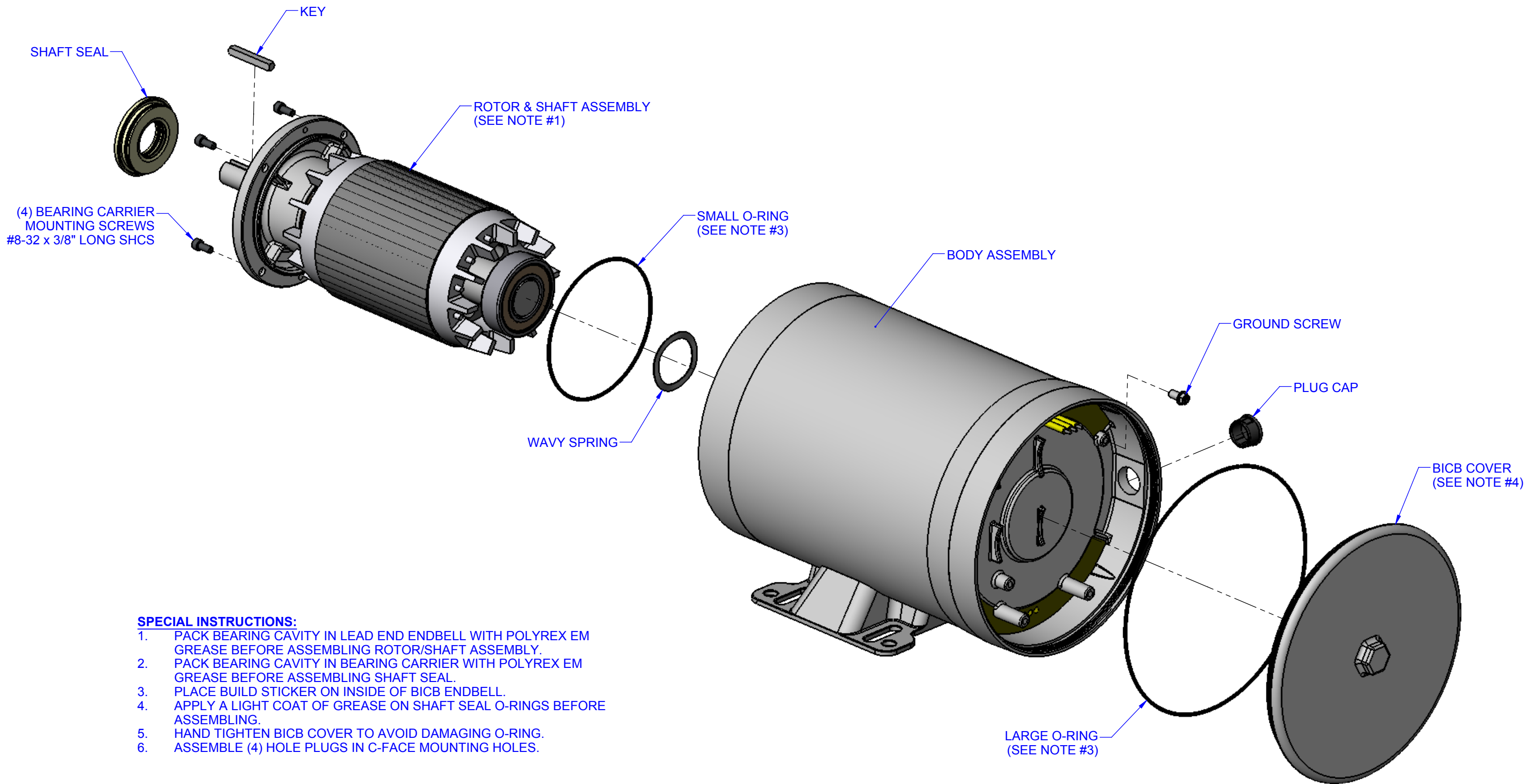
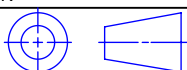
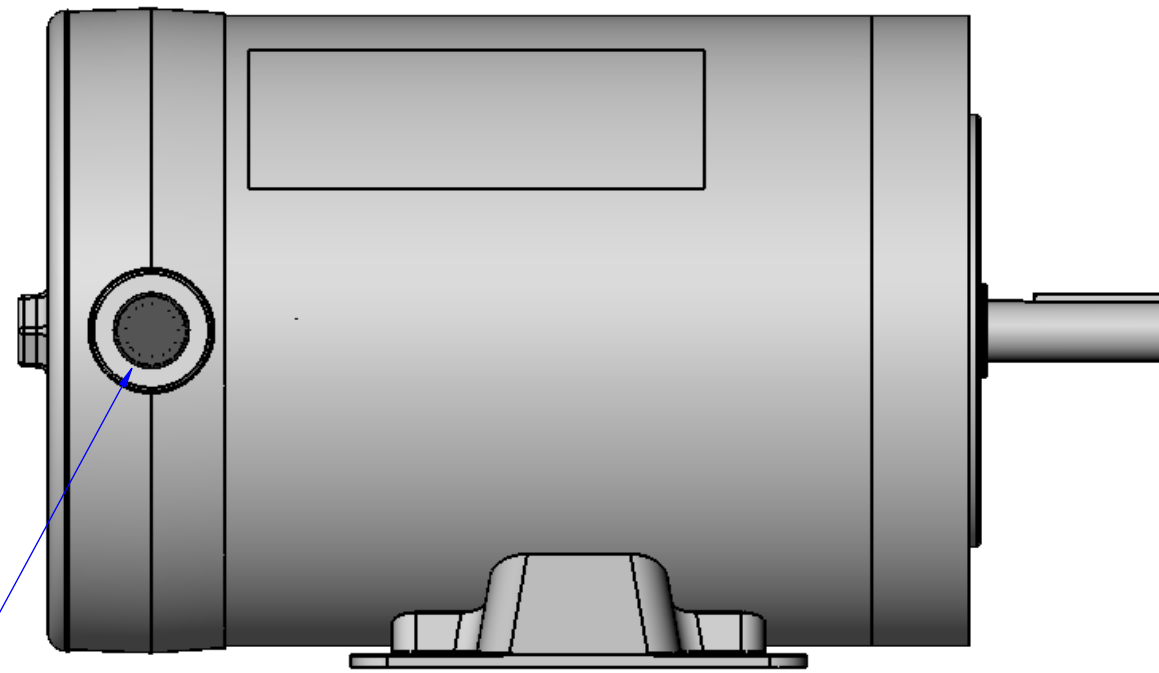


