

Hub City™ Worm Gear Drives

Double Reduction

GW Series Catalog Ratings

Series GW60D & GW70D

| SERIES | INPUT RPM | RATIO | OUTPUT RPM | MECH. INPUT HP | CONVENTIONAL OIL | | PAO SYNTHETIC OIL | | PAG SYNTHETIC OIL | |
|--------|-----------|-------|------------|----------------|------------------|---------------------|-------------------|---------------------|-------------------|---------------------|
| | | | | | EFF. % | MECH. OUTPUT TORQUE | EFF. % | MECH. OUTPUT TORQUE | EFF. % | MECH. OUTPUT TORQUE |
| GW60D | 1750 | 75 | 23.1 | 9.10 | 78.4 | 19271 | 80.4 | 19753 | 81.9 | 20138 |
| | | 100 | 16.5 | 8.67 | 68.6 | 21417 | 70.3 | 21952 | 71.7 | 22381 |
| | | 150 | 11.4 | 5.95 | 73.3 | 23471 | 75.1 | 24058 | 76.6 | 24527 |
| | | 200 | 8.54 | 4.95 | 69.0 | 24607 | 70.7 | 25222 | 72.1 | 25714 |
| | | 250 | 7.14 | 4.25 | 64.9 | 24841 | 66.5 | 25462 | 67.8 | 25959 |
| | | 300 | 5.69 | 3.61 | 65.9 | 25821 | 67.5 | 26467 | 68.8 | 26983 |
| | | 400 | 4.27 | 3.01 | 61.4 | 26473 | 63.0 | 27135 | 64.2 | 27664 |
| | | 500 | 3.41 | 2.52 | 59.3 | 26872 | 60.8 | 27544 | 62.0 | 28081 |
| | | 600 | 2.85 | 2.24 | 55.7 | 27151 | 57.1 | 27830 | 58.2 | 28373 |
| | | 750 | 2.38 | 1.93 | 51.8 | 27386 | 53.1 | 28071 | 54.1 | 28618 |
| | | 900 | 1.98 | 1.62 | 51.0 | 27434 | 52.3 | 28120 | 53.3 | 28669 |
| | | 1000 | 1.75 | 1.61 | 49.2 | 27737 | 50.4 | 28430 | 51.4 | 28985 |
| | | 1200 | 1.42 | 1.40 | 47.0 | 27683 | 48.1 | 28375 | 49.1 | 28929 |
| | | 1500 | 1.19 | 1.24 | 43.1 | 28088 | 44.2 | 28790 | 45.1 | 29352 |
| | | 1800 | 0.99 | 1.00 | 40.1 | 25273 | 41.1 | 25905 | 41.9 | 26410 |
| | | 2400 | 0.73 | 0.84 | 36.9 | 27893 | 37.9 | 28590 | 38.6 | 29148 |
| 3000 | 0.58 | 0.75 | 34.0 | 26792 | 34.9 | 27462 | 35.5 | 27998 | | |
| 3600 | 0.49 | 0.65 | 28.0 | 23067 | 28.7 | 23644 | 29.3 | 24105 | | |
| GW70D | 1750 | 75 | 23.1 | 9.13 | 82.7 | 20601 | 84.8 | 21116 | 86.4 | 21528 |
| | | 100 | 16.5 | 9.13 | 79.1 | 27535 | 81.1 | 28223 | 82.6 | 28774 |
| | | 150 | 11.4 | 7.25 | 76.3 | 30621 | 78.2 | 31387 | 79.7 | 31999 |
| | | 200 | 8.54 | 5.81 | 74.4 | 31857 | 76.2 | 32653 | 77.7 | 33291 |
| | | 250 | 7.14 | 4.90 | 72.2 | 31238 | 74.1 | 32019 | 75.5 | 32644 |
| | | 300 | 5.69 | 4.27 | 70.0 | 33136 | 71.8 | 33964 | 73.2 | 34627 |
| | | 400 | 4.27 | 3.41 | 67.2 | 33805 | 68.8 | 34650 | 70.2 | 35326 |
| | | 500 | 3.41 | 2.86 | 64.7 | 34209 | 66.3 | 35064 | 67.6 | 35748 |
| | | 600 | 2.85 | 2.53 | 61.7 | 34477 | 63.2 | 35339 | 64.4 | 36028 |
| | | 750 | 2.38 | 2.13 | 59.6 | 33682 | 61.1 | 34524 | 62.3 | 35198 |
| | | 900 | 1.98 | 1.73 | 58.4 | 32016 | 59.8 | 32816 | 61.0 | 33457 |
| | | 1000 | 1.75 | 1.73 | 54.9 | 35031 | 56.2 | 35907 | 57.3 | 36607 |
| | | 1200 | 1.42 | 1.52 | 52.2 | 35168 | 53.5 | 36047 | 54.6 | 36751 |
| | | 1500 | 1.19 | 1.28 | 50.6 | 34325 | 51.9 | 35183 | 52.9 | 35870 |
| | | 1800 | 0.99 | 1.04 | 49.1 | 32580 | 50.4 | 33395 | 51.3 | 34046 |
| | | 2400 | 0.73 | 0.90 | 43.3 | 33661 | 44.4 | 34503 | 45.2 | 35176 |
| 3000 | 0.58 | 0.76 | 39.7 | 32512 | 40.7 | 33325 | 41.5 | 33975 | | |
| 3600 | 0.49 | 0.60 | 37.8 | 29307 | 38.7 | 30040 | 39.5 | 30626 | | |

