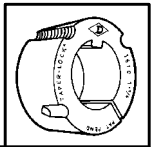


SPECIFICATION



TAPER-LOCK Weld-on Hubs

TYPE S WELD-ON HUBS

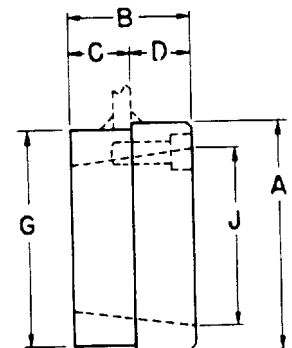
Hub No.	Part No.	Uses Bush.	Bore Range	Wt.	Dimensions						
					A	B	C	D	G	G Toler.	J Ref.
S16-4	097023	1610	1/2 to 1-11/16"	.90	3.00	1.00	0.275	0.73	2.875	+.000/- .002	2.25
S16-6	097024	1610	1/2 to 1-11/16"	.90	3.00	1.00	0.450	0.55	2.875	+.000/- .002	2.25
S20-6	097025	2012	1/2 to 2-1/8"	1.80	3.56	1.25	0.450	0.80	3.438	+.000/- .002	2.75
S20-8	097015	2012	1/2 to 2-1/8"	1.40	3.56	1.25	0.570	0.68	3.438	+.000/- .002	2.75
S25-6	097016	2517	1/2 to 2-11/16"	2.60	4.25	1.75	0.450	1.30	4.125	+.000/- .002	3.33
S25-8	097017	2517	1/2 to 2-11/16"	2.60	4.25	1.75	0.565	1.19	4.125	+.000/- .002	3.33
S25-10	097018	2517	1/2 to 2-11/16"	2.50	4.25	1.75	0.685	1.07	4.125	+.000/- .002	3.33
S25-16	097019	2517	1/2 to 2-11/16"	2.40	4.25	1.75	1.090	0.66	4.125	+.000/- .002	3.33
S30-10	097020	3020	15/16 to 3-1/4"	4.30	5.25	2.00	0.675	1.33	5.125	+.000/- .002	4.25
S30-16	097021	3020	15/16 to 3-1/4"	4.20	5.25	2.00	1.090	0.91	5.125	+.000/- .002	4.25
S35	097022	3535	1-3/16 to 3-15/16"	12.80	6.50	3.50	1.160	2.34	6.325	+.001/- .003	5.00

TAPER-LOCK TYPE F WELD-ON HUBS

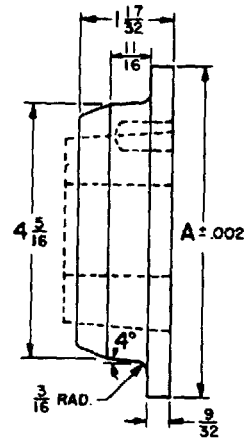
Hub No.	Part No.	Uses Bush.	Bore Range	Wt.	A
6F25P	226091	2517	1/2 to 2-11/16"	3.9	6.048
6F25A	226026	2517	1/2 to 2-11/16"	3.8	5.685
6F25B	226027	2517	1/2 to 2-11/16"	3.8	5.664
6F25C	226028	2517	1/2 to 2-11/16"	3.8	5.625
6F25D	226029	2517	1/2 to 2-11/16"	3.8	5.579
6F25E	226030	2517	1/2 to 2-11/16"	3.8	5.537
8F25P	226093	2517	1/2 to 2-11/16"	6.3	7.962
8F25A	226031	2517	1/2 to 2-11/16"	6.2	7.685
8F25B	226032	2517	1/2 to 2-11/16"	6.2	7.664
8F25C	226033	2517	1/2 to 2-11/16"	6.2	7.625
8F25D	226034	2517	1/2 to 2-11/16"	6.2	7.579
8F25E	226007	2517	1/2 to 2-11/16"	6.2	7.537
F30	226101	3020	15/16 to 3-1/4"	5.3	5.750



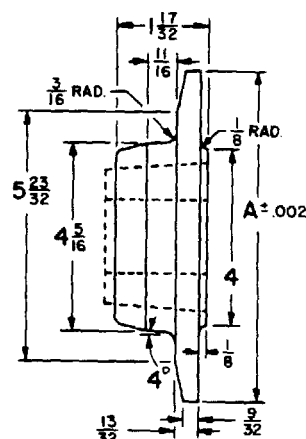
Type S



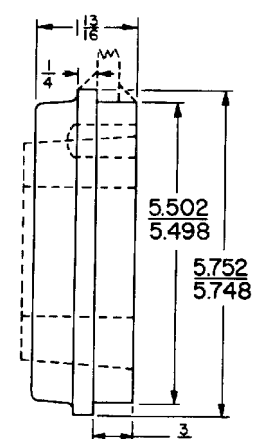
F30



6F25



8F25



F30

T-L BUSHING DIMENSIONS
PAGES PT6-3, PT6-4

T-L STOCK SIZES
PAGES PT6-5-PT6-7

T-L METRIC BORES,
REBORABLES
PAGES PT6-8, PT6-9

QD BUSHINGS, HUBS
PAGES PT6-13-PT6-22