# PORTWEST®

EST. 1904 • OVER 100 YEARS' EXPERIENCE IN EVERY STITCH



# PORTWEST. ONE STOP SHOP FOR ALL SAFETY NEEDS

Portwest<sup>®</sup> is the world's fastest growing workwear company and with a complete range of over 400 safety products our aim is to be your single source of workwear, safety footwear, PPE and work gloves. The Portwest Product Promise guarantees better quality, service and value.

# THE PORTWEST ADVANTAGE:

- 1 Over 100 Years of Experience in Every Stitch
- 2 Always Innovating and Researching Latest Trends and Technologies
- **3** World Class Design Team Creating Pioneering Designs
- 4 State of the Art Manufacturing Facilities 4 Fully Owned Factories
- 5 Global Product Certification Guaranteeing Quality & Safety
- 6 Cutting Edge **Digital Ordering Platform** Making it Easy to Work with Us
- 7 Drop Ship Service Direct from our Warehouse to Your Customer
- 8 Fast Reliable Customer Support Guaranteed 24/7
- **9 Only Sell to Resellers** Portwest will Never Compete with Your Business



PORTWEST IS A REGISTERED TRADEMARK OF PORTWEST.

1904 - 2020 4-500+ Individual SKU's



**70,000**°°

Louisville, KY Warehouse Capacity

96%

Line Fill Rate





Fully Owned Factories

35

In-House Designers and Product Managers

4,500

Staff Employed Globally

**2130** 

Countries Covered with Customer Service Staff

# LOCAL DRAPER TO GLOBAL MANUFACTURER

### Family owned since 1904

Charles Hughes, son of a small farmer on the Wild Atlantic coast, was determined to have the best workwear and footwear when he founded his business in 1904. Over 100 years later his core principles of exceptional design, quality, value and service still apply today.





Warehouse and Sales

Portwest's strategically located

Sales Office and Warehouse are in

### Manufacturing

Portwest products are manufactured across Europe, Asia and Africa. Portwest own four ultra-modern factories in Bangladesh (X2), Myanmar and Ethiopia, giving us full control of our exceptional quality, fast lead times and ethical sourcing. Our factories are Worldwide Responsible Accredited Production (WRAP) certified, meaning customers can be assured that all Portwest products are manufactured ethically and responsibly.

### Full International Testing and Certification

Portwest takes safety seriously. All products are independently tested to the highest international standards. Portwest Certificates and Declarations of Conformity can be downloaded from www.portwest.com

### **Customer Service**

24/7/365

B2B Portwest's website customers to check stock, place orders and receive order confirmation within minutes.

www.portwest.com

### Connect With Us

- twitter.com/portwest
  - linkedin.com/company/portwest
- facebook.com/portwest
- instagram.com/portwesthq
- voutube.com/user/PortwestTV/videos

### Same Day Shipping

All orders received via the Portwest

# **Portwest Only Sell**

To Resellers

Office

Louisville, KY

Portwest sell the best products at the best prices. A true one stop shop for local safety and industrial distributors and national retailers. Our customers know they will never have to compete with Portwest in their own market place.



website are processed within 45 minutes. Orders received via email. fax or phone are shipped within 24 hours of receipt. Order online at www.portwest.com









### **Industry Associations**

Portwest is a member of the leading safety industry research and technology centers.

### **Very Big & Very Small Sizes Available**

A comprehensive range of very small to very big sizes on our best-selling garment and footwear styles.

### Innovation and Design

Portwest's expert design team comprises industry leading technical Product Managers and Designers. The team combines the latest research in materials and design with industry feedback and a passion for quality to develop and continually improve the product offering. In this catalog, there are over 100 innovative new designs.

# CUSTOM MADE TO SUIT ALL NEEDS



# Portwest creates customized products for thousands of customers throughout the USA each year.

The Technical Design Team works closely with customers to design individual products or full ranges. They work with independent notified bodies enabling certification to all international standards. Portwest has different service and customization options to choose from.



## STEP ONE: Choose the Type of Service You Require



Custom Express is a fast, efficient service using **stock fabrics** and colors to guarantee industry leading production times.

# CUSTOM SPECIAL PORTWEST.

Custom Special is a fully customized service using **customized fabrics** and colors that are made to order.

# STEP TWO: Choose Your Design Option



Personalized:
Portwest designs,
your branding



0R

**Custom Changes:**Portwest designs,
your custom changes



Made to Order: Your design and specification, your product

Contact Your Local Area Sales Manager For More Information

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## PACKING QUANTITIES

1. This indicates how many products are packed per box and carton. All of our products are normally sold one size and one color per carton.

2. Unit of Sales (UOS) This is the minimum order quantity of a product. Unless indicated otherwise the UOS is normally one piece or one pair.

Where pack symbols are colored orange 3. the UOS is greater than 1.



10 = Inner Box

200 = Total Outer Carton Quantity

Example 1 UOS=1

In this case the UOS = 1 piece



Example 2

UOS=3000

100 = Inner Box

500 = Mid Pack

3000 = Total Outer Carton Quantity

In this case the outer carton quantity is the UOS and is color coded orange to show this.
Ordering 1 unit = 3000 pieces when the order is placed.



Example 3

UOS=10

In this case the inner box is the UOS and is colored orange to

Example 3 10 = Inner Box

x30 = Total Outer

Carton Quantity

(300)



Example 4 50 = Inner Box

x10 = The Number of Inner Boxes Per Mid Pack

Example 4 UOS=50

x6 = The Number of Mid Packs

Inner Boxes Per Carton (10x6 = 60)

Number of Individual Pieces Per Carton (50x10x6 = 3000)

In this case the inner box is the UOS and is colored orange to show this.







### Performance like no other

Our award-winning design team has been busy researching the latest trends, cutting edge fabrics and smart components to deliver revolutionary new designs.





### **Functionality and Quality at our Core**

Innovation, quality materials and expert construction define Portwest designs.

### **OUR DESIGN PROCESS**









Wearer

trials





PW365 10 p



Testing &

Production

Distribution

Research

Design

Development

Certification



T601 20

PS15 222<sub>D</sub>



Portwest offers powerful protection against multiple hazards in various industries. We are your one stop shop for head to toe safety solutions.



### **KEY INDUSTRIES**



OIL & GAS



WELDING



**PUBLIC SAFETY** 



**TRANSPORT** 



CHEMICAL



CONSTRUCTION



WAREHOUSING



**MANUFACTURING** 

# AND MANY MORE

### **HAZARDS**



**FLAME** 



**ELECTRIC ARC** 



**CHEMICAL** 



**MOLTEN METAL** 



HEAT



COLD



VISIBILITY



**RAIN** 







# TEPE Innovative Fabric Finishes used to Enhance Garment Performance.





### SPLASH, OIL + STAIN

- Helps protect fabric from oil and grease
- ☑ Drives away dirt and grime
- Aids the release of stubborn stains when washing
- Helps retain fabric softness





## WATER RESISTANT

- Extreme water resistance
- Water beads away from the fabric
- V Repels dirt and helps prevent stains
- Allows for garment breathability
- Enhanced stain removal





## DRYING + WICKING

- Wicks moisture away from the skin
- Keeps fabric fresh and comfortable
- ☑ Retains fabric brightness
- Powerful protection from stains
- Enhanced garment breathability
- ✓ Blocks bad odors

# EZE- ZIP

The first major zipper fastening technology for a century

#### INNOVATIVE ZIPPER TECHNOLOGY

- Ideal for those wearing gloves
- Easy to work
- Easy to close
- ✓ Ideal for left or right handed users
- Both hands are equal
- ✓ No more fraying or broken zippers

### EXCLUSIVE ZIPPER DESIGN





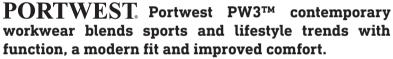


TEXPEL AND EZEE ZIP ARE TRADEMARKS OF PORTWEST





# PERFORMANCE WORKWEAR



Utilizing premium fabrics, products are engineered for flexibility across a diverse range of industry and trades and offer exceptional value.





Ezee Zip<sup>TM</sup> is a highly innovative zipper technology available exclusively from Portwest. It brings to the market the first major innovation in zipper fastening technology for a century. Ideal for left or right handed users, Ezee Zip is easy to work and securely fasten. Constructed using the highest quality components and engineering, Ezee Zip guarantees no more fraying or broken zippers.







Texpel™ Splash is an extremely water resistant fabric finish which ensures water beads up and rolls off the fabric surface. This premium finish also repels dirt and helps prevent stains to keep your garment looking cleaner for longer.



Texpel $^{\text{IM}}$  SOS, Splash, Oil and Stain is a premium fabric finish which repels oil and liquids, causing them to bead up and roll off the fabric surface. The finish also helps release stains in the washing process, keeping garments looking cleaner for longer.



 $HiVisTex^{TM}$  Pro retroreflective tape offers excellent freedom of movement due to its segmented construction. Lightweight and flexible this high performance heat applied tape has thousands of glass beads per inch squared which work like thousands of tiny mirrors reflecting light back towards its source.



Portwest Extreme $^{\text{TM}}$  is a premium high performance rainwear fabric constructed from 100% Polyester, 300D Stretch Oxford 6oz and offers superior comfort, function and endurance in all weather conditions. Waterproof, breathable and windproof to the highest standards, this fabric far exceeds the current highest industry requirements.



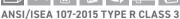


### EXTREME WATERPROOF, BREATHABLE FABRIC



ENGINEERED FOR ENDURANCE PW360 PW3 Extreme Breathable Rain Jacket





EN ISO 20471 CLASS 3 EN 343 CLASS 4:3 X WP 11,000MM MVP 50,000G/M²/24HRS

Portwest Extreme: 100% Polyester, 300D Stretch Oxford, with a stain resistant finish, PU Coated 6oz

100% Polyester Mesh 2oz

















HIGH CUT PADDED BACK WAISTBAND







WIDER BELT LOOPS FOR WIDER BELTS

BACK ZIPPER POCKET

RULE POCKET

CARGO POCKETS ON SIDE LEG

TWIN-STITCHED SEAMS

# PORTWEST

#### **WATERPROOF & BREATHABLE**

Portwest Extreme™ is a premium high performance rainwear fabric constructed from 100% Polyester, 300D Stretch Oxford 6oz and offers superior comfort, function and endurance in all weather conditions. Waterproof, breathable and windproof to the highest standards, this fabric far exceeds the current highest industry requirements.

### PW342 PW3 Hi-Vis Extreme Rain Pants

























ANSI/ISEA 107-2015 CLASS E EN ISO 20471 CLASS 2 EN 343 CLASS 4:3 X

WP 11,000MM, MVP 50,000G/M<sup>2</sup>/24HRS EN 14404:2004+A1:2010 TYPE 2 LEVEL 0 (WHEN USED IN COMBINATION WITH S156)

Portwest Extreme: 100% Polyester, 300D Stretch Oxford, with a stain resistant finish, PU Coated 6oz

Yellow/Black S-3XL





## **HIGHLY VERSATILE**

ALL SEASON STYLE

### **3-IN-1 JACKET**

Superb Dynamic Performance







3 DETACHABLE INNER JACKET



BACK OF JACKET



EZEE ZIP ZIPPER

**HEAT SET** 

### PW365 PW3 Hi-Vis 3-in-1 Jacket



ANSI/ISEA 107-2015 TYPE R CLASS 3

EN ISO 20471 CLASS 3 EN 343 CLASS 3:1 X WP 15,000MM

100% Polyester, 300D Oxford Weave with a stain resistant finish, PU Coated, 5.5oz

100% Polyester 2oz

Inner Garment: 100% Polyester, knitted with brushed back 9oz

Yellow/Black S-5XL

















EN ISO 20471 CLASS 3 EN 343 CLASS 3:1 WP 15,000MM



ANSI/ISEA 107-2015 TYPE R CLASS 3

















EZE ZIP





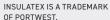
Insulatex<sup>™</sup> heat reflective lining reflects heat back into the body ensuring maximum warmth and comfort

100% Polyester, 300D Oxford Weave with a stain resistant finish, PU Coated 5.5oz 100% Polyester 2oz

100% Polyester Wadding 5oz

Yellow/Black S-6XL













# ADVANCED TRIPLE DRY MEMBRANE TECHNOLOGY (3L)



### T402

#### PW3 Hi-Vis Softshell Jacket



**ANSI/ISEA 107-2015 TYPE R CLASS 3** EN ISO 20471 CLASS 3

94% Polyester, 6% Elastane, 4.5oz laminated with 100% Polyester Micro Polar Fleece, 4.5oz. Total weight: 9oz Yellow/Black S-6XL, Orange/Black S-4XL













### PW370

#### PW3 Hi-Vis Sweatshirt



ANSI/ISEA 107-2015 TYPE R CLASS 2:SIZES S-M ANSI/ISEA 107-2015 TYPE R CLASS 3:SIZES L-5XL EN ISO 20471 CLASS 2:SIZES S-M EN ISO 20471 CLASS 3:SIZES L-5XL

















# INSULATEX THERMAL INSULATION



2 Ways to Wear This Garment

### **HIGHLY ADAPTABLE** TO BOTH **WORK AND LEISURE**







BACK OF VEST

### PW374

#### PW3 Hi-Vis Reversible Vest













REVERSIBLE FRONT CLOSING

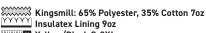




ANSI/ISEA 107-2015 TYPE 0 CLASS 1:SIZES S-M ANSI/ISEA 107-2015 TYPE R CLASS 2:SIZES L-3XL EN ISO 20471 CLASS 1:SIZES S-M EN ISO 20471 CLASS 2:SIZES L-3XL



Yellow/Black S-3XL \*Registered Community Design









BODYWARMER VEST





**UNCOMPROMISING INSULATED PROTECTION** 



# ADVANCED FUNCTIONALITY

### **WORKWEAR PANTS**



GRIPPER ELASTIC ON INNER WAIST

SMART CELL

CARGO POCKET ON SIDE LEG

SIDE ELASTIC WAIST

TWO BACK PATCH POCKETS

HAMMER LOOP

DOUBLE RULE POCKET

MAXIMUM STRENGTH

TRIPLE STITCHED SEAMS FOR



FREE PAIR OF **KNEEPADS INCLUDED WITH THESE PANTS** 

### PW340 PW3 Hi-Vis Work Pants



























ANSI/ISEA 107-2015 CLASS E EN ISO 20471 CLASS 2

EN 14404:2004+A1:2010 TYPE 2 LEVEL 0 (WHEN USED IN COMBINATION WITH S156)

Kingsmill: 65% Polyester, 35% Cotton 9oz 100% Polyester Oxford 600D 6oz

Yellow/Black 28" to 48" with adjustable leg length from Reg (31")

to Tall (33")



### **POLO SHIRT**

### **FRESH DYNAMIC**

**DESIGNS** 

T184

PW3 Hi-Vis Long Sleeve Polo Shirt







( € HEAT SET 1 ANSI/ISEA 107-2015 TYPE R CLASS 3

EN ISO 20471 CLASS 3

55% Cotton, 45% Polyester, Knit 5oz Yellow/Black, S-5XL

\*Registered Community Design







ANSI/

**ISEA 107** 

New .

LOOP AT PLACKET

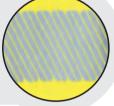
GLASSES/PENS

IDEAL FOR ATTACHING









# MOISTURE WICKING

FOR MAXIMUM COMFORT



#### PW3 Hi-Vis Short Sleeve Polo Shirt









ANSI/ISEA 107-2015 TYPE R CLASS 2 EN ISO 20471 CLASS 2

55% Cotton, 45% Polyester, Knit 5oz Yellow/Black S-4XL

\*Registered Community Design





ANSI/



New .

GLASSES/PENS

SIDE VENTS



HEAT APPLIED SEGMENTED REFLECTIVE

MOISTURE WICKING AND

CHEST POCKET

BREATHABLE FABRIC

MOISTURE WICKING AND BREATHABLE FABRIC

CHEST POCKET

HEAT APPLIED SEGMENTED REFLECTIVE TAPE



**T-SHIRT** 

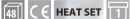
**SEGMENTED REFLECTIVE** TAPE ALLOWS FOR INCREASED

VISIBII ITY AND MOBIL ITY

T185

PW3 Hi-Vis Long Sleeve T-Shirt









ANSI/

ANSI/ISEA 107-2015 TYPE R CLASS 3 EN ISO 20471 CLASS 3

55% Cotton, 45% Polyester, Knit 5oz Yellow/Black, S-5XL \*Registered Community Design







# COMFORTABLE, **BREATHABLE FABRIC**

### T181

PW3 Hi-Vis Short Sleeve T-Shirt











55% Cotton, 45% Polyester, Knit 5oz Yellow/Black, S-4XL \*Registered Community Design













### **FLEX SHELL JACKET**



## **PW**3

### PW3 Flex Shell

Portwest PW3 Flex Shell fabric is the latest evolution of softshell fabrics to deliver maximum performance and protection from the weather. This highly durable 3-layer laminate fabric is water repellent and windproof with a stretch finish. Incredible suppleness offers outstanding user comfort. With low weight to high warmth ratio, the soft mesh inner face feels dry and comfortable next to the skin during extended periods of wear.

BREATHABLE, WINDPROOF AND WATER RESISTANT

### T620

### PW3 Flex Shell Jacket









∭∭X Black,

Black/Zoom Gray S-3XL \*Registered Community Design

EZE= ZIP





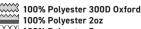




Insulatex™ heat reflective lining reflects heat back into the body ensuring maximum warmth and comfort.

### PW362 PW3 Winter Jacket





\*Registered Community Design

| Black S-3XL

100% Polyester 300D Oxford Weave, PU Coated 5.5oz 100% Polyester 5oz









### RAZOR SHARP DESIGN AND PERFORMANCE

NeW

HAMMER LOOP

CONTRAST COLOR

STITCHING

DOUBLE POCKET

TRIPLE-

SEAMS

STITCHED

KINGSMILL" POLY-COTTON

### **WORKWEAR PANTS**



T601 PW3 Work Pants



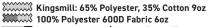








EN 14404:2004+A1:2010 TYPE 2 LEVEL 0 (WHEN USED IN COMBINATION WITH S156)



Black, Zoom Gray/Black 28" to 48" with adjustable leg length from Reg (31") to Tall (33")

\*Registered Community Design

**FREE PAIR OF KNEEPADS INCLUDED WITH THESE PANTS** 

S156 235



### THE **PROFESSIONALS CHOICE**





GRIPPER ELASTIC ON INNER
WAIST





### PW349

### **PW3 Work Shorts**









Kingsmill: 65% Polyester, 35% Cotton 9oz

100% Polyester Oxford 600D 6oz

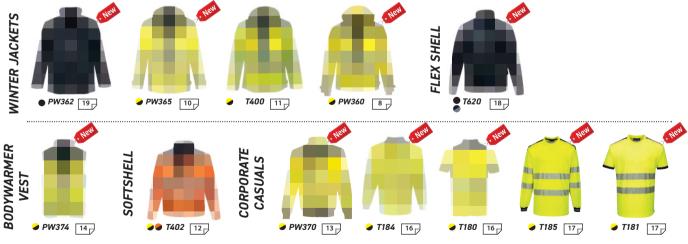
Black, Zoom Gray/Black-30" to 42"





TRIPLE-STITCHED SEAMS

### **PW)3** COLLECTION







15



20









# ENHANCED PERFORMANCE WORKWEAR

Iona™ Plus is the latest evolution of performance workwear to deliver maximum performance, comfort and functionality.

Products are designed to offer enhanced user visibility with lightweight flexible HiVisTex™ Pro segmented reflective tape and contrast fluorescent trim. A selection of complementary designs and advanced construction techniques have been used, guaranteeing flexibility and ultimate wearer durability.



Made with 300 Denier 100% Polyester 5.5oz yarn, this is a tough fabric for tough conditions. 300D fabric has superb abrasion and tear resistance. The polyurethane (PU) coating on the inside makes the fabric durable and waterproof and the outer has a water and stain repellent coating which helps keep the garment clean.



**Texpel™ Wicking** is a premium fabric finish which wicks moisture away from the skin to keep you fresh and comfortable. Offering powerful protection from stains, the fabric blocks bad odors and provides enhanced breathability.



HiVisTex<sup>TM</sup> Pro retro reflective tape with contrast fluorescent trim offers excellent freedom of movement due to its segmented construction. Lightweight and flexible this high performance heat applied tape has thousands of glass beads per inch squared which work like thousands of tiny mirrors reflecting light back towards its source.



# Superb Waterproof Protection

with Enhanced Visibility

F144

PRINT ACCESS FOR CORPORATE BRANDING

### Iona Plus Winter Jacket



EN 343 CLASS 3:1 NON ANSI



100% Polyester 300D Oxford Weave, PU Coated, 5.5oz 100% Polyester, 2oz 100% Polyester, 5oz

Black S-5XL











Insulatex heat reflective lining reflects heat back into the body ensuring maximum warmth and comfort.



# Superb Dynamic Performance



**Engineered for** Active Work



Kingsmill: 65% Polyester, 35% Cotton 9oz 100% Polyester 600D Fabric 6oz

Black, 28" to 48" with adjustable leg length from Reg (31") to Tall (33")





### ZIPPED HOODIE & POLO SHIRT

### **Superior Brushed**

Easy Care Fabric

F143

Iona Plus Hoodie



шшшш

**HEAT SET** 

NON ANSI **\*\*\*\*\*\*\*** 

65% Polyester, 35% Cotton, 9oz Black S-6XL

TWO LOWER PATCH POCKETS

HEAT APPLIED







RIBBED CUFFS





Iona Plus Polo Shirt







NON ANSI

£ III III X 100% Polyester, 4.5oz Black S-5XL





**Segmented Reflective** Tape allows for Increased Visibility and Mobility





### **T-SHIRT & VEST**

### **S396**

Iona Plus Short Sleeve T-Shirt







**HEAT SET** 

NON ANSI

шшшш

100% Polyester, Bird Eye Knit, 4.5oz

Black S-6XL







## Moisture Wicking for Maximum Comfort

### **S346**

Iona Plus Long Sleeve T-Shirt







**HEAT SET** 

NON ANSI

ШІШІШ

100% Polyester, Bird Eye Knit, 4.5oz Black S-6XL







Iona Plus Mesh Vest







NON ANSI



100% Polyester Mesh, 3oz Black M-6XL





PHONE AND PEN HOLDER POCKET

FRONT ZIP OPENING



# 5 Industry LeadingHigh Visibility Fabrics



**Portwest Glowtex®** Triple Technology uses the latest innovation in light emitting technology to ensure the wearer achieves the highest level of protection in high visibility apparel. The revolutionary light emitting Glowtex phosphorescent tape charges in well lit places and emits light in very low or no light conditions – i.e. it glows in the dark.



Made with **300 Denier** 100% Polyester yarn, this is a tough fabric for tough conditions. 300D 5.5oz fabric has superb abrasion and tear resistance. The polyurethane (PU) coating on the inside makes the fabric durable and waterproof and the outer has a water and stain repellent coating which helps keep the garment clean. 300D Oxford Weave is available with both a breathable (300D Breathable) and non-breathable (300D Industry) Polyurethane coating.



**Sealtex®** Ultra is a highly breathable, high technology, PU coated fabric bonded to a flexible 100% polyester tricot knit. This 5.5oz Waterproof, Windproof, and Breathable fabric will keep you warm and dry in adverse weather conditions. Welded, waterproof seams keep rain and wind out while the durable, anti-fungal, anti-tear, flexible fabric can easily be wiped clean, allowing these garments to look great while lasting longer.



Portwest **Cotton Comfort** garments are manufactured from a fully ANSI/ISEA 107 certified 55% cotton, 45% polyester 5oz fabric with cotton on the inside for comfort and polyester on the outside for maximum durability. The cotton/polyester mix ensures that the garment is highly breathable and that a comfortable temperature is maintained at all times.



The **Vestport™** range incorporates three fabric combinations including 100% Polyester full mesh, solid warp knit and half mesh/half solid. The fabrics are durable, comfortable, highly breathable and certified to the latest ANSI/ISEA 107 standard.

GLOWTEX AND SEALTEX ARE REGISTERED TRADEMARKS OF PORTWEST. VESTPORT IS A TRADEMARK OF PORTWEST.



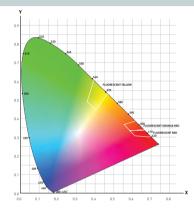


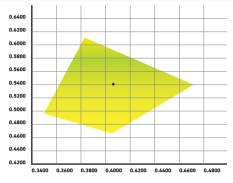


# Quality Testing

The cornerstone of success is stringent quality control. Can you be sure the product you are wearing conforms to ANSI/ISEA 107? A certificate from a test house guarantees that the garment or fabric sent to the test house has attained the ANSI/ISEA 107 standard. It is not a guarantee that the bulk production meets the standard. Therefore, it is necessary that every roll of fabric and retroreflective tape is tested with highly specialized equipment which guarantees that all production meets the ANSI/ISEA 107 standard







X= 0.40565 | Y= 0.5397

# Fabric Testing

In our quality control laboratory we use the Minolta spectrophotometer to check every roll of fabric. This guarantees that the fabric used is fully compliant to the ANSI/ISEA 107 standard.

This graph displays the CIE 1931 X, Y chromaticity diagram which defines a color space for graphing color.

#### CLOSE-UP VIEW OF FLUORESCENT YELLOW

This graph shows an enlarged view of the yellow ANSI/ISEA 107 color range. The color co-ordinates marked on the graph are a reading from our fluorescent yellow fabric. This reading is taken using the Minolta spectrophotometer.



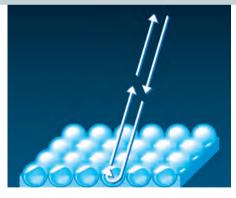
# Reflective Tape Testing

The HiVisTex<sup>TM</sup> retroreflective tape used is of the highest quality. Every roll of HiVisTex tape is tested to ensure full compliance to the most up to date version of the ANSI/ISEA 107 standard. This innovative high visibility tape solution offers the wearer total peace of mind at all times.



#### RETROREFLECTOMETER

This is for checking the performance of retroreflective tape. Every roll of tape is tested to ensure it meets and exceeds the standard requirements.



#### **HIVISTEX REFLECTIVE TAPE**

HiVisTex tape is constructed from thousands of premium, wide angle, glass beads, placed per inch squared. These beads work like thousands of tiny mirrors, reflecting light back towards its source as a brilliant white glow. Perfect for use in the protective clothing industries HiVisTex tape ensures the wearer ultimate visibility in low light conditions.

HIVISTEX IS A TRADEMARK OF PORTWEST.



#### **CLASS IDENTIFIER ICONS**

These symbols indicate that the garment is tested and is compliant with ANSI/ISEA -107, the American National Standard for High Visibility Safety Apparel and Headwear. Each symbol denotes the garment type and the performance class associated with each garment.









### HIGH VISIBILITY SAFETY APPAREL

Our High Visibility range is fully certified and tested to the ANSI/ISEA 107 standard, ideal for those who will not compromise on style. comfort, protection and performance. These garments are designed to keep you warm, dry and visible in all conditions.

### **ANSI/ISEA 107 HIGH VISIBILITY**

ANSI/ISEA 107-2015 is the American National Standard for High Visibility Safety Apparel and Headwear. The industry standard developed by the American National Standards Institute provides a uniform, authoritative guide for the design, performance specifications, and use of High Visibility and reflective apparel including vests, jackets, bib/jumpsuit coveralls, pants and harnesses. Garments that meet this standard can be worn 24 hours a day to provide users with a high level of conspicuity through the use of combined fluorescent and retroreflective materials.



#### ANSI/ISEA 107 Performance parameter:

X indicates the garment Type (3 Types)

Y indicates the Performance Class (4 Classes)

**Z** indicates flame resistance statement represented as either 'FR' or 'NOT FR'.

NOTE: The new American National Standard for High Visibility Safety Apparel ANSI/ISEA 107-2020 is due to be published by the end of 2020.

Once it is published. Portwest garments will be tested and updated to the new standard.

High Visibility Garment Types are designated by the work environment in which the wearer is performing a task.

There are 3 types as shown on the table below - Type O, Type R and Type P.

Performance Classes provide a range of design options corresponding with the needs of the user in the expected risk environment.

Class 1 (Type 0) is worn in non-complex work areas in which vehicles will not be moving at roadway speeds.

Class 2 (Type R or P) uses more high visibility material than Class 1 which allows the HVSA to define the human more effectively.

Class 3 (Type R or P) can offer greater visibility to the wearer in both complex backgrounds and through a full range of body movements by mandatory placement of background material and reflective tape on sleeves, legs etc.

Class E Supplemental Items such as pants, overalls, shorts and gaiters shall not be worn alone to meet HVSA PPE requirements. When a Class E item is worn with Performance Class 2 or Class 3, the overall classification shall be Performance Class 3.



minimum of 217 in<sup>2</sup> of

S479

background material and

155 in2 of retroreflective



SUPPLEMENTAL Must incorporate a minimum of 465 in<sup>2</sup> of hackground material and 109 in<sup>2</sup> of retroreflective materials.

Table 1 Minimum Areas of Visible Materials

Garment Type	Performance Class	Background Material	Retroreflective or Combined-Performance Materials		
Type O Off-road and Non-Roadway Use	Class 1	217in² (0.14m²)	155in² (0.10m²)	1in. (25mm)	
Type R Roadway and	Class 2*	775in² (0.50m²)	201in² (0.13m²)	1in. (25mm) 1.38in. (35mm)	
Temporary Traffic Control Zones	Class 3**	1240in² (0.80m²)	310in² (0.20m²)	1in. (25mm) 2in. (50mm)	
Type P Emergency and Incident	Class 2	450in² (0.29m²)	201in² (0.13m²)	1in. (25mm) 2in. (50mm)	
Responders and Law Enforcement Personnel	Class 3	775in² (0.50m²)	310in² (0.20m²)	1in. (25mm) 2in. (50mm)	
Supplemental Items	Class E	465in² (0.30m²)	109in² (0.07m²)	1in. (25mm) 2in. (50mm)	

\*For the smallest size in Type R, Class 2, a minimum of 0.35 m² (540 in²) of background material may be used to accommodate small-sized workers. All subsequent larger sizes must use 0.50 m² (775 in²). \*\*For the smallest size in Type R, Class 3, a minimum of 0.65 m² (1000 in²) of background material may be used to accommodate small-sized workers. All subsequent larger sizes must use 0.80 m² (1240 in²)

High Visibility accessories are not intended to be used alone as personal protective equipment against struck-by hazards and these items do not contribute to the minimum areas of visible materials of the HVSA

Table 2. Minimum area of visible materials of optional high visibility accessories

Accessory	Background Material	Retroreflective or Combined- Performance Materials	Minimum Width Reflective Material
Gloves	0.0065m² (10in²)	0.0065m² (10in²)	25mm (1in.)
Arm or leg bands	0.015m² (24in²)	0.015m² (24in²)	25mm (1in.)
Headwear, hoods (attached or detachable)	0.05m² (78in²)	0.0065m² (10in²)	25mm (1in.)







EN343 is the European standard that applies to garments worn in adverse weather conditions. This standard specifies requirements and test methods applicable to the materials and seams of protective clothing against the influence of precipitation (e.g. rain, snowflakes), fog and ground humidity.



EN342 is the European standard that applies to garments worn in cold environments. This standard specifies requirements and test methods for the performance of clothing ensembles (i.e twopiece suits/coveralls) for protection against the effects of cold environments equal to or below -5°C (23°F).

# **Contrast Tape Range**

**Superior contrast tape** styles that combine bright fluorescent fabric with retroreflective tape for maximum day and night visibility.

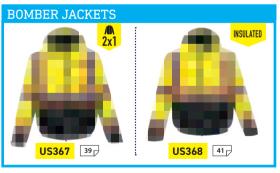


















## **High Visibility 300D Traffic Jacket Range**

## **Breathable Protection**



#### **US427**

Hi-Vis 7-in-1 Traffic Jacket



#### ANSI/ISEA 107-2015 TYPE R CLASS 3

EN ISO 20471 CLASS 3 EN 343:2019 CLASS 4:3 X WP 10.000MM, MVP 10.000G/M2/24HRS EN 342 0.341 (M2.K/W), 3, X

- · 2" silver reflective tape
- · Pack away detachable hood, ID window and adjustable cuffs
- · Outer jacket pockets: 1 radio, 2 front patch with top and side entry, 1 cell phone, 1 sleeve and 1 internal
- · Detachable inner reversible bodywarmer vest with removable sleeves
- Inner jacket pockets: 1 chest radio. 2 lower front. 2 lower on reverse inner jacket
- · Mic tab
- · Badge holder
- · Print access for garment customization
- · Waterproof and breathable with sealed seams

**\*\*\*\*\*\*\*** 100% Polyester, 300D Oxford Weave, PU Coated, Breathable, Stain-Resistant Finish

<u>~~~~~</u>

III X

Outer Jacket: 100% Polyester Mesh 2oz Inner Jacket: 65% Polyester, 35% Cotton 2oz Inner Jacket: 100% Polyester 4.5oz Yellow S-5XL







Outer jacket with inner



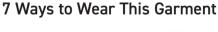
3 Inner jacket





ANSI/ **ISEA 107** 

Outer jacket















- · Contrast panel for protection against dirt
- · Outer and inner jackets allow print access for garment customization
- · Waterproof with sealed seams



100% Polyester, 300D Oxford Weave with a stain resistant finish, PU Coated 5.5oz Outer Jacket: 100% Polyester Mesh 2oz

Inner Jacket: 100% Polyester Fleece 8.5oz



ANSI



Yellow/Navy S-4XL, Yellow/Black S-7XL, Orange/Navy S-6XL



Bodywarmer vest







## **High Visibility** 300D **Bomber Jacket** Range

Waterproof with Sealed **Seams** 

3 Ways to Wear This Garment

1 Outer jacket with fur lining



Without fur lining

## UC465



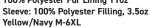
#### **ANSI/ISEA 107-2015 TYPE R CLASS 3**

EN ISO 20471 CLASS 3 EN 343 CLASS 3:1 X WP 15,000MM EN 342 0.344 (M2.K/W), 2, X

- · 2" silver reflective tape
- Pack away detachable hood
- · Knitted cuffs and waistband
- · Detachable sleeves, fur collar and fur liner
- · Pockets: 1 cell phone, 2 chest zipper, 2 lower welt, 1 sleeve, and 2 internal patch
- · Stormflap with zipper and snap closure
- · Contrast panel for protection against dirt
- · Waterproof with sealed seams

100% Polyester, 300D Oxford Weave with a stain resistant finish, PU Coated 5.5oz 100% Polvester 2oz

100% Polyester Fur Lining 11oz















Yellow/Black S-7XL

Back of jacket







#### **Hi-Vis Two-Tone Bomber Jacket**

ANSI/ISEA 107-2015 TYPE R CLASS 3 EN ISO 20471 CLASS 3 EN 343 CLASS 3:1 X

- WP 15,000MM

   2" silver reflective tape
- · Pack away adjustable hood
- · Elasticated waistband
- · Quilt lined
- $\cdot\;$  Pockets: 1 left chest radio, 2 lower front, 1 inner tablet pocket
- · 2 mic tabs
- · Contrast panel for protection against dirt
- · Waterproof with sealed seams

\*\*\*\*\*\*\*

100% Polyester, 300D Oxford Weave with a stain resistant finish, PU Coated 5.5oz 100% Polyester 1.5oz

100% Polyester 1.5c
100% Polyester 5oz

Reg: Yellow/Black S-7XL, Orange/Black S-5XL Tall: Yellow/Black L-3XL









# GLOW TEX®

#### LIGHT EMITTING TECHNOLOGY

Portwest **Glowtex®** Triple Technology uses the latest innovation in light emitting technology.



This ensures the wearer achieves the highest level of protection in high visibility apparel. Glowtex Triple Technology garments incorporate 3 fundamental properties:



Light emitting Glowtex phosphorescent tape which accumulates the light in well lit places and emits light in very low or no light conditions – i.e. it glows in the dark. Lasts up to 6 hours once illuminated.



Very high performance HiVisTex retroreflective tape which bounces light back to the source and allows for superior visibility of the wearer in all weather conditions.



Brightly colored fluorescent background fabric for complete conspicuity in daylight.

#### Glowtex- How does it work?

- · Glowtex material contains phosphorus molecules which have the ability to absorb UV light.
- This light effectively 'charges' the molecules. Once the light source is extinguished the phosphor converts the light energy and discharges an 'afterglow'.
- · Glowtex only needs charging for 5-30 minutes for a 30-minute-high intensity glow before fully discharging after 6 hours.
- Glowtex ensures the wearer has the highest level of protection in high visibility apparel.



## Technology that Glows in the Dark

#### DIN 67510 Standard

The afterglow of Glowtex phosphorescent tape achieves the highest results when tested under DIN 67510 standard. This standard specifies the minimum luminance (afterglow) requirements of photoluminescent (glow in the dark) materials. It is tested as follows:

- The phosphorescent Glowtex tape is completely charged with a xenon lamp for 5 minutes.
- The glow from the tape i.e. the luminance is measured in mcd/m2 (millicandela per square meter).
- The tape is measured for 10 minutes and 60 minutes after the lamp is turned off (decay time).
- · There are 3 grades C, D and E, grade E being the best.
- Portwest's Glowtex tape achieves a result of 55 mcd/m<sup>2</sup> after 60 minutes so the result is between D and E. See table opposite.