OVERHUNG LOAD AND THRUST LOAD INFORMATION

NOTE: ALL TORQUE VALUES LISTED IN INCH-POUNDS, ALL OVERHUNG LOAD VALUES LISTED IN POUNDS. THE POINT OF APPLICATION OF THE OVERHUNG LOAD IS CONSIDERED TO BE ONE SHAFT DIAMETER MEASURED OUTWARD FROM THE GEAR CASE HOUSING. AT SPEEDS ABOVE 1750 RPM, UNITS MAY BECOME THERMALLY LIMITED. FOR EXTENDED OPERATION, LIMIT INPUT HP TO 1750 RPM CATALOG RATING.

| THRUST AND OVERHUNG LOAD RATINGS (LBS.) | GW60D | GW70D |
|---|-------|-------|
| Thrust Load Ratings (Low Speed Shaft, All Ratios) | 3990 | 4009 |
| Overhung Load Capacity* (High Speed Shaft, All Ratios) | 150 | 150 |
| Overhung Load Capacity* (Low Speed Shaft, All Ratios) | 3723 | 6209 |
| Overhung Load Capacity** (Extended Brg Design Output Shaft, All Ratios) | 2245 | 3791 |

ADDITIONAL RATINGS FOR OTHER INPUT SPEEDS ARE AVAILABLE AT: WWW.HUBCITYINC.COM

* OHL AND THRUST VALUES SHOWN ARE INDEPENDENT FUNCTIONS AND CANNOT BE APPLIED SIMULTANEOUSLY. REFER APPLICATIONS WITH COMBINED OHL AND THRUST TO REGAL CUSTOMER SERVICE DEPARTMENT.

* THE POINT OF APPLICATION OF THE OVERHUNG LOAD IS CONSIDERED TO BE ONE SHAFT DIAMETER MEASURED OUTWARD FROM THE GEARCASE HOUSING.

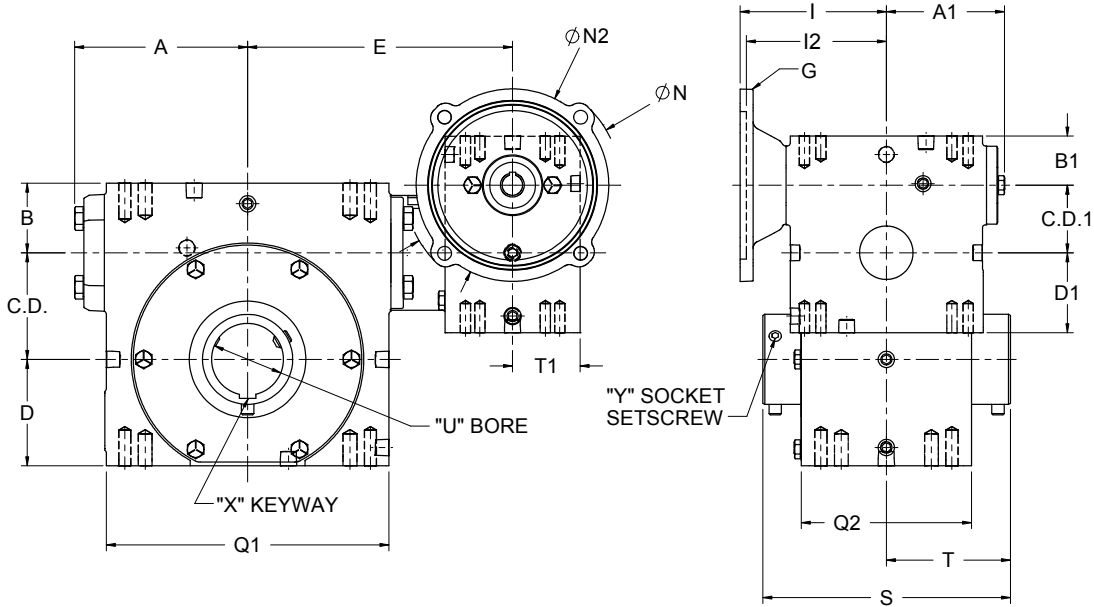
**LOAD LOCATED AT END OF OUTPUT SHAFT.

