineral
Designed per ANSI/IEEE and NEMA

\*3,750kVA and above have a mininum low voltage of 2400 Volts

MGM Transformer Company has built a reputation for providing rugged, conservatively designed substation transformers.

Our experienced manufacturing team, backed by a rigorous QA/QC system requirement, results in a superior transformer in quality and performance. With an extensive inventory of raw materials on site, industry's shortest lead times are maintained.

As a benefit to our customers, fused and nonfused 600A 15kV load interrupter switches are maintained in inventory. These can be mated to our transformers and shipped in the same short cycle lead time as transformers without switches.



## Drives Isolation Transformers



### Dry Type Drives Isolation 750kVA 12-Pulse

Primary 3.3kV, Secondary 1,700/1,700Y 50Hz; 125°C Rise; Copper Wound; Electro-Static Shield; Thermoswitches in Coils

# Dry Type

MGM Transformer Company has earned the respect of the major drives manufacturers as a supplier of reliable, high quality drives isolation transformers. All transformers are custom-designed to meet the customer's exact specifications, using the latest ANSI/IEEE criteria for harmonic loads. Derated standard distribution transformer designs are never used.

As a design-and-build transformer company, we pride ourselves on our large and experienced engineering staff whose extensive experience in the drives industry has resulted in our success as a supplier of these special transformers. Applications ranging from pumps and fans, to heavy duty-cycle steel rolling mills, have been designed and manufactured.

We manufacture both liquid filled and dry type, from 15kVA to 10MVA. Our customers benefit because we are able to provide the best solution for any specific application.

#### RANGE

15kVA-1,500kVA, 600V 15kVA-10MVA, 5kV to 34.5kV

#### DESIGN SPECIFICATIONS

ANSI C57 (applicable section(s))

IEEE (applicable section(s))

Indoor/outdoor
6, 12, 18, 24 and 36-Pulse applications

220°C insulation

150°C / 115°C / 80°C / special design rise

Aluminum/copper

Electro-static shield(s)

Thermal switches



## Drives Isolation Transformers

Liquid Filled

### Liquid Filled Drives Isolation 1,000kVA 12-Pulse

Primary 4.3kV, Secondary 2,100/2,100Y; 65°C Rise; Copper Wound; Electro-Static Shield; Mineral Oil



RANGE 3-PHASE

200kVA-10MVA, 5kV to 34.5kV

DESIGN SPECIFICATIONS

ANSI C57 (applicable section(s))

IEEE (applicable section(s))

Indoor (FR-3/silicone)

Outdoor (Mineral Oil)

6, 12, 18, 24 and 36-Pulse applications

55°C, 65°C and 55°C / 65°C

OA, OA/FFA, OA/FA

Aluminum/copper

Electro-static shield(s)

To meet the demands of drives applications, special design and manufacturing processes are utilized. Engineering's approach is to account for worst case scenarios, assuring conservative designs leading to long transformer life, even under severe applications. Manufacturing utilizes special winding techniques and equipment along with precision assembly and blocking methods, to maintain electrical and mechanical integrity while under stress.

MGM Transformer Company specializes in working with drives manufacturers to design and supply transformers to meet their exact equipment requirements. Once specifications are determined, a matrix of designs and pricing can be established for the manufacturer, streamlining the ordering process.

With a product range to 10MVA in both liquidfilled and dry type, and an engineering staff capable of designing to most any application, MGM Transformer Company is positioned as a leader in drives isolation transformer manufacturing.



## General Purpose Transformers



MGM Transformer Company has established a national distribution network with locations in major cities in the continental U.S. Because of immediate availability from warehouse inventories and competitive pricing, MGM has become one of the leaders in this industry.

In addition to the standard warehouse products shown on this page, each warehouse location can supply, by special order, virtually any 600V class transformer to meet customer specifications. For a sampling of the requirements that can be supplied, please refer to the "Special Design Dry Type Transformers" page.

RANGE 3-PHASE

9kVA-1000kVA, 480D-208Y/120V, 3 phase 9kVA-1000kVA, 480D-240D/120V, 3 phase 10kVA-500kVA, 240x480-120/240V, 1 phase

DESIGN SPECIFICATIONS

Aluminum & Copper

150/115/80°C temperature rise
6 primary taps: 2-2½% FCAN;

4-2½% FCBN

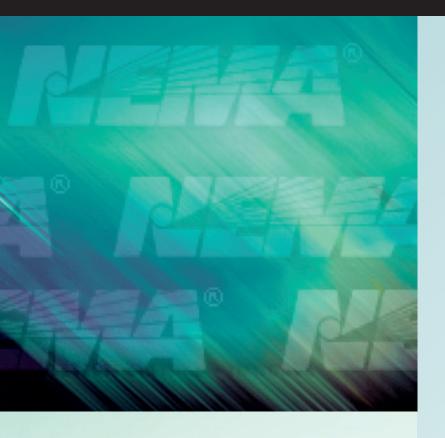
220°C UL insulation

NEMA 1/NEMA 3R (with kit)