DIN67510-1 SUB- CLASSIFICATION	MINIMUM LUMINANCE(MCD/ M²) AFTER A DECAY TIME OF			
	2 MIN	10 MIN	30 MIN	60 MIN
С	690	140	45	20
D	1,100	260	85	35
E	2,200	520	170	70



LIGHT EMITTING TECHNOLOGY

**G465** Glowtex 3-in-1 Bomber Jacket

















EN ISO 20471 CLASS 3 EN 343 CLASS 3:1 X WP 15,000MM EN 342 0.344 (M2.K/W), 2, X

- · 2" silver reflective tape
- · 1.5" Glowtex phosphorescent glow in the dark tape
- · Pack away detachable hood
- Detachable sleeves, fur collar and fur liner Stormflap with Ezee Zip zipper and snap closure
- Contrast panel for protection against dirt
- · Waterproof with sealed seams
- Pockets: 1 cell phone, 2 chest zipper, 2 lower welt, 1 sleeve, and 2 internal

£

100% Polyester, 300D Oxford Weave with a stain resistant finish,

PU Coated 5.5oz 100% Polyester 2oz

100% Polyester Fur Lining 11oz Sleeve: 100% Polyester Filling 3.5oz

Yellow/Navy S-4XL шшш













**G470** Triple Technology Vest



#### ANSI/ISEA 107-2015 TYPE R CLASS 2

EN ISO 20471 CLASS 2

- · 2" silver reflective tape
- $\cdot~$  1.5" Glowtex phosphorescent glow in the dark tape
- · Extremely lightweight cooling fabric
- Hook and loop closure for easy access
- · Generous fit for wearer comfort



100% Polyester, Warp Knit 3.5oz Yellow S/M-2XL/3XL









HT EMITTING TECHNOLOGY

#### **G476** Glowtex Triple Vest











#### ANSI/ISEA 107-2015 TYPE R CLASS 2

EN ISO 20471 CLASS 2

- · 2" silver reflective tape
- · 1.5" Glowtex phosphorescent glow in the dark tape
- · Pockets: 1 cell phone, 1 pen, 2 front patch with top and side entry
- Mic tab
- D-ring
- · Front snap closure



100% Polyester, Warp Knit 3.5oz Yellow M-4XL







Glows in the Dark











#### **US463**

#### Hi-Vis Bomber Jacket





EN ISO 20471 CLASS 3 EN 343 CLASS 3:1 X WP 15,000MM

EN 342 0.336 (M2,K/W), 2, X

- · 2" silver reflective tape
- · Pack away adjustable hood
- Elasticated waistband
- Elasticated storm cuffs
- Quilt lined
- Pockets: 1 cell phone concealed under stormflap, 2 lower welt with flaps and 1 internal patch
- Stormflap with zipper and snap closure
- Contrast fleece collar for protection against dirt
- Print access for garment customization
- Waterproof with sealed seams

100% Polyester, 300D Oxford Weave with a stain resistant finish, PU Coated 5.5oz

 $\overline{\gamma\gamma\gamma\gamma\gamma}$ шшшх 100% Polvester 2oz 100% Polyester 5oz Yellow S-7XL





## **Quilt Lined for Great Thermal Insulation**



#### URT32

#### Hi-Vis Bomber Jacket



#### ANSI/ISEA 107-2015 TYPE R CLASS 3

EN ISO 20471 CLASS 3 EN 343 CLASS 3:1 WP 15.000MM

EN 342 0.336 (M2.K/W), 2, X

- 2" silver reflective tape
- Pack away detachable hood
- Elasticated waistband
- Elasticated storm cuffs
- Quilt lined
- Pockets: 1 cell phone concealed under stormflap, 2 lower welt with flaps and 1 internal patch
- Stormflap with zipper and snap closure
- Contrast fleece collar for protection against dirt
- Print access for garment customization
- · Waterproof with sealed seams

**\*\*\*\*\*\*\*** 100% Polyester, 300D Oxford Weave with a stain resistant finish, PU Coated 5.5oz

MYYY ШШШХ

100% Polyester 2oz 100% Polyester 5oz Orange S-5XL











#### **US460**

**INSULATED** 

**Hi-Vis Traffic Jacket** 









TEXPEL



#### ANSI/ISEA 107-2015 TYPE R CLASS 3

EN ISO 20471 CLASS 3 EN 343 CLASS 3:1 X WP 15,000MM EN 342 0.345 (M2.K/W), 2, X

- 2" silver reflective tape
- Pack away adjustable hood
- Elasticated storm cuffs
- Quilt lined
- Pockets: 1 cell phone under stormflap, 2 lower welt with flaps and 1 internal patch  $\,$
- Stormflap with zipper and snap closure
- Waterproof with sealed seams

£

100% Polyester, 300D Oxford Weave with a stain resistant finish, PU Coated 5.5oz 100% Polyester 2oz

 $\gamma\gamma\gamma\gamma\gamma$ ШШШХ 100% Polyester 5oz Yellow S-7XL



**Outstanding Value Uncompromising Safety** 

#### URT30

Hi-Vis Traffic Jacket

















#### ANSI/ISEA 107-2015 TYPE R CLASS 3

EN ISO 20471 CLASS 3 EN 343 CLASS 3:1 WP 15.000MM EN 342 0.345 (M<sup>2</sup>.K/W), 2, X

- · 2" silver reflective tape
- · Pack away detachable hood
- · Elasticated storm cuffs
- Quilt lined
- Pockets: 1 cell phone under stormflap, 2 lower welt with flaps and 1 internal patch
- · Stormflap with zipper and snap closure
- · Waterproof with sealed seams



100% Polyester, 300D Oxford Weave, PU Coated, Stain-Resistant Finish 5.5oz

100% Polyester 2oz 100% Polyester 5oz Orange S-5XL













#### **US369**

#### Hi-Vis Contrast Tape Traffic Jacket















EN 343 CLASS 3:1 X WP 15,000MM

- 2" silver reflective tape with high visibility orange contrast trim
- Pack away adjustable hood Elasticated storm cuffs
- Quilt lined
- Pockets: 1 cell phone concealed under stormflap, 2 lower welt with flaps and 1 internal patch
- 2 mic tabs
- Stormflap with zipper and snap closure
- Contrast panel for protection against dirt
- Print access for garment customization
- Waterproof with sealed seams

100% Polyester, 300D Oxford Weave with a stain resistant finish, PU Coated 5.5oz

100% Polyester 2oz 100% Polyester 5oz Yellow/Black S-6XL





Internal TABLET Pocket for Safe Storage

10"x 14"



**Contrast Panels for Protection Against Dirt** 

#### INSULATED BODYWARMER VEST







#### Hi-Vis Reversible Bodywarmer Vest

















#### ANSI/ISEA 107-2015 TYPE R CLASS 2

EN ISO 20471 CLASS 2

- · 2" silver reflective tape
- Pockets: 2 welt with flaps on outside, 2 lower patch on reverse side
- Zipper front closure
- Waterproof with sealed seams

£

 $\overline{\gamma\gamma\gamma\gamma\gamma}$ IIIIIIIII X 100% Polyester, 300D Oxford Weave with a stain resistant finish. PU Coated 5.5oz 65% Polyester, 35% Cotton 7.5oz 100% Polyester 6oz Yellow S-5XL



**INSULATED** 

Reverse: Rugged Navy Blue Polyester/Cotton







#### MESH LINED JACKET

#### **US361**

#### Hi-Vis Contrast Tape Rain Jacket





#### ANSI/ISEA 107-2015 TYPE R CLASS 3

EN 343 CLASS 3:1 X WP 15,000MM

- 2" silver reflective tape with high visibility orange contrast trim
- Pack away adjustable hood
- Hook and loop adjustable cuffs
- Pockets: 2 lower welt with flaps, 1 internal tablet pocket and 1 external cell phone with ID window
- Stormflap with zipper and concealed snap closure
- Vented back cape with D-ring opening
- Contrast panel for protection against dirt
- Waterproof with sealed seams

**\*\*\*\*\*\*\*** 

ППППТХ

Vented back cape with D-ring opening

100% Polyester, 300D Oxford Weave with a stain resistant finish, PU Coated 5.5oz 100% Polyester Mesh 2oz Yellow/Black S-6XL







Vented back cane with D-ring opening









ANSI/

#### Hi-Vis Contrast Rain Jacket





#### ANSI/ISEA 107-2015 TYPE R CLASS 3

EN ISO 20471 CLASS 3 EN 343 CLASS 3:1

- · 2" silver reflective tape
- · Pack away hood
- · Elasticated storm cuffs
- · Hook and loop adjustable cuffs
- Pockets: 2 lower welt with flaps, 1 internal tablet pocket and 1 external cell phone with ID window
- Stormflap with zipper and concealed snap closure
- · Vented back cape with D-ring opening
- Contrast panel for protection against dirt
- Waterproof with sealed seams

**\*\*\*\*\*\*\*** 

III X

100% Polyester, 300D Oxford Weave with a stain resistant finish, PU Coated 5.5oz 100% Polyester Mesh 2oz Yellow/Black S-6XL, Orange/Black S-5XL















Ladies Hi-Vis Breathable Jacket











#### ANSI/ISEA 107-2015 TYPE R CLASS 3

FN ISO 20471 CLASS 3

EN 343 CLASS 4:3 X

WP 10,000MM, MVP 10,000G/M2/24HRS

- · 2" silver reflective tape
- Contemporary silhouette ensures flattering fit
- Pack away detachable hood
- Hook and loop adjustable cuffs
- Pockets: 2 side zipper, 1 internal patch, 1 cell phone
- Adjustable draw cord at side seams for closer fit
- Waterproof with sealed seams

£

100% Polyester, 300D Oxford Weave, PU Coated, Breathable, Stain-Resistant Finish 5.5oz 100% Polyester Mesh 2oz



Yellow XS-3XL



**INSULATED** 

#### **LW74**

#### Ladies Hi-Vis Winter Jacket

















#### ANSI/ISEA 107-2015 TYPE R CLASS 3

EN ISO 20471 CLASS 3 EN 343 CLASS 3:1 X WP 15,000MM

- · 2" silver reflective tape
- · Pack away detachable hood
- · Hook and loop adjustable cuffs
- · Quilt lined
- · Pockets: 2 side zipper, 1 internal patch, 1 cell phone
- · Adjustable draw cord at side seams for closer fit
- Stormflap with zipper and hook and loop closure
- Waterproof with sealed seams



100% Polyester, 300D Oxford Weave, PU Coated, Stain-Resistant Finish 5.5oz

ШШШХ

100% Polyester 2oz 100% Polyester 5oz Yellow XS-3XL







## **ALL WATERPROOF PANTS AND BIB & BRACE** STYLES ARE ANSI/ISEA CLASS E CERTIFIED







**Hi-Vis Rain Pants** 



**S587** 

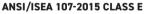












EN ISO 20471 CLASS 2 EN 343 CLASS 3:1 X WP 15,000MM

- · 2.5" silver reflective tape
- · Elasticated waist
- · 2 side pass through pockets
- Snap adjustable hems for a secure fit
- · Side zipper leg opening for easy access
- · Contrast panel for protection against dirt
- · Waterproof with sealed seams

£

100% Polyester, 300D Oxford Weave with a stain resistant finish, PU Coated 5.5oz

Yellow/Black S-4XL







#### **S486**

#### **Hi-Vis Two-Tone Traffic Pants**





EN ISO 20471 CLASS 2











### EN 343:2019 CLASS 3:1 X · 2.5" silver reflective tape

· Elasticated waist

WP 15,000MM

- 2 side pass through pockets
- Snap adjustable hems for a secure fit
- · Waterproof with sealed seams

100% Polyester, 300D Oxford Weave with a stain resistant finish, PU Coated 5.5oz

Yellow/Black S-6XL







#### **S480**

#### **Hi-Vis Traffic Pants**













#### EN 343:2019 CLASS 3:1 X WP 15.000MM

· 2" silver reflective tape

EN ISO 20471 CLASS 1

· Elasticated waist Snap adjustable hems for a secure fit

· Waterproof with sealed seams

100% Polyester, 300D Oxford Weave with a stain resistant finish, PU Coated

Yellow S-6XL, Orange S-3XL







#### WATERPROOF BIB & BRACE



#### **S488**

#### Contrast Bib & Brace - Unlined





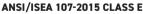












EN ISO 20471 CLASS 2 EN 343:2019 CLASS 4:3 X WP 10,000MM, MVP 10,000G/M2/24HRS

- · 2" silver reflective tape
- Pockets: 1 upper chest patch with 1 cell phone, 2 side pass through, 1 patch with flap and 1 double rule pocket on the back
- Front zipper fly opening
- · Side waist button expansion
- · Adjustable straps with durable buckle closure
- Contrast panel for protection against dirt
- Waterproof with sealed seams

£ 100% Polyester, 300D Oxford Weave, PU Coated, Breathable, Stain-Resistant Finish

5.5oz 

Yellow/Navy S-5XL, Yellow/Black S-5XL





#### **INSULATED**





#### **S489**

#### Contrast Bib & Brace - Lined

ANSI/ISEA 107-2015 CLASS E

EN 343 CLASS 3:1 WP 15,000MM





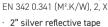












EN ISO 20471 CLASS 2

- Fully quilt lined for added warmth and comfort
- Pockets: 1 upper chest patch with 1 cell phone, 2 side pass through, 1 patch with flap and 1 double rule pocket on the back
- Front zipper fly opening
- Side waist button expansion
- Adjustable straps with durable buckle closure
- Contrast panel for protection against dirt
- Waterproof with sealed seams
- Side zipper leg opening for easy access

£ M

III III X

100% Polyester, 300D Oxford Weave with a stain resistant finish, PU Coated 5.5oz 100% Polyester 2oz 100% Polyester 5oz Yellow/Navy S-4XL





#### **INSULATED**







#### **S686**

#### Hi-Vis Contrast Pants - Lined



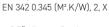












- · 2.5" silver reflective tape
- Back elasticated waist
- Fully guilt lined for added warmth and comfort
- Twin stitched seams

EN ISO 20471 CLASS 2

EN 343 CLASS 3:1

WP 15,000MM

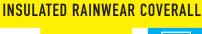
- Pockets: 1 thigh with 1 cell phone, 2 side and 1 back pocket
- Front zipper fly opening
- Side zipper leg opening for easy access
- Contrast panels for protection against dirt
- Waterproof with sealed seams

100% Polyester, 300D Oxford Weave £ with a stain resistant finish, PU Coated

5.5oz ····· 100% Polyester 2oz 100% Polyester 5oz







**INSULATED** 





**Quilt Lined** for Maximum Warmth



#### Hi-Vis Contrast Coverall















#### ANSI/ISEA 107-2015 TYPE R CLASS 3

EN ISO 20471 CLASS 3 EN 343 CLASS 3:1 WP 15,000MM EN 342 0.341 (M2.K/W), 2, X

- · 2" silver reflective tape
- · Pack away adjustable hood
- · Elasticated storm cuffs
- · Quilt lined
- · Pockets: 1 cell phone under stormflap, 2 chest with zippers and 2 lower patch with flaps
- · Double stormflap with 2-way zipper and snap closure
- · Side zipper leg opening for easy access
- · Mic tab
- · Contrast panel for protection against dirt
- · Waterproof with sealed seams

100% Polyester, 300D Oxford Weave with a stain resistant finish, PU Coated 5.5oz 100% Polyester 2oz

100% Polyester 5oz Yellow/Navy S-7XL, Orange/Navy S-6XL, Yellow/Black S-7XL









MESH LINED JACKET

#### **Fabric Information**

Made with 150 Denier 100% Polyester yarn, this is a tough fabric for tough conditions. 150D fabric has superb abrasion and tear resistance. The PVC coating on the inside makes the fabric durable and waterproof and the outer has a water repellent coating which helps keep the garment clean.

## Great **Value**

#### **US160**

Hi-Vis Lite Traffic Jacket













#### ANSI/ISEA 107-2015 TYPE R CLASS 3

EN ISO 20471 CLASS 3 EN 343 CLASS 3:1 X WP 5,000MM

- · 2" silver reflective tape
- · Pack away adjustable hood
- · Adjustable cuffs with snap closure
- · Pockets: 2 large lower welt
- · Stormflap with zipper and snap closure
- · Print access for garment customization
- · Waterproof with sealed seams



100% Polyester, 150D Oxford Weave, **PVC Coated 6oz** 



100% Polyester Mesh 2oz Yellow S-6XL









WATERPROOF RAIN COAT

#### **Fabric** Information

Made with 190T plain weave 100% polyester yarn this is a durable, hard wearing fabric for tough conditions. This fabric is lightweight and has superb abrasion and tear resistance. It has a PVC coating inside which makes the fabric waterproof and has a water repellent coating on the outside which helps keep the garment clean.

Superb Abrasion and **Tear Resistance** 

#### **UH445**

Hi-Vis Classic Rain Coat 48"













#### ANSI/ISEA 107-2015 TYPE R CLASS 3

EN ISO 20471 CLASS 3 EN 343 CLASS 3:1 WP 5,000MM

- · 2" silver reflective tape
- · Pack away adjustable hood
- · Elasticated storm cuff
- · Pockets: 2 deep front
- · Stormflap and zipper closure
- · Mic tab
- · Badge holder
- · Waterproof with sealed seams

£ ШШШХ 100% Polyester, 190T, Plain Weave, PVC coated 6oz 100% Polyester Mesh 2oz Yellow S-8XL









## **High Visibility Essentials**

Value & Style Combined



#### **UH443**

#### Hi-Vis Classic Contrast Rain Jacket













#### ANSI/ISEA 107-2015 TYPE R CLASS 3

EN ISO 20471 CLASS 3 EN 343 CLASS 3:1 X WP 5,000MM

- · 2" silver reflective tape
- · Pack away adjustable hood
- · Elasticated stormcuff
- Pockets: 2 large front
- · Zipper closure with inner stormflap
- · Vented back yoke and eyelets
- · Contrast panel for protection against dirt
- Lightweight, waterproof fabric with sealed seams



100% Polyester, 190T, Plain Weave, PVC coated 6oz Yoke Only: 100% Polyester Mesh 2oz Yellow/Black S-7XL



#### H444

#### **Hi-Vis Classic Contrast Rain Pants**







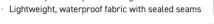




ANSI/ISEA 107-2015 CLASS E EN ISO 20471 CLASS 1

EN 343 CLASS 3:1 X WP 5.000MM

- 2" silver reflective tape
- · Elasticated waist
- Twin stitched seams
- Snap adjustable hems for a secure fit
- · Contrast panel for protection against dirt





100% Polyester, 190T, Plain Weave, PVC coated 6oz Yellow/Black S-6XL















#### UH440

Hi-Vis Rain Jacket















#### ANSI/ISEA 107-2015 TYPE R CLASS 3

EN ISO 20471 CLASS 3 EN 343 CLASS 3:1 X WP 5,000MM

- · 2" silver reflective tape
- · Pack away adjustable hood
- · Elasticated stormcuff
- · Pockets: 2 large front
- · Zipper closure with inner stormflap
- · Vented back yoke and eyelets
- · Lightweight, waterproof fabric with sealed seams



100% Polyester, 190T, Plain Weave, PVC coated 6oz Yoke Only: 100% Polyester Mesh 2oz Yellow S-8XL, Orange S-5XL





## Waterproof PLAIN WEAVE The Best Value Solution



#### H441

**Hi-Vis Rain Pants** 





ANSI/ISEA 107-2015 CLASS E EN ISO 20471 CLASS 1 EN 343 CLASS 3:1 X WP 5,000MM

- · 2" silver reflective tape
- · Elasticated waist
- · Twin stitched seams
- · Snap adjustable hems for a secure fit
- · Lightweight, waterproof fabric with sealed seams

100% Polyester, 190T, Plain Weave, PVC coated 6oz

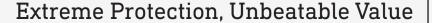


Yellow XS-6XL, Orange S-5XL











#### **Fabric Information**

Sealtex® Ultra is a highly breathable, high technology, PU coated fabric bonded to a flexible 100% polyester tricot knit. This 5.5oz waterproof, windproof, and breathable fabric will keep you warm and dry in adverse weather conditions. Welded, waterproof seams keep rain and wind out while the durable, anti-fungal, anti-tear, flexible fabric can easily be wiped clean, allowing these garments to look great while lasting longer.

**INSULATED** 

**US490** 



High Technology, Flexible PU Fabric

ANSI/ISEA 107-2015 TYPE R CLASS 3

EN ISO 20471 CLASS 3 EN 343 CLASS 3:1 X WP 5,000MM

- · 2" silver heat seal reflective tape
- · Pack away adjustable hood
- · Knitted storm cuffs
- · Unique lightweight flexible fabric
- · Durable and stretchy with a wipe clean finish
- · Quilt lined
- · Pockets: 2 deep lower with flaps, 1 internal patch
- Stormflap with two-way zipper and snap closure
- · Breathable and waterproof with welded seams

YYYYY

Sealtex Ultra: 100% Polyester, Tricot Knit, PU Coated 5.5oz 100% Polyester 2oz

Body: 100% Polyester 5oz Sleeve: 100% Polyester 3oz

Yellow S-4XL









#### **S493**

#### Sealtex Ultra Reflective Pants





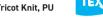




EN ISO 20471 CLASS 1 EN 343 CLASS 3:2 X WP 5,000MM MVP 3,000G/M2/24HRS

- 2" silver heat seal reflective tape
- Elasticated waist
- Unique lightweight flexible fabric
- Durable and stretchy with a wipe clean finish
- Snap adjustable hems for a secure fit
- Breathable and waterproof with welded seams

Sealtex Ultra: 100% Polyester, Tricot Knit, PU Coated 5.5oz Yellow XS-5XL









#### Sealtex Ultra Unlined Jacket

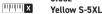


#### ANSI/ISEA 107-2015 TYPE R CLASS 3

EN ISO 20471 CLASS 3 EN 343 CLASS 3:2 X WP 5,000MM MVP 3,000G/M2/24HRS

- · 2" silver heat seal reflective tape
- · Pack away adjustable hood
- · Adjustable cuffs with snap closure
- · Unique lightweight flexible fabric
- · Durable and stretchy with a wipe clean finish
- · Pockets: 2 lower with flaps
- · Stormflap with two-way-zipper and snap closure
- Breathable and waterproof with welded seams

£ Sealtex Ultra: 100% Polyester, Tricot Knit, PU Coated 5.5oz







## Durable, Anti-Fungal, **Anti-Tear & Flexible Fabric**



## **Public Safety**

THE PROFESSIONALS' CHOICE

The Portwest Public Safety collection is characterized by its distinctive design, premium fabrics and functional safety features. This unique collection has been designed to meet the multi-functional requirements of those working in public safety environments such as law enforcement, security and

## **Engineered** With Safety In Mind

2 Ways to Wear



JACKET REVERSED



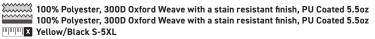


#### **UH449** Hi-Vis Reversible Bomber Jacket



EN 343 CLASS 3:1 X WP 15.000MM

- \* 2" silver HiVisTex Pro heat applied segmented reflective tape with contrast material
- Fully reversible to black side
- Reversible, detachable hood
- Elasticated knitted waistband and cuffs
- \* Outer Jacket Pockets: 1 right chest with zipper, 2 lower side with top and side entry, 1 sleeve
- \* Reverse Jacket Pockets: 1 right chest with zipper, 2 lower side with zipper, 1 sleeve
- 2 side weapon access openings with snap closure
- \* Badge holder and mic tab on outer and reverse side of jacket
- Stormflap with zipper and concealed snap closure
- Print access for garment customization
- Waterproof with sealed seams





**ANSI** 











The bright fluorescent fabric combined with flexible HiVisTex Pro segmented reflective tape and contrast trim offers the highest visibility in low light conditions. Ideal for those who will not compromise on style, comfort and performance.





# Segmented Reflective Tape

Allows for Increased Visibility and Mobility

#### UH447

Hi-Vis Reversible Rain Coat 48"







ANSI/ISEA 107-2015 TYPE R CLASS 3 ANSI/ISEA 107-2015 TYPE P CLASS 3 EN 343 CLASS 3:1 X 15,000MM

- <sup>'</sup> 2" silver HiVisTex Pro heat applied segmented reflective tape with contrast material
- ' Fully reversible to black side
- Hook and loop adjustable cuffs
- \* Reversible, detachable hood
- Pockets: 1 cell phone right chest2 side weapons access openings
- \* Double stormflap with snap closure
- Mic tab and badge holder
- Print access for garment customization
- Waterproof with sealed seams

Weave with a stain resistant finish, PU Coated 5.5oz

100% Polyester, 300D Oxford Weave with a stain resistant finish, PU Coated 5.5oz

Yellow/Black S-5XL

**Combining Innovation** and Total Safety



**ANSI** 





**SLIM FIT** 

THE PROFESSIONALS' CHOICE



New

#### Increased Freedom of Movement





#### Ripstop Long Sleeve Shirt









- Durable ripstop fabric
- Pockets: 2 chest
- Mic tab
- Snap closure on front opening and cuffs

Kingsmill Poly-cotton Stretch: 65% Polyester, 35% Cotton Ripstop Weft Stretch 5.5oz

Black, Dark Navy, Sand S-3XL



#### T802

#### **KX3 Ripstop Stretch Pants**











- Durable ripstop fabric
- Knee articulation for more freedom of movement
- High rise back waistband
- Adjustable leg length
- Pockets: 4 hip, 2 back, 4 leg, 1 cell phone, 1 ankle and 2 knee

Kingsmill Poly-cotton Stretch: 65% Polyester, 35% Cotton Ripstop Weft Stretch 7oz

Black, Dark Navy, Sand 28" to 48" with adjustable leg length from Reg (31") to Tall (33")







POLICE



## **High-Tech Wicking Fabric**







FIRE

#### **Public Safety Vest**







- 2" silver reflective tape with contrast material
- Cooling mesh fabric
- \* Pockets: 1 cell phone
- 5 point breakaway, side and shoulder seams, center front
- 2 mic tabs

100% Polyester Mesh 3oz

Yellow/Blue, Yellow/Red, Yellow/Black M/XL-2XL/4XL





#### S395

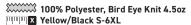
#### **Detroit Short Sleeve T-Shirt**







- 2" silver HiVisTex Pro reflective tape with contrast material
- \* 100% polyester moisture wicking fabric
- Pocket: 1 left chest
- 50+ UPF rated fabric to block 98% of UV rays
- 2 mic tabs











**ANSI** 

High Visibility Workwear Range





2 Outer jacket without fur lining



3 Bodywarmer vest



#### UPJ50

Hi-Vis 3-in-1 Pilot Jacket



**ANSI/ISEA 107-2015 TYPE R CLASS 3** EN ISO 20471 Class 3

- · 2" silver reflective tape
- · Elasticated waist and knitted cuffs
- · Shower resistant finish on fabric
- · Removable sleeves, fur collar and fur liner
- Pockets: 1 cell phone, 2 chest zipper, 2 lower welt, 1 sleeve with zipper, and 1 internal patch
- · Durable two-way-zipper closure
- · Contrast panels for protection against dirt



55% Cotton, 45% Polyester 7oz 100% Polyester Fur Lining 13oz 100% Polyester 2oz Sleeve: 100% Polyester 3.5oz Yellow/Navy S-4XL Premium,
Durable High
Visibility
Protection





# Combining Safety, Protection and Style

#### E066

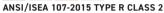
Two Tone ANSI Long Sleeve Work Shirt











- · 2" silver reflective tape
- 5.5 oz polyester/cotton tough durable fabric
- · Classic styled shirt
- · Button front placket
- Pockets: 2 front
- $\cdot$  Vented back yoke to keep you cool and comfortable

Kingsmill: 65% Polyester, 35% Cotton 5.5oz Yellow/Black S-4XL







Two Tone Short Sleeve ANSI Work Shirt









#### ANSI/ISEA 107-2015 TYPE R CLASS 2

- · 2" silver reflective tape
- 5.5 oz polyester/cotton tough durable fabric
- · Classic styled short sleeve shirt
- Pockets: 2 front
- · Button front placket
- · Vented back yoke to keep you cool and comfortable



Kingsmill: 65% Polyester, 35% Cotton 5.5oz Yellow/Black S-4XL









## Premium, Durable, High Visibility Workwear









**E041** Hi-Vis Polycotton Pants













ANSI/ISEA 107-2015 CLASS E

EN ISO 20471 Class 1

- \* 2" silver reflective tape
- Back elasticated waist
- \* 8oz polyester/cotton tough durable fabric
- Texpel dirt release finish
- Pockets: 2 side, 1 back



80% Polyester, 20% Cotton 8oz Yellow S-3XL

















ANSI/ISEA 107-2015 CLASS E

EN ISO 20471 Class 1

- 2" silver reflective tape
- 7oz polyester/cotton tough durable fabric
- \* Texpel dirt release finish
- Back elasticated waist
- Pockets: 2 side, 2 rear, 2 leg, 1 ruler and 2 knee
- \* Available in regular and tall fit



Kingsmill: 65% Polyester, 35% Cotton 7oz Yellow XS-3XL Reg, M-3XL Tall









#### Splash, Oil + Stain

Texpel™ is a durable, stain repellent finish which protects against everyday spills without changing the feel or comfort of the fabric. The finish is highly breathable.

Helps protect fabric from oil and grease

ANSI

- Drives away dirt and grime
- Enhanced water resistance
- Aids the release of stubborn stains when washing
- ✓ Helps retain fabric softness









#### E043

#### **Hi-Vis Polycotton Shorts**











#### ANSI/ISEA 107-2015 CLASS E

EN ISO 20471 Class 1

- 2" silver reflective tape
- \* 7oz polyester/cotton tough durable fabric
- Back elasticated waist
- Texpel dirt release finish
- \* Pockets: 2 side, 2 rear, 2 leg and 1 ruler
- Contrast panel for protection against dirt
- Perfect for hot weather



Kingsmill:65% Polyester, 35% Cotton 7oz Orange/Navy, Yellow/Gray S-XXL























- \* 2" silver reflective tape
- \* 7oz polyester/cotton tough durable fabric
- \* Pockets: 2 side, 2 rear, 2 ruler and 2 leg
- \* Elasticated waistband
- Texpel dirt release finish



Kingsmill: 65% Polyester, 35% Cotton 7oz Navy/Yellow S-XXL





## **HIGH VISIBILITY SOFTSHELL RANGE**

TRIPLE LAYER SYSTEM

#### **Fabric Information**

High visibility 3 layer softshell fabric is made from a 94% polyester/6% Elastane outer layer, laminated to a TPU membrane, and bonded with a 100% polyester micro polar fleece inner layer. The outer layer is windproof, the mid layer provides water resistance while the inner layer adds warmth in cold temperatures yet offers excellent breathability.







Hi-Vis Softshell Jacket (3L)















ANSI/ISEA 107-2015 TYPE R CLASS 3 - (Full Jacket) ANSI/ISEA 107-2015 TYPE R CLASS 2 - (Bodywarmer Vest)

EN ISO 20471 CLASS 3 - (Full Jacket) EN ISO 20471 CLASS 2 - (Bodywarmer Vest)

- 2" silver reflective tape
- · High performing breathable, wind and water resistant fabric
- Pockets: 1 chest, 2 side, 1 cell phone
- Waterproof zipper with inner chin quard
- Detachable sleeves transforms jacket into bodywarmer vest
- Mic tab
- Hook and loop adjustable cuffs

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94% Polyester, 6% Elastane laminated with 100% Polyester Micro Polar Fleece, 9oz Yellow M-4XL, Orange M-3XL







TEXPEL



Two-Tone Softshell Jacket (3L)













#### ANSI/ISEA 107-2015 TYPE R CLASS 3 EN ISO 20471 CLASS 3

- 2" silver reflective tape
- High performing breathable, wind and water resistant fabric
- Pockets: 1 chest, 2 side, 1 cell phone
- Center front zipper with stormflap to protect against the elements
- Contrast panels for protection against dirt
- Hook and loop adjustable cuffs

£

94% Polyester, 6% Elastane laminated with 100% Polyester Micro Polar Fleece, 9oz

ШШШХ

Yellow/Black S-6XL



## HIGH VISIBILITY **FLEECE RANGE**

#### **Fabric Information**

High visibility fleece fabric is made from 100% polyester with a durable anti-pill finish, which ensures no unsightly bobbling on the surface of the fabric. The fleece fabric is soft to handle vet extremely robust. Suitable for all work environments.





Hi-Vis Two-Tone Fleece









#### ANSI/ISEA 107-2015 TYPE R CLASS 3

EN ISO 20471 CLASS 3

- 2" silver reflective tape
- · Anti-pill durable fleece fabric
- · Contrast panel for protection against dirt
- · Mesh lined for comfort
- Pockets: 2 side zipper, 1 internal cell phone
- Elasticated waistband and cuffs



100% Polyester, Anti-Pill finish Fleece, 9oz Body: 100% Polyester Mesh, 2oz Sleeve: 100% Polyester Taffeta, 2oz Yellow/Navy M-3XL



Mesh-Lined for Comfort

#### Hi-Vis Mesh Lined Fleece







#### ANSI/ISEA 107-2015 TYPE R CLASS 3

EN ISO 20471 CLASS 3

- 2" silver reflective tape
- Anti-pill durable fleece fabric
- Mesh lined for comfort
- Pockets: 2 side zipper, 1 internal cell phone
- Elasticated waistband and cuffs



100% Polyester, Anti-Pill finish Fleece, 9oz Body: 100% Polyester Mesh, 2oz Sleeve: 100% Polyester Taffeta, 2oz Yellow M-5XL









## **HIGH VISIBILITY SWEATSHIRTS**

#### **Fabric Information**

Our high visibility sweatshirts are made from a special blend of 65% polyester 35% cotton with a brushed back for extra warmth and comfort. The fabric provides breathability and flexibility combined with superior strength and durability and is manufactured to withstand the most rigorous working environments.





#### **Xenon Rugby Shirt**









EN ISO 20471 CLASS 3

- 2" silver reflective tape
- Polycotton fabric for extra comfort
- 1/4 length front zipper for added comfort and versatility
- Reinforced panels in high wear areas for maximum durability
- Elasticated rib cuffs
- Generous fit



65% Polyester, 35% Cotton, 9oz 100% Polyester Oxford 600D, 6oz Yellow/Black S-6XL



Crew neck

Generous fit

Hi-Vis Sweatshirt

EN ISO 20471 CLASS 3

2" silver reflective tape

· Polycotton fabric for extra comfort

Elasticated rib waistband and cuffs

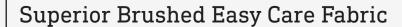
65% Polyester, 35% Cotton, 9oz Yellow XS-5XL

ANSI/ISEA 107-2015 TYPE R CLASS 3





**ANSI** 



#### **Contrasting** Panels for **Contemporary Style**

UB316 Kansas Zipped Hoodie









- Polycotton fabric for extra comfort
- Pockets: 2 oversized front
- Contrast panel for protection against dirt Adjustable hood for varied weather conditions
- Elasticated rib waistband and cuffs **HEAT SET** 
  - Generous fit



65% Polyester, 35% Cotton, 9oz Yellow/Black S-6XL

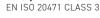












2" silver reflective tape

Pockets: 1 Kangaroo pocket for storage Adjustable hood for varied weather conditions

ANSI/ISEA 107-2015 TYPE R CLASS 3

Elasticated rib waistband and cuffs

III III X

65% Polyester, 35% Cotton, 9oz Yellow S-4XL











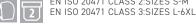
Back of hoodie

#### **UB315**

**Hi-Vis Two-Tone Zipped Hoodie** 



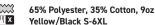
ANSI/ISEA 107-2015 TYPE R CLASS 2:SIZES S-M ANSI/ISEA 107-2015 TYPE R CLASS 3:SIZES L-6XL EN ISO 20471 CLASS 2:SIZES S-M



- 2" silver heat seal reflective tape
- Pockets: 2 oversized front
- Contrast panel for protection against dirt
- Adjustable hood Elasticated rib waistband and cuffs

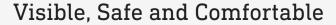


**HEAT SET** 









## **HIGH VISIBILITY** Leisure Range



Cotton Comfort 55% Cotton, 45%

#### Polyester

Cotton Comfort fabric is manufactured from a 55% cotton, 45% polyester fabric with cotton on the inside for comfort and polvester on the outside for maximum durability. The cotton/polyester mix ensures that the fabric is highly breathable and that a comfortable temperature is maintained at all times.



#### 100% Polyester, Bird Eye Knit

100% polyester bird-eye knit has excellent abrasion resistance, high tensile strength and low linting properties whilst also being highly breathable. Treated with a premium Texpel Wicking finish which wicks moisture away from the skin to keep you fresh and comfortable.



#### SHORT SLEEVE T-SHIRT

#### **S170**

Cotton Comfort Short Sleeve T-Shirt







#### ANSI/ISEA 107-2015 TYPE R CLASS 2

EN ISO 20471 CLASS 2

- 2" silver reflective tape
- Cotton rich lightweight and breathable fabric
- 35+ UPF rated fabric to block 97% of UV rays
- Taped neck seam for extra comfort

55% Cotton, 45% Polyester, Knit, 5oz Reg: Yellow, Orange S-5XL Tall: Yellow L-5XL















#### ANSI/ISEA 107-2015 TYPE R CLASS 2

EN ISO 20471 CLASS 2

- 2" silver reflective tape
- 100% polyester moisture wicking fabric
- 50+ UPF rated fabric to block 98% of
- Taped neck seam for extra comfort
- Generous fit
- Crew Neck

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100% Polyester, Bird Eye Knit, 4.5oz S478 Reg: Yellow S-6XL Tall: Yellow L-6XL

ШШШХ RT23 Reg: Orange XS-5XL

TEXPEL





**RT23** 





#### **Hi-Vis Pocket T-Shirt**













#### ANSI/ISEA 107-2015 TYPE R CLASS 2

EN ISO 20471 CLASS 2

- 2" silver heat seal reflective tape
- · 100% polyester moisture wicking fabric
- · Pocket: 1 left chest
- 50+ UPF rated fabric to block 98% of UV rays
- · Taped neck seam for extra comfort
- · Crew neck



100% Polyester, Bird Eye Knit, 4.5oz Reg: Yellow, Orange S-5XL Tall: Yellow L-5XL



Constructed for Maximum Breathability



S358 Nashville Two-Tone T-Shirt

#### ANSI/ISEA 107-2015 TYPE R CLASS 2

- 2" silver heat seal reflective tape
- 100% polyester moisture wicking fabric
- · 50+ UPF rated fabric to block 98% of UV rays
- Pocket: 1 tape free chest pocket ideal for corporate branding
- Taped neck seam for extra comfort

100% Polyester, Bird Eye Knit, 4.5oz Yellow/Black S-6XL









EN ISO 20471 CLASS 2

2" silver reflective tape

**IMPROVED** Tape free chest pocket

- 100% polyester moisture wicking fabric
- 50+ UPF rated fabric to block 98% of UV rays

ANSI/ISEA 107-2015 TYPE R CLASS 2

- Taped neck seam for extra comfort
- · Crew neck
- · Generous fit



100% Polyester, Bird Eye Knit, 4.5oz Yellow/Navy, Yellow/Black S-6XL



**ANSI** 

**ANSI** 



Class 3 Mesh Panel T-Shirt

#### ANSI/ISEA 107-2015 TYPE R CLASS 3

- · 2" silver reflective tape
- 100% polyester moisture wicking fabric
- Mesh panels at underarms and upper back for excellent breathability
- Pocket: 1 left chest
- · 50+ UPF rated fabric to block 98% of UV rays
- Taped neck seam for extra comfort
- · Crew neck

£ 100% Polyester, Bird Eye Knit, 4.5oz 100% Polyester Mesh, 3.5oz принци х Yellow S-6XL









#### ANSI/ISEA 107-2015 TYPE R CLASS 3

- 2" silver reflective tape
- 100% polyester moisture wicking fabric
- Pocket: 1 left chest
- 50+ UPF rated fabric to block 98% of UV rays
- Taped neck seam for extra comfort
- Crew neck

**S393** 



100% Polyester, Bird Eye Knit, 4.5oz Yellow S-7XL







#### ANSI/ISEA 107-2015 TYPE R CLASS 3

- · 2" silver heat seal reflective tape
- 100% polyester moisture wicking fabric
- 50+ UPF rated fabric to block 98% of UV rays
- Pocket: 1 Tape free chest pocket ideal for corporate
- Elasticated rib cuffs
- · Taped neck seam for extra comfort



100% Polyester, Bird Eye Knit, 4.5oz Yellow, Orange S-6XL



**HEAT SET** 

#### Hi-Vis Long Sleeve Pocket T-Shirt

#### ANSI/ISEA 107-2015 TYPE R CLASS 3 EN ISO 20471 CLASS 3

- 2" silver heat seal reflective tape
- · 100% polyester moisture wicking fabric
- Pocket: 1 left chest
- 50+ UPF rated fabric to block 98% of UV ravs
- Taped neck seam for extra comfort
- · Crew neck

**S191** 



100% Polyester, Bird Eye Knit, 4.5oz Reg: Yellow S-6XL, Orange S-5XL Tall: Yellow L-6XL



**ANSI** 

**ISEA 107** 

**ANSI** 



#### Cotton Comfort Long Sleeve T-Shirt

#### **ANSI/ISEA 107-2015 TYPE R CLASS 3**

EN ISO 20471 CLASS 3

- 2" silver reflective tape
- · Cotton rich lightweight and breathable fabric
- 35+ UPF rated fabric to block 97% of UV rays
- · Taped neck seam for extra comfort
- · Generous fit



55% Cotton, 45% Polyester, Knit, 5oz Yellow, Orange S-3XL















#### Laguna Long Sleeve T-Shirt

#### ANSI/ISEA 107-2015 TYPE R CLASS 3

- 2" silver heat seal reflective tape
- 100% polyester moisture wicking fabric
- Pocket: 1 left chest
- Taped neck seam for extra comfort
- Contrast panels for protection against dirt
- Crew neck
- Generous fit 50+ UPF rated fabric to block 98% of UV rays



100% Polyester, Bird Eye Knit, 4.5oz Yellow/Black S-6XL

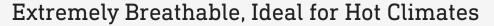












Cotton Comfort Fabric for High Performance and Maximum Comfort

#### **S577**

#### Non-ANSI Cotton Blend T-Shirt







- Complete day visibility
- · Cotton blend single jersey fabric for ultimate comfort
- · Pocket: 1 left chest
- Taped neck seam for extra comfort
- · 50+ UPF rated fabric to block 98% of UV rays

50% Polyester, 50% Cotton, 6oz

Yellow, Orange S-5XL



## DAL

## Complete Day Visibility

#### **S578**

#### Non ANSI Pocket Short Sleeve T-Shirt











- 100% polyester moisture wicking fabric
- Pocket: 1 left chest
- 50+ UPF rated fabric to block 98% of UV rays
- · Taped neck seam for extra comfort
- · Crew neck
- Generous fit



100% Polyester, Bird Eye Knit, 4.5oz Yellow, Orange S-5XL





#### **S579**

#### Non ANSI Pocket Long Sleeve T-Shirt











- Complete day visibility
- 100% polyester moisture wicking fabric
- Pocket: 1 left chest
- · 50+ UPF rated fabric to block 98% of UV rays
- · Taped neck seam for extra comfort
- · Crew neck
- · Generous fit



100% Polyester, Bird Eye Knit, 4.5oz Yellow, Orange S-5XL









#### ANSI/ISEA 107-2015 TYPE R CLASS 2

EN ISO 20471 CLASS 2

- 2" silver reflective tape
- 100% polyester moisture wicking fabric
- 50+ UPF rated fabric to block 98% of UV rays
- Taped neck seam for extra comfort
- Generous fit

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100% Polyester, Bird Eye Knit, 5oz S477: S477 Reg: Yellow S-7XL, Tall: L-7XL RT22: RT22 Reg: Orange S-5XL, Tall: L- 5XL





#### ANSI/ISEA 107-2015 TYPE 0 CLASS 1

EN ISO 20471 CLASS 1

- 2" silver reflective tape
- 100% polyester moisture wicking fabric 50+ UPF rated fabric to block 98% of UV rays
- Contrast panel for protection against dirt
- Taped neck seam for extra comfort
- Generous fit

100% Polyester, Bird Eye Knit, 5oz Yellow/Navy, Yellow/Black S-5XL, Orange/Navy S-4XL



ANSI



**S277** Hi-Vis Long Sleeved Polo

#### ANSI/ISEA 107-2015 TYPE R CLASS 3

EN ISO 20471 CLASS 3

- 2" silver reflective tape
- 100% polyester moisture wicking fabric
- 50+ UPF rated fabric to block 98% of UV rays
- Knitted cuffs for great fit
- Taped neck seam for extra comfort
- Generous fit



TEXPEL







**S279** Two-Tone Long Sleeve Polo

#### ANSI/ISEA 107-2015 TYPE R CLASS 2

EN ISO 20471 CLASS 2

- · 2" silver reflective tape
- 100% polyester moisture wicking fabric
- 50+ UPF rated fabric to block 98% of UV rays
- Contrast panel for protection against dirt
- Taped neck seam for extra comfort Knitted cuffs for great fit

100% Polyester, Bird Eye Knit, 5oz



Yellow/Navy, Orange/Navy S-4XL





100% Polyester, Bird Eye Knit, 5oz Reg: Yellow S-6XL, Orange S-4XL Tall: Yellow L-6XL, Orange L-4XL

## **PORTWEST**

ANSI/

The Portwest LED High Visibility collection uses innovative integrated LED's to offer enhanced visibility. The bright fluorescent fabric combined with HiVisTex retro reflective tape and LED lights offer the highest level of visible protection in low light conditions.



