

UNITS: INCHES

FRAME SIZE	MOTOR DIMENSIONS										CONDUIT BOX							
	A	B	C	D	G	J	K	M	O	P	T	AA	AB	AC	AE	AF	XL	XN
445TS	22.1	19.3	36.0	11.00	1.2	4.4	4.8	15.6	22.5	22.0	3.6	3.00	21.6	16.5	14.2	8.7	15.7	11.5

FRAME SIZE	MOUNTING					SHAFT EXTENSION					KEY SEAT			BEARINGS			MAXIMUM WEIGHT
	E	2F	H	BA	N-W	V	U	R	S	ES	LS	OS	ES	LS	OS		
445TS	9.00	16.50	0.81	7.50	4.75	4.50	2.375	2.021	0.625	3.00	6313C3	6313C3	1440	lbs.			

TAG NO's.:

CUSTOMER: \_\_\_\_\_ MOTOR MODEL NO.: \_\_\_\_\_  
 P.O. NO.: \_\_\_\_\_ HP: \_\_\_\_\_ VOLTAGE: \_\_\_\_\_ RPM(SYN.): \_\_\_\_\_ Hz: \_\_\_\_\_  
 FRAME SIZE: \_\_\_\_\_ PRODUCT TYPE: ODP EQP III, EPACT, & HIGH EFFICIENCY  
 COMMENTS: \_\_\_\_\_  
 \_\_\_\_\_  
 \_\_\_\_\_  
 PER: \_\_\_\_\_ DATE: \_\_\_\_\_

TOSHIBA RESERVES THE RIGHT TO MAKE CHANGES OF TECHNICAL IMPROVEMENT AND THE DATA MAY CHANGE WITHOUT NOTICE  PRELIMINARY  
 DO NOT USE FOR CONSTRUCTION, INSTALLATION, OR APPLICATION PURPOSES UNLESS THE DRAWING IS MARKED AS CERTIFIED  CERTIFIED

- STANDARD (NO AUX. BOXES)
- RTD AUX. BOX
- SPACE HEATER AUX. BOX
- BEARING RTD's

- NOTES:
1. DIMENSION V REPRESENTS LENGTH OF STRAIGHT PART OF SHAFT
  2. MAIN CONDUIT BOX MAY BE ROTATED IN 90° INCREMENTS
  3. KEY DIMENSIONS EQUAL S x S x 3.00 (MOTOR SUPPLIED WITH KEY)
  4. MOTOR WEIGHT SHOWN IS MAXIMUM HORSEPOWER IN FRAME
  5. OPPOSITE ROTATION AVAILABLE ONLY BY CONNECTION CHANGE

**TOSHIBA**  
 TOSHIBA INTERNATIONAL CORPORATION  
 OPEN DRIP-PROOF  
 HORIZONTAL FOOT-MOUNTED  
 3 PHASE INDUCTION MOTOR  
 F1 ASSEMBLY

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**TYPICAL MOTOR PERFORMANCE DATA**

Model: B1256VLF4USH

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
125	90	6	1190	445T	230/460	60	3	306.00/153.00
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
ODP	12	F	1.15	CONT	95.4	B	G	40 C

Load	HP	kW	Amperes	Efficiency (%)	Power Factor (%)
Full Load	125	93.2	153.0	95.3	80.3
¾ Load	93.75	69.9	120.0	95.5	77.1
½ Load	62.50	46.6	90.6	95.3	68.9
¼ Load	31.25	23.3	67.8	89.4	48.3
No Load			53.0		3.8
Locked Rotor			890		30.7

Torque				Rotor wk <sup>2</sup> Inertia (lb-ft <sup>2</sup> )
Full Load (lb-ft)	Locked Rotor (% FLT)	Pull Up (% FLT)	Break Down (% FLT)	
552	190	155	250	69.68

Safe Stall Time(s)		Sound Pressure dB(A) @ 1M	Bearings*		Approx. Motor Weight (lbs)
Cold	Hot		DE	NDE	
32	15	-	NU318C3	6318C3	1507

\*Bearings are the only recommended spare part(s).

**Motor Options:**  
Product Family:ODP  
Mounting:Footed,Shaft:T Shaft

Customer	
Customer PO	
Sales Order	
Project #	

Tag:

All characteristics are average expected values.