UL listed



## DOE 2016



Single-Phase Efficiency		
Rated Capacity (kVA)	Minimum Efficiency (%)	
15	97.7	
25	98.0	
37.5	98.2	
50	98.3	
75	98.5	
100	98.6	
167	98.7	
250	98.8	
333	98.9	

Three-Phase Efficiency		
Rated Capacity (kVA)	Minimum Efficiency (%)	
15	97.89	
30	98.23	
45	98.40	
75	98.60	
112.5	98.74	
150	98.83	
225	98.94	
300	99.02	
500	99.14	
750	99.23	
1000	99.28	

he US Department of Energy (DOE) has regulated the energy efficiency level of low-voltage (LV) dry-type distribution transformers in US since 2007, and liquid-immersed and medium-voltage (MV) dry-type distribution transformers since 2010.

The US Department of Energy has mandated new higher efficiency levels for Low and Medium Voltage distribution transformers effective January 1st 2016.

DOE's CFR (Code of Federal Regulation) title 10, part 431 defines the current energy efficiency standards for distribution transformers sold in US also known as TP1 energy efficiency levels as adopted by NEMA. Effective Jan. 1st 2016 DOE's CFR 10 p.431 will require new higher levels of Energy Efficiency for transformers installed in any US territory as published in the Federal Register Vol. 78, No. 75 on April 18, 2013.

Any Distribution transformer manufactured on or after Jan. 1st 2016 and sold in any US state will have to comply with the new energy efficiency levels defined by this document.

According to DOE, the new energy efficiency levels will reduce energy losses by an average of 18% in low voltage dry-type distribution transformers and by 13% in medium voltage dry-type transformers.





## DOE 2016





he resulting environmental benefits and savings for customers are both significant. Over the next 30 years, DOE projects savings of up to \$12.9 billion in total costs for consumers, saving families and businesses money while reducing energy consumption. The new energy efficiency standard's positive environmental impact includes 3.63 quadrillion BTU's of energy saved during the above mentioned period, that translates in avoiding 265 million metric tons of CO2 emissions equivalent to the annual emissions of about 52 million automobiles.

MGM proudly supports these changes and the environmental benefits that will result from them. As a result of an exceptional team effort involving all MGM departments, manufacturing plants and warehouses, today we are ready to provide our customers with a completely redesigned DOE 2016 compliant product line which utilizes leading edge technologies and very high quality materials providing a technically advanced cost efficient solution for the most demanding customer applications.



### Liquid-Filled

kVA	Single Phase Efficiency	kVA	Three Phase Efficiency
10	98.70	10	98.65
15	98.82	30	98.83
25	98.95	45	98.92
37.5	99.05	75	99.03
50	99.11	112.5	99.11
75	99.19	150	99.16
100	99.25	225	99.23
167	99.33	300	99.27
250	99.39	500	99.35
333	99.43	750	99.40
500	99.49	1000	99.43
667	99.52	1500	99.48
833	99.55	2000	99.51
		2500	99.53

### **Dry-Type**

		Three Phase		
	BIL			
kVA	20-45 kV	46-95 kV	>=96 kV	
	Efficiency(%)	Efficiency(%)	Efficiency(%)	
15	97.50	97.18	NA	
30	97.90	97.63	NA	
45	98.10	97.86	NA	
75	98.33	98.13	NA	
112.5	98.52	98.36	NA	
150	98.65	98.51	NA	
225	98.82	98.69	98.57	
300	98.93	98.81	98.69	
500	99.09	98.99	98.89	
750	99.21	99.12	99.02	
1000	99.28	99.20	99.11	
1500	99.37	99.30	99.21	
2000	99.43	99.36	99.28	
2500	99.47	99.41	99.33	

MGM Transformer Company is pleased to list a sample of our satisfied customers. For more information, please contact the factory.

Rockwell Reliance ABB Toshiba Industrial & Commercial	Lloyd Controls Ansaldo-Ross Hill
Toshiba	
Industrial & Commercial	Control Techniques
industriat & Commerciat	
General Electric	Motorola
Siemens	LTV Steel
Westinghouse	Toyota
Proctor & Gamble EATON	Hewlett-Packard
Petrochemical	
Amoco Oil	Shell Oil
Arco	Exxon
Chevron Mobil Oil	Unocal
Pulp & Paper	Coorgia Pacific
Weyerhauser Eddy Paper	Georgia-Pacific
Municipalities & Utilities	
AT&T	Pacific Bell
Commonwealth Edison	Iowa Power & Light
L.A. Department of	Wisconsin Power & Ligh
Water & Power	Pacific Gas & Electric
Metropolitan Water District Florida Power & Light	Edison International
Architects & Contractors	
ARAMCO	Fluor Daniel
Bechtel	Ralph M. Parsons Co.
Brown & Root	Black & Veatch
Universities / Labs	
UCLA	University of Michigan
UC Berkeley	University of Minnesota
UC San Diego	Lawrence Livermore Lab
Fermilab	Argon National Lab



Quality

you can see



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