#### **Brightness**

Brightness is measured in lumens (LM). This icon denotes how many lumens each light can produce allowing you to pick the right light for the right job.



#### Run time

Run time means the amount of time you can expect to get from your light from fully powered to empty. This allows you to choose the right ratio of brightness to run time to suit you best.



#### **Vega LED Vest**





EN ISO 20471 CLASS 2

- 2" silver reflective tape
- Extremely lightweight cooling fabric
- Hook and loop closure
- Built in LED lights for maximum visibility
- Generous fit for wearer comfort
- Brightness: 25 lumens
- Run time: 80 hours
- Batteries: AA x 2 (not included)
- Functions: High / Fast flash / Slow flash
- Visible up to: 500 meters



100% Polyester Warp Knit, 3.5oz Yellow S/M-2/3XL



Back







#### L476

#### **Orion LED Executive Vest**





#### ANSI/ISEA 107-2015 TYPE R CLASS 2

EN ISO 20471 CLASS 2

- · 2" silver reflective tape
- Extremely lightweight cooling fabric
- Pockets: 1 cell phone, 1 pen, 2 front patch with top and side entry
- Built in LED lights for maximum visibility
- Dual ID Holder
- Mic tabs
- D-ring
- Zipper closure
- Generous fit for wearer comfort
- Brightness: 25 lumens
- Run time: 80 hours
- Batteries: AA x 2 (not included)
- Functions: High / Fast flash / Slow flash
- Visible up to: 500 meters



100% Polyester Warp Knit, 3.5oz Yellow S-3XL



Back of vest







# **HIGH VISIBILITY**Surveyor Vest

Portwest surveyor vests are a superior line of executive style vests with ingenious design solutions. Functional and technically innovative, these vests are the ideal choice for the modern worker.



## **SURVEYOR WEST**

11 POCKETS



PADDED COLLAR CLASS

INTERNAL
TABLET
POCKET

SOLID POLYESTER
FRONT AND MESH
BACK

2 SIDE POCKETS
FOR SECURE
STORAGE OF

FRONT ZIPPER OPENING REINFORCED WITH HIGH QUALITY WEBBING TAPE

TWO TONE HEAT APPLIED SEGMENTED REFLECTIVE TAPE

#### **US375**

#### **Premium Surveyor Vest**















#### ANSI/ISEA 107-2015 TYPE R CLASS 2

- · 2" silver reflective tape with contrast material
- · Cooling mesh back, lightweight solid polycotton front
- External Pockets: 1 large left, 1 two-tiered chest with pen division, 1 chest zipper, 2 lower, 2 side elasticated
- · Internal Pockets: 1 large lower with zipper closure, 1 tablet, 1 cell phone
- · Back pouch with left and right zipper access
- · 2 mic tabs
- · 2 lapel grommets
- · 2 lower pocket flagging tape grommets

Kingsmill with Texpel Finish: 65% Polyester, 35% Cotton, 6oz 100% Polyester Mesh, 4.5oz

Yellow/Black S-5XL







**SURVEYOR** 



**4 POCKETS** 





#### **US377**

#### **Ultra Cool Surveyor Vest**









#### ANSI/ISEA 107-2015 TYPE R CLASS 2

- 2" Heat applied silver reflective tape with contrast material
- Cooling mesh fabric
- Pockets: 1 large left, 1 right chest with pen divisions, 2 lower Reflective trim
- · 2 mic tabs
- 2 lower pocket flagging tape grommets
- · Zipper closure



100% Polyester Mesh, 4.5oz Yellow/Black S-5XL

#### **US376**

#### **Expert Pro Surveyor Vest**













#### ANSI/ISEA 107-2015 TYPE R CLASS 2

- 2" Heat applied reflective tape with contrast material
- Cooling mesh back, lightweight solid polyester front
- External Pockets: 1 large left, 1 two-tired chest with pen division, 2 lower, 2 side elasticated pockets
- Internal Pockets: 2 lower, 1 tablet, 1 cell phone Back pouch with left and right zipper access
- 2 mic tabs
- 2 lapel grommets
- 2 lower pocket flagging tape grommets



100% Polyester Warp Knit, 3.5oz 100% Polyester Mesh, 3oz Yellow, S-5XL





## **VESTPORT**

#### **Fabric Information**

The Vestport™ range incorporates three fabric combinations including 100% Polyester full mesh, solid warp knit and half mesh/half solid. The fabrics are durable, comfortable, highly breathable and certified to the latest ANSI/ISEA 107 standard.









HALF MESH STYLE

- · 100% Polyester Full Mesh
- · 100% Polyester Solid Warp Knit
- 50% Mesh, 50% Solid Knit combining both fabrics above

## FULL MESH VEST

#### **US382** Kobuk Breakaway Vest

#### ANSI/ISEA 107-2015 TYPE R CLASS 3

- · 2" silver reflective tape with contrast material
- · Cooling mesh fabric
- Pockets in solid polyester: 1 right chest patch, 1 two tiered chest with pen division, 2 large internal patch
- · 5 point breakaway, side and shoulder seams, center front
- · 2 mic tabs

100% Polyester Mesh, 3oz 100% Polyester, Warp Knit, 3.5oz

Yellow S-6XL











#### **US385**

#### **Expandable Mesh Breakaway Vest**

#### ANSI/ISEA 107-2015 TYPE R CLASS 2

- 2" silver reflective tape with contrast material
- $\cdot \ \, \text{Cooling mesh fabric}$
- Pockets: 1 internal left two-tiered chest with pen division, 2 internal lower patch
- · Zipper closure
- · 4 point breakaway, side and shoulder seams
- · Adjustable hook and loop straps at sides
- · 2 mic tabs

100% Polyester Mesh, 3oz

Yellow S-6XL











#### **US384**

#### **Economy Mesh Breakaway Vest**

#### ANSI/ISEA 107-2015 TYPE R CLASS 2

- 2" silver reflective tape
- Cooling mesh fabric
- $\cdot$  Pockets: 1 internal left two-tiered chest with pen division, 1 internal right lower patch
- 5 Point breakaway side, shoulder and front closure
- Hook and loop closure

100% Polyester Mesh, 3oz

Yellow S-5XL



























US370 Atlanta X Back Hi-Vis Vest

#### ANSI/ISEA 107-2015 TYPE R CLASS 2

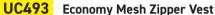
- 2" silver reflective tape
- Cooling mesh fabric
- Pockets: 2 chest patch, 2 lower hip, 2 internal lower patch
- 2 mic tabs
- Zipper closure
- X Back tape layout



100% Polyester Mesh, 3oz Yellow, Orange M-5XL







#### ANSI/ISEA 107-2015 TYPE R CLASS 2

- 2" silver reflective tape
- Cooling mesh fabric
- · Pockets: 2 lower internal patch
- · 1 mic tab on the right
- · Zipper closure



100% Polvester Mesh. 3oz Yellow S-5XL





**ANSI** 

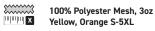
**ISEA 107** 



Alabama Mesh Vest

#### ANSI/ISEA 107-2015 TYPE R CLASS 2

- 2" silver reflective tape
- Cooling mesh fabric
- Pockets: 2 lower internal patch
- · 1 mic tab on the right
- Zipper closure











**US380** Tampa Mesh Vest

#### ANSI/ISEA 107-2015 TYPE R CLASS 2

- 2" silver reflective tape
- · Cooling mesh fabric
- Pockets in solid polyester: 1 right chest patch, 1 two-tiered chest with pen division, 2 large internal patch
- Zipper closure



100% Polyester Mesh, 3oz Yellow XS-7XL, Orange M-5XL







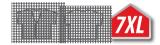


#### Augusta Sleeved Hi-Vis Vest

#### ANSI/ISEA 107-2015 TYPE R CLASS 3

- 2" silver reflective tape with contrast material
- Cooling mesh fabric
- Pockets in solid polyester: 1 right chest patch, 1 two-tiered chest with pen division, 2 large internal patch
- Zipper closure

100% Polyester Mesh, 3oz Yellow S-7XL, Orange M-5XL

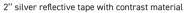


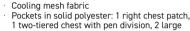
48 4



**US381** Frisco Contrast Vest

#### ANSI/ISEA 107-2015 TYPE R CLASS 2





internal patch Zipper closure

100% Polyester Mesh, 3oz Yellow S-5XL, Orange M-5XL









#### **US374** Orlando Contrast Mesh Vest

#### ANSI/ISEA 107-2015 TYPE R CLASS 2

- 2" silver reflective tape with contrast material
- Cooling mesh fabric
- Pockets: 1 cell phone, 1 two-tiered chest with pen division, 2 lower hip, 2 internal lower patch 2 mic tabs
- Zipper closure











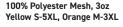
**US371** Tulsa Contrast Hi-Vis Mesh Vest ANSI/ISEA 107-2015 TYPE R CLASS 2



Cooling mesh fabric

Pockets: 2 chest pockets, 2 lower hip,

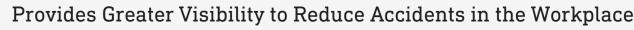
2 internal lower patch Zipper closure





























#### UC492 Economy Mesh Vest

#### ANSI/ISEA 107-2015 TYPE R CLASS 2

- 2" silver reflective tape
- Cooling mesh fabric
- Pockets: 2 lower internal patch
- Hook and loop closure



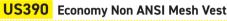
100% Polyester Mesh, 3oz











- 1" silver reflective tape
- Cooling mesh fabric
- Hook and loop closure
- Side elastic for improved comfort and fit



100% Polyester Mesh, 3oz Yellow One Size



Dual sizing

Yellow S/M-4XL/5XL





#### **PANTS**



#### US386 Mesh Overpants

#### ANSI/ISEA 107-2015 CLASS E

- 2" silver reflective tape with contrast material
- Cooling mesh fabric
- · Pockets: 2 rear
- · 2 side pass through pockets
- Elasticated ankle with hook and loop closure
- Drawstring elasticated waistband



100% Polyester Mesh, 3oz Yellow S/M-4XL/5XL











50% Mesh. 50% Solid Knit



#### **US388** Two-Tone Mesh Overpants

#### ANSI/ISEA 107-2015 CLASS E

- 2" silver reflective tape with contrast material
- Cooling mesh fabric
- Pockets: 2 side patch, 2 rear patch
- 2 side pass through pockets
- Contrast panel for protection against dirt
- Elasticated ankle with hook and loop closure





100% Polyester Mesh, 3oz 100% Polyester, Warp Knit, 3.5oz Yellow/Black S/M-4XL/5XL

















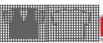
#### **US373** Aurora Sleeved Hi-Vis Vest

#### ANSI/ISEA 107-2015 TYPE R CLASS 3

- · 2" silver reflective tape with contrast material
- Cooling mesh back, lightweight solid polyester front
- Pockets: 1 cell phone, 1 two-tiered chest with pen division, 2 lower hip, 2 internal lower patch
- 2 mic tabs
- Zipper closure



100% Polyester Warp Knit, 3.5oz 100% Polyester Mesh, 3oz Yellow, Orange M-5XL







#### **US372** Jackson Contrast Hi-Vis Vest

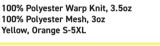
#### ANSI/ISEA 107-2015 TYPE R CLASS 2

- 2" silver reflective tape with contrast material
- Cooling mesh back, lightweight solid polyester front
- Pockets: 1 cell phone, 1 two-tiered chest with pen division,
- 2 lower hip, 2 internal lower patch
- 2 mic tabs
- · Zipper closure

















#### ANSI/ISEA 107-2015 TYPE R CLASS 2

- 2" silver reflective tape
- Cooling mesh upper torso
- Dual ID holder
- Hook and loop closure

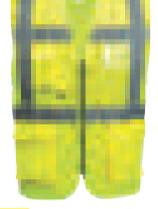


100% Polyester Warp Knit, 3.5oz 100% Polyester Mesh, 3oz Yellow, Orange S/M-4XL/5XL









UC496 Madrid Executive Mesh Vest

#### ANSI/ISEA 107-2015 TYPE R CLASS 2

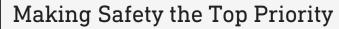
EN ISO 20471 CLASS 1

- 2" silver reflective tape
- Cooling mesh upper torso
- Pockets: 1 cell phone, 1 pen, 2 front patch with top and side entry
- Dual ID Holder
- Mic tab
- D-ring
  - Zipper closure



100% Polyester, Warp Knit, 3.5oz 100% Polyester Mesh, 3oz Yellow M-3XL

















#### **US476** Berlin Executive Vest

#### ANSI/ISEA 107-2015 TYPE R CLASS 2

EN ISO 20471 CLASS 2

- · 2" silver reflective tape
- · Pockets: 1 cell phone, 1 pen, 2 front patch with top and side
- Dual ID holder
- · Mic tab
- D-ring
- Zipper closure

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100% Polyester, Warp Knit, 3.5oz Yellow S-7XL, Orange S-5XL

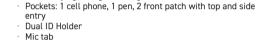














Zipper closure

EN ISO 20471 CLASS 1

2" silver reflective tape



100% Polyester Warp Knit, 3.5oz Yellow/Black M-5XL

ANSI/ISEA 107-2015 TYPE 0 CLASS 1

Extremely lightweight cooling fabric

















#### C470 Hi-Vis Two Band & Brace Vest

#### ANSI/ISEA 107-2015 TYPE R CLASS 2

EN ISO 20471 CLASS 2

- · 2" silver reflective tape
- · Extremely lightweight cooling fabric
- · Hook and loop closure



100% Polyester, Warp Knit, 3.5oz Yellow, Orange S/M-6XL/7XL







C472 Hi-Vis One Band & Brace Vest

EN ISO 20471 CLASS 2

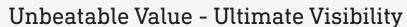
- · 2" silver reflective tape
- · Extremely lightweight cooling fabric
- · Hook and loop closure



100% Polyester, Warp Knit, 3.5oz Yellow S/M-4XL/5XL, Orange S/M-XXL/3XL









The Iona Vestport range combines practical design and colors with reflective taping to give extra visibility in low light conditions. Lightweight, comfortable and highly breathable, these vests can be worn over layers to ensure visibility without adding bulk.

#### SOLID KNIT VEST





#### NON ANSI

· 2" silver reflective tape

- Extremely lightweight cooling fabric
- · Hook and loop closure for easy access

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100% Polyester, Warp Knit,

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Navy, Black, Bottle Green, Royal Blue, Red S/M-2XL/3XL





#### **UF476**

#### **Iona Executive Vest**













- 2" silver reflective tape
- Extremely lightweight cooling fabric
- Pockets: 1 cell phone, 1 pen, 2 front patch with top and side entry
- Dual ID holder
- · Mic tab
- D-ring
- Zipper closure

100% Polyester, Warp Knit, 3.5oz Black, Royal Blue M-3XL, Navy S-5XL







## **HIGH VISIBILITY ACCESSORIES**

Portwest's range of high visibility accessories have been designed to complement our extensive range of high visibility clothing and PPE, to enhance visibility and offer additional protection to the









#### **US389**

#### Hi-Vis Two-Tone Gaiters

#### ANSI/ISEA 107-2015 CLASS E



- 2" silver reflective tape with contrast material
- Cooling mesh fabric
- Contrast panel for protection against dirt
- · Adjustable hook and loop straps



100% Polyester Mesh, 3oz 100% Polyester, Warp Knit, 3.5oz Yellow/Black One Size

#### **HV55**

#### Hi-Vis Strap

- 1" silver reflective tape
- Solid polyester fabric Hook and loop closure
- Adjustable sizing



100% Polyester, PVC Coated, 5.5oz Yellow, Orange One Size

#### **HB11**

#### Reflective Baseball Cap

- 100% polyester reflective fabric
- 6 Panels with reinforced stitching
- Adjustable hook and loop strap at the back Vent holes on the crown for additional
- breathability



100% Polyester, 8.5oz Silver. One size



#### HA15

#### Hi-Vis Ranger Hat

#### **ANSI/ISEA 107: 2015 COMPLIANT**

- 1" silver reflective tape with contrast material
- Cooling mesh fabric
- Adjustable drawcord for improved fit
- Reflective detail at brim



100% Polyester Oxford 300D, 6oz 100% Polyester Mesh, 4.5oz Yellow S/M - L/XL



#### Hi-Vis Neck Shade

#### ANSI/ISEA 107: 2015 COMPLIANT

- 1" silver reflective tape with contrast material
- Cooling mesh fabric
- Elasticated band for easy fitting



100% Polyester Mesh, 3oz 100% Polyester, Warp Knit, 3.5oz Yellow One Size



#### **HA20**

#### Hi-Vis Mesh Sun Shield

#### ANSI/ISEA 107: 2015 COMPLIANT



Cooling mesh fabric Adjustable straps for a secure fit



100% Polyester Warp Knit, 3.5oz 100% Polvester Mesh. 3oz Yellow One Size

Other High Visibility Accessories Available on Page 148



## **5 USA** Industry Leading **Flame Resistant** Fabrics



**Araflame™** is an inherently permanent flame resistant aramid fabric. It is extremely flame resistant, lightweight, offers high tensile strength and full antistatic protection.



**Bizflame®** is a proprietary flame resistant finish which, when applied to fabric, gives excellent flame resistance. The carbon fiber yarns make the garments antistatic.









**Bizweld®** 100% cotton 9.5oz fabric is completely flame resistant. All Bizweld garments offer excellent flame and molten splash protection for welding, foundries and allied industries.



**Modaflame®** is an inherently permanent flame resistant fabric. This special blend combines 60% modacrylic fiber with 39% cotton and 1% carbon fiber. Modaflame is extremely comfortable, hardwearing and offers full anti-static protection.





**Sealtex®** Flame is constructed from a flame resistant, PU coated, polyester fabric 7.5oz. The lightweight and durable Sealtex Flame is designed to offer full protection against adverse weather conditions and flame hazards.

BIZFLAME, BIZWELD, MODAFLAME AND SEALTEX ARE REGISTERED TRADEMARKS OF PORTWEST. ARAFLAME IS A TRADEMARK OF PORTWEST.



### FLAME RESISTANT - USA Standards



#### NFPA® 2112: 2018

This standard specifies the minimum performance requirements and test methods for flame resistant fabric and components and the design and certification requirements for garments for use in areas at risk from flash fires. Flame resistant fabrics must pass a comprehensive list of thermal tests. including the following:

·ASTM F2700 - Heat Transfer Performance (HTP) Test - This test is a measure of the unsteady state heat transfer properties of garment materials. ·ASTM D6413 - Vertical Flammability (Flame Resistance) Test - This test is used to determine how easily fabrics ignite and continue to burn once ignited.

·Thermal Shrinkage Resistance Test -This test measures a fabric's resistance to shrinkage when exposed to heat.

·Heat Resistance Test -This test measures how fabrics and components react to the high heat that could occur during a flash fire.

•ASTM F1930-11 - Thermal Manikin Test -This test provides an overall evaluation of how the fabric performs in a standardized coverall design after three-second thermal exposure.

•FTMS 191A - Thread Melting Resistance Test - Thread used in flame resistant garments must withstand temperatures of up to 500°F.

#### **NFPA** 70E

#### NFPA® 70E: 2018

This standard addresses electrical safetyrelated work practices for employee workplaces and requires employees working on or near energized parts and equipment to wear flame resistant clothing that meets the requirements of ASTM F1506

The NFPA 70E standard gives guidance for selecting the appropriate PPE according to the level of risk involved in a particular job. Risk areas are categorized by the expected

level of incident energy in the event of an electric arc. There are four categories, ARC 1 (which is low risk) through 4 (which is high risk and requires FR clothing with a minimum ARC rating of 40cal/cm2). The higher the ARC rating value, the greater the protection.

PPE Category	Clothing description	Required minimum Arc rating of PPE/ cal/cm²
ARC	CAT/ARC 1: Arc rated FR Shirt and FR Pants or FR Coverall	4
2 ARC	CAT/ARC 2: Arc rated FR Shirt and FR Pants or FR Coverall	8
3 ARC	CAT/ARC 3: Arc rated FR Shirt and FR Pants or FR Coverall, and Arc flash suit selected so that the system Arc rating meets the required minimum	25
ARC	CAT/ARC 4: Arc rated FR Shirt and FR Pants or FR Coverall and Arc flash suit selected so that the system Arc rating meets the required minimum	40

#### **ASTM** F1506-10a

#### ASTM® F1506-10A

This performance specification covers the flame resistance of textile materials to be used for wearing apparel for use by electrical workers exposed to momentary electric arc and related hazards

These textile materials must meet the following performance requirements:

- A general requirement that thread and components used in garment construction shall not contribute to the severity of injuries to the wearer in the event of a momentary electric arc and related thermal exposure. - A set of minimum performance specifications for knit and woven fabrics including strength, colorfastness, flame resistance before and after washing and arc test results.

Testing for flame resistance in

accordance with ASTM test method D6413 vertical flame test.

- When tested as received in accordance with ASTM test method F1959 arc performance, the fabric may not have more than 5.0 seconds after flame time when tested.

Garments must be labeled with the following: - Tracking code. - Statement that the garments meet the requirements of F1506. - Manufacturer's name, size information.

- Care instructions and fiber content.

- ARC rating (ATPV) or (EBT).



#### F1959/F1959M-12 ASTM® F1959/F1959M-12: 2013

#### Standard Test Method for Determining the ARC Rating of Materials for Clothing

FABRIC ONLY TEST. This test method is the same as outlined under EN 61482-1-1. Pre treatment may vary.

### Laundering of FR Fabrics

The Flame Resistant finish is retained for the normal life cycle of the garment provided that the care instructions are adhered to.

#### Washing / Drying Procedure:

Pretreatment: If stains are difficult to remove, they can be treated before putting into the washing machine with a liquid detergent applied directly to stains and lightly rubbed. Heavier and stubborn stains should be pretreated with a commercial stain removal product at the earliest opportunity and sufficient time allowed for the pretreatment to penetrate and loosen the stain. Never use chlorine bleach or washing detergents containing bleach as these will reduce the flame resistance properties of the fabric. Fabric softeners, starches and other laundry additives are not recommended as they can mask the flame resistance performance and may also act as a fuel in case of combustion.

Washing: Always wash contaminated workwear separately, do not mix with non workwear. Flame Resistant fabric can usually be washed at high temperatures however it is the components (ie. the reflective tape, badging, etc.) on a finished garment that dictates the maximum washing temperature that the garment can be washed at. Always follow the washing temperature on the garment label. Always wash and dry garments inside out to minimize surface abrasion and help maintain the surface appearance of the fabric. Zippers should be closed during washing.

Load Size: To ensure a more efficient, cleaner wash, avoid overloading the machine so the garments can move freely through the wash and rinse cycles.

Drying: Tumble drying is not usually recommended as the temperature used is often too high and can cause garment shrinkage. It is vital that cotton or cotton mix garments are not over dried. Over drying is the main cause of excessive garment shrinkage. Do not hang in direct sunlight. This can cause fading.

### FLAME RESISTANT - European Standards



IEC 61482-2
ATPV or E<sub>8750</sub> = xxx cal/cm<sup>2</sup>
or
Class 1 or Class 2

IEC 61482-2 ATPV or E<sub>BTSO</sub> = xxx cal/cm<sup>2</sup> and Class 1 or Class 2

IEC 61482-2:2009

This standard specifies requirements and test methods applicable to materials and garments for protective clothing against the thermal effects of an electric arc event. Two international test methods have been developed to provide information on the resistance of clothing to the thermal effects of electric arcs. Each method gives different information. To comply with the standard either or both tests must be carried out.

#### Box Test Method EN61482-1-2.

The fabric/garment is exposed to an electric arc confined in a specific box with a specific electrode arrangement for 0.5 seconds. Class 1 is to a current of 4kA arc, Class 2 is to a current of 7kA arc. Test conditions for class 1 & 2 try to stimulate typical exposure conditions for a short circuit current of 4kA

and 7kA respectively.

Open Arc Method EN61482-1-1. This test method aims to establish the ATPV (Arc Thermal Performance Value) or EBT (Energy Breakopen Threshold) of a fabric. The ATPV is the amount of energy required to cause a 2nd degree burn through the material prior to break-open (50% probability).

The EBT is the amount of energy where the material breaks-open (50% probability). This is normally the upper thermal limit of the fabric where the fibers are damaged and the material loses mechanical strength.

Both ATPV and EBT are expressed in calories per cm². EN 61482-1-1 tests the fabric with an 8kA arc for various incident durations. Workers are assumed to be safe if the ARC rating of their clothes exceeds the

electric arc incident energy calculated in the worst case scenario of a risk assessment.

Garments can be layered to achieve an overall ATPV or EBT Rating. For example a thermal layer may achieve an EBT of 4.3 Cal/cm², and an outer coverall may achieve an ATPV of 13.6Cal/cm². However the combination ATPV/EBT ratings will be greater than the sum of the two single layers, as the air gap between the two layers affords the wearer additional protection.

Another parameter measured during the open arc test is the HAF value (Heat Attenuation Factor) - this describes the amount of heat blocked by the fabric.

ELIM, Incident Energy Limit is a new value

that has been added to the updated version of IEC 61482-1-1, Open Arc test method. This value is the highest incident thermal energy to which the garment can be exposed to without the wearer getting a second-degree burn injury, or the formation of holes in the fabric. The higher the calorific value of the garment or fabric, then the greater the protection for the wearer.



#### EN ISO 11612: 2015

The performance requirements set out in this international standard are applicable to garments which could be worn for a wide range of end uses, where there is a need for clothing with limited flame spread properties and where the user can be exposed to radiant or convective or contact heat or molten metal splashes.

This test uses standard methods and conditions to predict the performance of fabric/garments in the event of contact with

heat or flames. Garment features such as seams, closures and logos must be tested as well as the fabric. Tests must be carried out on pre-treated components according to the manufacturers care label.

#### Specific testing is listed below:

- Dimensional change
- Limited flame spread (A1+A2)\*
- \* Convective heat (B) 3 levels
- Radiant heat (C) 4 levels
- Molten aluminum splash (D) 3 levels

- Molten iron splash (E) 3 levels
- Contact heat (F) 3 levels (temperature 250 degrees Celsius)
- Heat resistance at a temperature of 180 degrees Celsius.
- Tensile strength (must meet a minimum of 300N) Tear strength (must meet a minimum of 10N)
- Bursting strength
- \* Seam strength

Garment design requires that coverage

must be provided from the neck to the wrists and to the ankles. Optional testing includes water vapor resistance and manikin testing for overall burn prediction.

\*This test must be carried out on fabric and seams.



#### EN ISO 11611 EN ISO 11611: 2015

This international standard specifies minimum basic safety requirements and test methods for protective clothing for use in welding and allied processes (excluding hand protection).

The international standard specifies two classes with specific performance

requirements.

Class 1 is protection against less hazardous welding techniques and situations, causing lower levels of spatter and radiant heat.

Class 2 is protection against more hazardous welding techniques and situations, causing higher levels of spatter

- Tensile strength
- Tear strength
- Bursting strength
- Seam strengthDimensional change
- Requirements of leather
- and radiant heat.

  Specific testing is listed below:
- Limited flame spread (A1 + A2)
  Molten droplets
- Heat transfer (radiation)
- Electrical resistance



#### EN 1149: 2018

#### $Protective\ Clothing\ -\ Electrostatic\ Properties\ -\ Part\ 5.\ Material\ Performance\ and\ Design\ Requirements.$

This European standard is part of a series of standards for test methods and requirements for electrostatic properties of protective clothing. The standard specifies material and design requirements for garments used as part of a total earthed system, to avoid incendiary discharges. The requirements may not be sufficient in oxygen enriched flammable atmospheres.

This standard is not applicable for protection against mains voltages.

#### EN 1149 consists of the following parts

EN 1149-1: Test method for measurement of surface resistivity.

EN 1149-2: Test method for measurement of the electrical resistance through a material (vertical resistance) EN 1149-3: Test methods for measurement of charge decay

EN 1149-4: Garment Test (under development)

EN 1149-5: Material performance and design requirements.

Electrostatic dissipative protective clothing shall be able to permanently cover all non-

complying materials during normal use. Conductive parts (zippers, buttons etc) are permitted provided they are covered by the outermost material when in use.



**ATEX Directive** 

The ATEX Directive defines what equipment is permitted in an environment where an explosive atmosphere may exist.

Portwest recommends using garments certified to EN 1149 for added protection in an ATEX environment.

 $Portwest\ garments\ have\ not\ been\ assessed\ under\ the\ ATEX\ directive\ which\ currently\ excludes\ PPE.$ 

## **Fabric Reference Chart**

	STYLES	COMPOSITION	WEIGHT	WEAVE / FINISH	NFPA° 2112	NFPA° 70 E	ASTM F1506-10A
ANTI-STATIC  ARA FLAME RESISTANT	UAF73	93% Meta-aramid, 5% Para-aramid, 2% Carbon Fiber	4.5 oz	Plain Weave	<b>Ø</b>		
ANTI-STATIC BIZFLAME FLAME-RESISTANT	UFR21	99% Cotton, 1% Carbon Fiber	7 oz	Twill		<b>②</b>	•
	FR94, UFR88, FR89	88% Cotton, 12% Nylon	7 oz	Twill	<b>②</b>	<b>②</b>	•
	UFR87,	88% Cotton, 12% Nylon	7 oz	Twill	<b>②</b>	<b>②</b>	
BIZFLAME 80	FR13	88% Cotton, 12% Nylon	7 oz	Twill			
	UFR97	88% Cotton, 12% Nylon	7oz	Twill	<b>②</b>	<b>Ø</b>	<b>Ø</b>
	FR95, UFR23	88% Cotton, 12% Nylon	7oz	Twill	<b>②</b>	<b>②</b>	<b>Ø</b>
BIZWELD FLAME-RESISTANT	UBIZ1, UBIZ5, BZ31	100% Cotton, FR Finish	9.5 oz	Twill	<b>②</b>	<b>Ø</b>	•
BIZFLAME FLAME-RESISTANT	UFR48, UFR49	100% Cotton Duck	10oz	Plain Weave	<b>②</b>	•	•
BIZFLAME HID FLAME-RESISTANT	FR54	98% Cotton, 2% Elastane	10oz	Twill	<b>②</b>	•	•
	FR01, FR02	100% Cotton	7 oz	Interlock Knit			
BIZFLAME FLAME-RESISTANT	FR40	100% Cotton	7oz	Interlock Knit			
ANTI-STATIC L	FR33, FR32,	99% Cotton, 1% Carbon Fiber	7 oz	Knit	<b>②</b>	<b>②</b>	<b>Ø</b>
ANTI-STATIC BIZFLAME FLAME-RESISTANT	FR39	99% Cotton, 1% Carbon Fiber	7 oz	Knit		•	<b>②</b>
	UFR81,FR09	60% Modacrylic, 39% Cotton, 1% Carbon Fiber	9 oz	Knit			
	UMV21, UFR24	60% Modacrylic, 39% Cotton, 1% Carbon Fiber	5.5oz	Knit		•	<b>②</b>
ANTI-STATIC  MODA FLAME  FLAME RESISTANT	FR96	60% Modacrylic, 40% Cotton	8oz	Knit			
	FR17	60% Modacrylic, 40% Cotton	8oz	Knit			
	FR19	60% Modacrylic, 39% cotton, 1% Carbon fiber	6oz	Knit			
ANTI-STATIC BIZFLAME FLAME-RESISTANT	FR75	100% Polyester, Warp Knit	3.5 oz	Knit			
SEALTER SAME	FR44, FR41, FR43	100% Polyester, FR & Antistatic, PU Coated	7.5 oz	PU Coated			
ANTI-STATIC Z Z Z Z Z Z Z Z Z Z Z Z Z Z Z Z Z Z Z	US773	98% Polyester, 2% Antistatic Carbon Fiber, Breathable, PU Coated	7.5 oz	PU Coated			
BIZFLAME FLAME-RESISTANT	S783, S771	98% Polyester, 2% Antistatic Carbon Fiber, Breathable, PU Coated	7.5 oz	PU Coated			



ASTM F1959	ANSI/ISEA 107 - 2015	<u>2</u> EN 1149	EN ISO 11612	EN ISO 11611	IEC 61482-2	EN ISO 14116	EN ISO 20471	EN 13034	EN 343
ARC 1 5.9 Cal/cm <sup>2</sup>		<b>②</b>	<b>Ø</b>						
ARC 2 8.2 Cal/cm <sup>2</sup>									
ARC 2									
8.2 Cal/cm <sup>2</sup> ARC 2			<b>Ø</b>						
8.2 Cal/cm <sup>2</sup> ARC 2									
8.2 Cal/cm <sup>2</sup> ARC 2									
11 Cal/cm² ARC 2									
9 Cal/cm <sup>2</sup> ARC 2	<b>Ø</b>								
11.2 Cal/cm <sup>2</sup>			•	<b>②</b>					
ARC 4 45 Cal/cm2									
ARC 2 14 Cal/cm2									
ARC 2 12 Cal/cm <sup>2</sup>			<b>Ø</b>						
ARC 2 12 Cal/cm²									
ARC 2 10 Cal/cm²		<b>②</b>							
ARC 2 10 Cal/cm <sup>2</sup>									
ARC 2 16 Cal/cm <sup>2</sup>		<b>Ø</b>	<b>②</b>		<b>Ø</b>				
ARC 1 5.1 Cal/cm <sup>2</sup>	<b>Ø</b>			_			_		
ARC2 9 Cal/cm <sup>2</sup> ARC2	<b>Ø</b>	<b>Ø</b>	<b>Ø</b>	<b>⊘</b> W	<b>Ø</b>		<b>Ø</b>		
9 Cal/cm <sup>2</sup> ARC 1									
4.3 Cal/cm <sup>2</sup>		<b>Ø</b>	<b>Ø</b>		<b>Ø</b>				
	<b>Ø</b>					<b>Ø</b>	<b>Ø</b>		
	<b>②</b>					<b>②</b>	<b>②</b>	•	<b>②</b>
	<b>②</b>	<b>②</b>				<b>②</b>	<b>②</b>	<b>②</b>	<b>②</b>
	-	<b>②</b>				<b>Ø</b>	-	<b>Ø</b>	<b>Ø</b>

\*NOTE: The term HRC has been replaced by ARC.

## **ANTI-STATIC**

#### **Fabric Information**

Araflame Plus is an inherently flame resistant





fabric developed for excellence, using innovative technology. The FR properties are permanent and will not diminish with washing.

#### **Fabric Benefits**

- ☑ Constructed from 93% Meta-aramid which provides outstanding heat and flame resistance combined with 5% Para-aramid for strength. Araflame Plus is inherently antistatic by incorporating 2% carbon
- ✓ Araflame Plus has been tested to the highest international standards and outperforms market leading brands in like for like comparison tests.
- ☑ Dyed at high temperatures using advanced technology, Araflame Plus offers outstanding color fastness and excellent shrinkage results.
- ▼ The smooth handle gives the wearer comfort that lasts throughout the day.





#### UAF73

#### Araflame NFPA 2112 FR Coverall











#### **ASTM**

NFPA

ASTM F1959/F1959M-12 ATPV 5.9 CAL/CM2 (HAF 63.1%)

EN ISO 11612 A1 + A2, B1, C1, F1 EN 1149 -5

- · ARC1
- · Permanent flame resistant protection
- Heavy duty flame resistant tape
- · Outstanding color fastness and shrinkage
- · Pockets: 2 front, 2 side, 2 back, 1 rule, 1 sleeve
- · Lightweight and comfortable

**\*\*\*\*\*\*\*** 

Araflame Plus: 93% Meta-aramid, 5% Para-aramid, 2% Carbon Fiber

4.5oz

Navy, Gray 36"-66"









#### **Fabric Information**

Bizflame Plus has been developed and designed using a highly innovative flame resistant fabric with added antistatic properties. Constructed from 99% cotton and interwoven with 1% carbon fiber.