**TOSHIBA INTERNATIONAL CORPORATION · HOUSTON, TEXAS U.S.A.**

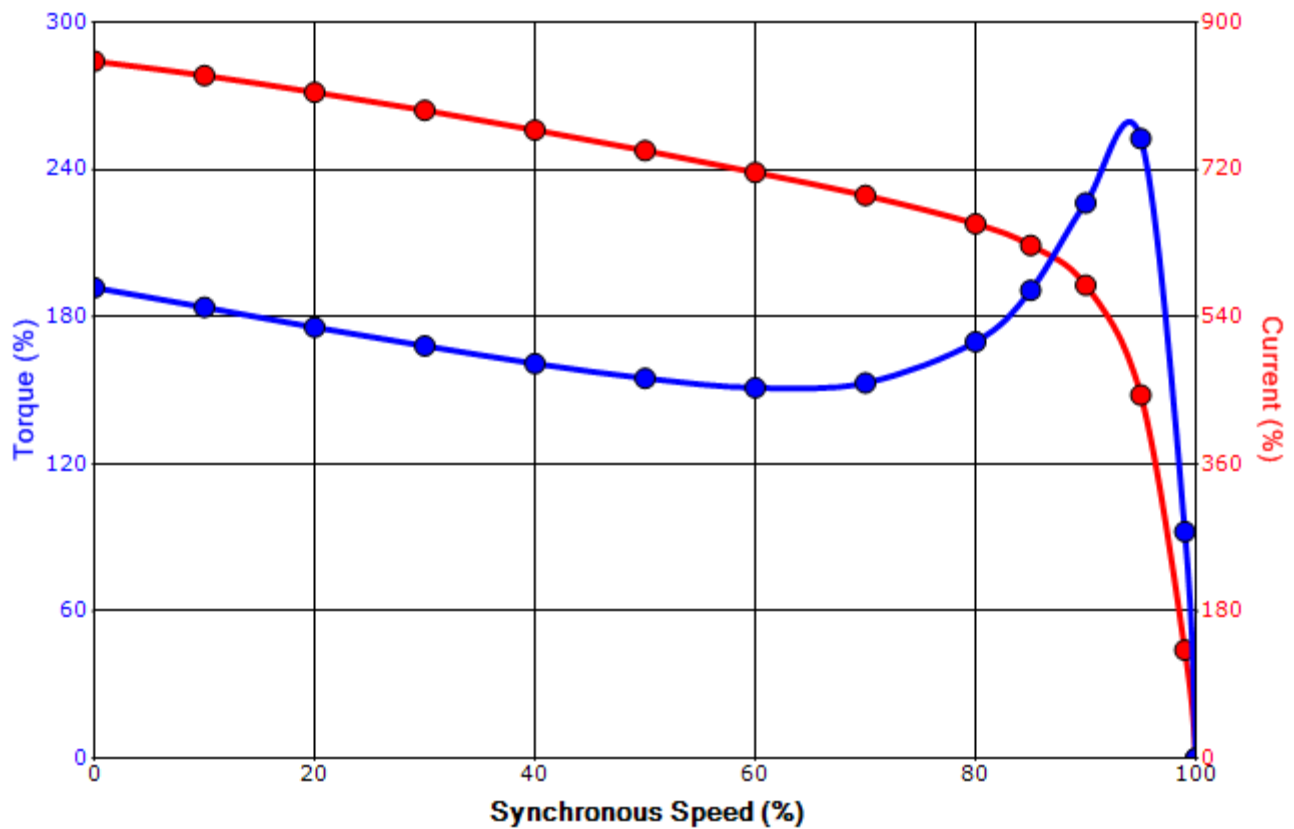
Engineering	aacosta	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1119 / 0
Engr. Date	5/18/2012	Doc. Approved By	M. Campbell	Doc. Issued	6/8/2011

**SPEED TORQUE/CURRENT CURVE**

Model: B1256VLF4USH

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
125	90	6	1190	445T	230/460	60	3	306.00/153.00
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
ODP	12	F	1.15	CONT	95.4	B	G	40 C
Locked Rotor Amps	Rotor wk <sup>2</sup> Inertia (lb-ft <sup>2</sup> )	Torque						Break Down (%)
		Full Load (lb-ft)	Locked Rotor (%)	Pull Up (%)				
890	69.68	552	190	155			250	

**Design Values**



Customer		wk <sup>2</sup> Load Inertia (lb-ft <sup>2</sup> )	-
Customer PO		Load Type	-
Sales Order		Voltage (%)	100
Project #		Accel. Time	-

Tag: \_\_\_\_\_

All characteristics are average expected values.

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Engineering	aacosta	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1121 / 0
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**Motor Connection Diagrams**  
12 Leads

Across-the-Line Starting / Running Connections

Low Voltage Delta



High Voltage Delta



Switch L1 and L2 to reverse rotation

Suitable for Wye-Delta Starting and Limited Part-Winding-Starting.  
Please Contact Toshiba International for specific connections.