

- NOTES:
1. MAIN CONDUIT BOX MAY BE ROTATED IN 90° INCREMENTS
 2. STANDARD PRODUCT USE BI-DIRECTIONAL FAN. OPPOSITE ROTATION AVAILABLE ONLY BY CONNECTION CHANGE.
 3. KEY DIMENSIONS EQUAL (MOTOR SUPPLIED WITH KEY)
- 0.500" x 0.500" x 2.00"

UNITS: INCHES

TOSHIBA RESERVES THE RIGHT TO MAKE CHANGES OF TECHNICAL IMPROVEMENT WITHOUT NOTICE. DO NOT USE FOR CONSTRUCTION, INSTALLATION, OR APPLICATION PURPOSES UNLESS THE DRAWING IS CERTIFIED.

**320TS TEFC FRAME
F1 ASSEMBLY**

MDSL002-06

TOSHIBA

TOSHIBA INTERNATIONAL CORPORATION

TOLERANCES

.X	.1
.XX	.03
.XXX	.005
.XXXX	.0005

MAXIMUM MOTOR WEIGHT	3	CHANGED 'H' DIMENSION FROM 0.67	MO	04/17/14	JR
651 lbs.	2	ADDED AIR DEFLECTOR (GUIDE PLATE)	M. O'DOWD	12/07/12	JR
295 kgs.	1	ADDED KEY DIMENSIONS	S. CLANCY	08/10/12	JR
	0	FIRST ISSUE	N. MOMIN	09/15/10	JR
	NO	REVISION	DRAWN BY	DATE	CHECK



DRAWN BY: N. MOMIN
 CHECK BY: J. RUSSELL
 APPROVED BY: _____
 www.toshiba.com/ind

TYPICAL MOTOR PERFORMANCE DATA

Model: 0404SDSR41B-P

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
40	30	4	1775	324TS	230/460	60	3	96/48
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	55	F	1.15	CONT	94.1	B	G	40 C

Load	HP	kW	Amperes	Efficiency (%)	Power Factor (%)
Full Load	40	29.8	48.0	94.1	85.4
¾ Load	30.00	22.4	37.2	93.4	82.9
½ Load	20.00	14.9	28.1	91.6	76.3
¼ Load	10.00	7.5	21.2	84.9	52.0
No Load			15.6		6.1
Locked Rotor			289.00		31.3

Torque				Rotor wk ² Inertia (lb-ft ²)
Full Load (lb-ft)	Locked Rotor (% FLT)	Pull Up (% FLT)	Break Down (% FLT)	
118	180	155	275	9.80

Safe Stall Time(s)		Sound Pressure dB(A) @ 1M	Bearings*		Approx. Motor Weight (lbs)
Cold	Hot		DE	NDE	
35	15	-	6312ZC3	6312ZC3	

*Bearings are the only recommended spare part(s).

Motor Options:
Mounting:Footed,Shaft:TS Shaft

Customer	
Customer PO	
Sales Order	
Project #	

Tag:

All characteristics are average expected values.

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Engineering	jhock	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1119 / 0
Engr. Date	3/17/2014	Doc. Approved By	M. Campbell	Doc. Issued	6/8/2011

TYPICAL MOTOR PERFORMANCE DATA

Model: 0404SDSR41B-P

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
40	30	4	1470	324TS	190/380	50	3	116/58
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	55	F	1.0	CONT	93	B	G	40 C

Load	HP	kW	Amperes	Efficiency (%)	Power Factor (%)
Full Load	40	29.8	58.0	94.2	94.2
¾ Load	30.00	22.4	43.5	94.2	91.6
½ Load	20.00	14.9	31.1	94.3	84.3
¼ Load	10.00	7.5	20.7	86.1	63.3
No Load			15.7		5.3
Locked Rotor			345.00		29.3

Torque				Rotor wk ² Inertia (lb-ft ²)
Full Load (lb-ft)	Locked Rotor (% FLT)	Pull Up (% FLT)	Break Down (% FLT)	
143	140	135	225	9.80

Safe Stall Time(s)		Sound Pressure dB(A) @ 1M	Bearings*		Approx. Motor Weight (lbs)
Cold	Hot		DE	NDE	
24	10	-	6312ZC3	6312ZC3	

*Bearings are the only recommended spare part(s).

Motor Options:
Mounting:Footed,Shaft:TS Shaft

Customer	
Customer PO	
Sales Order	
Project #	

Tag:

All characteristics are average expected values.