7<sub>oz</sub>

## Bizflame -**POWERFUL**

**PERFORMANCE** -

Remarkable Comfort









Super Light Weight FR Antistatic Coverall















#### ASTM | NFPA

ASTM F1959/F1959M-12 ATPV 8.2 CAL/CM2 (HAF 75.5%) **ASTM F1506-10A** NFPA® 70E

- · Guaranteed flame resistance for life of garment
- · Comfortable, lightweight fabric
- · Highly durable, flame resistant reflective tape
- · Pockets: 2 front, 2 side, 2 rear, 2 knee, 1 sleeve, 1 rule
- · Full front, top quality brass zipper



Bizflame Plus: 99% Cotton, 1% Carbon Fiber 7oz Navy S-4XL, Orange M-3XL











#### **Fabric Information**

Bizflame 88/12 quarantees performance and maximum comfort. The high cotton content provides an ultra soft hand feel while the high tenacity nylon offers excellent abrasion















Bizflame 88/12 Iona FR Coverall













ASTM F1959/F1959M-12 ATPV 8.2 CAL/CM<sup>2</sup> (HAF 69.1%) **ASTM F1506-10A** NFPA® 2112 NFPA® 70E EN ISO 11612 A1+A2, B1, C1

- · ARC2
- · Dual Hazard protection
- · Guaranteed flame resistance for life of garment
- · Highly durable, flame resistant reflective tape
- · Pockets: 2 front, 2 side, 2 back, 1 sleeve, 1 rule
- · Full front, top quality brass zipper

IIIIIIIII X

Bizflame 88/12: 88% Cotton, 12% Nylon 7oz Navy, Khaki, Gray, Orange, Red, Royal S-6XL Tall: Navy, Gray M-3XL

	Reg	Tall
Navy	S - 6XL	M-3XL
Orange	S - 6XL	
Khaki	S-6XL	
Gray	S - 6XL	M-3XL
Red	S-6XL	
Royal	S - 6XL	







#### **ARC** FLASH **PPE**



























DUAL HAZARD



UFR88 Bizflame 88/12 FR Coverall



ASTM F1959/F1959M-12 ATPV 8.2 CAL CM2 (HAF 69.1%) **ASTM F1506-10A** NFPA® 2112

NFPA® 70E

EN ISO 11612 A1+A2,B1,C1

- · ARC2
- · Pockets: 2 chest with snap flap closure, 2 side, 2 back, 1 rule, 1 sleeve
- · Stand up collar
- · Action back for comfort

Bizflame 88/12: 88% Cotton, 12% Nylon 7oz Navy M-3XL







UFR87 Bizflame 88/12 Classic FR Coverall



ASTM F1959/F1959M-12 ATPV 8.2 CAL/CM2 (HAF 69.1%) **ASTM F1506-10A** NFPA® 2112 NFPA® 70E

- · ARC2
- · Pockets: 2 chest, 2 side, 2 back
- · Fold down collar

£

 $[m]m[m] \mathbf{X}$ 

Bizflame 88/12: 88% Cotton, 12% Nylon 7oz Navy, S-6XL









#### **Fabric Information**

The garments in the Bizweld Flame Resistant range have been specially designed to guarantee comfort. performance and safety whilst providing effective function at all times. This range has been rigorously tested to ensure total compliance with the latest international standards.





9.5<sub>oz</sub>

**VERSATILE FLAME AND WELDING PROTECTION** 









#### **UBIZ5**

Bizweld Iona FR Coverall











ASTM F1959/F1959M-12 ATPV 11.2 CAL/CM<sup>2</sup> (HAF=80.4%) **ASTM F1506-10A** NFPA® 2112 NFPA® 70E

EN ISO 11612 A1+A2, B1, C1, E2, F1 EN ISO 11611 CLASS 1 A1+A2

- · ARC2
- · Dual hazard protection
- · Protects against radiant, convective and contact heat
- · Certified protection against molten metal splash
- Guaranteed flame resistance for life of garment
- · Highly durable, flame resistant reflective tape
- Pockets: 2 front, 2 back, 1 concealed cell phone pocket, 2 side. 2 knee. 1 rule



Bizweld: 100% Cotton FR Finish 9.5oz Reg: Navy S-6XL, Orange M-6XL Tall: Navy M-3XL











9.5<sub>0</sub>z









#### UBIZ1

#### Bizweld FR Coverall















ASTM F1959/F1959M-12 ATPV 11.2 CAL/CM<sup>2</sup> (HAF=80.4%) **ASTM F1506-10A** 

NFPA® 2112 NFPA® 70E

EN ISO 11612 A1+A2, B1, C1, E2, F1 EN ISO 11611 CLASS 1 A1+A2

- · ARC2
- · Dual hazard protection
- · Protects against radiant, convective and contact heat
- · Certified protection against molten metal splash
- · Guaranteed flame resistance for life of garment
- · Pockets: 2 front, 2 back, 1 concealed cell phone pocket, 2 side, 1 rule



Bizweld: 100% Cotton FR Finish 9.5oz Reg: Navy, Gray S-6XL, Black, Orange M-3XL Tall: Navy M-5XL

	Reg	Tall
Navy	S-6XL	M-5XL
Orange	M-3XL	
Black	M-3XL	
Grav	S-6XI	





## Welding Protection GAUNTLETS See our full range of Welding Gauntlets on page 198









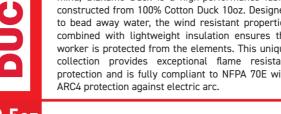


#### **Fabric Information**

Engineered with maximum safety and comfort in mind, Bizflame Duck is a high-performance fabric constructed from 100% Cotton Duck 10oz. Designed to bead away water, the wind resistant properties combined with lightweight insulation ensures the worker is protected from the elements. This unique collection provides exceptional flame resistant protection and is fully compliant to NFPA 70E with











#### UFR48

FR Duck Quilt Lined Jacket











ASTM F1959/F1959M-14E1 ATPV 45 CAL/CM2 (HAF 94.2%) **ASTM F1506-10A** NFPA® 2112 NFPA® 70E



- · Dual hazard protection
- · Durable water repellent fabric
- · Quilt lined hood
- · Full quilt lined body and sleeves
- · Pockets: 2 front, 2 internal
- · Brass flame resistant front zipper



Bizflame Duck: 100% Cotton Duck 10oz 100% Flame Retardant Cotton 7.5oz 90% Modacrylic, 10% Aramid 3oz













UFC13



Outstanding Electric Arc Protection





20.5oz

## UNCOMPROMISING INSULATED PROTECTION









#### UFR49

FR Duck Quilt Lined Bib Overall



**ASTM** 

NFPA

ASTM F1959/F1959M-14E1 ATPV 45 CAL/CM<sup>2</sup> (HAF 94.2%) ASTM F1506-10A NFPA® 2112 NFPA® 70E

- · ARC4
- $\cdot$  Dual hazard protection
- · Durable water repellent fabric
- · Fully quilt lined
- Pockets: 1 upper chest patch with 2 outer, 2 side, 2 back, 1 rule left leg, 1 double rule right leg, 2 knee
- $\cdot\,$  Adjustable straps for a personal fit
- Ankle-to-thigh brass zippers on side legs to accommodate work boots



Bizflame Duck: 100% Cotton Duck 10oz 100% Flame Retardant Cotton 7.5oz 90% Modacrylic, 10% Aramid 3oz Brown S-5XL











#### **Fabric Information**

Bizflame Denim is a highly technical fabric constructed from 98% Cotton, 2% Elastane 10oz. The highly durable cotton and dynamic stretch blend provides maximum range of movement in active use. Classically designed for long lasting performance and to allow for a full transition from work to leisure activity.





10oz









### **STRETCH COTTON** DENIM FOR MAXIMUM **FLEXIBILITY**

#### **FR54**

FR Stretch Denim Jean



ASTM NFPA

ASTM F1959/F1959M-14E1 ATPV 14 CAL/ CM2 (HAF 84.8%) **ASTM F1506-10A** NFPA® 2112 NFPA® 70E

- · ARC2
- · Dual hazard protection
- · Durable stretch for ease of movement
- · Pockets: 2 side, 1 coin, 2 back
- · Wide leg hems to fit comfortably over workboots

Bizflame Denim: 98% Cotton, 2%

Elastane 10oz IIIIIII X Reg: Indigo 30"-52" Tall: Indigo 32"-48"

TOUGH and **DURABLE** for **Demanding Tasks** 









#### **Fabric Information**

Bizflame 88/12 guarantees high performance and maximum comfort. The high cotton content provides an ultra soft hand feel while the high tenacity nylon offers excellent abrasion and tear resistance.



Bizflame 88/12 FR Plaid Shirt









ASTM F1959/F1959M-12 ATPV 11 CAL/ CM2 (HAF 79.2%) **ASTM F1506-10A NFPA® 2112** NFPA® 70E

- · ARC2
- · Dual hazard protection
- · Guaranteed flame resistance for life of garment
- · Snap front closure
- · Pockets: 2 front chest pockets snap closure
- · Lightweight and comfortable
- · Adjustable button cuffs
- · Shirt tail hem stays tucked in

**\*\*\*\*\*\*\*** 

Bizflame 88/12: 88% Cotton, 12% Nylon 7oz



Navy S-5XL

















#### **FR89**

#### Bizflame 88/12 FR Shirt









ASTM F1959/F1959M-12 ATPV 8.2 CAL/CM<sup>2</sup> (HAF 69.1%) **ASTM F1506-10A** NFPA® 2112

NFPA® 70E

EN ISO 11612 A1 +A2. B1. C1

- · ARC2
- · Dual hazard protection
- · Guaranteed flame resistance for life of garment
- · Pockets: 2 front
- · Lightweight and comfortable
- · Adjustable button cuffs
- · Shirt tail hem stays tucked in



Bizflame 88/12: 88% Cotton, 12% Nylon 7oz Reg: Navy, Gray Khaki S-6XL Tall: Navy, Gray M-5XL















#### BZ31

#### **Bizweld FR Cargo Pants**













#### **NFPA**

ASTM F1959/F1959M-12 ATPV 11.2 CAL/CM<sup>2</sup> (HAF = 80.4%)**ASTM F1506-10A** NFPA® 2112 NFPA® 70E

EN ISO 11612 A1 +A2, B1, C1, E2, F1 EN ISO 11611 CLASS 1 A1+A2

- · ARC2
- · Dual hazard protection
- · Guaranteed flame resistance for life of garment
- · Pockets: 2 side, 1 leg, 1 concealed cell phone pocket, 2 rear, 1 rule
- Elastic waistband for extra comfort



Bizweld: 100% Cotton FR Finish 9.5oz Reg: Navy, Gray, Khaki S-6XL Tall: Navy, Gray M-4XL









#### HI-VIS FLAME RESISTANT SHIRT 7oz **FR95** Bizflame 88/12 FR Hi-Vis Shirt 2 ASTM NFPA FR,IW ASTM F1959/F1959M-12 ATPV 9 CAL CM/2 (HAF 75.6%) ANSI/ISEA 107-2015 TYPE R CLASS 3 **ASTM F1506-10A** NFPA® 2112 NFPA® 70E · ARC2 · Dual hazard protection · Guaranteed flame resistance for life of garment · Action back · Pockets: 2 front · Shirt tail hem stays tucked in Bizflame 88/12: 88% Cotton, 12% Nylon 7oz Yellow S-6XL FR96 FR Hi-Vis Long Sleeve T-Shirt 80z **ASTM** ASTM F1959/F1959M-12 ATPV 9 CAL/CM2 (HAF 80.8%) ANSI/ISEA 107-2015 TYPE R CLASS 3 EN ISO 11612 A1+A2, B1, C1 EN ISO 11611 CLASS 1 A1 IEC 61482-2 IEC 61482-1-2 CLASS 1 EN 1149 -5 EN ISO 20471 CLASS 3 · ARC2 · Highly durable, flame resistant reflective tape · Permanent flame resistant protection · High cotton content gives great comfort Modaflame Knit: 60% Modacrylic, 40% Cotton 8oz ШШШХ Yellow S-6XL













#### **Fabric Information**

This smooth, high performance interlock knit is made from 100% FR cotton or the new 98% cotton, 2% antistatic option. The fabric offers superior strength and a lightweight feel. Guaranteed flame resistance for the life of the garment ensures value and peace of mind. Bizflame Knit offers outstanding protection against electric arc with a minimum ATPV rating of 10 Cal/cm<sup>2</sup>, this exceeds the requirements for ARC2 clothing.



7<sub>oz</sub>

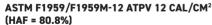


#### **Bizflame FR Crew Neck**









EN ISO 11612 A1 + A2, B1, C1, F1

- · Moisture wicking, breathable fabric
- · Raglan sleeves for a comfortable fit
- Pockets: 1 front
- Signature contrast stitching



Bizflame Knit: 100% Cotton 7oz Navy, Gray, Khaki S-6XL











ASTM F1959/F1959M-12 ATPV 12CAL/CM2 (HAF = 80.8%)

EN ISO 11612 A1 + A2, B1, C1, F1

- · Moisture wicking, breathable fabric
- · Button front opening with placket
- · Pockets: 1 front
- Signature contrast stitching



Bizflame Knit: 100% Cotton 7oz Navy, Gray, Khaki S-6XL









· New

7oz

Enjoy the Comfort and Versatility of these Modern and Stylish Long Sleeve Shirts,

#### **OFFERING NFPA® 2112 COMPLIANCE** WITH CAT2 PROTECTION



**FR33** 

**FR Antistatic Crew Neck** 





2  $\frac{50}{UPF}$  ASTM

ASTM F1959/F1959M-14E1 ATPV 10 CAL/ CM2 (HAF 82.3%) **ASTM F1506-10A** 

**NFPA® 2112** NFPA® 70E

EN 1149 -5

- · ARC2
- · Antistatic protection
- · Rib cuffs
- · Concealed chest pocket with pencil stall
- · Concealed sleeve pocket

Bizflame Knit Antistatic: 99% Cotton, 1% Carbon Fiber 7oz

Navy, Gray S-5XL

















**FR32** 

FR Antistatic Henley













- · Antistatic protection
- · Front placket opening
- · Rib cuffs
- · Concealed chest pocket with pencil stall
- · Concealed sleeve pocket



Bizflame Knit Antistatic: 99% Cotton, 1% Carbon Fiber 7oz

ШШШХ Navy, Gray S-5XL















## **ANTI-STATIC** MODAFLA



#### **Fabric Information**

90Z

Constructed from an inherently flame resistant yarn of 60% Modacrylic, 39% Cotton and 1% Carbon Fiber. Tested to meet and surpass the required EN and US Standards, the Modaflame™ Knit range is strong, durable and highly innovative.

9<sub>oz</sub> Lightweight

Unbeatable Softness with Lasting Durability



FR Zipper Front Hooded Sweatshirt







ASTM F1959/F1959M-12 ATPV 16 CAL/CM2 (HAF 86%)

EN ISO 11612 A1, B1, C1, F1 IEC 61482-2 IEC 6148212 CLASS 1 EN 1149 5

· ARC2

UFR81

- · Permanent flame resistant protection
- · Inherently antistation
- · High cotton content gives great comfort
- · Rib knit cuff and hems for snug fit
- · Pockets: 2 front

£ IIIIIIII X

Modaflame Knit: 60% Modacrylic, 39% Cotton, 1% Carbon Fiber 9oz Navy M-6XL







ASTM F1959



FR Antistatic Balaclava



ASTM F1959/F1959M-12 **ATPV 16 CAL/CM2 (HAF 86%)** 

EN ISO 11612 A1, B1, C1, F1 IEC 61482-2 IEC 61482-1-2 CLASS 1 FN 1149 -5

- · Permanent flame resistant protection
- · Inherently antistatic
- · High cotton content gives great comfort
- · Retains shape, wear after wear



Modaflame Knit: 60% Modacrylic, 39% Cotton, 1% Carbon Fiber 9oz Navy Universal Size







#### **ACCESSORIES**

160z



Cal/Cm

FR17 FR Knitted Hi-Vis Hat



ASTM F1959/F1959M-12 ATPV 9 CAL/CM2 (HAF 80.8%)

- · ARC2
- · Designed for warmth and comfort
- Excellent insulation

ШШШХ

60% Modacrylic, 40% Cotton 8oz

Modaflame Knit: 60% Modacrylic, 39% Cotton, 1% Carbon Fiber 8oz

Yellow Universal Size



**70**z















ASTM F1959/F1959M-12 ATPV 12 CAL/CM2 (HAF 80.8%)

- · ARC2
- · 1 layer
- Fabric adjustable ties for secure fit
- Individually wrapped inside hygienic polybag
- Retail Box

Navy Universal Size

Bizflame Knit: 100% Cotton 7oz

7oz



FR13 FR 88/12 Baseball Cap



ASTM F1959/F1959M-12 ATPV 8.2 CAL/CM2 (HAF 69.1%)

- ARC2
- FR fabric will not melt, ignite or drip
- Inner elastic for snug fit

Bizflame 88/12: 88% Cotton, 12% Nylon 7oz Navy Universal Size

60Z



FR19 Flame Resistant **Antistatic Neck Tube** 









ASTM F1959/F1959M-12 ATPV 4.3 CAL/CM2 (HAF 66%)

EN ISO 11612 A1, B1, C1, F1 IEC 61482-2 IEC 61482-1-2 CLASS 1 EN 1149 -5

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Modaflame Knit: 60% Modacrylic, 39% Cotton,

ШШШХ

1% Carbon Fiber 6oz Navy Universal Size

FR39 FR Neck Shade







ASTM F1959/F1959M-14E1 ATPV 10 CAL/CM2 (HAF 82.3%) **ASTM F1506-10A** NFPA® 70E

- · ARC2
- Lightweight and breathable
- Protects neck and ears from the sun
- 50+ UPF rated fabric to block 98% of UV rays
- Compatible with all Portwest bump caps and hard hats



99% Cotton, 1% Antistatic 7oz **Gray Universal Size** 



**ASTM** 











ASTN



109

HI-VIS FLAME RESISTANT VEST





**Increased Visibility**While Working



#### UMV21

#### ARC Rated FR Mesh Vest



**ASTM F1506-10A** NFPA® 70E

ANSI/ISEA 107-2015 TYPE R CLASS 2

- · 2" flame resistant reflective tape
- · Flame Resistant modacrylic (5.5oz) mesh
- · Inherent flame resistant qualities will not diminish
- · Hook and loop closure
- · Pockets: 1 internal
- · To be worn over ARC rated clothing only

Modaflame Knit: 60% Modacrylic, 39% Cotton,

1% Carbon Fiber 5.5oz Yellow M-6XL

WARNING: This product should not be worn alone or over non-ARC rated apparel.









#### Hi-Vis FR Vest



ANSI/ISEA 107-2015 TYPE R CLASS 2 EN ISO 20471 CLASS 2

EN ISO 14116 INDEX 1

- · 2" flame resistant reflective tape
- · Solid polyester treated fabric
- · Hook and loop closure
- · Dual sizing

Bizflame Work: 100% Polyester, Warp Knitted 3.5oz Yellow S/M-4XL/5XL



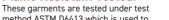
**ASTM** 

ASTM F1959

#### Flame Resistant Tested:

method ASTM D6413 which is used to measure the vertical flame resistance of textiles.











#### UFR24

#### Class 3 FR Mesh Vest



**ASTM F1506-10A** NFPA® 70E

ANSI/ISEA 107-2015 TYPE R CLASS 3 TYPE R CLASS 3

- · 2" flame resistant reflective tape with contrast material
- · Flame resistant modacrylic (5.5oz) mesh
- · Inherent flame resistant qualities will not diminish
- · Hook and loop closure
- · Pockets: 1 internal
- · To be worn over ARC rated clothing only

Modaflame Knit: 60% Modacrylic, 39% Cotton, 1% Carbon Fiber

Yellow M-5XL

WARNING: This product should not be worn alone or over non-ARC rated apparel.







#### UFR23

#### NFPA 2112 Woven Vest





ASTM F1959/F1959M-12 ATPV 9 CAL/CM2 (HAF 75.6%) **ASTM F1506-10A** NFPA® 2112 NFPA® 70E ANSI/ISEA 107-2015 TYPE R CLASS 2 TYPE R CLASS 2

- · ARC2
- · 2" flame resistant reflective tape
- · Hook and loop closure
- · Pockets: 1 internal
- · To be worn over ARC rated clothing only

Bizflame 88/12: 88% Cotton, 12% Nylon 7oz Yellow M-5XL

WARNING: This product should not be worn alone or over non-ARC rated apparel.











# SIN-IH

#### **Fabric Information**

Constructed from a flame resistant, PU coated, polyester fabric 7.5oz, the lightweight and durable Sealtex Flame is designed to offer full protection against adverse weather conditions and flame hazards.





## Maximum Wind, Rain and Flame Protection



Sealtex Flame FR Hi-Vis Coat 50"















#### ANSI/ISEA 107-2015 TYPE R CLASS 3

EN ISO 14116 INDEX 1 EN 1149 -5 EN ISO 20471 CLASS 3 EN 13034 TYPE 6 EN 343 CLASS 3:1

- · Flame resistant treated waterproof fabric
- Heat applied flame resistant reflective tape
- Zipper storm flap front closure
- · Pack away adjustable hood
- · Pockets: 2 lower front, 1 ID window
- · Snaps on cuffs for snug fit
- · I.D window slot on left chest
- · D-ring access under back yoke

Sealtex Flame: 100% Polyester, FR & Antistatic, PU Coated 7.5oz Yellow S-6XL





#### Flame Resistant Tested:

These garments are tested under test method ASTM D6413 which is used to measure the vertical flame resistance of textiles.



7.5oz



Sealtex Flame FR Hi-Vis Jacket





















#### ANSI/ISEA 107-2015 TYPE R CLASS 3

EN ISO 14116 INDEX 1 EN 1149 -5 EN 13034 TYPE 6 EN ISO 20471 CLASS 3 FN 343 CLASS 3:1

- · Flame resistant treated waterproof fabric
- · Heat applied flame resistant reflective tape
- · Zipper storm flap front closure
- · Pack away adjustable hood
- · Pockets: 2 lower front with flaps
- · Snaps on cuffs for snug fit
- · Welded waterproof seams

£ Sealtex Flame: 100% Polyester, FR & Antistatic, PU Coated

ШШШХ

Yellow S-5XL



















#### ANSI/ISEA 107-2015 CLASS E

EN ISO 14116 INDEX 1 FN 1149 -5 EN 13034 TYPE 6 EN ISO 20471 CLASS 1 EN 343 CLASS 3:1

- · Flame resistant treated waterproof fabric
- · Heat applied flame resistant reflective tape
- · Elasticated waist
- · Snaps on hems
- · Welded waterproof seams

Sealtex Flame: 100% Polvester, FR & Antistatic. PU Coated 7.5oz Yellow S-5XL









Fabric Information

Bizflame Rain is manufactured from 98% polyester, 2% carbon fiber 7.5oz fabric. It is highly visible, flame resistant, waterproof and breathable and has a durable chemical resistant finish.



#### Bizflame Rain Hi-Vis Antistatic FR Bomber Jacket



EN ISO 14116 INDEX 3 EN 1149 -5 EN 13034 TYPE 6 EN ISO 20471 CLASS 3 EN 343 CLASS 3:1

- · Flame resistant treated waterproof fabric
- · 2" flame resistant reflective tape
- · Zipper front with storm flap
- $\cdot\,\,$  Breathable fabric with fully sealed seams
- $\cdot \ \, \text{Fully lined insulated jacket}$
- · Pockets: 1 cell phone, 2 side with flaps, 1 internal
- · 2 Mic tabs
- · Pack away detachable hood

£.....

Bizflame Rain: 98% Polyester, 2% Antistatic Carbon Fiber, Breathable, PU Coated 7.5oz 100% Cotton Flame Resistant Lining 5oz

\_\_\_\_\_\_X

Breathable, PU Coated 7.5oz 100% Cotton Flame Resistant Lining 5oz 100% Polyester Flame Resistant Filling 3oz Yellow M-6XL

#### Flame Resistant Tested:

These garments are tested under test method ASTM D6413 which is used to measure the vertical flame resistance of textiles.







#### **S783**

#### Bizflame Rain FR Bomber Jacket



EN ISO 14116 INDEX 3 EN 1149 -5 EN 13034 TYPE 6 EN 343 CLASS 3:1

- · Flame resistant treated waterproof fabric
- $\cdot$  2" flame resistant reflective tape
- · Zipper front with storm flap
- · Breathable fabric with fully sealed seams
- · Fully lined insulated jacket
- · Pockets: 1 cell phone, 2 side with flaps, 1 internal
- · 2 Mic tabs
- · Pack away detachable hood



Bizflame Rain: 98% Polyester, 2% Antistatic Carbon Fiber, Breathable, PU Coated 7.5oz 100% Cotton Flame Resistant Lining 5oz 100% Polyester Flame Resistant Filling, 3oz Navy S-6XL



#### **S771**

#### **Bizflame Rain FR Pants**



EN ISO 14116 INDEX 3 EN 1149 -5 EN 13034 TYPE 6 EN 343 CLASS 3:3

- · Flame resistant treated waterproof fabric
- · 2" flame resistant reflective tape
- $\,\cdot\,$  Breathable fabric with fully sealed seams
- · Elasticated waist
- · Adjustable straps with durable buckle closure
- · Side zipper leg opening for easy access

Bizflame Rain: 98% Polyester,
2% Antistatic Carbon Fiber, Breathable.

PU Coated 7.5oz 100% Cotton Flame Resistant Lining

5oz

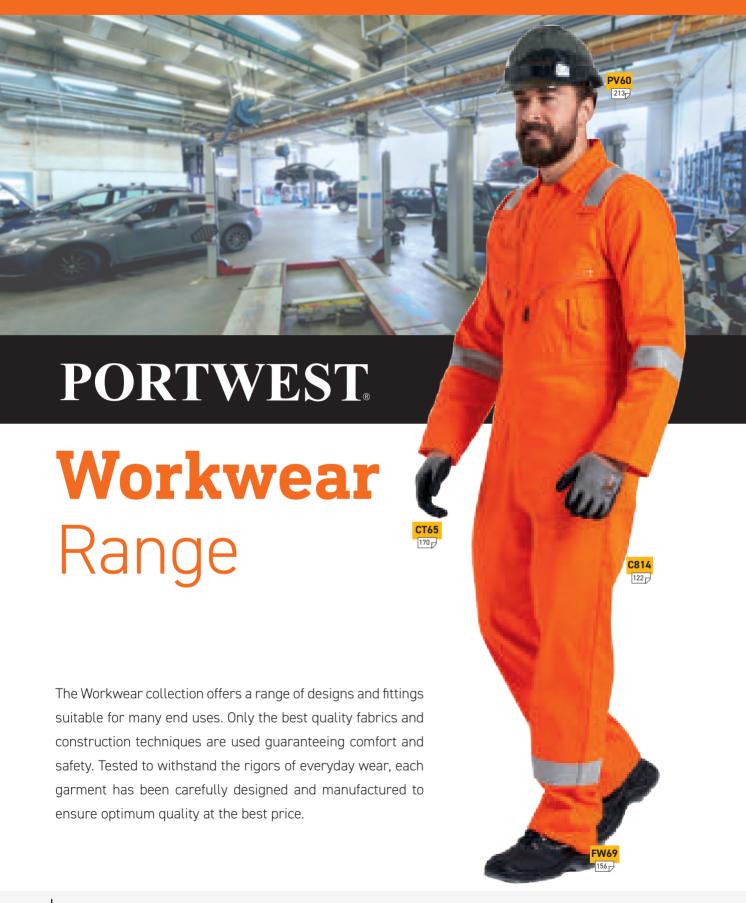
Navy S-4XL



#### Flame Resistant Tested:

These garments are tested under test method ASTM D6413 which is used to measure the vertical flame resistance of textiles.





# 4 Industry Leading Workwear Fabrics



**Kingsmill™ 100% cotton** fabric is available in two weights: 5.5oz and 9oz. This fabric is fully pre-shrunk and has excellent dye retention properties. The long staple fibers used in the construction process provide strength, pilling resistance and a quality finish. This fabric has a UPF rating of 50+ so it will block over 98% of the UV rays which fall on the garment.



Kingsmill™ Polycotton is constructed from 65% polyester 35% cotton and is available in three weights: 4.5oz, 6oz and 7oz. This fabric guarantees high performance and maximum comfort. The yarns are ring spun with long staple combed cotton providing a smooth handle and excellent pilling resistance. The material is fully pre-shrunk and has superior dye retention. A UPF rating of 50+ will block over 98% of UV rays. Kingsmill Plus is available in 4.5oz. It has the added benefit of a durable press finish and is industrially launderable.



Kingsmill™ Cotton Stretch is a premium cotton stretch fabric. A blend of 98% cotton and 2% elastane provides the ultimate in comfort and flexibility. The high cotton content gives an ultra soft handle, and the added elastane delivers ease of movement. The long staple fibers used in the construction process provide strength, excellent pilling resistance and a superior finish. This fabric has a UPF rating of 50+ to block 98% of UV rays.



Portwest's innovative two way **Kingsmill™ Polycotton Stretch** fabric is constructed from 65% polyester, 35% cotton. This premium workwear fabric offers excellent abrasion and tear resistant properties whilst the mechanical stretch function ensures full ease of movement for the wearer. A UPF rating of 50+ on this fabric blocks 98% of the UV rays.

KINGSMILL IS A TRADEMARK OF PORTWEST.



The Iona™ Xtra collection combines practical designs with reflective taping and contrast fluorescent material for extra visibility in low light conditions. Advanced construction techniques have been used, guaranteeing choice, comfort and ultimate wearer durability.

IONA IS A TRADEMARK OF PORTWEST.

#### ENHANCED VISIBILITY SHIRT

#### INNOVATIVE TEXPEL FINISH TO REPEL DIRT AND STAINS



Iona Xtra Short Sleeve Shirt





- · 2" yellow/silver reflective tape
- · 6 button front closure with stud at neck
- · Pockets: 2 front with button closure
- · Bartack pencil stall on left pocket
- · Lined collar with sewn in stays



Navy, M-5XL

Kingsmill: 65% Polyester, 35% Cotton, 5.5oz







F125

Iona Xtra Long Sleeve Shirt





- · 6 button front closure with stud at neck
- · Pockets: 2 front with button closure
- · Bartack pencil stall on left pocket
- · Lined collar with sewn in stays
- · Adjustable button closure cuffs

Kingsmill: 65% Polyester, 35% Cotton, 5.5oz



Navy, M-5XL













5.5<sub>oz</sub>



#### Iona Xtra Work Pants









- · 2" yellow/silver reflex tape for increased visibility
- · Bartacked at all stress points
- · Pockets: 2 front, 2 leg, 2 rear with hook and loop fastening tabs
- · Side leg cargo pockets for extra storage



Kingsmill: 65% Polyester, 35% Cotton, 7oz Navy - 28"-52" with adjustable leg length from Reg (31") to Tall (33")

#### Iona Xtra Coverall













- 2" yellow/silver reflex tape for increased visibility
- Polyester/Cotton durable twill
- Front snap closure with 2 way zipper
- Pockets: 2 zipped chest, 2 side pass through, 1 ruler, 1 sleeve pen, 2 rear with one zipper closure and 2
- Action back for comfort
- Snap adjustable cuffs
- 2 Mic tabs

Kingsmill: 65% Polyester, 35% Cotton, 7oz Navy S-6XL















- 2" yellow/silver reflex tape for increased visibility
- · 100% cotton for all day comfort
- · Front snap closure with 2 way zipper
- Pockets: 2 zipped chest, 2 side pass through, 1 cell phone, 1 ruler, 1 sleeve pen and 1 rear
- · Action back for comfort
- · Mic tah



100% Cotton, 5.5oz Navy S-6XL













## Be Safe, Be Seen

#### F130

#### Iona Xtra Enhanced Hoodie









- · 2" yellow/silver reflex for increased visibility
- Pockets: 2 front pockets
- Adjustable hood for varied weather conditions, with stylish inner contrast
- Elasticated rib waistband and cuffs
- Generous fit



65% Polyester, 35% Cotton, 9oz Navy S-6XL









#### Iona Xtra Enhanced T-Shirt









- · 2" yellow/silver reflex for increased visibility
- · 100% polyester moisture wicking fabric
- 50+ UPF rated fabric to block 98% of UV rays
- Pocket: 1 left chest pocket



100% Polyester, 5oz Navy S-6XL









Back of T-Shirt



#### 100% COTTON - Looks Great, Feels Better



















- · Front snap closure with 2 way zipper
- Pockets: 2 zipped chest, 2 side pass through, 1 ruler, 1 sleeve pen, 2 rear with one zipper closure and 2 knee
- · Action back for comfort
- · Snap adjustable cuffs
- · 2 Mic tabs
- · 2" silver reflective tape

III III X

Kingsmill: 65% Polyester, 35% Cotton, 7oz Navy S-4XL Reg















- · Front snap closure with 2 way zipper
- Pockets: 2 zipped chest, 2 side pass through, 1 cell phone, 1 ruler, 1 sleeve pen and 1 rear
- · Action back for comfort
- · Mic tab
- · Available in Regular or Tall fit

Kingsmill: 65% Polyester, 35% Cotton, 7oz Navy, Royal, Red, Black, Graphite Gray, Orange





	Keg	Iali
Navy	S-6XL	M-3XL
Orange	S - XXL	-
Black	S-3XL	-
Graphite Gray	S - XXL	-
Red	S-3XL	-
Royal	S-3XL	-



## **USA BEST SELLER**



MASSIVE USA STOCK

**S999** 

#### **Euro Work Polycotton Coverall**











- · Front snap closure
- · Pockets: 2 chest, 1 rear, 1 ruler
- · 2 side pass though pockets
- · Elasticated back waist
- · Available in Regular or Tall fit

Kingsmill: 65% Polyester, 35% Cotton, 6oz

Navy, Royal, Red, Bottle Green, Zoom Gray





	Reg	Tall
Navy	XS - 6XL	S-3XL
Royal	S-3XL	
Red	S - XXL	
Bottle Green	S - XXL	
Zoom Gray	S - XXL	

## TOP QUALITY,

Easy Care Fabric



#### Industrial Work Shirt



- · 6 button front closure with snap at neck
- · Pockets: 2 front with button closure
- · Bartack pencil stall on left pocket
- · Lined collar with sewn in stays
- · Industrial wash, durable press with Texpel finish



Kingsmill Plus: 65% Polyester, 35% Cotton 4.5oz Navy S-5XL Reg Gray M-5XL Reg





INDUSTRIALLY Launder<u>able</u>



#### **Industrial Work Shirt**



- 6 button front closure with snap at neck
- Pockets: 2 front with button closure
- Bartack pencil stall on left pocket
- Lined collar with sewn in stays Adjustable button closure cuffs
- Industrial wash, durable press with Texpel finish



Kingsmill Plus: 65% Polyester, 35% Cotton 4.5oz Navy S-5XL Reg Gray M-5XL Reg





60Z



INDUSTRIALLY LAUNDERABLE





**Pewter Jacket** 











- · Polyester and Cotton outer fabric · Sherpa pile lining around the torso
- · Lightly padded sleeves
- · Front full zipper

- · Lightly insulated sleeves
- Pockets: 2 front pouch, 1 sleeve, 1
- Print access for garment
- customization



65% Polyester, 35% Cotton, 8oz Sleeve Lining: 100% Polyester 2oz Main Body: 100% Polyester Sherpa Pile, 9oz Sleeve Filling: 100% Polyester Wadding, 1oz

ШШШХ

Black M-XXL



**S790** 

#### 11" Cargo Shorts









- · Double stitched robust seams
- · Bartacked at all stress points
- · Pockets: 2 side, 2 leg, 2 rear
- · Handy waistband D-ring

Kingsmill: 65% Polyester, 35% Cotton, 6oz Dark Navy XS-3XL



6 pockets for ample storage











Stretch Slim Combat Pants



**S231** 







- Stretch fabric gives the ultimate in comfort and freedom of movement
- Pockets: 2 side, 2 rear, 2 leg
- Side leg cargo pockets for extra storage
- Bartacked at all stress points

Kingsmill Cotton Stretch: 98% Cotton, 2% Elastane, 7.5oz

III III X Black, Dark Navy - 28"-46" Reg















#### **KX3 Ripstop Stretch Pants**











- Durable ripstop fabric
- Knee articulation for more freedom of movement
- High rise back waistband
- Adjustable leg length
- Pockets: 4 hip, 2 back, 4 leg, 1 cell phone, 1 ankle

£

Kingsmill Poly-cotton Stretch: 65% Polyester, 35% Cotton Ripstop Weft

Stretch, 7oz 

Black, Dark Navy, Sand 28" to 48" with adjustable leg from Reg (31") to Tall (33")









C701

#### **Cargo Pants**





7oz

- Bartacked at all stress points
- Pockets: 2 front, 2 leg, 2 rear with hook and loop fastening tabs
- Side leg cargo pockets for extra storage
- Available in Regular and Tall fit

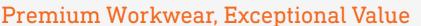
**\*\*\*\*\*\*\*** Kingsmill: 65% Polyester, 35%

Cotton, 7oz ШШШХ

Dark Navy 30"-52" Reg, 30"-48" Tall Black 30"-48" Reg, 30"-48" Tall









This modern range will meet all your painting and plastering needs. The durable cotton fabric is absorbent and has been pre-shrunk to ensure that these garments maintain their shape wash after wash. Garments are designed with a comfort fit and include several handy pockets for secure storage.



## Ideal for All Painting and **Plastering** Jobs

Side View



100% **Cotton For Comfort and Durability** 



**Painters Pants** 



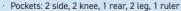












- · Half elasticated waist
- · Designed with a comfort fit
- · Available in Regular or Tall fit

100% Cotton, 3111, Pre-Shrunk, 9oz White S-3XL Reg, S-3XL Tall



9oz













Pockets: 1 zipped chest, 2 side pass through, 1 front, 1 multi storage, 2 knee, 1 rear

- Elasticated shoulder straps
- Designed with a comfort fit

100% Cotton, 3111, Pre-Shrunk, 9oz White XS-4XL







## The Latest in Cooling Technology

This innovative range offers a comprehensive selection of products to help minimize the risk of heat stress and UV rays. Outdoor workers in construction, agriculture, mining, oil and gas and other industries frequently find themselves working in temperatures up to and over 100°F (40°C). This Cooling range is ideal for use in these conditions.

# Helps Stop the Core from Overheating

Keeps Cool for up to **8 Hours** 



#### CV01

#### Cooling Vest





- 2" silver reflective tape
- · Wicking, cooling and drying capabilities
- · Soak in water to activate
- Keeps wearer cool for up to 8 hours

· Side hook and loop for size adjustment

- Lightweight for greater comfort and flexibility
- 50+ UPF rated fabric to block 98% of UV rays



100% Polyester Mesh 2oz Bamboo Yarn with PVA Padding 9.5oz Gray One Size





Breathable Bird Eye knit

panels

CV09 Cooling Evaporative Vest



- Wicking, cooling and drying capabilities
- Soak in water to activate
- Keeps wearer cool for up to 8 hours
- Lightweight for greater comfort and flexibility
- 50+ UPF rated fabric to block 98% of UV rays
- Bird eye knit side and shoulder panels for increased breathability



100% Polyester 4oz 100% Polyester, Bird Eye Knit 4oz Super Absorbent Fibers 5oz HiVis Yellow S/M-XXL/3XL













- · 2" silver reflective tape
- · Wicking, cooling and drying capabilities
- Soak in water to activate
- · Keeps wearer cool for up to 8 hours
- · Lightweight for greater comfort and flexibility
- 50+ UPF rated fabric to block 98% of UV rays



100% Polyester, Tricot 3.5oz 100% Polyester Mesh 2oz Bamboo Yarn with PVA Padding 9.5oz HiVis Orange, HiVis Yellow S/M-XXL/3XL





## **PORTWEST** COOLING 360°







Step 3 **KEEPS COOL FOR** UP TO 8 HOURS

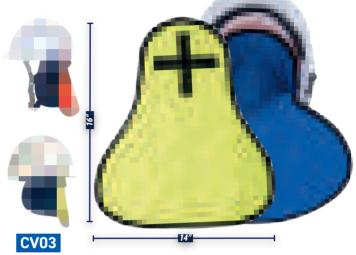
#### **COOLING ACCESSORIES**



- Cooling Neck Scarf
- · Wicking, cooling and drying capabilities
- · Soak in water to activate
- · Keeps wearer cool for up to 8 hours
- · Lightweight for greater comfort and flexibility
- · 50+ UPF rated fabric to block 98% of UV rays
- · Neck shade for added protection against UV rays

100% Polyester, Bird Eye Knit 4oz PVA Padding 6oz

| | X Blue One Size - 37" length



#### Cooling Crown with Neck Shade

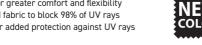
- Wicking, cooling and drying capabilities
- Soak in water to activate
- Keeps wearer cool for up to 8 hours
- Lightweight for greater comfort and flexibility
- 50+ UPF rated fabric to block 98% of UV rays
- Neck shade for added protection against UV rays

100% Polyester 3oz Super Absorbent Fibers 5oz Yellow/Blue, Orange/Blue One size





- Wicking, cooling and drying capabilities
- Soak in water to activate
- Keeps wearer cool for up to 8 hours
- · Lightweight for greater comfort and flexibility
- · 50+ UPF rated fabric to block 98% of UV rays
- · Neck shade for added protection against UV rays





#### CV11

#### **Cooling Crown Beanie**

- Wicking, cooling and drying capabilities
- Soak in water to activate
- Keeps wearer cool for up to 8 hours
- Lightweight for greater comfort and flexibility
- 50+ UPF rated fabric to block 98% of UV rays
- Elasticated back for improved fit

100% Polyester, Bird Eye Knit 4oz
Super Absorbent Fibers 5oz 







#### THE GARMENT WILL REMAIN HYDRATED FOR SEVERAL HOURS.

TO REACTIVATE REPEAT STEPS 1, 2 AND 3

## PORTWEST. COOLING 360



#### Cooling Towel

- Wicking, cooling and drying capabilities
  - Soak in water to activate
- Keeps wearer cool for up to 8 hours Packed in a retail friendly resealable bag

PVA Padding 6oz Blue One Size - 26" Length x 8" Width

#### Retail Friendly **Packaging**



#### Cooling Multiway Scarf

- Wicking, cooling and drying capabilities
- Soak in water to activate
- Keeps wearer cool for up to 8 hours
- Stretchy polyester elastane fabric allows for it to transform for a number of different uses

92% Polyester 8% Elastane 5oz |||||||||X Black One Size



16" SLEEVE LENGTH **SOLD IN PAIRS** 





#### **Cooling Sleeves**

- Wicking, cooling and drying capabilities
- Soak in water to activate
- Keeps wearer cool for up to 8 hours
- Lightweight for greater comfort and flexibility
- 50+ UPF rated fabric to block 98% of UV rays

92% Polyester 8% Elastane 5oz 100% Polyester, Bird Eye Knit 4oz

Blue One Size - 16" Length



#### Cooling Hard Hat Sweatband

- Wicking, cooling and drying capabilities
- Soak in water to activate
- Keeps wearer cool for up to 8 hours
- Lightweight for greater comfort and flexibility
- Designed to be attached to most hard hats and bump caps

100% Cotton 4oz Super Absorbent Fibers 5oz 



#### CV10

#### **Cooling Shoulder Insert**

- Wicking, cooling and drying capabilities
- Soak in water to activate
- Keeps wearer cool for up to 8 hours
- 50+ UPF rated fabric to block 98% of UV rays









# 6 Industry Leading Rainwear Fabrics



**Sealtex® Classic** is a high technology, PU coated fabric, on a flexible, highly resistant 100% Polyester tricot knit, 6oz. Sealtex Classic fabric is tested regularly to ensure it meets and exceeds waterproof standards. The welded seams used on all Sealtex garments ensure rain and wind are locked out and the durable, stretchy fabric can easily be wiped clean so Sealtex garments look good and last longer.