OUTPUT TORQUE VALUES SHOWN ARE INCH-POUNDS (IN-LB).

Hub City™ Worm Gear Drives

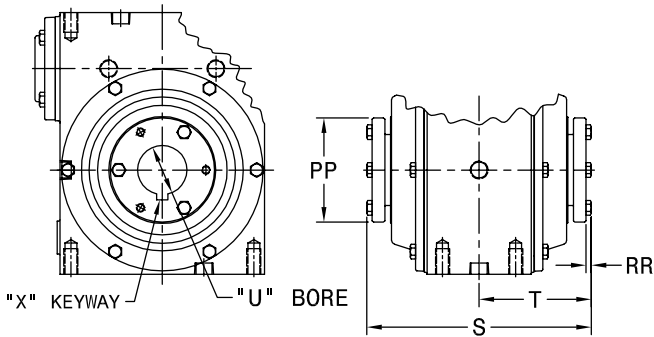
Double Reduction Models

1305, 1505, 1805, 2105, 2405, 2605, 3005, 3205, 3805, 4205, 4505, 5205, GW6005, GW7005, GW8005, GW10005



SPECIAL, METRIC AND SAE HYDRAULIC INPUT FLANGES AVAILABLE. CONSULT FACTORY FOR COMPLETE SPECIFICATIONS.

QD™ Bushing Detail for Models 4505 & 5205



FOR LUBRICATION AND INSTALLATION INSTRUCTIONS REFER TO SECTION M.

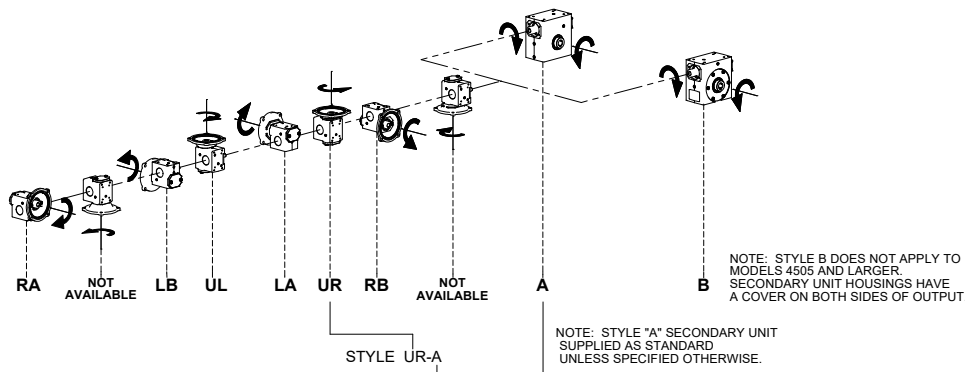
SHAFT MOUNTED UNITS REQUIRE TORQUE ARMS. TORQUE ARM KITS ARE AVAILABLE. SEE PAGE B-105.

DIMENSIONS SHOWN ARE FOR REFERENCE ONLY. DOWNLOAD AVAILABLE CAD MODELS AT: WWW.HUBCITYINC.COM

CONSULT FACTORY FOR VERTICAL SHAFT LUBRICATION RECOMMENDATIONS.

INPUT SHAFT CAN BE ROTATED IN EITHER DIRECTION.