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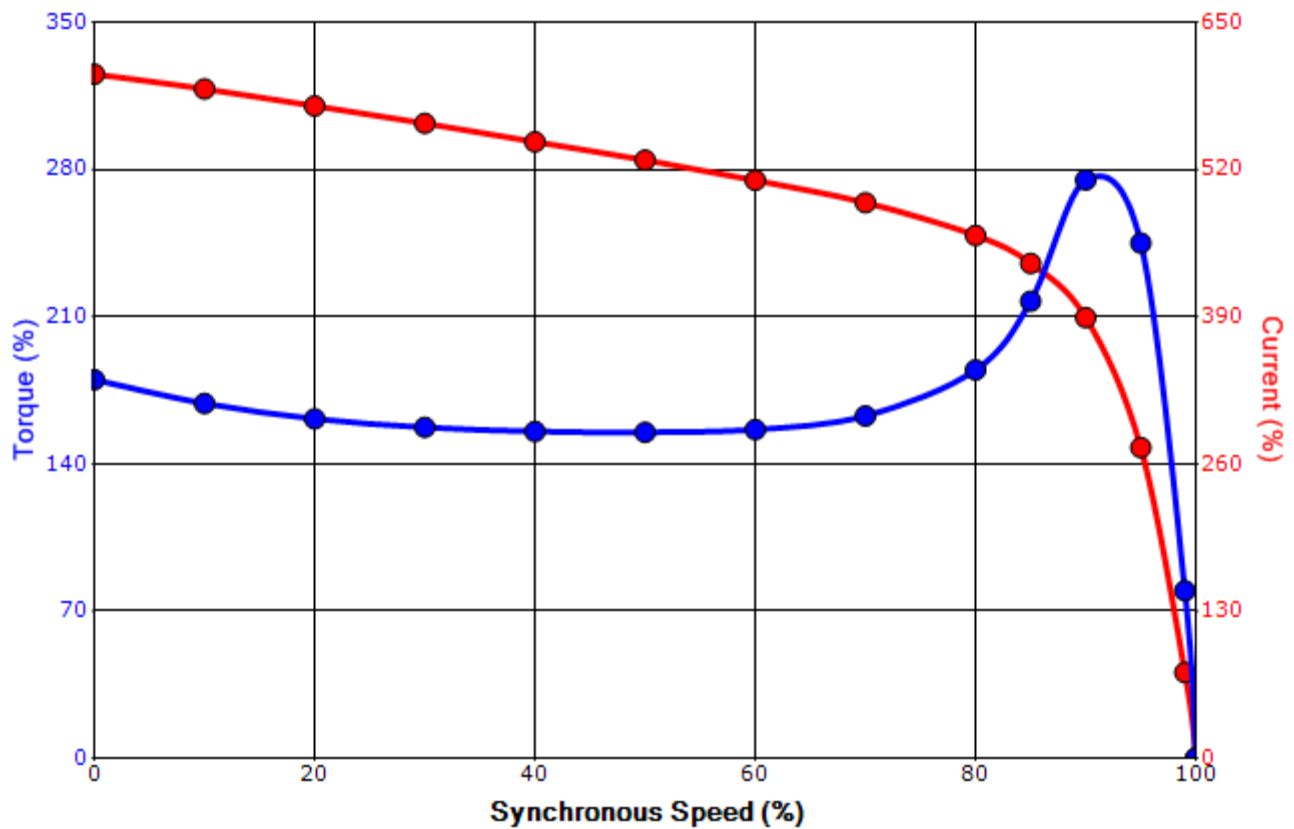
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SPEED TORQUE/CURRENT CURVE

Model: 0404SDSR41B-P

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
40	30	4	1775	324TS	230/460	60	3	96/48
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	55	F	1.15	CONT	94.1	B	G	40 C
Locked Rotor Amps	Rotor wk ² Inertia (lb-ft ²)	Torque						Break Down (%)
		Full Load (lb-ft)	Locked Rotor (%)	Pull Up (%)				
289.00	9.80	118	180	155			275	

Design Values



Customer		wk ² Load Inertia (lb-ft ²)	-
Customer PO		Load Type	-
Sales Order		Voltage (%)	100
Project #		Accel. Time	-

Tag:

All characteristics are average expected values.