Engineered with exceptional fabric and design, the new **Portwest X3<sup>TM</sup>** rainwear collection allows for optimal outdoor performance. Designed with a modern slim cut and multiple performance enhancing features, the highly waterproof and breathable fabric used in this collection offers maximum protection against harsh weather conditions.



The **PORTWEST PWR™** collection is constructed from Portwest Extreme, a premium high performance waterproof and breathable fabric. Using state-of-the-art technology, the base fabric has been engineered to provide a technical barrier against the elements. This provides the maximum waterproof, breathable and windproof protection, which far exceed the current highest requirements.



Technical and innovative, the **TK2™** rainwear collection is engineered for maximum waterproof, windproof and breathable performance. Designed to be worn in adverse weather conditions, the collection incorporates clever styling with shaped panels for a comfortable and generous fit. The sophistication of TK2 provides a 100% waterproof garment of unequaled strength, at the same time retaining exceptional suppleness, ideal for corporate use.



The **Ripstop collection** is constructed using a highly innovative 100% polyester, PVC coated ripstop fabric. The polyester fabric combined with the Ripstop pattern provides an extremely strong yarn which is highly durable and tear resistant. The tough outer shell guarantees outstanding waterproof protection at all times.



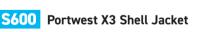
When functionality, added visibility and waterproof protection is required, look no further than the **lona<sup>TM</sup>** Lite Range. These garments are certified to the highest waterproof standard and have sealed seams to ensure total protection against the rain.



Engineered with exceptional fabric and design, the new Portwest X3™ rainwear collection allows for optimal outdoor performance. Designed with a modern slim cut and multiple performance enhancing features, the highly waterproof and breathable fabric used in this collection offers maximum protection against harsh weather conditions.



Grown on **Hood** is Stylish and Practical



















- · Waterproof and breathable to the highest level
- · Fully taped seams
- Waterproof zippers
- Pockets: 3 front, 1 inner Armpit ventilation zippers
- Hook and loop adjustable cuffs
- Hood with peak and drawstrings
- Drawcord adjustable hem



100% Polyester TPU, 4oz

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Body and Hood: 100% Polyester Mesh, 2oz Sleeves: 100% Polyester Taffeta, 2oz Black, Navy S-3XL



**S600** 

**Zipped** Vents at **Underarm** 



#### **Insulated with Insulatex lining**

Constructed using hollow fiber technology, Insulatex<sup>™</sup> provides a lighter and warmer thermal lining. The unique fabric technology locks in the body's warmth to create a thermal barrier with the high performance material offering superior lightweight comfort to the wearer without adding bulk.



#### **Ultrasonic Tunnel Jacket**



- Heat sealed seams for increased wind and rain resistance
- Fully lined and padded for outstanding warmth and insulation
- Pockets: 2 Front, 1 Cell Phone, 2 Inner
- Drawcord adjustable hem
- Interchangeable zipper pullers
- Elasticated cuffs



100% Polyester, 2oz 100% Polyester, 2oz Insulatex Lining, 7.5oz Black, Metal Gray S-3XL

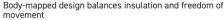


INTERCHANGEABLE ZIPPER PULLERS

#### **KX3 Baffle Jacket**







- Knitted fabric with brushed backing
- Pockets: 2 Front, 2 Inner
- Elastic bound hem and cuffs
- · Interchangeable zipper pullers



100% Nylon, 2oz 100% Polyester Weft Knit with Brushed Back, 9oz Insulatex Lining, 3.5oz Gray Marl/Black S-3XL







## **Superior Waterproof Technology**





DURABLE WATER REPELLENT TREATED OUTER FABRIC

WATERPROOF AND BREATHABLE COATING OR MEMBRANE

BREATHABLE INNER FABRIC OR



#### **EXTREME WATERPROOFNESS**

Portwest Extreme<sup>TM</sup> achieves over 10,000mm Hydrostatic head, equivalent to over 10 meters of water column. (ISO 811:2018 Determination of resistance to water penetration. Hydrostatic pressure test).



#### **WORK HARD IN COMFORT**

The higher the g/m2/24 hours the more breathable the fabric is. (JIS L1099:2012 Method B1 Water vapor permeability). Portwest Extreme achieves the highest rated breathability levels.



WATERPROOF PERFORMANCE STANDARD WATERPROOF





S555 Outcoach Jacket







- · Waterproof and breathable to the highest levels with sealed seams
- Stormflap with front zipper opening
- Pockets: 3 front. 1 inner
- · Water resistant zippers
- Pack away hood with peak and drawstrings
- · Drawcord adjustable hem



100% Polyester Oxford 600D, 5.5oz Body Lining: 100% Polyester Mesh, 2oz Sleeve: 100% Polyester, 190T Taffeta, 2oz Black S-5XL





The PORTWEST PWR™ collection is constructed from Portwest Extreme, a premium high performance waterproof and breathable fabric. Using state-of-the-art technology, the base fabric has been engineered to provide a technical barrier against the elements. This provides the maximum waterproof, breathable and windproof protection, which far exceed the current highest requirements.



## PORTWEST Classic Rainwear

#### **Garment Benefits**

Designed to be worn in foul weather conditions, the Classic rainwear range is not only practical and durable, it offers exceptional value for money. Clever styling and sealed seams guarantee maximum comfort and protection.







**Classic Adult Rain Coat** 













EYELETS AND BACK

- Waterproof coat with sealed seams
- Pockets: 2 front
- Pack away adjustable hood
- Inner elasticated cuffs to prevent water entry
- Vented back yoke and eyelets
- Longer length 47" gives added coverage
- Generous fit for wearer comfort

Yellow S-3XL



100% Polyester, PVC Coated, 6oz Navv S-4XL





## Flexible, Highly Durable,

WATERPROOF FABRIC



CONCEALED SNAP OPENING WITH ZIPPER FRONT

#### **US450** Sealtex Classic Jacket



EN 343 CLASS 3:1

- · Flexible, durable and waterproof jacket with welded seams
- · Storm flap with concealed zipper and snap closure
- · Pockets: 2 front
- Pack away adjustable hood
- · Snap adjustable cuff
- Vented back yoke and eyelets
- · Generous fit for wearer comfort



Sealtex Classic: 100% Polyester, Tricot Knit, PU Coated, 6oz Navy S-5XL





#### **Fabric Information**

Sealtex Classic is a high technology, PU coated fabric, on a flexible, highly resistant 100% Polyester tricot knit, 6oz. Sealtex Classic fabric is tested regularly to ensure it meets and exceeds waterproof standards. Independent test houses carry out hydrolysis and hydrostatic testing. Sealtex Classic consistently achieves top results in these tests.

### **Sealtex Classic Pants**











EN 343 CLASS 3:1

- · Flexible, durable and waterproof pants with welded
- · Fully elasticated waistband
- Snap adjustable hems for a secure fit
- · Generous fit for wearer comfort

£ ШШШХ

Sealtex Classic: 100% Polyester, Tricot Knit, PU Coated, 6oz Navy S-5XL



FULLY





S453

#### Sealtex Classic Bib







EN 343 CLASS 3:1

- Flexible, durable and waterproof bib with welded seams
- Adjustable straps with buckle closure
- Snap adjustable hems for a
- Back elastic for ease of movement

£

Sealtex Classic: 100% Polvester, Tricot Knit. PU Coated 6oz

IIIIIIII X

Navy M-XXL



**SPECIAL ANTI-BACTERIAL FINISH** 

SNAP ADJUSTABLE



#### **Garment Benefits**

Designed to withstand tough outdoor working conditions - strength, style and comfort are the unique characteristics of Ripstop rainwear. The durable fabric construction is guaranteed to offer the wearer excellent tear resistance and outstanding waterproof protection at all times.

**Engineered** 

FOR

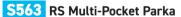
**Outstanding Endurance** 

#### **Fabric Information**

Constructed using a highly innovative 100% polyester, PVC coated Ripstop fabric, 7.5oz. This garment has polvester lining and is padded with 5oz wadding for extra warmth and comfort.



## **Extreme Protection** from Wind & Rain







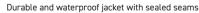












· Silver reflective tape on storm flap

· Reflective trim for increased visibility Snap storm flap with hook and loop

· Pockets: 4 front, 2 sleeve, 2 cell, 2 inner

· Pack away adjustable hood

· Adjustable hook and loop cuffs

· Fleece lined collar and chin guard for better comfort

· Drawcord adjustable hem







100% Polvester, Ripstop, PVC Coated 7.5oz 100% Polyester 1.5oz 100% Polyester 5oz Navy S-XXL

#### Detachable fleece liner

Can be worn as a separate garment or can interact with the outer jacket for extra insulation.



S532 Orkney 3 in 1 Breathable Jacket















EN 343 CLASS 3:2

- · 3-in-1 waterproof, breathable and windproof jacket with sealed seams
- Detachable internal fleece jacket for warmth and comfort
- Pockets: 4 front, 1 cell phone
- · Inner fleece pockets: 2 front
- · Pack away storm hood with peak
- · Print access for garment customization
- Hook and loop adjustable cuffs
- · Chin guard for added comfort

100% Nylon Ottoman, Breathable, PU Coated, 5oz Shoulder/Sleeve: 100% Nylon Ottoman, Breathable, PU

Coated, 4.5oz

Inner garment: 100% Polyester Fleece, 7.5oz Upper Body: 100% Polyester Mesh, 2oz

Lower Body/Sleeve: 100% Polyester Taffeta, 2oz

III X Gray/Black S-4XL







## Fully Waterproof and **Sealed Seams**

**US430** Perth Stormbeater Jacket















EN 343 CLASS 3:1

- Waterproof jacket with sealed seams
- Quilt lined interior with corduroy collar
- Pockets: 4 front, 1 cell phone, 2 inner
- Print access for garment customization
- Pack away adjustable hood
- Generous fit for wearer comfort



100% Polyester, PVC Coated, 6oz Body: 100% Cotton Tartan, 4oz Sleeves: 100% Polyester Taffeta, 2oz

YYYYY

Body: 100% Polyester Filling 6oz Sleeves: 100% Polyester Filling 3oz Navy S-XL





#### **Garment Benefits**

When functionality, added visibility and waterproof protection is required, look no further than the Iona™ Lite Range. These garments are certified to the highest waterproof standard and have sealed seams to ensure total protection against the rain.



Iona Lite Bomber Jacket

















EN 343 CLASS 3:1 EN 342 0.342M2.K/W(B),2,X

- · Durable and waterproof jacket with sealed seams
- Quilt lined for added insulation
- · Reflective tape for visibility
- Pockets: 2 front, 1 cell phone, 1 ID pocket, 1 pen pocket, 1 radio pocket, 1 inner
- · Pack away adjustable hood
- Print access for garment customization
- · Fleece lined collar and knitted cuffs
- Mic tab

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· Generous fit for wearer comfort

100% Polyester, 300D Oxford Weave with a stain resistant finish, PU Coated, 5.5oz

100% Polyester Tafetta, 2oz 100% Polvester, 5oz Navy, Black S-3XL

**US433** Iona Lite Jacket







- Durable and waterproof jacket with sealed seams
- · Quilt lined for added insulation
- Reflective tape for visibility
- Pockets: 2 front, 1 cell phone, 1 pen pocket, 2 inner
- Drawcord hood and hem for comfort and snug fit
- Storm flap fastened with snaps
- Print access for garment customization
- Fleece lined collar and knitted cuff to trap the heat
- · Generous fit for wearer comfort

£ 100% Polyester, 300D Oxford Weave with a stain resistant finish, PU Coated, 5.5oz



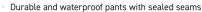
100% Polyester Tafetta, 2oz 100% Polyester, 5oz Black, Navy S-3XL



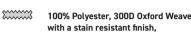
# Waterproof Protection & Increased Visibility Combined

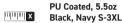
#### S481 Iona Lite Pants





- · Reflective tape for visibility
- · 2 side pass through pockets
- · Fully elasticated waist
- · Snap adjustable hem
- Generous fit for wearer comfort













F126 Iona Xtra 3-in-1 Bomber Jacket











- This product does not comply with ANSI/ ISEA 107-2015
- 2" yellow/silver reflex tape for increased visibility
- \* Detachable sleeves and liner
- Fleece lined collar
- \* Knitted cuffs
- \* Mic tab
- Concealed hood
- Pockets: 2 front, 2 zip chest, 1 cell phone, 1 ID pocket, 1 zip sleeve
- \* Sealed waterproof seams



100% Polyester, 300D Oxford Weave with a stain resistant finish, PU Coated 5.5oz 100% Polyester 2oz 100% Polyester 5oz Navy S-5XL











3 Bodywarmer vest





Technical and innovative, the TK2 softshell uses comfortable stretch woven fabrics and tight layered weaves to offer advanced water resistant, windproof and breathable properties. The sophistication of TK2 provides a water resistant garment of unequaled strength and comfort, while at the same time retaining exceptional suppleness.



#### TK20 Print & Promo Softshell (2L)













- \* Breathable, windproof and water resistant softshell jacket
- \* Micro polar fleece lined and bonded with the shell
- \* Printable softshell fabric
- Pockets: 2 front
- Perfect for printing and embroidery

**\*\*\*\*\*\*** 

96% Polyester, 4% Elastane bonded to 100% Polyester Fleece 8oz

| III | III | X

Black, Navy S-3XL

### UTK50

Softshell Jacket (3L)











- · Breathable, windproof and water resistant softshell jacket
- Micro polar fleece lined and bonded with the shell
- · Waterproof zippers
- Pockets: 3 front, 1 cell phone, 2 inner
- · Half elasticated cuffs with hook and loop adjustments
- · Generous fit for wearer comfort

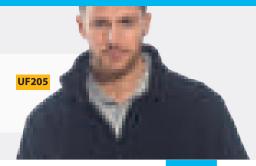
**....** 

94% Polyester, 6% Elastane laminated with 100% Polyester Micro Polar Fleece, 9oz Navy, Black S-5XL





Portwest fleece styles are made using high quality anti-pill polar fleece fabrics. These fleeces offer exceptional value whilst providing maximum warmth and comfort to the wearer.







#### UF205 Aran Fleece



EN 14058 CLASS 1

- · Middle weight polar fleece with anti-pill finish
- Pockets: 2 front
- · Elasticated cuffs
- · Drawcord adjustable hem
- · Generous fit for wearer comfort

100% Polyester, Anti-Pill finish Fleece, 8oz

Navy S-4XL, Black M-3XL



## UF400 Argyll Heavy Fleece





EN 14058 CLASS 2

- · Heavy weight polar fleece with anti-pill finish
- Pockets: 2 front
- · Elasticated cuffs
- · Drawcord adjustable hem
- · Generous fit for wearer comfort



100% Polyester, Anti-Pill finish Fleece, 12oz Navy S-6XL, Black S-4XL





#### Insulated Knit Cap Insulatex Lined

- Acrylic knitted work beanie hat
- Insulated with Insulatex lining



100% Acrylic, Knit Insulatex Lining, 1oz Navy, Black One Size Orange, Yellow One Size



INSULATEX IS A TRADEMARK OF PORTWEST.



#### Waterproof Beanie

- 100% waterproof beanie
- Porelle membrane
- Breathable and dexterous
- Micro fleece liner
- The perfect barrier for the most challenging wet



100% Acrylic, Knit, 1oz Insulatex Lining, 1oz Black One Size

INSULATE THERMAL INSULATION



CS20 Fleece Balaclava



- Can be worn under hard hat
- Soft and stretchable fabric for optimum fit and comfort

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100% Polyester, Anti-Pill finish Fleece, 5.5oz Navy, Black One Size







#### **HA10**

#### Fleece Hat Insulatex Lined

- Soft and stretchable polar fleece fabric Inner soft Insulatex lining offers warmth and
- comfort
- Can be worn under a helmet

£.....3

100% Polyester, Anti-Pill finish

Fleece. 8oz Insulatex Lining, 1oz Black, Yellow, One Size



B023

#### Reflective Trim Knit Hat **Insulatex Lined**



- Insulated with Insulatex lining
- Windproof and extremely comfortable for wearer
- Reflective trim for visibility

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100% Acrylic, Knit Insulatex Lining, 1oz

Black, Navy, Orange, Yellow One Size



Beanie LED Head Light





Junior Beanie LED **Head Light** 



Rechargeable Twin **LED Beanie** 



Replacement Beanie **Head Light** 

See our Full Range of LED Accessories on Page 228-



#### **Knit Glove Insulatex Lined**

- Outer acrylic knit fabric
- Soft inner Insulatex lining offers warmth and comfort



100% Acrylic, Knit Insulatex Lining, 1oz Black, Navy One Size







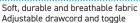
This glove style gives great dexterity for the wearer Outer acrylic knit with metallic component allowing precise movement on touchscreen devices



100% Acrylic, Knit Black S/M, L/XL and XXL/3XL



#### **Neck Tube**



£ 100% Polyester, Anti-Pill finish Fleece,







#### **Fabric** Information

Constructed from 100% Breathable Polyester, Oxford weave, with a Stain Resistant finish, 4.5oz. The fabric is lined with 100% Polyester with a thermal interlining, 9oz for extra warmth and comfort.







### CS10 ColdStore Jacket

EN 342 0.454M2. K/W (B), 2, X

- · Abrasion resistant Oxford polyester
- Quilt lined for thermal insulation
- Reflective tape for visibility
- Stormflap with hook and loop and zipper fastening
- Packaway hood
- Pockets: 3 front, 1 ID pocket, 2 inner
- · Drawcord adjustable waist

£ mm 100% Breathable Polyester, Oxford Weave, Stain-Resistant Finish, 4.5oz 100% Polyester Tafetta, 2oz



III X

100% Polyester, 9oz Navy S-6XL





















- Quilt lined for thermal insulation
- Reflective tape for visibility
- Stormflap with hook and loop and zip fastening
- Pockets: 2 side, 2 knee pad
- Elasticated back waist
- Zipped ankles



100% Breathable Polyester, Oxford Weave, Stain-Resistant Finish, 4.5oz 100% Polyester Tafetta, 2oz 100% Polyester, 9oz Navy S-6XL



















## The Best Components and Materials Used





Complete range of styles made of polymeric materials. Durable and waterproof construction that is highly resistant to fuels, oils, grease and fats.



A premium range of safety footwear manufactured using the finest materials and components. Steelite® footwear contains protective steel toecaps and/or steel midsoles. The steel components provide outstanding protection from high impacts and compression.

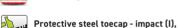


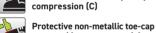


A premium range of safety footwear which is lightweight and flexible. **Portwest Compositelite™** footwear contains non-metallic protective toecaps and/or non-metallic protective midsoles.

Compositelite WORK







- impact (I), compression (C)

Puncture resistant steel midsole

Puncture resistant non-metallic mid-sole (PR)

Waterproof membrane

Antistatic



Waterproof



Water resistant upper



Energy absorbing seat region



Slip resistant outsole (SRC)



Oil resistant outsole



Dual density sole unit



Wide fitting



Metatarsal protection (Mt)



Heat resistant outsole - 300



Static dissipative footwear (SD)



100% non-metallic



Cold insulation



Full grain leather



Electric hazard protection (EH)

#### Footwear Size Chart

US Mens Size	2	3	4	5	6	6.5	7	7.5	8	8.5	9	9.5	10	10.5	11	11.5	12	13	14	15	16	17	18
UK Mens Size	1	2	3	4	5	5.5	6	6.5	7	7.5	8	8.5	9	9.5	10	10.5	11	12	13	14	15	16	17
US Ladies Size	3	4	5	6	7		8	8.5	9		10		11										
UK Ladies Size	1	2	3	4	5		6	6.5	7		8		9										
Euro Size	34	35	36	37	38	38.5	39	40	41	41.5	42	42.5	43	43.5	44	45	46	47	48	49	50	51	52

## Innovation, quality components, styling and expert construction define the Portwest footwear collections.

The toecap protects the wearer's toes against the risk of injury from falling objects and crushing when worn in work environments where potential hazards may occur. The midsole protects against the foot being pierced by underfoot objects.

Safety footwear can be recognized by the following standards:













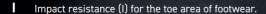




#### **ASTM F2413-18**

Standard specification for performance requirements for protective (safety) toecap footwear.

The specification contains performance requirements for footwear to protect workers feet from the following hazards by providing;



Compression resistance (C) for the toe area of the footwear.

Mt Metatarsal impact protection (Mt) that reduces the chance of injury to the metatarsal bones at the top of the foot.

**Cd** Conductive properties (Cd) which reduce hazards that may result from static electricity build up; and reduce the possibility of ignition of explosives and volatile chemicals.

EH Electric hazard protection (EH), to protect the wearer when accidental contact is made by stepping on live electric wires.

**SD** Static dissipative properties (SD) to reduce hazards due to excessively low footwear electrical resistance that may exist where SD footwear is required.

PR Puncture resistance (PR) for footwear devices.



#### EN ISO 20345:2011

This international standard specifies basic and additional (optional) requirements for safety footwear used for general purposes. It includes, for example, mechanical risks, slip resistance, thermal risks, ergonomic behavior.

The classification system used to identify the protection provided by the footwear is listed:

Category	Additional requirements
SB	The presence of a safety toecap providing protection against impact injury to the toes caused by falling objects. Level of protection provided is 200 joules. Prevention of compression injury to the toes if trapped under a heavy object. Level of this protection is 15kN.
SBP	As SB standard plus penetration resistance.
<b>S1</b>	As SB standard plus closed seat region, antistatic properties, resistance to fuel oil and energy absorption of seat region.
S1P	As S1 standard plus penetration resistance.
S2	As S1 standard plus water penetration and water absorption resistance.
<b>S3</b>	As S2 standard plus cleated outsole and penetration resistance.
<b>S4</b>	200 joule toecap protection. All rubber or all polymeric footwear with antistatic properties. Resistance to fuel oil, energy absorption of seat region and closed seat region.
<b>S5</b>	As S4 standard plus cleated outsole and penetration resistance.



Requirement		Symbols
	Penetration resistance	P
	Electrical properties: Antistatic footwear	Α
	Resistance to inimical environments: Cold insulation of sole complex	CI
Whole Footwear	Energy absorption of seat region	E
	Water resistant	WR
	Metatarsal protection	M
Upper	Water penetration and absorption	WRU
Outsole	Resistance to hot contact	HRO
	Resistance to fuel oil	FO

#### ISO 13287:2019

This International Standard specifies a method of test for the slip resistance of conventionally soled safety, protective and occupational footwear. It is not applicable to special purpose footwear containing spikes, metal snaps or similar.

The item of footwear to be tested is put on a surface, subjected to a given normal force and moved horizontally relative to the surface. The frictional force is measured and the dynamic coefficient of friction is calculated.

If the outsole passes both the ceramic tile test (SRA) and the steel floor test (SRB) it is marked as SRC.



#### ISO 13287:2019

Marking Code	Test Surface	Coefficient of Friction	n (ISO 13287:2019)
		Forward Heel Slip	Forward Flat Slip
SRA	Ceramic tile with SLS*	<b>≯ 0.28</b>	<b>≯ 0.32</b>
SRB	Steel floor with Glycerol	<b>≯ 0.13</b>	<b>≯ 0.18</b>
SRC	Ceramic tile with SLS* & Steel floor with Glycerol	<ul><li>0.28</li><li>0.13</li></ul>	

<sup>\*</sup> Water with 5% Sodium Lauryl Sulphate (SLS) solution

## **Compositelite**

# AVAILABLE IN HALF SIZES



## USA SAFETY FOOTWEAR THAT

## **ALWAYS PERFORMS**

## **Compositelite**

## UFC69

#### Montana Hiker Boot EH







- · Protective composite toecap
- · Puncture resistant composite midsole
- · Wide fitting
- · Full grain nubuck leather
- · Comfort PU footbed
- · Quarter mesh lined
- $\cdot\,\,$  Slip, fuel and oil resistant rubber outsole
- · Heat resistant outsole



Brown, US 6-14 Full-Grain Nubuck Leather PU/Rubber Outsole F25



#### UFT69

#### Steelite Ohio Safety Boot EH















### ASTM

#### **ASTM F2413-18 EH**

- $\cdot \ \, \text{Protective steel toecap}$
- · Puncture resistant steel midsole
- · Full grain tumbled brown leather
- · Direct injected dual density construction
- · Lightweight PU cushioned midsole
- $\cdot\,\,$  Slip, fuel and oil resistant rubber outsole
- · Waterproof membrane
- · Heat resistant outsole



Brown, US 7-14 Full Grain Tumbled Leather PU/Rubber Outsole F48



# Steelite AQUA





#### **FW57**

#### Steelite All Weather Boot



#### **ASTM F2413-18**

EN ISO 20345:2011

- · Protective steel toecap
- · Puncture resistant steel midsole
- · Direct injected dual density construction
- · Lightweight PU cushioned midsole
- · Slip, fuel and oil resistant TPU outsole
- · Waterproof membrane
- · Removable EVA cushion footbed



Black, US 6-14 Cow Nubuck Leather PU/TPU Outsole F12

# Steelite ULTRA



## FW69

#### Steelite Mustang Boot



## ASTM F2413-18

EN ISO 20345:2011

- $\cdot \ \ \text{Protective steel toecap}$
- · Puncture resistant steel midsole
- · Direct injected dual density construction
- · Lightweight PU cushioned midsole
- $\cdot\;$  Slip, fuel and oil resistant TPU outsole
- · 360 degree rubber external chassis system
- · Removable EVA cushion footbed



Black, Brown US 6-14 Crazy Horse Leather PU/TPU Outsole F12

360° ANKLE CHASSIS SYSTEM

## Steelite WORK



FW63

#### Steelite Trekker Boot













#### **ASTM**

#### **ASTM F2413-18**

EN ISO 20345:2011

- · Protective steel toecap
- · Puncture resistant steel midsole
- · Direct injected dual density construction
- Lightweight PU cushioned midsole
- · Slip, fuel and oil resistant PU outsole
- · Removable EVA cushion footbed
- · 3D breathable mesh lining



Black, US 4-14 Cow Suede Leather PU/PU Outsole F12





#### FC64

#### Portwest Compositelite Trekker Shoe

















#### **ASTM**

#### **ASTM F2413-18**

EN ISO 20345:2011

- · Protective composite toecap
- · Direct injected dual density construction
- · Lightweight PU cushioned midsole · Slip, fuel and oil resistant outsole
- · Removable EVA cushion footbed
- · 3D breathable mesh lining
- · 100% metal free



Black, US 4-14 Cow Suede Leather PU/PU Outsole F12







# GREAT VALUE FOOTWEAR





#### FW10

#### Steelite Protector Boot





- ASTM F2413-18
- EN ISO 20345:2011
- · Protective steel toecap
- · Puncture resistant steel midsole
- · Direct injected dual density construction
- · Lightweight PU cushioned midsole
- · Slip, fuel and oil resistant outsole
- Removable EVA cushion footbed



Black, US 3-18 Split Leather PU/PU Outsole F64





## FOR COMFORT





#### **Steelite Protector Shoe**



## **ASTM F2413-18** EN ISO 20345:2011

- · Protective steel toecap
- · Puncture resistant steel midsole
- · Direct injected dual density construction
- · Lightweight PU cushioned midsole
- · Slip, fuel and oil resistant PU outsole
- · Removable EVA cushion footbed



Black, US 3-18 Split Leather PU/PU Outsole F64



## Portwest. WORK

## **Occupational**











#### **ASTM F2413-18**

EN ISO 20345:2011 EN 13832-2:2018

- · Protective steel toecap
- · Puncture resistant steel midsole
- · PVC/nitrile construction
- · Slip, fuel and oil resistant PVC/nitrile outsole
- · 100% waterproof
- · Washable nylon inner lining
- · Chemical resistant



Black, US 4-15 Height 16" PVC/Nitrile PVC/Nitrile - Outsole F06





FW90

#### **PVC Wellington**









#### EN ISO 20347:2012

- $\cdot \ \, \text{CE certified}$
- · Waterproof
- · Slip resistant outsole
- · Oil resistant outsole



PVC

PVC - Outsole: F36 Black, US 5-13 Height 16.5"



## **PORTWEST**

## Hand Protection Range

A newly expanded range of hand protection styles that caters for all work and safety needs. Only the best materials and manufacturing methods are used in the production of this extensive and highly specialized range.























## **Choosing The Right Glove Size**



#### Glove & Hand Size Chart as per Standard EN420

Hand Size	6	7	8	9	10	11	12	13
Palm Circumferences (mm)	6"	7"	8"	9"	10"	11"	12"	13"
Hand Length (inches)	6-6½	6½- 7	7- 7½	7½	8	8½	9	9½
Minimal Glove Length (inches)	8½	9	9½	9½-10	10-10½-	10½-11	11½-12	12½
Glove Size	XS/6	S/7	M/8	L/9	XL / 10	XXL / 11	3XL/12	4XL/13
Portwest Cuff Color Code								

## Know your Gloves HAND PROTECTION IS CRITICAL - FIND THE RIGHT GLOVE FOR THE JOB Below is a guide to materials used and the performance factors associated. This will aid in decision making to secure the right hand protection for the job.

	GENERAL GLOVE	INDUSTRIAL USE:	
DISPOSABLE GLOVES	FABRIC GLOVES	LEATHER GLOVES	CHEMICAL RESISTANCE GLOVES
Disposable gloves, constructed using rubber or vinyl to protect against mild irritants	Constructed using cotton or fabric material, used to insulate the hands from heat or cold. Used for enhanced grip and handling slippery objects	Leather is a traditional material used to protect against injuries from rough abrasive surfaces. Ideal for use in welding applications	Made from rubber, synthetic rubber or PVC. These gloves protect hands from corrosives, oils, and solvents
W			

GI	LOVES LINER TYPE
KNITTED	Highly breathable, close fitting with good dexterity
SEAMLESS	Avoids hand irritations due to no seams, increase comfort
SEWN & IMPREGNATED	Available with several types of construction and assembly, mainly cut and sewn. Coating is bound to the fabric for good resistance to abrasion. Sewing and impregnation process allows the manufacturing of thin gloves, for enhanced dexterity
COATED/ DIPPED	Made by dipping a knitted or woven cloth liner into the glove compound - the liner "supports" the compound and adds strength. Compound used enhances the mechanical performance, different compounds are used for different conditions

	GLOVE LINER MATERIAL								
COTTON	POLYESTER	NYLON	ACRYLIC	PARA-ARAMID	UHMWPE	HPPE	GLASS FIBER	LEATHER: SMOOTH GRAIN	LEATHER: SPLIT GRAIN
Comfort / breathability	Durability	Stretch / elasticity	Insulation	Cut resistance / heat resistance	Premium cut resistant, free from steel and glass fibers	High performance cut resistance, comfort, abrasion resistance	Cut resistance	Durable, supple, oil & water repellent	Abrasion resistance, durable. Dry grip

	DIPPING MATERIAL									
NITRILE	NEOPRENE	NITRILE SANDY	NITRILE MICRO FOAM	NITRILE FOAM	PU	LATEX	PVC	TPR	TPV	TPE
Excellent resistance to snag, cut, puncture and abrasion. Dry grip	Dry, wet and oil grip	Wet and dry grip. High abrasion resistance	High dexterity with improved touch sensitivity	Oil and wet grip	Good abrasion resistance. Dry grip	Dry and wet grip	Good abrasion resistance. Dry, wet and oily grip	Impact protection	Impact protection	High grip and abrasion resistance

	CUFF STYLE							
UNSUPPORTED GLOVES	BEADED	STRAIGHT	PINKED					
Molds are dipped directly into a compound material, giving the wearer maximum dexterity. There are two options, unlined or flock-lined with cotton or rayon polyester for improved comfort	Optimized liquid protection with increased cuff strength	Additional length which protects forearm from liquid runoff	Traditional style, improved edge grip for ease of donning and glove removal					
T.			情					

	CUFF STYLE								
SUPPORTED GLOVES	GAUNTLET	KNITWRIST	SAFETY CUFF	SLIP ON CUFF					
A liner is dipped into a compound material. This absorbent liner provides improved comfort during wear and adds strength and durability to the glove	Additional length which protects forearm (4" plus)	Securely fits gloves in place and prevents dirt entering the glove	Provides additional wrist protection (2.5" in length)	Easy donning, economical design					



## **USA Hand Protection** Standards Explained

#### **ANSI/ISEA 105**

## American National Standard for Hand Protection

This standard addresses the classification and testing of hand protection for specific performance properties related to chemical and industrial applications. Hand protection includes gloves, mittens, partial gloves, or other items covering the hand or a portion of the hand that are intended to provide protection against or resistance to a specific hazard.

## 5.1 Mechanical Protection 5.1.1 Cut Resistance

The new ASTM F2992-15 test replaces ASTM F1790-05 and ensures uniform testing plus increases the performance levels beyond the old level 5. The sample is cut 15 times by a straight edge blade, under load. A new blade is used for each cut. The data is then used to determine the required load to cut through the material and this in turns is equated to a cut level. The new levels are now prefixed with the letter A.

Table 1 Classification for Cut Resistance

Level	Load (grams)
-	<200
A1	201-499
A2	500-999
A3	1000-1499
A4	1500-2199
A5	2200-2999
A6	3000-3999
A7	4000-4999
A8	5000-5999
A9	>6000

#### 5.1.2 Puncture Resistance

When tested in accordance with Clause 6.4 of EN 388:2003 Protective gloves against mechanical risks, the gloves resistance against puncture shall be classified against the levels listed in Table 2, using the puncture force.

The average of a minimum of 12 specimens shall be used to report the classification level.  $\label{eq:continuous}$ 

Table 2. Classification for Puncture Resistance

Level	Table 2. Classification for puncture resistance Level : Puncture (Newtons)		
0	<10		
1	» 10		
2	> 20		
3	» 60		
4	» 100		
5	» 150		

#### 5.1.3 Abrasion Resistance

When tested in accordance with ASTM D3389-05, Standard Test Method for Coated Fabrics Abrasion Resistance or ASTM D3884-09, Standard Guide for Abrasion Resistance of Textile Fabrics (Rotary Platform, Double-Head Method), the gloves abrasion resistance shall be classified against the levels listed in Table 3 using the number of abrasion cycles to failure (test endpoint). These test methods shall be followed using H-18 abrasion wheels with a 500 gram load for levels 0 to 3 and a 1000 gramme load for levels 4 to 6. Using ASTM D3389-05 for coated glove fabrics or unsupported gloves, the end point at which the glove material is determined to fail shall be at the number of abrasion cycles just before the film or coating has a hole abraded through it. Using ASTM D3884-05 for coated glove fabrics, the end point shall be when the first thread or yarn is broken. The average of a minimum of 5 specimens shall be used to report the classification level.

#### Classification for Abrasion Resistance

Level (tested at 500g load) :	Abrasion cycles to fail
0	<100
1	» 100
2	» 500
3	» 1,000
Level (tested at 1000g load)	
4	» 3,000
5	» 10,000
6	» 20,000

#### 5.2 Chemical Protection

#### 5.2.1 Chemical Permeation Resistance

When tested in accordance with ASTM F739-07, Standard Test Method for Permeation of Liquids and Gases through Protective Clothing Materials under Conditions of Continuous Contact the gloves chemical permeation shall be classified against the levels listed in Table 4 using the average standard breakthrough time (for each chemical tested). The average of a minimum of 3 specimens shall be used to report the classification level. In reporting permeation data for each chemical the permeation rate shall be reported in µg/cm² min. It shall be permitted to report the cumulative permeation in g/cm² that occurs within 1 hour of the test for each chemical.

Table 4. Classification for Chemical Permeation

Level	Standard breakthrough time (minutes)
0	<10
1	≥ 10
2	≥ 30
3	≥ 60
4	≥ 120
5	≥ 240
6	≥ 480

#### 5.4 Heat and Flame Protection 5.4.1 Ignition Resistance and Burning Behavior (or AfterFlame Time)

When tested in accordance with ASTM F1358-08, Test Method for Effects of Flame Impingement on Materials Used in Protective Clothing Not Designated Primarily for Flame Protection, the glove materials ignition resistance and burning behavior shall be classified against the levels listed in Table 6, using ignition time and burn time. In order to be classified at a specific level, the glove material shall meet each of the criteria at that specific level. The average of a minimum of 3 specimens shall be used to report the classification level.

Table 6. Classification for Ignition Resistance and Burning Resistance

Level	Time exposed to flame (s)	After-flame time (s)		
0	3	> 2		
1	3	€ 2		
2	12	>2		
3	12	€ 2		
4	no ignition in either 3 or 12 second exposure period			

#### 5.4.3 Conductive Heat Resistance

When tested in accordance with ASTMF1060-08 Test Method for Thermal Protective Performance of Materials for Protective Clothing for Hot Surface Contact, the gloves conductive heat resistance shall be classified against the levels listed in Table 8. Classification of glove performance shall be based on the contact (surface) temperature at which both the time-to-second degree burn is equal to or greater than 15 seconds, and the alarm time is greater than 4 seconds. The average of a minimum of 5 specimens shall be used to report the classification level.

Table 8. Classification for Conductive Heat Resistance

Level	Highest contact temperature(°C) at which both time-to-2nd degree burn > 15 seconds and alarm time> 4 seconds		
0	< 80		
1	80		
2	140		
3	200		
4	260		
5	320		

#### **ANSI/ISEA-138**

American National Standard for Performance and Classification for Impact-Resistant Gloves (ANSI/ISEA 138-2019)

This new standard provides an improved method of classifying impact protection to the back of the hand. The test is conducted by dropping a 5-joule mass on the impact points of the glove, recording the force transferred in kilonewtons (kN). This test is repeated eight times for the knuckles and ten times for the fingers. Gloves are classified based on test result average of the tests conducted. To classify as an ANSI/ISEA 138 level 1, 2, or 3, the average and all test results must be within the classification parameters.

