

TOUGH COAT®

Tough Coat® provides the ultimate in durability and protective finishes. This high-solids formula ensures maximum coverage and performance.

- √ Tough, protective coating
- Resists chipping and peeling
- Specially formulated for a variety of industrial applications
- Ideal for light to heavy-duty painting projects

INDUSTRIAL USE ONLY!

krylonindustrial.com 1-800-247-3266

RECOMMENDED USES

Metal

Motors

Color Coding

ConduitMachinery

Ducts

- ToolsTool Boxes
- PipelinesSteel Bars
- Electrical Equipment
- · Safety Equipment

SURFACE PREPARATION

WARNING! If you scrape, sand or remove old paint, you may release lead dust. LEAD IS TOXIC. Remove dirt, grease, wax, moisture, rust and loose paint from surface. Scuff-sand rusted, glossy or hard surfaces. Prime bare or rusted metal. For maximum resistance to rust on bare metal, use Krylon Industrial Tough Coat 339 Red Oxide or 340 Gray Rust Control Primers. For sandable primed metal surfaces, use Krylon Industrial Tough Coat 341 Light Gray or 342 Red Oxide Sandable Primers. For more information, contact your local health authority.

CLEAN-UP

Clean spray valve immediately after use by turning can upside-down and spraying until only clear gas comes out. Dispose of in accordance with local, state or federal regulations.

TECHNICAL DATA	
Vehicle	Acrylic Alkyd Enamel
Finish	Flat, Semi-Gloss, Gloss
Flash Point	-20°
Weight/Gallon	6.36 lb/gal
VOC/MIR	65/1.40
Spread Rate	20-25 sq. feet
Shelf Life	24 months
Drying Time	To Touch: 15 minutes
	To Recoat: Before 1 hour or after 2 hours
	To Handle: 1-2 hours
Gas Resistance	Film degration, loss of gloss & staining
Oil Resistance	Pass
Clean Up	Mineral Spirits, please follow suppliers instructions
Net Weight/Can Size	12 oz. / 16 oz.

APPLICATION

APPLICATION CONDITIONS

Use at 70°F for best operation. Shake can for 2 minutes after ball within begins to rattle. Repeat for 10 seconds after each minute of use. Test spray on inconspicuous area or scrap piece to check compatibility. For a smooth, professional finish, spray 6" to 8" from surface in a sweeping motion. Avoid runs and drips by applying several thin coats, rather than one heavy coat. Dries to touch in 15 minutes. Can be handled in 1 to 2 hours. Can be recoated before 1 hour or after 2 hours. EZ TOUCH® FANSPRAY® NOZZLE: You get professional-looking results with the EZ TOUCH FANSPRAY. It takes half as much finger pressure. The FANSPRAY covers better with less overspray. Change spray direction just by turning the square insert.

CAUTIONS

FOR INDUSTRIAL USE ONLY. Thoroughly review product label and SDS for safety and cautions prior to using this product. Please direct any questions or comments to your local Krylon Industrial Representative. **Note:** The information, rating, and opinions stated here pertain to the material currently offered and represent the results of tests believed to be reliable. However, due to variations in customer handling and methods of application which are not known or under our control, Krylon Products Group cannot make any warranties as to the end result. Please direct any questions or comments to 1-800-247-3266.

The information and recommendations set forth in the Product Data Sheet are based upon tests conducted by or on behalf of Krylon® Industrial. Such information and recommendations set forth herein are subject to change and pertain to the product offered at the time of publication. Consult your Krylon® Industrial dealer or representative to obtain the most recent Product Data Sheet.