Standard Styles Available



Hub City™ Worm Gear Drives

Double Reduction Models

1305, 1505, 1805, 2105, 2405, 2605, 3005, 3205, 3805, 4205, 4505, 5205, GW6005, GW7005, GW8005, GW10005

| MODEL | PRIMARY | SECONDARY | C.D. | A | B | D | Q1 | Q2 |
|---------|---------|-----------|--------|------|-------|--------|-------|------|
| 1305 | 134 | 135-56C | 1.334 | 2.61 | 1.186 | 1.562 | 4.12 | 3.12 |
| 1505 | GW134 | 155 | 1.541 | 3.14 | 1.928 | 1.906 | 4.88 | 3.44 |
| 1805 | 134 | 185-56C | 1.751 | 3.23 | 1.374 | 1.875 | 5.16 | 3.44 |
| 2105 | 134 | 215-56C | 2.064 | 3.61 | 1.500 | 2.437 | 5.88 | 4.12 |
| 2405 | GW134 | 245 | 2.376 | 3.77 | 2.061 | 2.500 | 6.12 | 4.06 |
| 2605 | 134 | 265-56C | 2.626 | 4.33 | 1.874 | 2.938 | 7.20 | 4.50 |
| 3005 | GW184 | 305 | 3.001 | 4.84 | 2.624 | 3.250 | 8.12 | 5.25 |
| 3205 | 214 | 325-143TC | 3.251 | 5.28 | 2.124 | 3.250 | 8.62 | 5.20 |
| 3805 | 214 | 385-143TC | 3.751 | 4.90 | 2.374 | 3.937 | 9.60 | 5.62 |
| 4205 | GW214 | 425 | 4.251 | 6.10 | 2.686 | 4.438 | 10.25 | 6.13 |
| 4505 | 324 | 455-213TC | 4.501 | 5.23 | 2.499 | 4.625 | 9.25 | 4.63 |
| 5205 | 324 | 525-213CT | 5.168 | 5.98 | 2.624 | 5.375 | 10.75 | 5.06 |
| GW6005 | GW324 | GW602 | 6.000 | N/A | 4.000 | 6.500 | 14.25 | 8.13 |
| GW7005 | GW324 | GW702 | 7.000 | N/A | 4.320 | 7.590 | 14.88 | 7.63 |
| GW8005 | GW424 | GW802 | 8.000 | N/A | 4.100 | 8.860 | 17.00 | 8.63 |
| GW10005 | GW454 | GW1002 | 10.000 | N/A | 5.110 | 10.360 | 20.88 | 9.53 |

| MODEL | E | T1 | C.D.1 | A1 | B1 | D1 | WT. LBS. |
|---------|-------|------|-------|------|-------|-------|----------|
| 1305 | 4.87 | 1.56 | 1.334 | 2.61 | 1.186 | 1.562 | 22 |
| 1505 | 5.85 | 1.84 | 1.334 | 2.61 | 1.610 | 1.720 | 26 |
| 1805 | 5.50 | 1.56 | 1.334 | 2.61 | 1.186 | 1.562 | 26 |
| 2105 | 5.87 | 1.56 | 1.334 | 2.61 | 1.186 | 1.562 | 36 |
| 2405 | 6.44 | 1.84 | 1.334 | 2.61 | 1.610 | 1.720 | 52 |
| 2605 | 6.58 | 1.56 | 1.334 | 2.61 | 1.186 | 1.562 | 48 |
| 3005 | 7.86 | 1.78 | 1.750 | 3.24 | 1.940 | 2.060 | 81 |
| 3205 | 8.09 | 2.06 | 2.064 | 3.61 | 1.500 | 2.437 | 90 |
| 3805 | 8.61 | 2.06 | 2.064 | 3.61 | 1.500 | 2.437 | 115 |
| 4205 | 9.18 | 1.91 | 2.060 | 3.61 | 2.020 | 2.280 | 135 |
| 4505 | 9.14 | 2.60 | 3.251 | 5.28 | 2.124 | 3.250 | 181 |
| 5205 | 9.89 | 2.60 | 3.251 | 5.28 | 2.124 | 3.250 | 209 |
| GW6005 | 13.30 | 2.88 | 3.250 | 5.02 | 2.630 | 3.500 | 406 |
| GW7005 | 12.96 | 2.88 | 3.250 | 5.02 | 2.630 | 3.500 | 482 |
| GW8005 | 13.94 | 3.07 | 4.250 | 6.10 | 2.690 | 4.440 | 728 |
| GW10005 | 17.05 | 3.60 | 5.250 | 7.50 | 3.630 | 5.120 | 1151 |

Stock Output Bores

MINIMUM AND MAXIMUM BORE DIMENSIONS SHOWN.
FOR ADDITIONAL STOCK OUTPUT BORE SIZES AND
STOCK QD™ BUSHING KITS AVAILABLE SEE PAGE B-96.