Classification for impact resistance						
Performance levels Mean (kN) All impact (kN)						
1	≤ 9	< 11.3				
2	≤ 6.5	≤ 8.1				
3	≤ 4	≤ 5				

#### **ASTM F2675-13**

Test Method For Determining Arc Ratings of Hand Protective Products Developed and Used for Electrical Arc Flash Protection.

This test method is used to measure and describe the properties of hand protective products in response to convective and radiant energy generated by an electric arc under controlled laboratory conditions. There are 4 levels in the Hazard Risk Category rated by the ATPV [Arc Thermal Performance Value]

Hazard risk category	Minimum ATPV cal/cm2		
0	n/a		
1	4		
2	8		
3	25		
4	40		

## **European Hand Protection** Standards

#### **Protective Gloves: General Requirements**

EN 420: 2003 + A1 2009

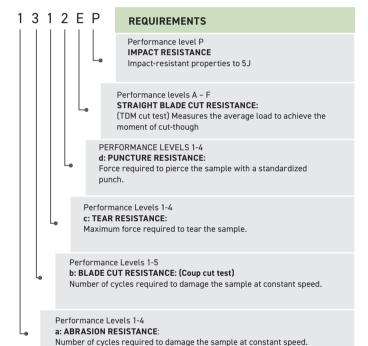
This standard defines the general requirements for glove design and construction, innocuousness, cleaning instructions, electrostatic properties, sizing, dexterity, water vapor transmission and absorption along with marking and information.



#### **Protective Gloves Against Mechanical Risks**

EN 388 - 2016 Max 60 Cut cycles

EN388:2003 standards specifies physical and mechanical aggression caused by abrasion, blade cut, tearing and puncture. EN388:2016 updates the existing standard with this new test method for abrasion, blade cut & impact resistance. EN ISO 13997:1999 (TDM test) records cut results as a newton value - the force of the blade on the glove material needed to cut through the material 20mm. The results are represented on a scale A-F.



TEST	Level 1	Level 2	Level 3	Level 4	Level 5
Abrasion resistance (number of cycles)	100	500	2,000	8,000	-
Blade cut resistance (index) Coup test method	1.2	2.5	5	10	20
Tear resistance (N)	10	25	50	75	-
Puncture resistance (N)	20	60	100	150	-

EN ISO 13997:1999 TDM	Level A	Level B	Level C	Level D	Level E	Level F
Cut resistant test levels (N)	2	5	10	15	22	30

#### **EN374**

## Protective Gloves : Against Chemicals and Micro-Organisms



EN ISO 374-1:2016 (AS/NZS 2161.10.1)

#### Terminology and performance requirements for chemical risks.

New to the standard - There are now 3 standard classes related to the performance level and number of chemicals they protect against. There are 6 additional chemicals to test against. There is a requirement to test for degradation EN 374-4:2013. EN374-3:2003 is withdrawn and is replaced by EN 16523-1:2015. Gloves longer than 400mm will have to be additionally tested in the cuff area. The requirement for testing to EN388 has been removed. The "low chemical" or "waterproof" beaker symbol has been withdrawn.

ISO 374-1:2016/Type C

ISO 374-1:2016/Type B





UVWXYZ

X - Low Chemical

XYZ

Chemical Code Class Methanol Primary alcohol В Acetone Ketone C Acetonitrile Nitrile compound D Dichloromethane Chlorinated paraffin F Carbon disulphide Sulphur containing organic compound F Toluene Aromatic hydrocarbon Diethylamine G Amine Tetrahydrofurane Н Hetero-cyclic and ether compound 1 Ethyl acetate J n-Heptane Saturated hydrocarbon Sodium hydroxide 40% Κ Inorganic base L Sulphuric acid 96% Inorganic mineral acid 65% Nitric acid Inorganic mineral acid, oxidizing М Ν 99% Acetic acid Organic acid Ω Ammonia hydroxide 25% Organic acid P 30% Hydrogen peroxide Peroxide S 40% Hydofluoric acid Inorganic inerla acid, contact poison Т 37% Formaldehyde Aldehyde

#### EN ISO 374-2:2014 Determination of resistance to penetration

There are no major changes from EN374-2:2003

ISO 374-5:2016



Marking of gloves protecting against, bacteria and fungi

## EN ISO 374-4:2013 Determination of resistance to degradation by chemicals (DR) $\,$

New to the standard – tests puncture resistance before and after exposure to a challenge chemical. The average of the performance will be recorded in the usersheet as a percentage (%).

ISO 374-5:2016



Additional marking for Virus

## EN ISO 374-5:2016 Terminology and performance requirements for micro-organisms risks

Microorganisms are classed as bacteria, viruses or fungi. Gloves protecting against viruses must also pass ISO16604:2004.

EN 16523-1:2015 Determination of material resistance to permeation by chemicals. Permeation by liquid chemical under conditions of continuous contact.

This test is similar to EN374-3 therefore gloves certified to EN374-3 do not need to be retested.

#### EN ISO 10819

#### **Protective Gloves: Mechanical Vibration and Shock**



EN 10819: 1996

This European Standard specifies a method for the laboratory measurement, the data analysis and reporting of the vibration transmissibility of gloves in terms of vibration transmission from a handle to the palm of the hand in the frequency range from 31.5 Hz to 1250 Hz. The standard is intended to define a screening test for the vibration transmission through gloves.

#### **EN407**

## Protective Gloves Against Thermal Risks (Heat and/or Fire)



EN 407: 2004

This standard specifies thermal performance for protective gloves against heat and/or fire. The heat and flame pictogram is accompanied by a 6 digit number.

1 3 1 2 1 2

#### REQUIREMENTS

PERFORMANCE LEVELS 1-4

f: RESISTANCE TO A LARGE MELTING METAL SPRAY: Amount of spray required to raise the glove to a certain temperature.

PERFORMANCE LEVELS 1-4

e: RESISTANCE TO SMALL MELTING METAL SPRAY: Amount of spray required to raise the glove to a certain temperature.

PERFORMANCE LEVELS 1-4

d: RESISTANCE TO RADIATING HEAT:

Time required to raise a given temperature level.

PERFORMANCE LEVELS 1-4

c: RESISTANCE TO CONVECTIVE HEAT:

Time during which the glove is able to delay the transfer of heat of a flame.

PERFORMANCE LEVELS 1-4

b: RESISTANCE TO CONTACT HEAT:

Temperature (within the range of 100C to 500C) at which the person wearing the gloves will not feel any pain (for a period of at least 15 seconds).

PERFORMANCE LEVELS 1-4

a: RESISTANCE TO FLAMMABILITY:

Time during which the material remains lit and continues to be consumed after the ignition source has been eliminated.

#### **B: RESISTANCE TO CONTACT HEAT:**

PERFORMANCE LEVEL	CONTACT TEMPERATURE (°C)	THRESHOLD TIME (Second)
1	100°C	≽15s
2	250°C	≽15s
3	350°C	<b>≱15s</b>
4	500°C	<b>≱15s</b>

#### EN12477

#### **Protective Gloves for Welders**



EN 12477: 2001

This European Standard specifies requirements and test methods for protective gloves for use in manual metal welding, cutting and allied processes. According to their performance, protective gloves for welders are classified into two types.

Type A: Lower dexterity (with higher other performance)
Type B: Higher dexterity (with lower other performance).



## Protective Gloves: Electrostatic Properties

EN 16350:2014

This European standard specifies a test method for the electrostatic properties of gloves. The test improves on EN1149 as it requires a lower vertical resistance of less than 10 ohms. Gloves tested to EN16350:2014 can be used in areas where there may be an increased risk of explosion, such as in a refinery.

#### Protection of Electronic Devices from Electrostatic Phenomena: General Requirements

IEC 61340-5-1:2016

This standard specifies a test method for PPE products used in high sensitive areas where an electrostatic charge can potentially cause damage to delicate components such as electrical circuit boards and microchips

All gloves in the Portwest ESD Glove collection have been tested to both standards.

#### EN511

#### **Protective Gloves Against Cold**



EN 511:2006
The European standard specifies the requirements and test methods for gloves which protect against conductive cold down to -50 degrees Celsius. This cold can be linked to the climate conditions or an

industrial activity.

#### REQUIREMENTS

PERFORMANCE LEVELS 0-1 c: WATER PENETRATION

PERFORMANCE LEVELS 1-4 b: RESISTANCE TO CONTACT COLD

PERFORMANCE LEVELS 1-4

a: RESISTANCE TO CONVECTIVE COLD



#### **CE Food Safe**

European legislation with respect to Food Contact Materials (Directive EC1935/2004) requires that food contact materials shall not transfer their ingredients to food and must not modify the organoleptic properties (ie. color, smell, texture and taste) of the food. Products intended for food contact shall be labeled as such.



Introducing the new Portwest CT Series collection of cut resistant gloves. State-of-theart production techniques ensures that these gloves contain no glass or steel fibers while offering excellent levels of cut resistance.

This new premium collection comprises of six new styles; five gloves and one protective sleeve. Under the **ANSI standard** the levels range from A3 to A8. Certified to the EN388:2016 standard, this collection offers outstanding cut protection levels from Level C up to the highest Level F. The Portwest CT Series collection is ideal for sensitive skin, offering premium hand protection for the 21st Century.



# High Performance Cut Protection Styles

THIS COLLECTION

IS AVAILABLE IN

**CUT RESISTANT** 

LEVELS A3-A8

- Glass and Steel Fiber Free
- Ideal for Sensitive Skin
- Delivering the Perfect Balance of Comfort and Protection

## **Cut Protection Selection Guide**

In order to assist in selecting the best cut gloves for your application, Portwest suggest using this 3 step process:

10

### Step 1: Rate the Level of Hazard and Risk

Identify the hazard and decide on risk of injury by carrying out a risk assessment.

Identify the level of hazard:

No Severe Hazard

#### Identify the level of risk:

RISK OF INJURY FACTOR	)
No Perceived Risk	1
Very Low Risk	2
Low Risk	3
Medium Risk	4
High Risk	5
Very High Risk	6

### Step 2: Calculate the Required Cut Performance Levels

Once you have carried out a risk assessment for the tasks you are performing you can use the **Hazard x Risk x 100** calculation to help select the appropriate levels of cut resistance.

Multiplying the hazard by the risk will provide a figure to base the required cut resistance on. Multiplying by 100 converts the figure into grams which is the unit of measure for the ANSI 105 testing. The table below explains the performance levels.

HAZARD	CUT PERFORMANCE (grams) = (Risk x Hazard ) x 100					
10	1000	2000	3000	4000	5000	6000
9	900	1800	2700	3600	4500	5400
8	800	1600	2400	3200	4000	4800
7	700	1400	2100	2800	3500	4200
6	600	1200	1800	2400	3000	3600
5	500	1000	1500	2000	2500	3000
4	400	800	1200	1600	2000	2400
3	300	600	900	1200	1500	1800
2	200	400	600	800	1000	1200
1	100	200	300	400	500	600
RISK	1	2	3	4	5	6

## **Step 3:** Find the Suitable Level of Cut Protection

Apply the performance level required in Step 2 to the ANSI 105 levels below to find a suitable level of cut protection.

Gloves are tested to a minimum performance level so if you are unsure of the required level of cut protection choose the next level up. For example, if your assessment suggests 1200 grams then perhaps choose a level A4 glove.

LEVELS OF PERFORMANCE to ANSI 105									
Cut Level	<b>A1</b>	A2	А3	<b>A4</b>	A5	A6	A7	A8	A9
Cut Level (grams)	200	500	1000	1500	2200	3000	4000	5000	6000



**PORTWEST** has over **22 styles** of cut resistant gloves and sleeves from level **A1 to A8** to suit almost every task. We are continually working on bringing new and improved cut resistant styles to market.

## A8 Cut Resistant





#### **CT69**

CT AHR+ Nitrile Foam Glove





ANSI

**ANSI/ISEA 105 - 2016** EN 420 EN 388:2016

- · ANSI cut level A8
- Free from glass and steel fibers
- · Nitrile foam coating
- · Knitting gauge 7
- · 100% breathable seamless liner



UHWPE, Nitrile Foam Gray/Black XS-XXL











CT Sleeve AHR+







ANSI/ISEA 105 - 2016

EN 420 EN 388:2016

- \* ANSI cut level A8
- \* Free from glass and steel fibers
- \* 14" cut resistant sleeve
- \* Knitting gauge 7
- \* 100% breathable seamless liner
- \* Sold in singles

UHWPE Gray Reg 14"









## A7 - A6 Cut Resistance

#### A667

#### Claymore AHR Cut Glove



ANSI/ISEA 105 - 2016 EN 420

EN 388:2016

Optimized innovative design

- Maximum cut resistance according to EN388:2016
- ANSI cut level A7 with over 4000 grams of cut resistance
- Coating is double sandy nitrile for excellent durability and grip in wet and dry conditions
- Seamless 13 gauge liner for increased wearer comfort

HPPE, Steel Fiber, Glass Fiber, Nitrile Sandy Blue/Black M-XXL













#### CT AHR Nitrile Foam Glove



ANSI/ISEA 105 - 2016 EN 420

EN 388:2016

- ANSI cut level A6
- · Free from glass and steel fibers
- · Nitrile foam coating
- Knitting gauge 13
- · 100% breathable seamless liner

ППППХ

UHWPE, Nitrile Foam Gray/Black XS-XXL















#### VHR Advanced Cut Glove



ANSI/ISEA 105 - 2016

FN 420

EN 388:2016

- ANSI cut level A6
- Nitrile foam coating for excellent grip in wet and dry conditions
- Palm dipped to increase dexterity and ventilation
- Seamless 13 gauge liner

HDPE, Stainless Steel, Glass Fiber, Nitrile Foam

**Gray S-XXL** 











## <u>/ Cut</u>

## A5 - A4 Cut Resistance





/ CUT

#### **CT65**

#### **CT VHR Nitrile Foam Glove**





**ANSI/ISEA 105 - 2016** EN 420 EN 388:2016

- · ANSI cut level A5
- · Free from glass and steel fibers
- Nitrile foam coating
- · Knitting gauge 15
- · 100% breathable seamless liner



UHWPE, Nitrile Foam Gray/Black XS-XXL







∠ CUT

**GRIP** 





#### CT HR Nitrile Foam Glove







- · ANSI cut level A4
- $\cdot\,$  Free from glass and steel fibers
- · Nitrile foam coating
- · Knitting gauge 18
- · 100% breathable seamless liner

UHWPE, Nitrile Foam Gray/Black XS-XXL









## **A4 Cut Resistance**

#### **ENHANCED VISIBILITY**

#### A626

#### **Vis-Tex HR Cut Glove**



**ANSI/ISEA 105 - 2016** EN 420 EN 388:2016

EN 407

- ANSI cut level A4
- High visibility liner
- Tested for both cut and heat protection
- Palm dipped nitrile sandy coating
- Seamless 13 gauge liner

£

HPPE, Glass Fiber, Nitrile Sandy

III III X

Yellow/Red S-3XL







继 THERM

**端GRIP** 

M HEAT

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**端 GRIP** 🎠 HEAT





#### A646

#### Vis-Tex Winter HR Cut Glove Nitrile



**ANSI** 

ANSI/ISEA 105 - 2016 EN 420 EN 388:2016

EN 407

- · ANSI cut level A4
- HPPE outer layer combined with warm 7 gauge acrylic liner
- Tested for both cut and heat protection
- Flexible sandy nitrile coating

FN 511

HPPE, Acrylic, Nitrile Sandy Orange/Black S-3XL













🖊 CUT **A4 Cut Resistance** 



#### A611

#### **Aramid HR Cut Latex Glove**



**ANSI/ISEA 105 - 2016** EN 420 EN 388:2016 EN 407

· ANSI cut level A4

- · Ideal for the glass industry
- · Durable aramid cut resistant liner
- · Knitting gauge 10
- · Excellent durability and grip in wet and dry conditions
- Crinkle latex grip

X |||||||||

Aramid, Latex Black/Blue S-3XL







/ CUT

**GRIP** 

∠ CUT

**GRIP** 🎠 HEAT





#### A625

#### Vis-Tex Cut Resistant Glove - PU



EN 420 EN 388:2016 EN 407

- · ANSI cut level A4
- · High-visibility liner
- Tested for both cut and heat protection PU foam coating for excellent grip in wet and dry conditions
- Palm dipped to increase dexterity and ventilation
- 100% breathable seamless liner

HPPE, Glass Fiber, PU Orange/Black S-XXL Yellow/Black M-XXL













## **A4 Cut Resistance**

#### A688 Pro Cut Liner Glove









ANSI/ISEA 105 - 2016

FN 407 EN 420 EN 388:2016 CE FOOD SAFE

- · ANSI cut level A4, for superior protection
- Protection against high contact heat up to 212°F
- 100% breathable seamless liner
- Low linting construction for minimal contamination
- High Visibility liner

**HPPE** 

Hi Vis Yellow M-XXL





**岁GRIP** 



FOOD SAFE





#### **AMBIDEXTROUS**









ANSI/ISEA 105 - 2016

EN 420 FN 388:2016 EN 407

- · ANSI cut level A4, for superior protection
- Designed for tasks that require reinforced abrasion resistance
- Additional reinforced protection on palm and forefinger
- · Tested for both cut and heat protection



HPPE, Glass Fiber, Chrome Leather **Gray S-XXL** 











### A690 18 Inch Cut Resistant Sleeve















ANSI/ISEA 105 - 2016

EN 420 EN 388:2016 FN 407 CE FOOD SAFE

- · 18" cut resistant sleeve
- ANSI cut level A4
- Superior cut resistance
- Thumb hole for a secure fit
- Sold in singles



**HPPE** Gray





4X4XD









## **A3 Cut Resistance**







CT32

CT MR Micro Foam Nitrile Glove







**ANSI/ISEA 105 - 2016** EN 420

· ANSI cut level A3

EN 388:2016

- · Free from glass and steel fibers
- · Micro foam technology
- · Outstanding dexterity and comfort
- · Knitting gauge 18
- · 100% breathable seamless liner

UHWPE, Nitrile Micro Foam Gray/Black XS-XXL









### **A3 Cut Resistance**

🖐 GRIP

#### A622 MR Cut PU Palm Glove







ANSI/ISEA 105 - 2016

EN 420 FN 388:2016 EN 407

- · ANSI cut level A3
- Superb abrasion and tear resistance
- Smooth PU coating for increased abrasion resistance
- Palm dipped to increase dexterity and ventilation
- 100% breathable seamless liner

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HPPE, Elastane, Glass Fiber, Elastic, Polvester, PU Grav XS-3XL

VA622 Vend Ready Option Available See Page 189











## AP52 Dexti Cut Ultra Glove







ANSI/ISEA 105 - 2016 FN 420 EN 388:2016



- · ANSI cut level A3 for superior protection
- Sandy finish for exceptional grip in water, grease or oil
- Reinforced thumb crotch for extra protection and durability
- · Low linting construction for minimal contamination

HDPE, Glass Fiber, Nitrile, Nitrile Sandy Blue/Black S-XXL









### A621 Cut 3/4 Nitrile Foam Glove









ANSI/ISEA 105 - 2016

EN 420 EN 388:2016 EN 407

- ANSI cut level A3
- Superb abrasion and tear resistance
- Nitrile foam coating for excellent grip in wet and dry
- 3/4 dipped for increased protection
- · 100% breathable seamless liner



HDPE, Glass Fiber, Nitrile Foam Black S-3XL











## **A2 Cut Resistance**



#### A643

#### **Amber Cut Glove - Nitrile Foam**





ANSI/ISEA 105 - 2016 EN 420 EN 388:2016 CE FOOD SAFE

- · ANSI cut level A2
- Nitrile foam coating for excellent grip in wet and dry conditions
- Palm dipped to increase dexterity and ventilation
- 100% breathable seamless liner

 HPPE, Polyester, Elastane,

Nitrile Foam Amber S-XXL







<u>∠ CUT</u> **∜** GRIP

FOOD SAFE



#### A620

#### LR Cut PU Palm Glove



ANSI/ISEA 105 - 2016

EN 420 EN 388:2016 EN 407

- · ANSI cut level A2
- Smooth PU coating for increased abrasion resistance
- · Palm dipped to increase dexterity and ventilation
- · 100% breathable seamless liner

HPPE, PU Gray XS-3XL



**VA620** Vend Ready Option Available See Page **189** 











### **A2 Cut Resistance**

### AP31

### **Senti Cut Lite Glove**





**ANSI/ISEA 105 - 2016** EN 420 EN 388:2016

- · ANSI cut level A2
- · Excellent for jobs requiring high dexterity
- 18 gauge cut liner for extra dexterity
- Secure grip in dry and light oily handling environments
- 100% breathable seamless liner
- · Perfect for intricate tasks
- Low linting construction for minimal contamination

HDPE, PU **Gray S-XXL** 









### AP32

### **Dexti Cut Pro Glove**







ANSI/ISEA 105 - 2016

EN 420 EN 388:2016

- · ANSI cut level A2
- Ideal for prolonged use and preventing hand fatigue
- Sandy palm nitrile coating gives excellent grip
- Reinforced thumb crotch for added durability in a high-wear area

IIIIIIIIII X

HPPE, Nitrile, Nitrile Sandy Green/Black S-XXL









### **IMPACT Level 1**

Hand injury is one of the most common and frequent complaints in the workplace. This collection of gloves provides vital protection against impact to the hand from multiple hazards.



### A761

### Impact VHR Cut Glove



ANSI/ISEA 105 - 2016 ANSI/ISEA 138 - 2019

EN 420 EN 388:2016 EN 407

- Maximum impact protection using TPR pod technology
- ANSI cut level A6
- Goat skin outer offers excellent breathability, durability and dexterity
- Durable aramid cut resistant liner
- Hook and loop wrist strap ensures secure fitting

Goatskin, Aramid, TPR, Polyester

Blue/Black M-XXL















### A762

### **R3 Impact Winter Glove**



*≰IMPACT* 

**A** AOUA

🖐 GRIP

終THERN

🖫 HEAT

ANSI/ISEA 105 - 2016 ANSI/ISEA 138 - 2019

EN 420 EN 388:2016 EN 511

FN 407

 Maximum impact protection using TPR pod technology

- · Waterproof membrane
- Insulatex lining for protection in cold conditions
- Goat skin outer offers excellent breathability, durability and dexterity Hook and loop wrist strap ensures secure fitting

·······

Goatskin, Insulatex, TPR, Polyester, Waterproof Membrane

Yellow/Black M-XXL











### **IMPACT Level 1 & 2**

### A727

### **DX VHR** Impact Glove



ANSI/ISEA 138 - 2019

EN 388:2016 EN 407

- Maximum impact protection using TPR pod technology
- ANSI cut level A6
- High visibility liner
- Designed with a comfort fit
- Nitrile sandy coating

HPPE, TPR, Glass fiber, Nitrile Sandy

ШШШХ Orange/Black M-3XL





**SEWN WITH ARAMID THREAD** 







**MPAC1** 







### Impact Pro Cut Glove



ANSI/ISEA 105 - 2016 ANSI/ISEA 138 - 2019

EN 388:2016 EN 407

- · Designed for action in the toughest environments
- ANSI cut level A6
- Premium leather with a reinforced palm for ultimate

ANSI

- TPR exo-skeleton provides excellent impact protection to the back of the hand
- Highly protective cut resistant liner for added security against cut hazards
- Wrist strap fastening ensures a secure and comfortable fit
- · High cut resistant liner

£ Full-Grain Cow Leather, HPPE, Stainless Steel, Cotton, TPR

IIIIIIIII X Gray M-4XL















### **IMPACT Level 2**



### A722 Anti Impact Cut Resistant Glove

ANSI/ISEA 105 - 2016 ANSI/ISEA 138 - 2019 EN 420 FN 388:2016

- Maximum impact protection using TPR pod technology
- ANSI cut level A4

EN 407

- Comfort, grip, impact and cut resistance
- · Comfortable seamless liner
- · Flexible PVC impact pods
- Reinforced thumb crotch for maximum durability
- Suitable for heavy duty applications

TPR, Glass Fiber, HPPE, Polyester, Nitrile Gray S-3XL









端 GRIP

*≰IMPACT* 

ANSI / ISEA 138



### A721 Anti Impact Grip Glove - Nitrile



ANSI/ISEA 105 - 2016 ANSI/ISEA 138 - 2019

EN 420 EN 388:2016

- · Maximum impact protection using TPR pod technology
- Reinforced thumb crotch and padded palms
- · Hook and loop strap for safe secure fit
- · Nitrile sandy coating for exceptional grip in water, grease or oil contact
- Palm dipped to increase dexterity and ventilation
- 100% breathable seamless liner

ШШШХ

TPR, Polyester, Nitrile Yellow/Orange S-3XL









### A729 Anti Impact Cut Resistant Therm Glove

ANSI/ISEA 105 - 2016 ANSI/ISEA 138 - 2019

EN 420 EN 388:2016

- Maximum impact protection using TPR pod technology
- ANSI cut level A4 for supreme protection
- Nitrile foam coating for excellent grip in wet and dry conditions
- Specially designed for use in cold conditions
- Hook and loop strap for safe secure fit
- Highly durable and impact
- resistant Low linting construction for

minimal contamination

HPPE, Glass Fiber, TPR, Brushed Acrylic, Nitrile

ШШШХ Gray S-3XL







*☆IMPAC1* 











# **High Performance Gloves**

### A730

### Supergrip - High Performance Glove



ANSI/ISEA 105 - 2016

EN 420

EN 388:2016

- Designed for maximum grip performance
- Extra grip silicone covered palm with reinforced thumb and breathable sidewalls
- Low linting construction for minimal contamination
- Hook and loop strap for safe secure fit
- Designed for tasks that require reinforced abrasion resistance

Synthetic Leather, Silicone, Elastane

Black M-XI









### A740

### Powertool Pro - High Performance Glove







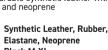
ANSI/ISEA 105 - 2016

EN 420 EN 388:2016

- Thumb, middle and index finger tips left open for precision handling
- Reinforcement stitching on palms and
- Reinforced padded palms
- Highly durable synthetic leather with elastane and neoprene

III III X

Black M-XL













# **Complete Waterproof Protection**





### AP01

### Thermo Pro Glove



**ANSI/ISEA 105 - 2016** EN 420 EN 388:2016 EN 511





- Insulated liner for protection against cold
- \* Ergonomic design to reduce hand fatigue
- Fully coated for superior grip and protection against liquid
- \* Superb abrasion and tear resistance
- \* Latex foam coating
- \* Knitting gauge 13

Brushed Acrylic, Latex, Latex Foam Blue/Black S-XXL









# **Waterproof Grip Gloves**

### AP80 Liquid Pro







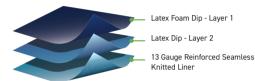
**ANSI/ISEA 105 - 2016** EN 420

EN 420 EN 388:2016

- \* Latest in double coating technology
- \* Maximum liquid protection
- Smooth latex fully coated
- \* Second latex foam palm dip to give superior grip
- \* Elasticated wrist for a secure fit

X |||||||||

Nylon, Latex, Latex Foam Blue S-XXL









### **AP30**

EN 388:2016

### **Dermi Pro Glove**







**ANSI/ISEA 105 - 2016** EN 420

- \* Fully dipped nitrile coated glove with a nitrile foam coated palm
- Superb abrasion and tear resistance
- \* Ergonomic design to reduce hand fatigue
- \* Fully elasticated wristband for an enhanced fit
- Knitting gauge 13

X |||||||||

Nylon, Nitrile, Nitrile Foam Orange/Black S-XXL

# **Comfort and Dexterity**

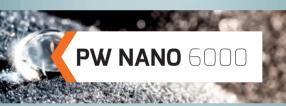












### High Tech Nano Coating Repels Liquids and Maintains Breathability

Innovative Liquid Repellency Helps to Keep Hands Drier

The PW Nano 6000 collection has been developed with a revolutionary coating which makes the glove super hydrophobic and oleophobic. This creates a barrier between the glove and the underlying surface. This barrier is unlike anything ever seen before and is revolutionary in the glove industry. In addition to the proprietary high tech nano coating, the PW Nano 6000 collection also offers superior abrasion resistance allowing it to be used in a variety of tasks.





**ANSI/ISEA 105 - 2016** EN 420, EN 388:2016 EN 511



Twin liner traps heat and allows breathability

Sandy palm finish gives improved grip

Acrylic Orange

Acrylic, Nitrile Sandy Orange/Black S-XXL











**ANSI/ISEA 105 - 2016** EN 420, EN 388:2016

- Water repellent nano coating for light splash applications
   Flexible sandy nitrile coating offers great grip in wet and dry
- conditions
  15 gauge liner for extra dexterity

Nylon, Elastane, Nitrile Sandy Gray/Black S-XXL







# General Handling - Nitrile Foam

# Close Fitting for **Enhanced Dexterity**

The ultimate in comfort, fit and durability. Nylon and elastane liner hugs the hand whilst wicking away unwanted moisture. The premium nitrile foam coating provides excellent abrasion resistance. Treated with an antimicrobial finish to ensure that the gloves stay fresher for longer.







# **Maximum Grip Gloves**



A350 DermiFlex Glove - Nitrile Foam

**ANSI** 

EN 388:2016

Maximum dexterity

- Protects against oil in warm and humid conditions
- Nitrile foam coating for excellent grip in wet and dry
- Palm dipped to increase dexterity and ventilation
- \* 100% breathable seamless liner

Gray/Black S-XXL

Nylon, Elastane, Nitrile Foam



VA350 Vend Ready Option







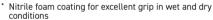






ANSI/ISEA 105 - 2016

EN 420 EN 388:2016



- Dotted palm for enhanced grip
- \* 15-gauge liner for extra dexterity
- \* Lightweight and comfortable



Nylon, Elastane, Nitrile Foam Gray/Black S-3XL





🖐 GRIP





DermiFlex Ultra Glove - Nitrile Foam



ANSI/ISEA 105 - 2016 EN 420

EN 388:2016

- Maximum dexterity
- \* Superb abrasion and tear resistance
- Nitrile foam coating for excellent grip in wet and dry
- \* 3/4 dipped for increased protection
- \* Open back for breathability



Nylon, Elastane, Nitrile Foam Gray/Black M-XXL





🖐 GRIP







**Premium Nitrile Coating** 



Pylon

### A310 Flexo Grip Nitrile Glove



EN 420 EN 388:2016

- · Ideal for auto repair, construction and other sectors
- \* Smooth nitrile coating for increased abrasion resistance
- Palm dipped to increase dexterity and ventilation
- 100% breathable seamless liner



Pylon, Elastic, Nitrile White/Gray XS-XXL





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### A320 Dexti-Grip Glove - Nitrile Foam







ANSI/ISEA 105 - 2016

EN 420 EN 388:2016



- No 1. Choice for general assembly work
- Nitrile foam coating for excellent grip in wet and dry conditions
- Palm dipped to increase dexterity and ventilation
- \* 100% breathable seamless liner



Pvlon, Nitrile Foam Black S-XXL









### A300 Nitrile Knitwrist Glove







ANSI/ISEA 105 - 2016 EN 420

- EN 388:2016 Designed for applications that require additional
- abrasion resistance Prevents grease, oil and water penetration
- Smooth heavy nitrile coating
- \* Jersey cotton lining with knitwrist



Cotton, Jersey Lining, Nitrile Navy M-XL







**JERSEY** 





# **General Handling - Latex**





### A100 Grip Glove - Latex





ANSI/ISEA 105 - 2016

EN 420 EN 388:2016

- Premium quality work glove
- \* Ergonomic design to reduce hand fatigue
- Crinkle latex grip offers excellent grip
- Palm dipped to increase dexterity and ventilation
- \* 100% breathable seamless liner



Polyester, Cotton, Latex

GN - Yellow/Green M-XXL

OR - Yellow/Orange S-XXL G4 - Grey/Blue S-XXL



Recycled

Cotton





### **Best Value**



A150 Classic Grip Glove - Latex



ANSI/ISEA 105 - 2016

EN 420 EN 388:2016

- Very competitive price
- \* Environmentally friendly recycled yarns
- \* Crinkle latex grip offers excellent grip
- Palm dipped to increase dexterity and ventilation
- \* 100% breathable seamless liner



Polyester, Cotton, Latex Yellow/Orange S-XXL





🖐 GRIP









- EN 388:2016
- Highest levels of comfort from foam technology \* Latex foam coating for excellent grip in wet and dry conditions
- Palm dipped to increase dexterity and ventilation
- \* 100% breathable seamless liner



Nylon, Latex Foam Yellow M-XXL





🖐 GRIP





### A400 PVC Knitwrist Glove



ANSI/ISEA 105 - 2016

EN 420 EN 388:2016

- \* Extremely flexible PVC
- \* REACH compliant PVC coating
- \* Fully coated for maximum liquid protection
- · Cotton liner with knitted wrist
- \* Excellent abrasion resistance

Cotton, PVC Black M-XXL







**EN388** 

2016

4121X







# VEND

# The Vend Ready Packaging Solution

- ✓ Save time and money
- Improve usage monitoring and control
- ☑ Improve inventory management
- ☑ Improve restocking inefficiencies
- Build your brand with customized packaging













Vending DermiFlex Glove



Nylon, Elastane, Nitrile Foam Gray/Black S-XXL



VA622





Vending MR Cut PU Palm Glove

HPPE, Elastane, Glass Fiber, Elastic, Polyester, PU Gray XS-3XL



VA620





Vending LR Cut PU Palm Glove



HPPE, PU Gray M-XXL









Vending PU Palm Glove

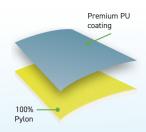


Pylon, Elastic, PU Gray XS-XL Black S-XL











100% engineered polyester, which gives many of the benefits of nylon

- Excellent abrasion resistance
- Outstanding dimensional stability
- · Higher tensile strength
- Low linting properties
- · Superior breathability

PORTWEST PYLON IS A TRADEMARK OF PORTWEST.



# **Best Seller**

A120 PU Palm Glove



ANSI

**ANSI/ISEA 105 - 2016** EN 420 EN 388:2016

- Perfect for intricate tasks
- Maximum dexterity
- \* Smooth PU coating for increased abrasion resistance
- Palm dipped to increase dexterity and ventilation
- \* 100% breathable seamless liner

Pylon, Elastic, PU WH - White XXS - 3XL BK - Black XXS - 3XL GR - Gray XS - XXL

P9 - Pink XS-L

B4 - Blue M-XL

01 - Orange XS-XL

Y2 - Yellow M-XXL

**VA120** Vend Ready Option Available See Page **189** 





















🖐 GRIP

Pylon

### A195

### Touchscreen - PU



ANSI/ISEA 105 - 2016 EN 420

EN 388:2016

- Designed specifically for touchscreen
- Perfect for intricate tasks
- For use in electronics assembly, testing and precision work
- Seamless 13 gauge liner
- 100% breathable seamless liner

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Pylon, PU Purple XS-XXL







*4 ESD* 

Pylon



### A198

### **Antistatic PU Fingertip Glove**



ANSI/ISEA 105 - 2016

EN 420 EN 388:2016 EN 16350:2014 IEC 61340-5-1

- Disperses static electricity
- For use in electronics assembly, testing and precision work
- Smooth PU coating for increased abrasion resistance
- Fingertip dipped for precision handling and maximum ventilation
- 13 gauge pylon and carbon fiber shell

minim x

Pylon, Carbon Fiber, PU Gray XXS-XXL















# **General Handling - String Knit Gloves**





A110

Polka Dot Glove









ANSI/ISEA 105 - 2016

EN 420 EN 388:2016

- Performs well in dry conditions
   PVC dotted palm for enhanced grip
- \* Seamless 13 gauge liner
- \* 100% breathable seamless liner

Polyester, PVC Blue on White XS-XXL









Classic Polka Dot Glove







- PVC dotted palm for enhanced grip
- \* Lightweight and comfortable
- Performs well in dry conditions
- \* Excellent for jobs requiring high dexterity

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Polyester, Cotton, PVC Blue on White S-XXL



# **Inspection and Liner Gloves**

### A010

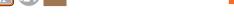
### Nylon Inspection Glove (600 Pairs)











- 100% nylon inspection glove
- \* Low linting construction makes this glove perfect for working in clean environments
- Lightweight
- 24 gauge nylon liner for great dexterity
- Sold in cartons of 600 pairs

minimi X

100% Nylon White M-XL





### A030

### String Knit Liner Glove (300 Pairs)









🖐 GRIP



- Perfect for inspection work or as a warm liner to be worn under another glove
- 100% breathable seamless liner
- \* Sold in cartons of 300 pairs

Polycotton Natural M-XL







### Jersey Liner Glove (300 Pairs)











- Lightweight 100% cotton jersey glove with a knitted cuff
- Ideal to be worn as a liner under disposable gloves or as an insulating liner in cold conditions
- 18 gauge liner improves dexterity
- Sold in cartons of 300 pairs



Jersey Lining, Cotton Natural M-XL







### **Thermal Hand Protection**



### A145

### Cold Grip Glove - Latex





ANSI/ISEA 105 - 2016

EN 420 EN 388:2016 EN 511

- Fully dipped thumb for increased coverage
- Specially designed for use in cold conditions
- \* Crinkle latex grip offers excellent grip
- Palm dipped to increase dexterity and ventilation
- \* Warm 7 gauge acrylic liner for extreme cold protection



Acrylic, Latex Orange/Blue M-XXL





※THERM







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### A146 Arctic Winter Glove - Nitrile Sandy





ANSI/ISEA 105 - 2016

EN 388:2016 EN 407

- Specially designed for use in cold conditions
- Twin liner traps in heat through increased insulation
- Flexible sandy nitrile coating offers great grip in wet and dry conditions
- 3/4 dipped for increased protection
- 100% breathable seamless liner



Nylon, Acrylic, Nitrile Sandy Black L-XXL Yellow/Black M-XXL









EN388

2016

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A140

### Thermal Grip Glove











EN 388:2016 EN 511

- Specially designed for use in cold conditions
- Crinkle latex grip offers excellent grip
- Palm dipped to increase dexterity and ventilation
- Warm 10 gauge acrylic liner for cold protection



Acrylic, Latex Orange/Black M-XXL Yellow/Black XS-XXL















### **Ideal for Use with Power Tools**

### A790

### Anti Vibration Glove

EN 420

EN 388:2016 EN 10819



- Specially designed to reduce the effects of vibration
- For use with jack hammers, concrete breakers, etc.
- \* Specially formulated rubber chloroprene
- \* Anti-vibration pods on palm only
- \* 100% breathable seamless liner

£

Cotton, Nylon, Rubber Chloroprene Black M-XXL

EN388 2016









# **Driver and Rigger Gloves**



### A210

### Canadian Rigger Glove





**€** ANSI

ANSI/ISEA 105 - 2016 EN 420 FN 388:2016

- Patch palm and vein protection
- \* Cow split leather rigger
- Knuckle back protection
- Cotton backing for breathability

| X

Cow Split Leather, Cotton

Gray XL,3XL













### A220

### **Premium Chrome Rigger Glove**



ANSI/ISEA 105 - 2016

EN 388:2016

- \* Premium split leather rigger
- \* Rubberized safety cuffs
- Knuckle back protection
- Cotton backing for breathability
- \* For use in construction, mining and landscaping

Red/Gray XL











Cow Split Leather, Polycotton





ANSI/ISEA 105 - 2016

EN 420 EN 388:2016 EN 407

- Superior double palm rigger
- Additional reinforced protection on palm and forefinger areas
- For use in construction, landscaping, agriculture and forestry
- Knuckle back protection
- Cotton backing for breathability

Cow Split Leather, Cotton Chrome XL,3XL



















# **Driver and Rigger Gloves**

### A270

### **Classic Driver Glove**







ANSI/ISEA 105 - 2016

EN 420 EN 388:2016

- \* Classic leather driver
- Premium full grain cow leather
- Superb abrasion resistance
- Breathable leather for use in mild and hot climates



