

- NOTES:
1. MAIN CONDUIT BOX MAY BE ROTATED IN 90° INCREMENTS
  2. STANDARD PRODUCT USE BI-DIRECTIONAL FAN. OPPOSITE ROTATION AVAILABLE ONLY BY CONNECTION CHANGE.
  3. KEY DIMENSIONS EQUAL (MOTOR SUPPLIED WITH KEY)
- 0.500" x 0.500" x 3.25"

UNITS: INCHES

TOSHIBA RESERVES THE RIGHT TO MAKE CHANGES OF TECHNICAL IMPROVEMENT WITHOUT NOTICE. DO NOT USE FOR CONSTRUCTION, INSTALLATION, OR APPLICATION PURPOSES UNLESS THE DRAWING IS CERTIFIED.

**280T TEFC FRAME  
F1 ASSEMBLY**

MDSL081-05

**TOSHIBA**  
TOSHIBA INTERNATIONAL CORPORATION

TOLERANCES

.X	.1
.XX	.03
.XXX	.005
.XXXX	.0005

MAXIMUM MOTOR WEIGHT

448 lbs.  
203 kgs.

0	FIRST ISSUE (OVERRIDE 'R' DIM. VALUE)	N. MOMIN	12/16/10	JR
NO	REVISION	DRAWN BY	DATE	CHECK



DRAWN BY: N. MOMIN  
 CHECK BY: J. RUSSELL  
 APPROVED BY: \_\_\_\_\_  
 www.toshiba.com/ind

**TYPICAL MOTOR PERFORMANCE DATA**

Model: 0206XDSB41A-P

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
20	15	6	1170	286T	460	60	3	25.00
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	56	F	1.15	CONT	91.7	A	G	40 C

Load	HP	kW	Amperes	Efficiency (%)	Power Factor (%)
Full Load	20	14.9	25.0	91.8	79.7
¾ Load	15.00	11.2	20.6	91.8	75.9
½ Load	10.00	7.5	16.4	90.7	67.1
¼ Load	5.00	3.7	13.5	83.0	41.6
No Load			11.2		5.3
Locked Rotor			158.00		46.0

Torque				Rotor wk <sup>2</sup>
Full Load (lb-ft)	Locked Rotor (% FLT)	Pull Up (% FLT)	Break Down (% FLT)	Inertia (lb-ft <sup>2</sup> )
89.8	255	225	275	6.10

Safe Stall Time(s)		Sound Pressure dB(A) @ 1M	Bearings*		Approx. Motor Weight (lbs)
Cold	Hot		DE	NDE	
35	15	-	6310C3	6310C3	

\*Bearings are the only recommended spare part(s).

**Motor Options:**  
Product Family:EQP Global 841  
Mounting:Footed,Shaft:T Shaft

Customer	
Customer PO	
Sales Order	
Project #	

Tag:

All characteristics are average expected values.

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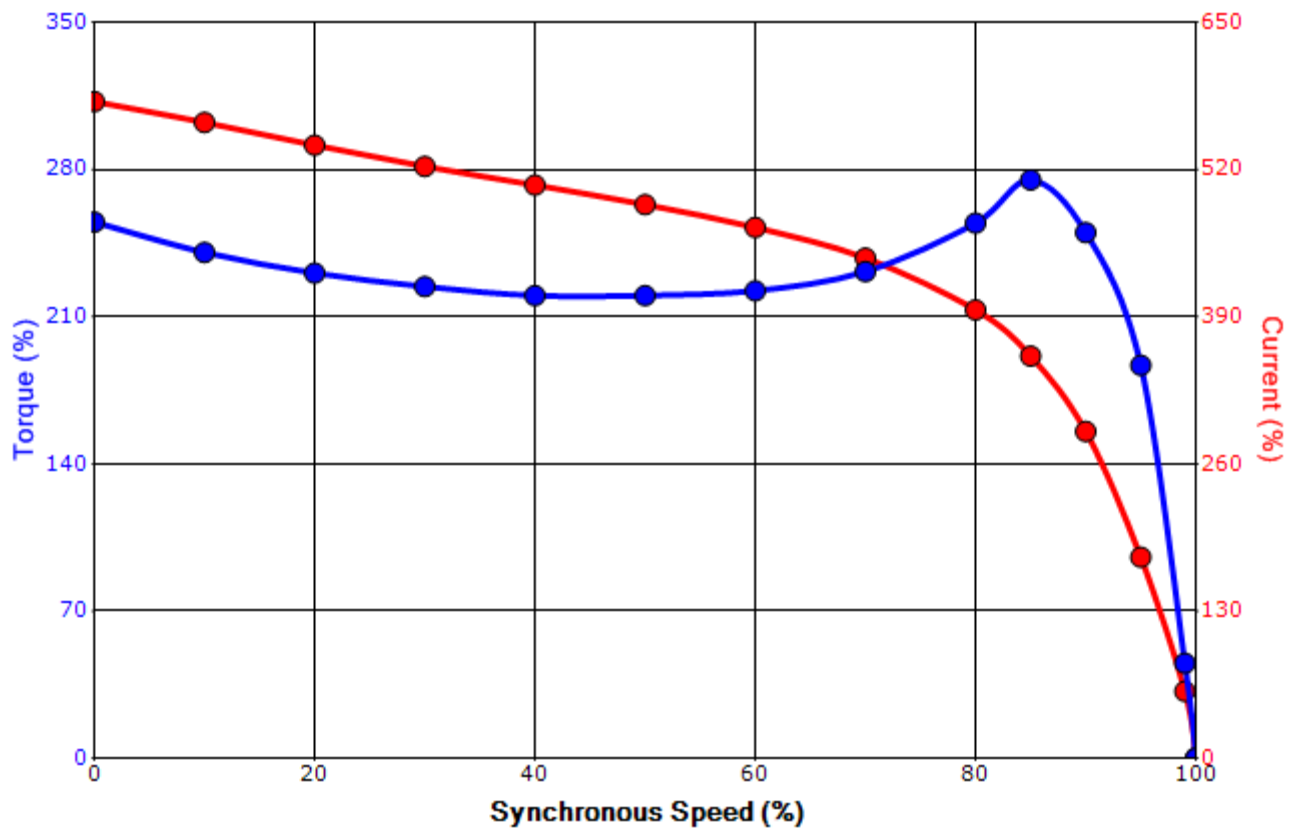
Engineering	aacosta	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1119 / 0
Engr. Date	4/19/2012	Doc. Approved By	M. Campbell	Doc. Issued	6/8/2011

**SPEED TORQUE/CURRENT CURVE**

Model: 0206XDSB41A-P

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
20	15	6	1170	286T	460	60	3	25.00
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	56	F	1.15	CONT	91.7	A	G	40 C
Locked Rotor Amps	Rotor wk <sup>2</sup> Inertia (lb-ft <sup>2</sup> )	Torque						Break Down (%)
		Full Load (lb-ft)	Locked Rotor (%)	Pull Up (%)				
158.00	6.10	89.8	255	225			275	

**Design Values**



Customer		wk <sup>2</sup> Load Inertia (lb-ft <sup>2</sup> )	-
Customer PO		Load Type	-
Sales Order		Voltage (%)	100
Project #		Accel. Time	-

Tag:

All characteristics are average expected values.

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Engineering	aacosta	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1121 / 0
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**Motor Connection Diagram**  
3 Leads - Delta Connection



Switch L1 and L2 to reverse rotation

Each lead may consist of more than one cable.  
If multiple cables represent a single lead, each one  
of them will be labeled with the appropriate lead number.