## 42000 Guide Block

## Switching Guideblock Between R5, R5-1/2, R6 and R2 Fasteners

## Instructions



1. Original R5, R5-1/2, R6 locator block position.



2. Remove two socket head cap screws using 1/4" Allen wrench.



**3.** Flip locator block 180° so R2 is visible.



4. Reattach locator block using original socket head cap screws.



**5.** Final R2 locator block position.



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