Cow Grain Leather Tan L-XL





2016







### A260

### **Oves Driver Glove**







ANSI/ISEA 105 - 2016

EN 420 FN 388:2016

- Classic leather driver
- Made from the softest goat skin available
- Breathable leather for use in mild and hot climates
- Elasticated wrist for a secure fit



Goatskin Gray M-XXL













### A271

### **Lined Driver Glove**









ANSI/ISEA 105 - 2016

EN 388:2016 EN 511

- \* Lined with Insulatex for cold conditions
- · Classic leather driver
- Premium full grain cow leather
- Breathable leather for use in mild and hot climates



Cow Grain Leather, Insulatex Tan L-XL















# **Welding Protective Gloves**



### A521

### TIG Ultra Welding Gauntlet





ANSI/ISEA 105 - 2016

EN 388:2016 EN 407 EN 12477



- The TIG ultra welding gauntlet offers ultimate dexterity to the
- Goat leather palm and excellent burn resistance due to the split leather backing
- Reinforced aramid stitching for extra durability
- \* EN12477 Type B welding protection



Goatskin, Split Leather, Para-Aramid **Brown L-XXL** 











### **Excellent Burn Resistance**



### A540

### **Ultra Welding Gauntlet**







EN 388:2016 EN 407 EN 12477



- \* Premium quality leather welding gauntlet
- \* Full grain leather overlaid with split leather backing offers excellent burn resistance
- Reinforcement stitching on palms and fingers increases durability
- \* Fleece lining provides protection against both cold and
- \* Reinforced aramid stitching for supreme durability

mpopul X

Leather, Split Leather, Aramid Brown L-XXL













### **A530** Reinforced Welding Gauntlet







ANSI/ISEA 105 - 2016

FN 420 EN 388:2016 EN 407

EN 12477

- Premium quality leather welding gauntlet
- Fully welted and sewn with para-aramid thread
- Reinforced palm and thumb area
- Full cotton lining



Cow Split Leather, Para-Aramid Brown XL





EN388 2016

4243X







### A531

### **Reinforced Winter Welding Gauntlet**





ANSI/ISEA 105 - 2016 EN 420 EN 388:2016

EN 511 FN 12477

- Premium quality leather welding gauntlet
- Ideal for welding and metal handling
- Thick fleece lining provides protection against both cold and heat
- 14 inch cow split leather gauntlet
- Aramid stitching for supreme durability



Split Leather, Fleece, Aramid Brown XL

# ፠THERM **ANSI**

EN388

2016

4243X

🚧 HEAT

 $\checkmark$  WELD









## **Great in Cold Conditions**

# **A500** Welders Gauntlet







ANSI/ISEA 105 - 2016 EN 420 EN 388:2016

FN 407 EN 12477

- Maximum EN407 burn behavior resistance
- Ideal for welding and metal handling
- 14" cow split leather welding gauntlet
- Full cotton lining



Cow Split Leather, Cotton Red XL





EN388 2016











# Chemical Protection Range

### Protection in Serious Environments

Find the perfect chemical protection glove to suit your application with this two-step guide:

**Step 1.** Identify the chemical you are using in the Enhanced Chemical Protection Guide table.

**Step 2.** Use the color coded key to identify the gloves that offer the best level of protection.

Key	
	Not Recommended
	Limited Splash Protection
	Splash Protection
	Short Term Exposure
	Medium Term Exposure
	Good Protection
	Excellent Protection

CE Rating	Breakthrough Time (mins)		
0	0 - 10 mins		
1	10 - 30 mins		
2	30 - 60 mins		
3	60 - 120 mins		
4	120 - 240 mins		
5	240 - 480 mins		
6	>480 mins		

Enhanced Che Protection Gu	A801	A812	A820 202	
FI DIECTION Gu	lue	Latex Rubber	Nitrile Rubber	Neoprene Rubber
Chemical Name	CAS NO	CE Rating	CE Rating	CE Rating
Acetic Acid - Glacial	64-19-7	5	3	5
Acetic Acid, 10%	64-19-7 64-19-7		6	6
Acetic Acid, 20% Acetic Acid, 25%	64-19-7		6	6
Acetone Acetone	67-64-1	0	0	0
Acetonitrile	75-05-8		0	U
Ammonium Fluoride 40%	12125-01-8		6	
Ammonium Hydroxide 25%	1336-21-6	1	6	3
Amyl Acetate	628-63-7 71-41-0		3	
Amyl Alcohol Aniline	62-53-3		6	6
Aqua Regia	02-33-3		6	0
Butanol	71-36-3	6	6	6
Butyl Acetate	123-86-4	6		
Carbon Disulphide			0	
Carbon Tetrachloride	56-23-5		5	
Cellosolve Acetate 99%	111-15-9		3	
Cellusolve Solvent	110-80-5 64-19-7		4	
Citric Acid 10% Cyclohexane	110-82-7		6	4
Cyclohexanol	108-93-0		6	- 4
Cyclohexanone	108-94-1	0		3
Diacetone Alcohol 99%	123.42-2		5	
Dichloromethane	75-09-2	0		
Diethanolamine	111-42-2		6	
Diethyl Amine	109-89-7	0	0	0
Di-isobutyl Ketone	108-83-8		6	
Dimethyl Sulphoxide Dimethylformamide	68-12-2		2	6
Ethanol 96%	64-17-5		0	6
Ethanol, Absolute	64-17-5	6	5	6
Ethyl acetate	141-78-6	0	0	0
Ethyl Lactate	97-64-3			6
Ethylether	60-29-7		6	
Formaldehyde, 37%		6	6	6
Formic Acid, 95%	64-19-7		2	
Freon 99.7% Furfural	75-69-4		6	
Hexamethyl Disilazane 99%	1049738-54-6		6	6
Hydrochloric Acid, 10%	7647-01-0		6	6
Hydrochloric Acid, 37%	7647-01-0		6	6
Hydrofluoric Acid, 40%	7664-39-3	6		6
Hydrogen Peroxide, 30%	7722-84-1	6	6	6
Iso Propyl Alcohol (Propan-2-ol)	67-63-0	6	6	6
Isobutyl Alcohol 99%	78-83-1		6	
Isooctane Kerosene	540-84-1 64742-81-0		6	
Methanol	67-56-1	2	2	3
Methilamine	74-89-5	2	6	J
Methyl Cellosolve	109-86-4		6	
Methyl Ethyl Ketone	78-93-3	0		0
Methyl Propyl Ketone	107-87-9		0	2
Methyl t-Butyl Ether	1624-04-4		4	
n-Hexane	110-54-3			6
n-Heptane Naptha Solvent	142-82-5 64742-94-5	0	6	1
Nitric Acid 10%	7697-37-2	6	4	6
Nitric Acid, 40%	7697-37-2	6	6	6
Nitric Acid, 65%	7697-37-2	5	2	6
Nitromethane	75-52-5			6
Octyl Alcohol	111-87-5			6
Ortho Phosphoric Acid	7664-38-2			6
Oxalic Acid 12.5%	64-19-7		6	
Pentane 98%	109-66-0		6	
Petroleum Ether Phenol	8032-32-4 108-95-2		6	,
Phosphoric Acid, 85%	7664-38-2			6
Pottasium Hydroxide, 50%	1310-58-3	6	6	6
Propan - 1 - ol	71-23-8		6	6
Propyl Acetate	109-60-4			2
Rapeseed Oil	8002-13-9			
Sodium Hydroxide, 40%	1310-73-2	6	6	6
Sodium Hydroxide, 50%	1310-73-2	6	6	6
Sodium Hypochlorite	7681-52-9	,	,	6
Sodium Hyroxide, 20% Sodium Silicate	1310-73-2 1344-09-8	6	6	6
Stoddad Solvent	8051-41-3		6	
Sulphuric Acid, 40%	7664-93-9		6	6
Sulphuric Acid, 50%	7664-93-9		6	6
Sulphuric Acid, 96%	7664-93-9	3	3	4
Tannic Acid 37.5%	64-19-7		6	
Tetrachloroethylene	127-18-4		6	
Thinner	100.00.0	X		1
Turnentine	108-88-3	0	- 1	0
Turpentine White Spirit	8006-64-2 64742-88-7		6	
Xylene	1330-20-7	0	1	0



### **Chemical Protection**

### A801

### **Double Dipped Latex Gauntlet**



EN ISO 374-1:2016 EN ISO 374-5 EN 388:2016

- \* Double dipped chemical resistant latex gauntlet
- Anti-slip textured pattern offers good grip in both wet and dry conditions
- Ideal for the chemical industry
- Chlorinated for improved durability

IIIIIIII X

Cotton, Latex Yellow/Blue S-XL









CHEM





### A812

### Nitrosafe Plus Chemical Gauntlet



EN 420 EN ISO 374-1:2016 EN ISO 374-5 EN 388:2016

- Tested to offer protection against many common chemicals found in industry
- Anti-slip textured pattern offers good grip in both wet and dry conditions
- Free of soluble proteins helps to minimize the risk of an allergic reaction
- Lightweight 15 mil thickness
- Textured pattern
- Suitable for a broad range of industries



Cotton, Nitrile Green XS-XXL













### **Chemical Protection**



# Secure Grip in Wet and Dry Conditions

### A820

### **Neoprene Chemical Gauntlet**



EN 420 EN ISO 374-1:2016 EN ISO 374-5 EN 388:2016



- This gauntlet provides protection against a wide range of acids, caustic, alcohols and many solvents
- Anti-slip textured pattern offers good grip in both wet and dry conditions
- \* Cotton flock lining to absorb perspiration
- · CE-CAT III

X ||||||||||

Cotton, Neoprene Black S-XL











### Outstanding Value

### A810

### Nitrosafe Chemical Gauntlet - Nitrile



EN 420 EN ISO 374-1:2016 EN ISO 374-5 EN 388:2016



- \* Chemical resistant gauntlet
- \* Textured pattern for enhanced grip
- \* Smooth nitrile for enhanced chemical protection
- \* Fully coated for maximum liquid protection
- \* Flock lined for added comfort



Nitrile, Cotton Green S-XXL Length 13 inches 0.38mm/15mil Thickness









# FOOD SAFE

# **Disposable Hand Protection**



### **A930** Portwest Orange HD Disposable Gloves



EN 420 EN 455 EN ISO 374-1:2016 CE FOOD SAFE



- Premium high strength disposable gloves using innovative crystal grip technology
- \* 7mil / 0.18mm thickness for exceptional strength
- High durability synthetic nitrile compound makes this glove three times stronger than standard nitrile
- Silicone free
- Ideal for food processing, auto repair, construction and other sectors
- 100 gloves per box



Nitrile Orange M-XL











Virus Tested to EN374-5: 2016

7 Mil Thickness



### A910 Powdered Latex Disposable Glove



EN 420 CE CAT 1 CE FOOD SAFE



- Manufactured from genuine natural rubber
- May cause allergic reactions in some individuals
- \* Highest degree of dexterity available
- Superior strength and comfort
- 100 gloves per box

Latex White M-XL







### A925 Powder Free Nitrile Disposable Glove



EN 420 EN 455 EN ISO 374-1:2016 CE FOOD SAFE



- \* 100% Latex free
- \* Highest degree of dexterity available
- Highly durable synthetic nitrile compound
- Textured pattern for enhanced grip
- \* 100 gloves per box
- \* 3mil thickness

Nitrile Blue M-XL Black M-XL









Virus Tested to EN374-5: 2016





### **ANSI/ISEA 101 2014**

The purpose of this standard is to provide minimum size, packaging and labeling requirements for limited-use and disposable coveralls.



EN 13982-1

EN13982 - 1:2004 +A1: 2009

Dry particle suit (Type 5). This specifies the minimum requirements for chemical protective clothing resistant to penetration by air borne solid particles. Protects against hazardous dust and dry particles.



### EN1149-5: 2018

Electrostatic requirements surface resistivity (test method and requirements). This tests for the removal of electrostatic to avoid sparks that could cause fire/hazard to





EN 13034: 2005 +A1 :2009

Reduce spray suit (Type 6) and partial body protection items (PB6). This specifies the minimum requirements for chemical protective clothing offering limited protective performance against liquid chemicals. This standard tests for liquid chemical(Type 6 and Type PB [6] equipment) sprays and splashes that are not directional or built up on a suit but there may be a fine mist of droplets in the atmosphere.



EN 14126

### EN 14126: 2003

This specifies the requirements and test methods for limited use protective clothing providing protection against infective agents.



**PROTECTION** 

### Chemical Protection

Indicates compliance with current European standards for Chemical Protective Clothing



**PARTICLE** 

### EN 1073-2: 2002

BizTex SMS

Protective clothing against radioactive contamination. Requirements and test methods for non-ventilated protective clothing against particulate radioactive contamination.

BizTex

### PHYSICAL FABRIC TEST

The fabric used in these garments is designated BizTex SMS fabric and BizTex Microporous fabric.			FABRIC CLASS	MICROPOROUS FABRIC CLASS
Abrasion Resistance	EN530	Class 1 (min) - 6 (max)	2	2
Flex Cracking Resistance	ISO 7854 B		6	5
Trapezoidal Tear	ISO 9073-4 MD	Class 1 (min) - 5 (max)	1	3
Resistant	ISO 9073-4 XD	Class 1 (min) - 5 (max)	2	2
Tensile Strength	ISO 13934-1 MD	Class 1 (min) - 5 (max)	2	1
	ISO 13934-1 XD	Class 1 (min) - 5 (max)	2	3
Resistance To Ignition	EN13274-4		Pass	Pass
Puncture Resistance	EN863	Class 1 (min) - 3 (max)	2	1
Stream Strength	ISO 13935-2	Class 1 (min) - 5 (max)	3	4

### **CHEMICAL FABRIC TESTS**

CHEMICAL FABRIC TESTS	BizTex SM	IS FABRIC	BizTex MICROPOROUS FABRIC		
CHEMICAL FABRIC 1E313	Penetration Class	Repellency Class	Penetration Class	Repellency Class	
Sulphuric Acid 30% - Class 1 (min) - 3 (max)	3	3	3	3	
Sodium Hydroxide 10% - Class 1 (min) - 3 (max)	3	3	3	3	
O-xylene: Class 1(min) - 3(max)	3	2	0	3	
Butan-1-ol: Class 1(min) - 3(max)	3	2	0	0	

# **Industries and Hazards List**

ST40	ST30	
1	1	Aerospace
1	1	Agriculture & Farming
1	1	Asbestos Handling
1		Automotive
<b>/</b>		Bioengineering
<b>/</b>	1	Biological Hazards
1	1	Utilities
1	1	Chemical Handling
1	1	Civil Protection
1	1	Construction
1		Decontamination
1		Disease/Disaster Management
✓	1	Electronics
<b>\</b>	<b>/</b>	Engineering
<b>✓</b>	<b>/</b>	Food Processing
<b>✓</b>	<b>/</b>	Forensic Science
1		Hazardous Materials
<b>✓</b>	<b>✓</b>	Industrial Clean-Up and Maintenance
<b>/</b>	1	Janitorial
<b>√</b>	<b>√</b>	Medical
<b>✓</b>		Military
<b>✓</b>	<b>/</b>	Nuclear Industry
1		Oil/Grease-Related Environments
<b>/</b>		Oil & Gas
<b>/</b>		Paint Handling/Isocyanate
✓ ✓	<b>✓</b>	Pharmaceutical
/	1	Police
<b>✓</b>		Printing
<b>/</b>	<b>√</b>	Powder Coating
✓ ✓	<b>√</b>	Roof Insulation
1	1	Slaughterhouse
<b>✓</b>	<b>/</b>	Veterinary Services
1	1	Warehousing
1		Waste Management



### Fabric Information

Portwest's BizTex Micro fabric is a polypropylene substrate with antistatic properties to which a polyethylene film is applied (PP/PE). The outer layer prevents the passage of liquid molecules inwards, yet allows the vapor molecules that build up on the inside of the fabric to permeate. This technology keeps the wearer fresh and comfortable.

# Antistatic Breathable Protection Against Liquid Molecule Hazards

### ST40

BizTex Microporous Coverall Type 5/6

### **ANSI/ISEA 101**

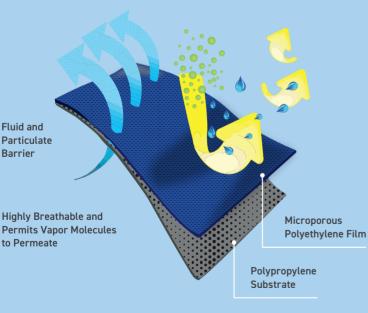
EN 1149 5 EN ISO 13982 TYPE 5B EN 13034 TYPE 6B EN 14226





- Two-way front zipper and sealable front flapLow linting construction
- · Antistatic

BizTex Microporous 2.0oz White M-3XL

















### Fabric Information

Portwest's BizTex SMS is an integrated three layer polypropylene construction with antistatic properties. Formed by layering spunbond, meltblown and spunbond, the fabric is strong and durable as well as being soft and breathable.

# Strong Breathable Protection Against Hazardous Dry Particles

### ST30

BizTex SMS Coverall Type 5/6

### **ANSI/ISEA 101**

EN 1149 5 EN ISO 13982 TYPE 5 EN 13034 TYPE 6 EN 1073-2











· Highly breathable SMS fabric

- Provides an effective barrier against particulates, aerosols and light sprays
- · Elasticated hood, ankles, cuffs and waist
- · Two-way front zipper and sealable front flap
- · Antistatic

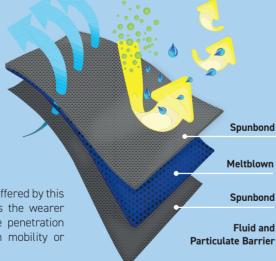
BizTex SMS, 1.5oz White M-3XL

Portwest BizTex SMS products are manufactured with an integrated three layer polypropylene construction:

- SPUNBOND
- MELTBLOWN
- SPUNBOND

### **Highly Breathable**

The high tensile strength offered by this trilaminate fabric protects the wearer from fluid and particulate penetration without compromising on mobility or comfort.













# ANTI-MICROBIAL FABRIC FACE MASKS







COTTON

COMFORT



WASHABLE AND

**REUSABLE** 



ANTI-ODOR



**EAR LOOPS WITH ADJUSTER** 

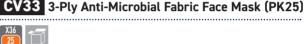
**UNISEX ADULTS MASKS, ONE SIZE** INDIVIDUALLY PACKED, 25 MASKS PER BOX.











- 3-ply reusable fabric mask
- 100% cotton breathable inner fabric for all day comfort
- Anti-Microbial finish, kills 99.9% of bacteria
- Controls numerous odor-causing microorganisms that can accumulate in fibers from skin contact and laundering
- Keeps face fresh, dry and odor free
- Soft-to-touch cotton for ultimate wearer comfort
- Reusable and machine washable at 60 degrees
- Individually wrapped inside hygienic polybag
- · Retail box which aids presentation for retail sales
- · Max 50 wash cycles

65% Polyester, 35% Cotton

Black, White, Navy One Size



**ADJUSTER PERFECT FIT** 









### 2-Ply Anti-Microbial Fabric Face Mask (PK25)





- · 2 Layers of 100% cotton fabric for ultimate breathability and all day comfort
- Anti-Microbial finish, kills 99.9% of bacteria
- Controls numerous odor-causing microorganisms that can accumulate in
- fibers from skin contact and laundering
- Keeps face fresh, dry and odor free
- Soft-to-touch cotton for ultimate wearer comfort
- Reusable and machine washable at 60 degrees
- Individually wrapped inside hygienic polybag
- Retail box which aids presentation for retail sales
- Max 30 wash cycles

100% Cotton

Black, White One Size

# **APET CLEAR**FACE VISORS



# **APET Optically Clear**

APET provides extremely clear visibility for superb quality of vision throughout the working day, while PVC can impair visibility.



300 Micron APET Hard Hat Screen (100)





- · Lightweight 300-micron durable screen
- Easily fits onto a hard hat
- Offers ultimate protection from fluid and splashes to the face
- · Super-comfort and optimum visibility for the wearer
- Provides all-day protection and is spacious enough to comfortably fit prescription eyewear

Clear, One Size L18.1" x H8.26"



### CV15

300 Micron APET Open Top Shield (100)







- Full face shield designed to provide protection from fluid and splashes
- Clear visor provides optimal visibility with clearance for prescription eyewear
- Foam headband insert to improve comfort and fit for the user

Clear, One Size





# USA Standards MAKING SAFETY THE TOP PRIORITY



### ANSI/ISEA Z89.1: 2014 American National Standard for Industrial Head Protection

The Occupational Safety and Health Administration (OSHA) guidelines state that employees shall wear protective hard hats when working in areas where there is a potential for injury to the head from falling objects. Protective hard hats designed to reduce electrical shock hazard shall be worn by each employee when near exposed electrical conductors which could contact the head.

The performance criteria for head protection is provided in the American National Standards Institute (ANSI) Z89.1 standard for Industrial Head Protection, updated in 2014.

**TYPE I** - Hard hats designed only to withstand top impacts.

**TYPE II** - Hard hats designed to withstand impacts from the top and the side.

Class C - Conductive Hard Hat = Will not protect the wearer from electrical hazards.

**Class G** - General Hard Hat = Can withstand an electrical current up to 2,200 volts.

Class E - Electrical Hard Hat = Provides the highest level of electrical protection, withstanding currents up to 20,000 volts.

### Hard hats classification and markings based on ANSI Z89.1: 2014

Classification	Marking		Definitions	
IMPACT TYPE	TYPE I TYPE I		Hard hats designed to reduce the force of impact resulting from a blow only to the top of the head	
	TYPE II	TYPE II	Hard hats designed to reduce the force of impact resulting from a blow to the top or sides of the head	
ELECTRICAL CLASS	Class G (General)	Class G	Hard hats designed to reduce the danger of contact with low-voltage conductors. Tested at 2,200 volts	
CLASS	Class E (Electrical)	Class E	Designed to reduce the danger of contact with conductors at higher voltage levels. Tested at 20,000 volts	
	Class C (Conductive)	Class C	Hard Hats intended to provide no protection against contact with electrical hazards	
OPTIONAL Reverse Donning Hard hats which can be worn		<b>3</b>	Hard hats which can be worn frontward or backward. They pass all hard hat testing requirements, whether worn frontward or backward	
REQUIREMENTS	Lower Temperature	LT	Hard hats meet all testing requirements of the standard when preconditioned at a temperature of -30°C (-22°F)	
	High Visibility	HV	Indicate that the hard hat meets all testing requirements of the standard for high visibility colors. This includes tests for chromaticity and luminescence	
	Higher Temperature	HT	Hard hats meet the performance criteria after being preconditioned to higher temperatures of 140°F(60°C)	

### EN 397: 2012 Industrial Safety Hard Hats

### Mandatory tests:

- Impact: Energy spread to the head form must not exceed 5 kN after the fall of an object of 5 kg at 1ft high.
- **Penetration:** The tip of the test mass used (3 kg from 1m height) must not come into contact with the skull.
- Flammability: The hard hat is exposed to a flame and it must not burn with flame emission more than 5 seconds after removal of the flame.

Impact and penetration tests are performed at room temperature, +50 °C and at -10 °C.

### Optional tests:

### · Resistance at extreme temperatures:

Testing impact and penetration are performed at +150 °C, -20 °C or -30 °C temperatures.

### • Electrical properties:

Protects against a short accidental contact with electric leads under voltage up to  $440\ V.$ 

PEAKVEW
TRANSLUCENT HARD HAT

The **PEAKVIEW™** Hard Hat is a Portwest exclusive design. The translucent shell and see through peak and sides allow the wearer to look upwards without the need to tilt the head. The extra strong yet ultra light weight polycarbonate shell offers UV ray protection. This innovative, market leading design is available in 2 style options that come in 8 color ways. Peak View is the safest and most comfortable solution for your head protection.

PEAKVIEW IS A TRADEMARK OF PORTWEST.

MAXIMUM
PERIPHERAL VISION
UNLIKE TRADITIONAL
HARD HATS



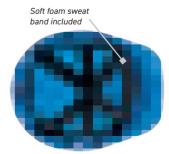
## **PRODUCT FEATURES**



8 Colors

2 Styles

Enhances User Visibility



6 point textile harness

### PEAKVIEW TRANSLUCENT HARD HAT

#### PV60

#### **Peak View Ratchet Hard Hat Vented**



#### ANSI/ISEA Z89.1 TYPE II CLASS C

EN 397 -20°C

- · Portwest exclusive design
- · Translucent shell and see through peak and sides allow the wearer to look upwards without the need to tilt the head
- · Extra strong, ultra lightweight polycarbonate shell provides UV protection
- · 6 point textile harness
- · Wheel ratchet adjustment
- Vented shell for extra air-flow

100% Polycarbonate, Polyester

Smoke, Blue, Clear, Yellow, Green, Red, Orange, Pink
Adjustable 19.6"-26"



**ADJUSTABLE WHEEL RATCHET** 



#### Peak View Plus Ratchet Hard Hat - Non Vented



**ANSI/ISEA Z89.1 TYPE II CLASS G** 

EN 397 440 VAC; -20°C

100% Polycarbonate, Polyester

Smoke, Blue, Clear, Yellow, Green, Red, Orange, Pink Adjustable 19.6"-26"



#### **ADJUSTABLE WHEEL RATCHET**

#### PA10

#### Hard Hat Holder





- The hard hat holder is a Portwest exclusive design to keep your hard hat safe and secure
- High performance magnets for attaching to metal surfaces and screws to attach to timber or plaster board surfaces
- · Built-in spectacle holder
- Suitable for most standard type hard hats
- · UV stabilized for outdoor use

100% Polypropylene

Yellow One Size





#### PS52 PW Full Brim Future Hard Hat



#### ANSI/ISEA Z89.1 TYPE I CLASS E

FN 397 -10°C/+50°C

- · Full brim hard hat
- · Wide profile provides extra protection against sun, glare, rain, debris and non-toxic splashes
- · 4 point nylon harness with wheel adjustable ratchet
- · Soft foam sweat band included

Polypropylene, Nylon, ABS, Polyethylene White

Adjustable 20.4"-24.8"



#### PS56 Full Brim Premier Hard Hat



#### ANSI/ISEA Z89.1 TYPE I CLASS E

- · Full brim hard hat HDPE unvented shell
- 4 point textile harness with ratchet wheel adjustable size
- Designed to reduce the danger of contacts with conductors at higher voltage levels (tested at 20.000 volts)

HDPE, PET, Polypropylene, LDPE Orange, White, Royal, Hi-Vis Yellow, Red Adjustable 20.5"-24.8"



#### PW52 Full Brim Premier Hard Hat Vented



#### ANSI/ISEA Z89.1 TYPE I CLASS C

- Full brim hard hat with vented holes for ultimate wearer comfort in hot conditions
- HDPE shell, 4 point textile comfort harness
- Wheel ratchet adjustment
- Soft foam sweat band and 4 points chin strap included

HDPE, PET, Polypropylene, LDPE Yellow, Hi-Vis Yellow, White, Royal, Red, Orange Adjustable 20.5"-24.8"





#### PW98 Forestry Combi Kit











**ANSI/ISEA Z89.1 TYPE I CLASS C** ANSI/ISEA Z87.1 (VISOR HOLDER + MESH VISOR) ANSI S3.19 NRR 24DB (EAR MUFF)

EN 397 -30°C/+50°C, LD, EN 352-3 , EN 1731 F

- Professional combi kit, containing vented ABS safety hard hat with wheel ratchet, adjustable size (PS55)
- Reinforced visor holder and mesh visor (PS58 and PS94)
- Clip-on ear-muff (PW47)



ABS, Polystyrene Orange Adjustable 22.1"-24.8"

#### PW01 Safety Pro Hard Hat



#### **ANSI/ISEA Z89.1 TYPE I CLASS E**

- · Cap style hard hat
- · HDPE Shell
- · 4 point textile harness with ratchet wheel adjustable size
- · Designed to reduce the danger of contact with higher voltage conductors (tested at 20.000 volts)

HDPE, PET, Polypropylene, LDPE Royal, White, Hi-Vis Yellow, Orange, Red Adjustable 20.5" - 24.8"



#### PW02 Safety Pro Hard Hat Vented



#### ANSI/ISEA Z89.1 TYPE I CLASS C

- · Cap style hard hat
- · Ultra-light and compact HDPE Shell
- · 4 point textile harness with ratchet wheel adjustable size
- · Vented shell for extra air-flow

HDPE, PET, Polypropylene, LDPE Red, White, Hi-Vis Yellow, Orange, Royal Adjustable 20.5" - 24.8"



### PS53 Height Endurance Hard Hat







#### ANSI/ISEA Z89.1 TYPE I CLASS E

EN 397 -30°C/+50°C, EN 50365 CLASS:0

- · High visibility color for increased visibility
- · Light, comfortable and compact with a short peak
- · ABS shell, 6 point textile comfort harness
- $\cdot\,$  Technical sweat band and 4 point chin strap (Y style) with a soft rubber chin protector included
- Designed to reduce the danger of contact with higher voltage conductors (tested at 20.000 volts)

₩ ABS

White, Hi-Vis Yellow, Hi-Vis Orange Adjustable 20.5"-24.4"



### PS54 Endurance Plus Hard Hat











#### **ANSI/ISEA Z89.1 TYPE I CLASS E**

EN 397 +50°C/-30°C; MM; LD; 440VAC EN 50365 CLASS:0 AS/NZS 1801

- · ABS shell hard hat
- $\cdot$  Textile comfort harness 6 point, wheel ratchet adjustment
- · Sweat band and 4 point chin strap included
- Designed to reduce the danger of contact with higher voltage conductors (tested at 20.000 volts)

ABS

Hi-Vis Orange, White Adjustable 22.1"-24.8"



# **VISOR & HOLDER**

PS91 Arc Flash Visor 12 Cal



ASTM F2178 12 CAL / CM2 NFPA® 70E PPE CATEGORY **GS-ET-29 CLASS 2 8-2-1** 

EN 166 1 B 8 3 EN 170 2C-1.4

- · Light green molded injected arc protection visor with anti-fog coating
- · Designed to maximize color perception and visible light transmittance
- · Universal slot adapter for hard hats
- · Large permanently attached chin protector
- Recommended to be used only on hard hats approved for arc flash protection
- Optical class 1

Polycarbonate Green, One size

#### MADE IN USA



#### PW96 Face Shield Plus



**ANSI/ISEA Z87+** 

EN 166 1 BT 3 9

- Browguard including clear polycarbonate visor with aluminum edge
- Superior front and side face protection
- Protects from impacts, metal splashes and hot solid fragments
- Harness ratchet adjustment for comfort fit
- Replacement visor available (PW99)



Polycarbonate, Aluminum Clear 7.9" X 15.7"



#### PS58 Hard Hat Visor Holder



- · Universal slot
- · Can be used on endurance hard hats, height endurance hard hats, Peak View hard hats
- · Allows stand-off position
- · Can combine the simultaneous wear of a visor and clip-on ear-muffs compatible with replacement visors PS94 and PW99



Black

ABS



#### PS68 Full Brim Visor Holder



- · Universal visor holder for full brim hard hats
- · Can accommodate a wide variety of face shields and fit most full brim hard hats
- · Allows stand-off position

Aluminum Silver gray



#### Replacement Shield Plus Visor













EN 166 1 BT 3 9

- · Replacement visor to be used on PW96 browguard support
- · Polycarbonate clear visor with aluminum edge
- · Protects from impacts, metal splashes and hot solids fragments
- · Compatible with PS58 and PS68 holders



Polycarbonate, Aluminum Clear 7.9" X 15.7"





#### Mesh Protection Visor







ANSI/ISEA Z87.1

- · Mesh visor, replacement for PW98
- · Compatible with PS58 and PS68 holders



LDPE Black

15.4" - 7.9"

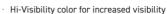


EN 812

- Industrial safety bump cap manufactured from ultra light plastic shell
- Includes 4 point plastic harness with sweat band
- Adjustable buckle size
- Perforated side shell for extra air flow
- Easy to clean and ultra-light for prolonged comfort wear

HDPE, LDPE Orange, White, Yellow, Royal Adjustable 19.7"-23.6"





- Inner ABS shell and soft pad for shock absorption
- Innovative design bump cap with side mesh for maximum ventilation
- Mid-length peak (1.97") ideal for all indoor and outdoor uses
- Buckle size adjustment for easy fitting

100% Nylon, ABS, EVA Hi-Vis Yellow Adjustable 21.3"-23.2"



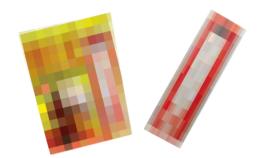
### **IDEAL FOR COLD WEATHER**

#### PA58 Hard Hat Winter Liner



- 100% polyester insulating liner
- Designed to be worn with all hard hats
- Hook and loop straps to attach to the inner hard hat ensuring a secure fit
- Can be worn with a chin strap

100% Cotton 100% Polyester Black, One Size



ID12 Medical Information Contact







- Water resistant holder with waterproof paper
- Instant user/wearer recognition
- Information is held securely
- Write on both sides to include more information
- Language free

₩₩ PVC

Red 2.7" X 0.8"



#### Sweat band in technical material

- To be used on full brim premier hard hats (PW52, PS56); safety pro hard hats (PW01, PW02), endurance and height endurance hard hats (PS53, PS58, PW98)
- Sold in sets of 5

Acrylic Acrylic Black, One size



### Foam Sweat Band

- Soft foam sweat band
- To be used on full brim premier hard hats (PW52, PS56), safety pro hard hats (PW01, PW02), endurance and height endurance hard hats (PS53, PS58, PW98)
- Sold in sets of 10

⋙ Foam Black, One size



Nylon woven strap with polypropylene chin cup

- Provides a secure fit for hard hats while working
- Easy to clip on and compatible with peakview hard hats
- Sold in sets of 10







# PORTWEST.

# Eye Protection Range

### **USA Standards**



#### **ANSI/ISEA Z87.1**

#### American National Standard - Personal Eye and Face Protective Devices

ANSI Z87.1 sets forth criteria related to the general requirements, testing, permanent marking, selection, care and use of protectors to minimize or prevent injuries from such hazards as impact, non-ionizing radiation, and chemical exposures in occupational and educational environments including, but not limited to, machinery operations, material welding and cutting, chemical handling, and assembly operations. The most recent update of the ANSI/ ISEA Z87.1 was released in 2020. This is the first revision to be released since 2015 and it only adds minor details. The monumental changes on the standard were applied from 2010 and 2015 revisions, shifting towards more hazardbased vision, as opposed to the original product configuration requirements of the standard. The new standard is focused on the hazards and is organized so that users can seek guidance by type of hazard, such as impact, optical radiation, splash, fine dust and mist.

#### ANSI Z87.1: Markings

Marking	Meaning	Position
PW: Portwest	Manufacturer identification	Frame & lens
Z87	Non Impact protector	Frame & lens
OPTIONAL MARKINGS Required only when impact rating is claimed by the manufacturer	Meaning	Position
Z87+	Impact protector	Frames used for an impact-rated protector are marked with Z87 + (lenses show just a "+" symbol)
OPTIONAL MARKINGS Required only when special lens/use is claimed by the manufacturer	Meaning	Position
-(no marking)	Lens type - Clear	
W - followed by shade number	Lens type - Welding	Lens
U and scale number*	Lens type - UV Filter	Lens
L and scale number*	Lens type - Visible Light Filter	Lens
R and scale number	Lens type - IR Filter	Lens
V	Lens type - Variable Tint	Lens
S	Lens type - Special Purpose	Lens
D3	Splash/Droplet	Frame
D4	Dust	Frame
	Fine Dust	

### **PREMIUM PROTECTION**

\* = see tables below for more details on U marking (UV filters performances) and L marking (Visible Light Filters performances)

#### Transmittance Requirements for Visible Light Filters:

Scale (Marking)	Maximum %	Nominal %	Minimum %
L1.3	85	74.5	67
L1.5	67	61.5	55
L1.7	55	50.1	43
L2	43	37.3	29
L2.5	29	22.8	18
L3	18	13.9	8.5
L4	8.5	5.18	3.16
L5	3.16	1.93	1.18
L6	1.18	0.72	0.44
L7	0.44	0.27	0.164
L8	0.164	0.1	0.061
L9	0.061	0.037	0.023
L10	0.023	0.0139	0.0085

#### Transmittance Requirements for Ultraviolet Filters:

Scale (Marking)	Maximum effective Far-Ultra- Violet (200-315nm)Average transmittance %	Maximum effective Near- Ultra-Violet (325-380nm) Average transmittance %
U2	0.1	3.7
U2.5	0.1	2.3
U3	0.07	1.4
U4	0.04	0.5
U5	0.02	0.2
U6	0.01	0.1

### European Standards

#### EN 166: 2001 Personal Eye Protection

Applying to all types of individual protection of the eye which protects from hazards likely to damage the eye, except for nuclear radiation, x-rays, laser emissions and infrared emitted by low-temperature sources. Does not apply to eye protection for which separate standards exist (e.g. anti-laser eye protection, sunglasses for general use).

#### EN 170:2002 European Standard for Ultraviolet Filters

Specifies the scale numbers and transmittance requirements for filters for protection against ultraviolet radiation.

#### EN 172 European Standard for Sunglare filters for industrial use

Specification for sunglare filters used in personal eye-protection for industrial use

#### EN 166 Markings

f	MANUFACTURER SYMBOL	Lens / Visor	Frame / Holder	Glasses	Goggles	Visors
9	PW: Portwest	✓	✓	<b>✓</b>	<b>✓</b>	<b>✓</b>
t	OPTICAL CLASS					
, I	1: Permanent wear (distortion free)					
9	2: Occasional wear	<b>~</b>		<b>✓</b>	<b>✓</b>	<b>→</b>
9	3: Brief wear					
r	MECHANICAL RESISTANCE					
r	S: Minimal impact resistance (5,1 m/sec)			<b>✓</b>	<b>✓</b>	<b>*</b>
	F: Low energy impact (45 m/sec)			<b>✓</b>	<b>~</b>	•
	B: Medium energy impact (120 m/sec)	<b>~</b>	✓		<b>~</b>	<b>→</b>
	A: High energy impact (190 m/sec)					<b>*</b>
	T: Impact test at extreme temperature (-5°C/+55°C) OPTIONAL			✓	✓	<b>*</b>
	CHEMICAL RISKS (OPTIONAL)					
	3: Resistance to liquid droplets				<b>✓</b>	
	3: Resistance to liquid splashes					<b>~</b>
	4: Resistance to large dust particles (with > 5µm grain size)	Ť	ı Y		<b>✓</b>	
	5: Resistance to gases and fine dust particles (with < 5µm grain size)				<b>✓</b>	
	ELECTRICAL RISKS (OPTIONAL)					
5	8: Short circuit ARC resistance		<b>✓</b>			•
1	THERMAL RISKS (OPTIONAL)					
	9: Molten metal splashes and hot solids projections		<b>✓</b>			•
	LENS TREATMENTS (OPTIONAL)					
	K: Resistance to surface damage by fine particles (anti-scratch treatment)					
	N: Resistance to fogging of oculars (anti-fog treatment)	<b>-</b>		~	<b>*</b>	<b>*</b>

AF N

- AF = Anti-Fog treatment (corresponds to N - when the treatment is certified by the notified body and marked on the lens).

- AS =
Anti-Scratch
treatment
(corresponds
to K - when the
treatment is
certified by the
notified body
and marked on
the lens).