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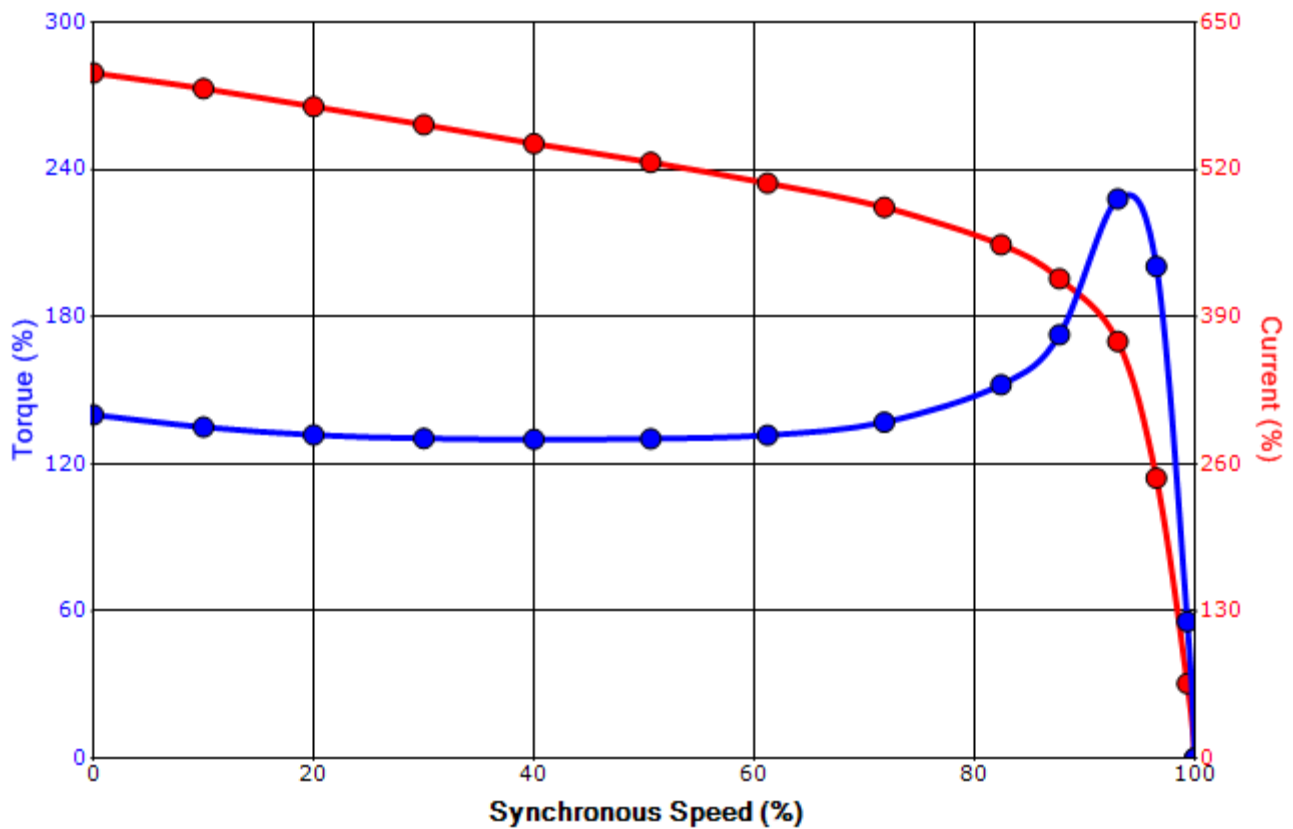
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SPEED TORQUE/CURRENT CURVE

Model: 0404SDSR41B-P

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
40	30	4	1470	324TS	190/380	50	3	116/58
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	55	F	1.0	CONT	93	B	G	40 C
Locked Rotor Amps	Rotor wk ² Inertia (lb-ft ²)	Torque				Pull Up (%)	Break Down (%)	
		Full Load (lb-ft)	Locked Rotor (%)					
345.00	9.80	143	140		135	225		

Design Values



Customer		wk ² Load Inertia (lb-ft ²)	-
Customer PO		Load Type	-
Sales Order		Voltage (%)	100
Project #		Accel. Time	-

Tag:

All characteristics are average expected values.

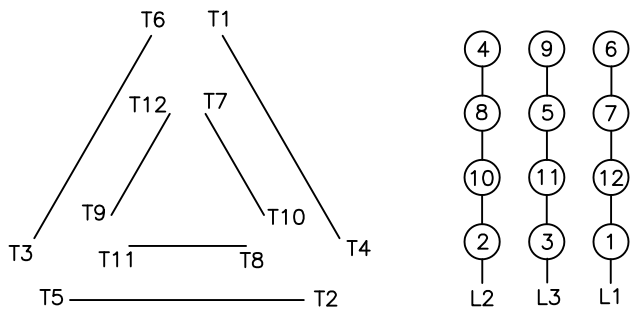
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Motor Connection Diagrams
12 Leads

Across-the-Line Starting / Running Connections

Low Voltage Delta



High Voltage Delta



Switch L1 and L2 to reverse rotation

Suitable for Wye-Delta Starting and Limited Part-Winding-Starting.
Please Contact Toshiba International for specific connections.