| MODEL | U (MIN.) | U (MAX.) | S | T |
|---------|----------------|----------|-------|------|
| 1305 | N/A | 5/8 | 4.50 | 2.25 |
| 1505 | N/A | 5/8 | 5.42 | 2.71 |
| 1805 | 15/16 | 1 | 4.81 | 2.41 |
| 2105 | 15/16 | 1-1/2 | 5.56 | 2.78 |
| 2405 | 1 | 1-1/2 | 6.00 | 3.00 |
| 2605 | 1 | 1-1/2 | 5.93 | 2.97 |
| 3005 | 1-3/16 | 2-3/16 | 7.50 | 3.75 |
| 3205 | 1-7/16 | 2-3/16 | 7.56 | 3.78 |
| 3805 | 1-7/16 | 2-3/16 | 7.56 | 3.78 |
| 4205 | 1-7/16 | 2-3/16 | 8.50 | 4.25 |
| 4505 | QD BUSHING KIT | | 10.00 | 5.00 |
| 5205 | REQUIRED | | 11.13 | 5.56 |
| GW6005 | 2 | 3-7/16 | 11.50 | 5.75 |
| GW7005 | 2-7/16 | 3-15/16 | 13.50 | 6.75 |
| GW8005 | 3-7/16 | 4-7/16 | 14.50 | 7.25 |
| GW10005 | 3-7/16 | 5-7/16 | 18.50 | 9.25 |

| MODEL | G | I | I2 | N | N2 |
|---------|-------|------|------|------|------|
| 1305 | 48CZ | 3.46 | N/A | 4.36 | 3.87 |
| | 56C | | | 6.63 | 6.50 |
| 1505 | 48CZ | 3.46 | N/A | 4.36 | 3.87 |
| | 56C | | | 6.63 | 6.50 |
| 1805 | 48CZ | 3.46 | N/A | 4.36 | 3.87 |
| | 56C | | | 6.63 | 6.50 |
| 2105 | 48CZ | 3.46 | N/A | 4.36 | 3.87 |
| | 56C | | | 6.63 | 6.50 |
| 2405 | 48CZ | 3.46 | N/A | 4.36 | 3.87 |
| | 56C | | | 6.63 | 6.50 |
| 2605 | 48CZ | 3.46 | N/A | 4.36 | 3.87 |
| | 56C | | | 6.63 | 6.50 |
| 3005 | 48CZ | 4.09 | N/A | 4.36 | 3.87 |
| | 56C | | | 6.63 | 6.50 |
| | 143TC | | | | |
| 3205 | 48CZ | 4.46 | N/A | 4.36 | 3.87 |
| | 56C | | | 6.63 | 6.50 |
| | 143TC | | | | |
| 3805 | 48CZ | 4.46 | N/A | 4.36 | 3.87 |
| | 56C | | | 6.63 | 6.50 |
| | 143TC | | | | |
| 4205 | 48CZ | 4.46 | N/A | 4.36 | 3.87 |
| | 56C | | | 6.63 | 6.50 |
| | 143TC | | | | |
| 4505 | 56C | 6.14 | N/A | 6.50 | 6.50 |
| | 143TC | | | | |
| | 182TC | | | 6.34 | 9.00 |
| 5205 | 213TC | N/A | 6.90 | | |
| | 56C | 6.14 | N/A | 6.50 | 6.50 |
| | 143TC | | | | |
| 182TC | 6.34 | | | 9.00 | 9.00 |
| GW6005 | 213TC | N/A | 6.90 | | |
| | 56C | 6.14 | N/A | 6.50 | 6.50 |
| | 143TC | | | | |
| 182TC | 6.34 | | | 9.00 | 9.00 |
| GW7005 | 213TC | N/A | 6.90 | | |
| | 56C | 6.14 | N/A | 6.50 | 6.50 |
| | 143TC | | | | |
| 182TC | 6.34 | | | 9.00 | 9.00 |
| GW8005 | 213TC | N/A | 6.90 | | |
| | 56C | 6.45 | N/A | 6.50 | 6.50 |
| | 143TC | | | | |
| 182TC | 7.21 | | | 9.00 | 9.00 |
| GW10005 | 254TC | N/A | 7.77 | | |
| | 56C | 7.85 | N/A | 6.50 | 6.50 |
| | 143TC | | | | |
| 182TC | 8.61 | | | 9.00 | 9.00 |
| | 213TC | N/A | 9.17 | | |
| | 254TC | N/A | | | |



Select hollow output bore models in this product line are now available with the HubLoc® keyless bushing system. Refer to pages i and ii at front of this catalog for features, available sizes, and ordering information.