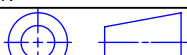


SPECIAL INSTRUCTIONS:

- 1. PACK BEARING CAVITY IN LEAD END ENDBELL WITH POLYREX EM GREASE BEFORE ASSEMBLING ROTOR/SHAFT ASSEMBLY.
- 2. PACK BEARING CAVITY IN BEARING CARRIER WITH POLYREX EM GREASE BEFORE ASSEMBLING SHAFT SEAL.
- 3. PLACE BUILD STICKER ON INSIDE OF BICB ENDBELL.
- 4. APPLY A LIGHT COAT OF GREASE ON SHAFT SEAL O-RINGS BEFORE ASSEMBLING.
- 5. HAND TIGHTEN BICB COVER TO AVOID DAMAGING O-RING.
- 6. ASSEMBLE (4) HOLE PLUGS IN C-FACE MOUNTING HOLES.

				TOLERANCES UNLESS SPECIFIED		 REGAL-BELOIT CORPORATION	DRAWN PG 06/21/07				
				DEC	INCHES		CHK				
				X	±.1		APPR				
				XX	±.01		SCALE 1:2				
				XXX	±.005		REF				
01	SHAFT SEAL WAS ASSEMBLED IN ROTOR/SHAFT DEPARTMENT			RG	12/21/2007		56/140T FRAME - TENV		FMF EXTREME DUCK		
NO	REVISION			BY & DATE	CHK	ANG	FINISH		PAGE OF		
THIRD ANGLE PROJECTION 					RFP			PREV	SIZE	DRAWING NO	REV
					NETWORK FILE NAME			B	042541		01



				TOLERANCES UNLESS SPECIFIED				DRAWN	PG 06/21/07		
				DEC	INCHES			CHK			
				X	±.1			APPR			
				.XX	±.01	TITLE MOTOR ASSEMBLY 56/140T FRAME - TENV		SCALE	1:2		
				.XXX	±.005			REF			
01	SHAFT SEAL WAS ASSEMBLED IN ROTOR/SHAFT DEPARTMENT		PG 12/21/2007	.XXXX	±.0005	MAT'L 3 PHASE		FMF	EXTREME DUCK		
NO	REVISION		BY & DATE	CHK	ANG	±1/2°		FINISH	PAGE OF		
THIRD ANGLE PROJECTION 				RFP		PREV		SIZE	DRAWING NO		REV
				NETWORK FILE NAME				B	042541		01