#### PS11 Tech Look Plus











ANSI/ISEA Z87.1 + (CLEAR) ANSI/ISEA Z87.1 + U6 L3 (SMOKE)

EN 166 1 FT

EN 170 2C-1.2 (CLEAR)

EN 172 5-3.1 (SMOKE)

- Dielectric safety glasses with metal free hinges featuring a tough and modern design with dual material on the side arms
- Wide elastic band ensuring an improved fit and makes it easily combined with hard hats and ear defenders
- Removable EVA foam gasket provides extra comfort and offers additional protection against shocks and dust

Polycarbonate, Nylon, EVA Foam

Clear, Smoke



#### PS12 Tech Look











ANSI/ISEA Z87.1 + (CLEAR) ANSI/ISEA Z87.1 + U6 L3 (SMOKE)

EN 166 1 FT

EN 170 2C-1.2 (CLEAR)

EN 172 5-3.1 (SMOKE)

- Innovative lightweight dielectric safety glasses with metal free hinges, featuring a tough and modern design with dual material on the side arms
- Side holes offer increased ventilation for optimum comfort

Polycarbonate, Nylon

Clear, Smoke



#### PS32 Wrap Around Plus Glasses









**ANSI/ISEA Z87.1 +U6** 

EN 166 1FT EN 170 2C-1.2

- Best selling wrap around spectacle
- Available with additional edge protection as a result of the removable gasket
- Offers a super comfortable fit and optimal protection against dust and impacts
- Lenses are treated with anti-scratch and anti-fog coating for improved performance

Polycarbonate

Clear



#### PW32 Wrap Around Glasses













ANSI/ISEA Z87.1 + U6 (CLEAR) ANSI/ISEA Z87.1 + U6 L3 (SMOKE)

EN 166 1 FT

EN 170 2C-1.2

EN 172 5-3.1 (SMOKE)

- · Wrap-around design glasses with one piece lens
- · Ultra lightweight for extended use
- · Flexible arms for ultra comfort
- · Cord included

Polycarbonate

Clear lens/Black temple, Smoke lens/Black temple





**ANSI/ISEA Z87.1 + U6 L3 ( SMOKE)** ANSI/ISEA Z87.1 + U6 (CLEAR)

- · Super lightweight and durable, sleek design glasses
- · Removable inner gasket for additional shock protection and dust guard

Polycarbonate, Nylon, Foam

Clear, Smoke



#### PW14 Lite Safety Glasses















ANSI/ISEA Z87.1 + U6 (CLEAR) ANSI/ISEA Z87.1 + U6 L3 (SMOKE)

EN 166 1 F EN 170 2C-1.2 (CLEAR) EN 172 5-3.1 (SMOKE)

- · Super lightweight and durable glasses with a sleek design
- · Larger fitting size for a perfect custom fit

Polycarbonate Clear, Smoke



#### **Clear View Glasses**















ANSI/ISEA Z87.1 + U6 (CLEAR) ANSI/ISEA Z87.1 + U6 L3 (SMOKE)

EN 166 1 F EN 170 2C-1.2 (CLEAR) EN 172 5-3.1 (SMOKE)

- · Tough looking wrap around glasses with streamline design
- Excellent protective coverage and fitting
- · Ultra light with a panoramic view
- · Cord included

Polycarbonate



























ANSI/ISEA Z87.1 + (CLEAR) **ANSI/ISEA Z87.1 + U6 L1.7 (SMOKE)** 

EN 166 1 F EN 170 2C-1.2 (CLEAR) EN 172 5-3.1 (SMOKE)

- · Wrap-around design glasses
- · One piece lens with integrated side protections
- Soft arm tips and rubber nose-bridge for ultra comfort
- · Cord included

Polycarbonate









#### PS15 Performance Glasses









ANSI/ISEA Z87.1

- · Designed with particular attention to user's morphology
- Lightweight, strong and flexible, ideal for long use
- Featuring contrasting soft tips for a modern sports look and improved anti-slip comfort
- Innovative adjustable soft nose bridge for optimized wearer comfort

Polycarbonate, TPR Clear, Smoke



#### PW11 Levo Glasses





ANSI/ISEA Z87.1 + (CLEAR) ANSI/ISEA Z87.1 + U6 L3 (SMOKE)

EN 166 1 F EN 170 2C-1.2 (CLEAR) EN 172 5-3.1 (SMOKE)

- · Light and comfortable glasses offering face sealing similar to a goggle
- Detachable foam offers additional protection against shocks and dust
- · Excellent ventilation and lens treatment prevents misting and fogging
- · Dual use with classic arms or with wide elastic band

Polycarbonate

Clear, Smoke

### Clear, Smo

#### DW/20 Dom V





EN 166 1 F, EN 170 2C-1.2 (CLEAR) EN 172 5-3.1 (SMOKE)

- · Wrap-around design glasses
- · One piece curved lens with molded nose-bridge
- · Ultra lightweight for long uses
- Soft rubber arms tips for extra comfort
- · Cord included

**Polycarbonate** 

Clear lens/Black temple, Smoke lens/ Black temple



### PW33

#### **Classic Safety Glasses**













ANSI/ISEA Z87.1 + (CLEAR) ANSI/ISEA Z87.1 + S (SMOKE)

EN 166 1 F EN 170 2C-1.2 EN 172 5-3.1 (SMOKE)

- · Single panoramic lens
- · Molded side shield and browguard for optimized protection against impacts
- · Adjustable arms for better fit
- · Also suitable to wear over glasses
- · Cord included

Polycarbonate

Clear lens/Black temple, Smoke lens/Black temple, Amber lens/Black temple



#### PS30 Portwest Over-Spec











#### ANSI/ISEA Z87.1

EN 166 1 FT FN 170 2C-1.2

- · Ultra lightweight
- · Designed to be worn over prescription glasses
- · Wide panoramic lens with molded side shields and brow guard for superior protection
- · Adjustable and extendable arms ensuring a comfortable and secure fit

Polycarbonate, Nylon 















EN 166 1 B

- · Designed to be worn in a tough work environment
- · Flexible PVC frame for ultra comfort
- · Direct ventilation

Polycarbonate Clear



#### **Indirect Vent Goggle**









#### ANSI/ISEA Z87.1.1

EN 166 1 B 3

- · Designed to be worn in a tough work environment
- · Flexible PVC frame for ultra comfort
- · Transparent color for better side visibility
- · Indirect ventilation

Polycarbonate





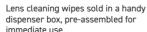




#### Lens Cleaning Wipes







It holds 100 individually packaged lens





### PA02

#### Lens Cleaning Station





- Lens cleaning station provides instant access for all lens cleaning needs
- Low-lint and non-abrasive tissues
- · Ideal for use on plastic, glass and polycarbonate lenses

8.0 oz Anti-Fog and Antistatic solution and 600 tissues (7.84"x4.72") per box

MADE IN USA

# PORTWEST Respiratory Range

Our Biztex® brand ensures exceptional quality and performance across our full range of disposable masks. The Biztex range offers a high level of protection and quality safeguarding the wearer against many workplace risks. Certified to both NIOSH and EN 149 standards.



BIZTEX IS A REGISTERED TRADEMARK OF PORTWEST.

#### NIOSH Standard:

42 CFR Part 84 classifies particulate respirators into nine different classes broken down into three levels of filter efficiency (95, 99 and 99.97%) and three categories of filter degradation (N, R and P). The selection of N-, R- and P-series filters depends on the presence or absence of oil particles. If no oil particles are present then any series filters (N-, R- or P-series) may be used. If oil particles are present then either an R- or P-series filters may be used. If oil particles are present and the filter is to be used for more than one work shift, then only a P-series filter may be used. N-series filters cannot be used if oil particles are present.

#### The table below summarizes the difference between the NIOSH 42 CFR Part 84 and CE EN 149:2001 + A1:2009 standards.

Standard	Classification of the Filters	Efficiency Level	Breathing Resistance (Inhalation)	Total Inward Leakage	Categories of Resistance
	N95/R95/P95	95%			N Series - Used in particulate environments free of oil aerosols
NIOSH 42CFR-84	N99/R99/P99	99%	85L/Min 3,42 mbar	Not tested	R Series - Used for oil & non-oily particles aerosol (with time use limitations specified by NIOSH)
	N100/R100/P100	99.97%			P Series - Used for oil & non-oily particles aerosol ( with time use limitations specified by manufacturer)
	FFP1	<b>≯80%</b>	95L/Min	P1 = 78%	
EN149:2001 + A1:2009	FFP2	<b>≽94</b> %	FFP1: 2,1 mbar	P2 = 92%	All masks can be used against oil & non-oily particulate aerosols
	FFP3	<b>≽99</b> %	FFP2: 2,4 mbar FFP3: 3,0 mbar	P3 = 98%	







#### NIOSH N95

EN 149 FFP2 NR

- N95 approved offering protection against a wide range of non-oily particles
- Provides 95% NIOSH filtration efficiency
- · Cup style for maximized inner space
- · Welded straps attachment for greater durability

Polypropylene
White
One size



**LATEX** 

### P201 N95 Cup Valved Respirator



#### NIOSH N95

EN 149 FFP2 NR

- N95 approved offering protection against a wide range of non-oily particles
- · Provides 95% NIOSH filtration efficiency
- · Cup style for maximized inner space
- Exhalation valve to reduce heat and humidity whilst offering a lighter breathing resistance

Polypropylene
White
One size



## **Hearing Protection** Range

### **USA Standards**

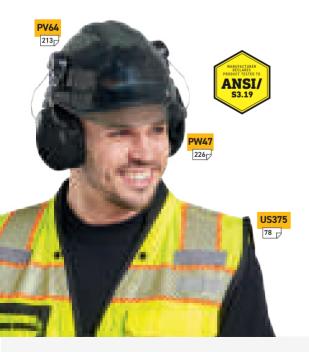
#### ANSI (US American National Standards Institute) \$3.19 - 1974

This standard specifies the test method for determining the level of noise attenuation (NRR Noise Reduction Rating) of the hearing protection, as recommended by the EPA (U.S. Environmental Protection Agency) and in accordance with the Occupational Safety & Health Administration(OSHA).

#### Noise Reduction Rating (NRR)

This is a unit of measurement used to determine the effectiveness of hearing protection devices to decrease sound exposure within a given working environment. Classified by their potential to reduce noise in decibels (dB).

Excessive noise is generally defined as exposure to 85 or more decibels of sound over an 8 hour period. According to OSHA, hearing protection is required for all employees at this degree of exposure. In all cases where the sound levels exceed the values shown below, a continuing, effective hearing conservation program should be implemented. Example: if a worker is exposed to 100dB in a 2 hour period, he is also required to wear hearing protection.



### European Standards

EN 352-1: 2002 Hearing Protectors - Ear Muffs

EN 352-2: 2002 Hearing Protectors - Ear Plugs

EN 352-3: 2002 Hearing Protectors - Hard Hat Mounted Ear Muffs

EN 352-4: 2002 Hearing Protectors - Level Dependent Ear Muffs

EN 352-8: 2002 Earmuffs with Entertainment Radio

All these standards establish requirements with regards to the manufacture, design, performances and test methods.

SNR: (Simplified Noise Reduction): Single average value of attenuation

HML: Attenuation values expressed in terms of average levels of frequencies

H: Attenuation of PPE at high frequencies (pitched noises)

M: Attenuation of PPE at medium frequencies

L: Attenuation of PPE at low frequencies (bass sounds)

OSHA'S Permissib	le Noise Exposures
Duration per day, hours	Sound level dBA slow response
8	90
6	92
4	95
2	100
1	105
0.5	110
<0.25	115

Minimum requirements fo	or the protection of workers noise exposure	against the risks related to
8 hours exposure time at or above 85dB	<b>8 hours</b> exposure time at or above <b>80dB</b>	8 hours exposure time between 75 dB and 80 dB
Obligatory hearing protection	Hearing protectors available to the worker	Hearing protection recommended

#### Requirements Directive 2003/10/EC:

The performance of the hearing protector (its attenuation level) must be adapted to the risk assessment of the workplace.

It should bring the noise level to a level that is not harmful to health, while avoiding over-protection which would cut the operator from their environment (warnings, communication, etc).





#### **Extreme Ear Muff**







- · Premium ear muff, providing maximum comfort during long periods of use
- · Dual pin adjustable cups for optimized fit
- · Reflective, PU padded headband for increased comfort
- · Excellent attenuation performance provides superior protection against

ABS, PU Foam, Neoprene, Carbon Steel, Nylon, Foam Gray



PW43



#### **Comfort Ear Protector**







ANSI S3.19 26dB

EN 352-1

- · Comfort and robust ear muff
- · Lightweight for all day wear
- · Pivoting pin cups for better fit
- Padded headband for comfort
- · High attenuation rate

ABS, Polystyrene ₩ Black



#### Super Ear Protector









#### **ANSI S3.19 NRR 25dB**

EN 352-1

- · Ultra light and compact ear muff
- · Folds to palm size for better carriage and to keep clean · Ideal for all day wear but also for intermittent use
- · Adjustable dual pin system provides multiple
- positioning for better fit
- Excellent attenuation rate

HIPS (High Impact Polystyrene), Stainless Steel **I** Red



**Classic Ear Protector** 







#### **ANSI S3.19 NRR 22dB**

EN 352-1

- · Classic design ear muff
- · Light and robust
- · Ideal for all day use
- Excellent attenuation rate

ABS, Polycarbonate, PVC Red



#### **Endurance Clip-On Ear Protector**







#### ANSI S3.19 NRR 24dB

EN 352-3

- · Hard hat mounting ear muff
- · Can be adjusted into the rest position when not in use
- · Easy to clip-on
- Compatible with peak view, height endurance, endurance and other hard hats.
- Excellent attenuation rate

ABS, Polystyrene, Stainless Steel, PU Red, Black





Reusable Corded TPR Ear Plug (50 pairs)











**ANSI S3.19 NRR 24dB** 

EN 352-2

- · Reusable ear plugs
- · TPR (thermoplastic rubber) material molds to the ear canal after a few minutes by reacting to the warmth
- · Improved shape for increased comfort and better attenuation performances
- · Each pair comes inside an individual hygienic polybag with fitting instructions

TPR. PVC **▼** Orange



**EP07** 











**ANSI S3.19 NRR 24dB** 

EN 352-2

- Detectable and reusable ear plugs in TPR (thermoplastic rubber)
- Detectable feature manufactured with an advanced technique by adding metal shaving into the TPR material during the injection process
- Recommended for use in food industry environments
- Each pair comes inside a hygienic polybag with fitting instructions

TPR. PVC 

EP02

PU Foam Ear Plug (200 pairs)













ANSI S3.19 NRR 32dB

FN 352-2

- Disposable ear plugs made from soft PU foam
- Easy to adapt inside the earing canal and rapidly expanding to offer immediate protection against harmful noises
- · Each pair inside individual hygienic polybag
- Excellent attenuation rate

PU Foam Orange





EP08

Corded PU Foam Ear Plug (200 pairs)





**ANSI S3.19 NRR 32dB** 

EN 352-2

- Disposable ear plugs made from soft PU foam
- Corded for safe keeping
- Each pair inside individual hygienic polybag
- Excellent attenuation rate

PU Foam, PVC **™** Orange



Easily adapts to ear canal and rapidly expands TO OFFER IMMEDIATE PROTECTION AGAINST **HARMFUL NOISES** 

**EP20** 

Ear Plug Dispenser









**ANSI S3.19 NRR 32DB** 

EN 352-2

- Dispenser container containing 500 pairs of EP02 ear plugs
- Soft ear plugs seal the ear canal with soft, slow recovery foam
- Excellent noise reduction and comfort
- One gentle turn delivers a pair of uncorded foam
- Can be used on a horizontal surface or be hung on the wall

PU Foam ||||||||||X Black











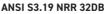












EN 352-2

- Soft ear plugs seal the ear canal with soft, slow recovery foam
- · Excellent noise reduction and comfort
- · Contains 500 pairs of EP02 ear plugs (refill for EP20 dispenser)





# PORTWEST



# **Lights** Range

Offering a versatile selection of lighting and accessories that provide excellent performance for an extensive array of tasks.

- Head Lights
- **Inspection Flashlights**
- Flashlights



USB rechargeable lights will fully charge from any USB port



Run time



Brightness





#### B029

#### Beanie LED Head Light USB Rechargeable









ROHS

- Brightness: 150 lumens
- Run time: 4 hours
- Power: USB charge
- Function: high-medium-flash
- Beam distance: 10 yards (high), 5 yards (medium)
- Warm and comfortable acrylic beanie
- Rechargeable LED light can be charged in a USB port

100% Acrylic, Knit

Black, Gray, Yellow, Orange, Navy One Size









Hat also has rear light









#### B028

#### Rechargeable Twin LED Beanie



ROHS

- Two removable LED lights on the front and back
- Rechargeable LED lights can be charged in a USB port
- Brightness: 150 lumens (front) 100 lumens (back)
- Run time: 4 hours
- Power: USB charge
- Function: high-medium-flash
- Beam distance: 10 yards (high), 5 yards (medium)

100% Acrylic, Knit

#### B027

#### Junior Beanie LED Head Light











- · Warm and comfortable acrylic junior-sized beanie
- · Rechargeable LED light can be charged in a USB port
- Brightness: 150 lumens
- Run time: 4 hours
- · Power: USB charge
- · Function: high-medium-flash
- · Beam distance: 10 yards (high), 5 yards (medium)

100% Acrylic, Knit ||||||||X Black, Navy, Yellow Kids Sizes: Ages 7 - 12





#### HV12

#### **USB Rechargeable Light Clip**











- Brightness: 150 lumens
- Run time: 4 hours
- Power: USB charge
- Function: high-medium-flash
- Beam distance: 10 yards (high), 5 yards (medium)
- USB rechargeable light clip
- Can be easily attached to any hat, jacket, mic tab or belt

ABS

Black L 2.3" x W 1.2" x H 1"



**Actual Size** 

#### HV05

#### Illuminated Flashing Armband









ROHS EN 13356

- · Adjustable elastic straps for a secure fit
- · Bright illuminated reflective panel
- 2 light settings: constant and pulse
- Compact and lightweight
- · Battery life of 80 hours
- · CR2032 3v battery included
- · CE certified

ABS, LED, TPU Hi-Vis Yellow One Size



#### **B030**

#### Replacement Beanie Head Light







ROHS

- \* Replacement LED light module for the B027, B028 and B029
- Rechargeable LED light can be charged in a standard USB port
- Brightness: 150 lumens
- \* Run time: 4 hours
- \* Power: USB Charge
- \* Function: high-medium-flash
- Beam distance: 10 yards (high), 5 yards (medium)

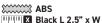
ABS Black L 2.5" x W 1.7" x H 0.6"











#### **IMPACT** and WATER resistant



#### PA70

#### **USB Rechargeable LED Head Light**







- ROHS
- · Brightness: 150 lumens
- Run time: 4 hours (high) 12 hours (low)
- · Battery: USB rechargeable li-ion
- Recharge time: 5 hours
- · Function: high-medium-flash
- · USB rechargeable head light
- · Tilt control and a soft adjustable strap
- · IPX4: wind and water resistant
- · Micro USB charging cable included







### Portwest Dual Power Head Light







ROHS

- · Brightness: 100 lumens
- · Beam distance: 10 yards (high), 5 yards (medium)
- · Run time: 8 hours
- · Batteries: Included AAA x 3
- · Function: high-medium-flash
- · Bright, compact and lightweight
- · Tilt control for different working positions
- · Tough rubberized coating

ABS, Polyester

Yellow/Black, Adjustable





#### PA50

#### **LED Head Light**







ROHS

- · Brightness: 40 lumens
- · Beam distance: 15 yards (high), 10 yards (medium)
- · Run time: 10 hours
- · Batteries: included AAA x 3
- · Function: high-medium-flash
- · 8 LED lights
- · Tilt control for different working positions

ABS

||||||||||X Silver/Black, Adjustable

#### PA75

#### **USB Rechargeable Flashlight**







CF ROHS

- · Brightness: 600 lumens
- · Run time: 4 hours
- · Battery: USB rechargeable li-ion
- · Other battery options: AAA x 3
- · Recharge time: 3 hours
- Function: high-medium-low-SOS-flash
- · Power bank capacity: 2200mAh
- · 20" Micro USB charging cable included

Aluminum

Can Also Run On 3 x AAA Standard Akaline Batteries (Not Included)

### **IMPACT** and **WATER** resistant









**IMPACT** resistant





#### Portwest High Powered Flashlight









· Brightness: 800 lumens

- · Beam distance: 550 yards max
- · Run time: 40 hours
- · Batteries: included D x 3
- · Function: high-medium-low-flash-SOS
- · Impact and water resistant
- · The ultimate in security flashlights

Aluminum ||||||||||X Black L 12.4" x D 2"

# Heavy Duty Lighting Solution













#### PA65

#### Portwest Inspection Flashlight



CE





- ROHS
- \* Brightness: 150/40 lumens \* Beam distance: 10 yards (side light), 20 yards (top light)
- \* Run time: 4/10 hours
- \* Batteries: included AAA x 3
- \* Function: inspection flashlight, top light
- \* Magnetic base, rubberized body for grip with clip for hands free inspection
- \* Compact but extremely powerful and useful lighting

\$\*\*\*\*\*\* ABS





#### **Portwest Tactical Flashlight**









- \* Brightness: 180 lumens
- \* Beam distance: 330 yards max
- \* Run time: 8 hours
- \* Batteries: included AAA x 3
- \* Function: high-medium-low-flash
- \* Compact and comes with a useful belt clip and wrist strap

Aluminum









#### PA60

#### 7 LED Rubber Flashlight







CF **ROHS** 

- \* Brightness: 31 lumens
- \* Beam distance: 55 yards
- \* Run time: 8 hours
- \* Batteries: included D x 2
- \* Rubberized for grip and durability
- \* A classic and ergonomic design utilizing modern LED technology

Rubber, ABS

|||||||||X Yellow/Black L 7.7" x D 3"

# **PORTWEST**



# Bag Range

A comprehensive collection of versatile bags, suitable for travelling or general everyday use. Robustly constructed with strong materials and tough components. Reliability and durability guarantee 100% customer satisfaction.

#### **B900**

#### Holdall Bag



- Ideal for carrying tools and equipment, or as a travel bag
- \* Adjustable shoulder strap for added comfort
- \* 2 zipper compartments
- \* ID card holder for ID card display
- \* Robust base panel

100% Polyester, PVC Coated, 15oz Black, Capacity 65 Liters L27" x W10" x H15.5"



65 LITERS

25 LITERS

#### B905

#### Hi-Vis Rucksack





- Hardwearing 600D fabric
- Padded straps and back panel for comfort
- Multiple storage pockets
- \* Cell phone pocket
- \* Fabric and reflective tape meet the requirements of ANSI/ ISEA 107-2015 and EN ISO 20471

100% Polyester, PVC Coated, 7.5oz Yellow Capacity 25 Liters L11" x W8.5" x H17"



#### B910

#### Waterproof Hold All 70L



- \* Waterproof PVC hold all bag
- Designed to meet the most enduring work and weather
- Keep your essential tools and accessories safe and dry
- An inner separate mesh compartment provides additional storage and quick access to essential items

100% Polyester 45C/600D PVC Fabric Capacity 70 Liters L22" x W13" x H13"



# **PORTWEST**



# **Knee Protection** Range

Portwest knee pads offer a range of knee protection to suit every situation.

Type 1 (strap on knee pads)

Type 2 (insert knee pads)

All Portwest knee pads use premium high density material to give the user the best protection possible for their knees no matter the hazard. Diverse materials such as EVA foam, neoprene rubber and silicone gel inserts are used to ensure maximum wearer comfort. Ergonomics is a key feature in our knee pads design and is backed up in the positive feedback we receive from our wearer trials.

#### EN 14404:2004+A1:2010

This European Standard specifies the requirements for knee protectors type 1 and type 2. Type 2 being inserts and type 1 being strap knee pads. The level of protection it offers ranges from a level 0 to a level 2. Level 2 offering the greatest protection.





#### **KP40**

#### Ultimate Gel Knee Pad







EN 14404:2004+A1:2010 TYPE 1 LEVEL 1

- · Designed to give stability to the wearer by virtue of its flexible and wide foot print
- · Unrivaled comfort is provided by silicone gel inserts
- · Ergonomically designed and tested straps ensure no pinching to the back of the leg
- A strong and durable outer shell makes for a long lasting tough knee pad

PVC Shell, Nylon, EVA Foam, Neoprene X Black/Turquoise Adjustable





#### **KP30**

#### Super Gel Knee Pad







EN 14404:2004+A1:2010 TYPE 1 LEVEL 0

- · Strong outer shell offers protection and traction
- · Silicone gel inserts protect joints and provide greater
- Ergonomically designed and tested straps ensure no pinching to the back of the leg

PVC Shell, Nylon, EVA Foam, Neoprene

Black Adjustable

#### **KP20**

#### Lightweight Knee Pad







EN 14404:2004+A1:2010 TYPE 1 LEVEL 0

- · Lightweight wrap-around design
- · Tough outer shell for protection
- · Breathable inner fabric allows air to circulate
- · A thick foam center cushions the wearers knee

Nylon, EVA Foam, Plastic

Black Adjustable





#### S156

#### **Portwest Knee Pad**









EN 14404:2004+A1:2010 TYPE 2 LEVEL 0

- · Ergonomically designed to contour to your knee
- · Durable high density EVA protects and gives comfort to the wearer
- · Fits all Portwest knee pad pockets

EVA Foam

|||||||||||X Black 8.5" x 6.5"





#### KP05

#### **Kneeling Pad**





- \* Lightweight EVA foam cushioning
- \* Reduces knee and back strain
- \* Integral carry handle

EVA Foam
Black

One Size L15.5" x W7.5" x H1"



#### PW80

#### Support Belt





- Provides support to the lower back
- \* 8" wide belt
- \* Adjustable waistbelt and shoulder straps
- Elasticated for a secure and comfortable fit
- Can be worn underneath or over clothing
- Machine washable

38% Latex, 62% Polyester Black S-XL



# **PORTWEST**®



# Knives Range

Portwest knives offer razor sharp precision and are ergonomically designed for easier handling. Using only high quality materials, they are used across a wide variety of industries. You can trust Portwest knives and blades to perform while making safety a priority.

Always wear safety glasses



Automated blade retraction



TUV GS Product Service Certification. Complies and meets the requirements of the German Equipment Safety Law.



#### KN10

#### **Ultra Safety Cutter**



- \* Blade retracts once the user disengages the blade slider button avoiding accidents
- Designed for right handed users
- \* Classic safety knife design

**Zinc Alloy** ||||||||||X Black







#### KN20

#### **Pro Safety Cutter**





- Tough design with rubber grip for improved
- Blade retracts once the user disengages the blade slider button avoiding accidents
- \* Suitable for both right and left handed

Zinc Alloy, Rubber |||||||||X Silver







#### **KN40**

#### Retractable Safety Cutter





- \* Auto retractable blade, which disengages when it loses contact with the cutting surface
- Quick blade change system
- \* Designed for heavy everyday use
- \* Accommodates use with a lanyard

XXXXXX Zinc Alloy, Rubber 



**Includes 10 replacement blades** 







#### **KN30**

#### Portwest Folding Utility Knife





- \* Foldable aluminum knife for easy storage
- Quick blade change system
- One handed opening for working at height
- \* Rubber handle for better grip
- \* Useful metal belt clip
- \* Includes 5 replacement blades

Aluminum, Rubber

|||||||||X Blue







**Ergonomic** handle design

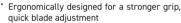




#### Portwest Snap Off Knife







- \* Includes 3 replacement blades which are stored in the knife
- Rust resistant stainless steel blade holder

ABS, Rubber | Blue



Change blades in seconds





#### Portwest Snap Off KN18 Replacement Blades (10)





- Replacement blades for KN18
- \* 8 cutting edges
- 10 blades per pack
- Generic size .7" snap off blade fits most other designs

Carbon Steel



#### Replacement Blades for KN10 and KN20 (10)







- Replacement blades for KN10 and KN20
- 2 cutting edges
- 10 blades per pack
- Unparalleled sharpness Superior edge retention

Carbon Steel



#### Replacement Blades for KN30 and KN40 Cutters (10)



- Replacement blades for KN30 and KN40
- 2 cutting edges
- \* 10 blades per pack
- \* Unparalleled sharpness
- Superior edge retention

Carbon Steel

### Merchandising

Portwest has a comprehensive range of highly versatile merchandising stands suitable for multipurpose use. Adaptable parts can be interchanged to create a customized stand specific to individual requirements. Stands are designed to enhance product displays in the best way possible.





#### Designed for Multi-Purpose Use

Below are examples of popular configurations. Stands can be configured in various ways to best suit your needs.

















Z610

Parts List:

7610 x 2

#### **ACCESSORIES & PARTS**

**A** 12



Shallow RSB 3' 11 "



Stepped Out Hanging Rail 3' 11"

A B



Shallow RSB 19.5"



Z635 Shoe Shelf

L11" x W23"

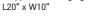


Z636 Large Shelf L47" x W15"



Stepped Out Hanging Rail





**B** 12



Forward Hanging Arm

A+B 🗑



Forward Hanging Arm

A+B



B [32]

Hook 8"



A+B 30

Stepped Arm



**A** 3

Portwest Wooden Pants Hanger



Portwest Wooden Jacket Hanger



Z535 Spectacle Display Box H14" x W13' x D2"



Glasses Display Stand H17.5" x W6" x D7"

**Z529** 



Portwest Paper Bag





Large PVC Banner W82" x H32"



Z587









Feather Flag

1

9' 2"







Z541 Portwest Large Bin H49" x W19"



Glove/PPE Display Stand H67" x L27.5" x W15.5"



H86" x W21.5"



Standing Mannequin 6'3"





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RT22	76	S489	51	UB316	71	UMV21	110	US428	68	Z587	239
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### KFY SYMROL



This symbol indicates that a cell phone pocket is included in the garments which carry this symbol.



This symbol indicates that garments have print/embroidery access.



#### Interactive garment

This symbol indicates zip-in fleece feature to create a one-piece



#### Two-way zipper

This symbol indicates that the zipper can be opened from the top or bottom of the garment.



#### **UK** zipper

This symbol indicates that the zipper is a European design with the puller positioned on the left hand side of the garment



#### Reversible garment

This symbol indicates that garments are reversible.



#### Internal tablet pocket

This symbol indicates that an internal tablet pocket is included in the garments which carry



#### Breathable garment

This symbol indicates that the garment is made of a breathable waterproof fabric.



#### Waterproof garment

Waterproof keeping the wearer dry and protected from the elements



#### Free spec cord

Free spec cord with styles showing this symbol.



#### Knitting gauge

This symbol denotes the knitting gauge of the fabric.



#### Anti-Scratch

Surface coating intended to mitigate scratch effects



#### Anti-Fog

Surface treatment which helps reduce fogging effects on the lens.



#### Lateral deformation

Optional test for safety helmets, it indicates the resistance to lateral compressions.



Ontional test for safety helmets, it indicates the resistance to molten metals and hot solids projection.



This symbol indicates that the garments have a mic tab for easy attachment of a radio.



#### Half elasticated waist

This symbol indicates a half elastic waistband on pants which allows for all-day comfort for the wearer.



#### Fully elasticated waist band

range of ergonomically designed knee pads.

This symbol indicates a fully elasticated waistband on pants which allows for all-day comfort for the wearer.



Knee pad pockets This symbol indicates that the garments incorporate knee pad pockets. These garments have been developed to carry our



#### Sealed seams

This symbol indicates that the garment has sealed waterproof seams.



Welded seams This symbol indicates that the garment has high-frequency welded waterproof seams.



#### Detachable lining

This symbol indicates that the garment has detachable lining.



Detachable hood This symbol indicates that the garment comes with a detachable hood.



This symbol indicates that the garment comes with a non-detachable hood.



#### HPF 50+

This symbol indicates the fabric has a UPF rating of 50+ so will block over 98% of the UV rays which fall on the garment.



This symbol indicates the fabric has a UPF rating of 35+ so will block 97% of the UV rays which fall on the garment.



Weapon access This symbol indicates the garment has side access to a weapon holster.



#### Vending ready

This symbol indicates that this product has been individually packed for vending machines.



#### Multiple storage pockets

This symbol indicates that the garment is designed with multiple pockets.



#### **ESD**

This symbol indicates that the product is suitable for use in ESD environments



#### FR.IW

This symbol indicates that the garment has double stitched, industrial wash, flame resistant reflective tape.



#### FR tape

This symbol indicates that the garment has flame resistant reflective tape.



#### FR. HA

This symbol indicates that the garment has heat applied flame resistant reflective tape.



#### **Heat Set**

This symbol indicates that the garment has heat applied reflective tape.



#### Certified

This symbol indicates conformity of essential health and safety requirements as set out in European Directives.



#### Touchscreen Glove

This symbol indicates that this glove can be used with most cell phone touchscreen devices.



#### Ladieswear

This symbol indicates that the products have been designed specially for ladies with a flattering fit.



#### Washing Machine\_50 Washes

This symbol indicates compliance with ANSI/ISEA 107 after 50 washes\* \*Minimum requirement under ANSI/ISEA 107 is 5 washes



#### Available in Regular or Tall fit

This symbol indicates the garment is available in regular and tall lengths





#### Fabric

This symbol indicates garment fabric details This symbol indicates the garment contrast fabric



### details

Contrast Fabric

Lining This symbol indicates the garment lining details



#### Wadding This symbol indicates the garment wadding details

This symbol indicates the standard colors within that



### product range

This symbol indicates the deep dye colors within that product range



This symbol indicates the very deep dye colors within that product range



#### Upper

This symbol indicates the material used in the upper of the product



This symbol indicates the material used in the sole of the product

#### PACK & CARTON QUANTITY



#### Carton Quantity

This symbol indicates the quantity of products in a carton which do not have inner boxes.



#### Retail Bag

This symbol indicates that this packaging aids product presentation for retail sales All other styles are packed in flat-pack plastic bags to keep items clean. All products have barcodes. Ask the sales team for more information



#### Retail Box

Indicates that the item is shipped with a retail box to aid product presentation for retail sales



#### Retail Tag

This symbol indicates that this item is shipped with a retail tag to aid product presentation for retail sales.

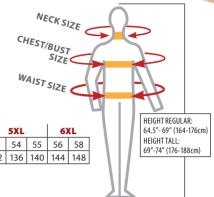
### SIZE CHART

These size charts show body measurements and should be used as a guide when choosing the correct size. For example a person with a chest circumference of 42"-44" would take a size L when choosing a jacket or coverall.



#### Men's Neck

	9	5	Ι.	Λ	L		XL	X	XXL		3XL		KL	
Imperial (inches)			14.5	15	15.5	16	16.5	17	17.5	18	18.5	19	19.5	20
Metric (cm)			37	38	39	41	42	43	44	46	47	48	50	51



Measure as indicated on

the figure to find your size



#### Men's Waist

		Х			5	N	M		L		L	XXL		3XL		4)	4XL		5XL			6XL	
In	nperial (inches)	26	28	30	32	33	34	36	38	40	41	42	44	46	47	48	50	52	54	55	56	58	
N	etric (cm)	68	72	76	80	84	88	92	96	100	104	108	112	116	120	124	128	132	136	140	144	148	



#### Men's Chest

	XX	(S		XS		!	s	N	Λ		L		XL		X	(L	3)	(L	4	ΧL		5XL			6XL			7XL			8XL	
Imperial (inches)	28	30	32	33	34	36	38	40	41	42	44	46	47	48	50	52	54	55	56	58	60	62	64	65	66	67	69	71	73	74	76	77
Metric (cm)	72	76	80	84	88	92	96	100	104	108	112	116	120	124	128	132	136	140	144	148	152	156	160	164	168	172	176	180	184	188	192	196



#### Ladies' Bust

		XS		!	S	ı	И	L		Х	L	X	KL	3)	(L	4)	(L
Imperial (inches)	28	30	32	33	34	36	38	40		42	44	46	47	48	50	52	54
Metric (cm)	72	76	80	84	88	92	96	100	104	108	112	116	120	124	128	132	136



#### Ladies' Waist

	XS	5	9	5	N	Λ	ı	_	Х	L		XXL		3	KL		4XL	
Imperial (inches)	22	24	26	28	30	32	33	34	36	38	40	41	42	44	46	47	48	50
Metric (cm)	60	64	68	72	76	80	84	88	92	96	100	104	108	112	116	120	124	128

<sup>\*</sup>Note: Garment sizes vary depending on the style.



#### **Footwear**

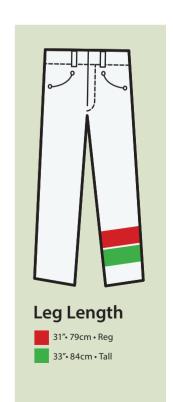
It is recommended to have your foot measured when purchasing footwear as there is no exact standard for converting shoe sizes.

UK Ladies Size	1	2	3	4	5	6	6.5	7	8	9									
US Ladies Size	3	4	5	6	7	8	8.5	9	10	11									
Euro Size	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52
UK Mens Size	1	2	3	4	5	6	6.5	7	8	9	10	10.5	11	12	13	14	15	16	17
US Mens Size	2	3	4	5	6	7	75	8	9	10	11	11 5	12	13	14	15	16	17	18



### **Gloves**

	XXS	XS	S	M	L	XL	XXL	3XL
Imperial (inches)	5	6	7	8	9	10	11	12
Metric (mm)	127	152	178	203	229	254	279	305



# SUSTAINABILITY

WORKING TOWARDS THE UNITED NATIONS SUSTAINABLE DEVELOPMENT GOALS

### **Partnerships for Goals**

Our ethos is to build strong global partnerships and cooperation with industry test houses and associations.

**PORTWEST** products are rigorously tested and certified by accredited test houses and notified bodies including:









**PORTWEST** are also Proud Members of

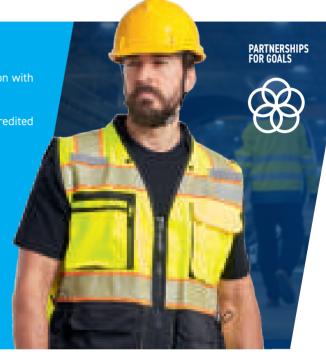












### Responsible Consumption & Production

We are continually striving towards low-carbon and green economies, by increasing resource efficiency and promoting sustainable lifestyles.



Many garments in the Portwest range are made from recycled polyester. **PORTWEST** use 35 Million 16.9 fl oz recycled bottles to make Portwest garments every year.

#### TYPICALLY IT TAKES 20 PET BOTTLES TO MAKE ONE JACKET

All relevant fabrics and materials used are **REACH** compliant. **REACH** is a European Union regulation concerning the Registration, Evaluation, Authorization and restriction of Chemicals.

80% OF ALL PACKAGING IS RECYCLABLE



#### RFAL PLANS - REAL PEOPLE

As Sustainability Coordinator, I am constantly looking for new ways to make **PORTWEST** product more environmentally friendly and reduce our carbon footprint. I closely follow new developments and innovations that could be adopted by **PORTWEST** to improve sustainability. Under my leadership, **PORTWEST** have recently began to adopt the United Nations Sustainable Development Goals which are a universal call to end poverty, protect the planet and improve the lives and prospects of everyone, everywhere. **Rebecca Lambert Sustainability Coordinator** 



#### **Decent Work & Economic Growth**

Through strong economic growth, **PORTWEST** can drive progress and improve living standards and jobs for all.

#### WRAP

**PORTWEST'S** fully owned factories are certified to the WRAP Gold Standard. WRAP is the world's largest, independent, factory-based compliance program for responsible production in the sewn product sector.

#### **SEDEX**

**PORTWEST** is a member of Sedex, and our factories are audited using the Sedex Members Ethical Trade Audit (SMETA). SMETA is a social auditing framework that aims to support responsible business practices across labor standards, universal rights, management systems and health and safety.







### **Climate Action**

It is **PORTWEST'S** aim to respond critically and take the necessary steps to address the ongoing threat of climate change.

### ISO 14001 - ENVIRONMENTAL MANAGEMENT SYSTEM

**PORTWEST** comply with ISO 14001 allowing the company to set up a fully integrated and pro-active Environmental Management System that will help in reducing the carbon footprint and better manage the impact of organizational activities on the environment.



To reduce our **environmental impact**, **sea freight** of goods in full containers is our preferred mode of transport.

**PORTWEST** will expand its current 750 acres holding of managed woodland as part of our goal to achieve carbon neutrality.











# THE WORLD'S FASTEST GROWING

WORKWEAR COMPANY



### **6 GLOBAL WAREHOUSES**

USA • UK • IRELAND • POLAND • AUSTRALIA • UAE

**WWW.PORTWEST.COM**