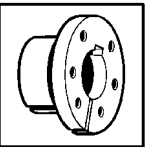


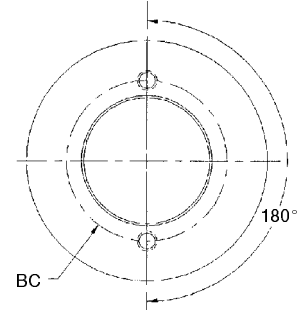
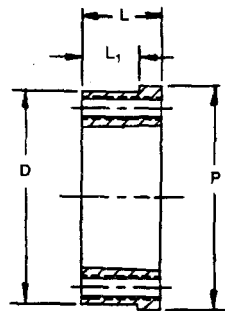
SPECIFICATION



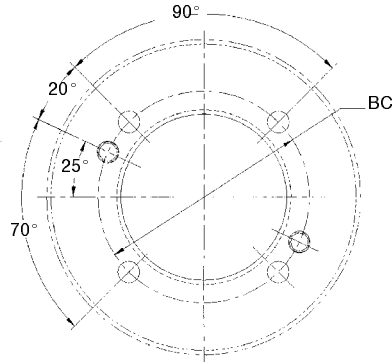
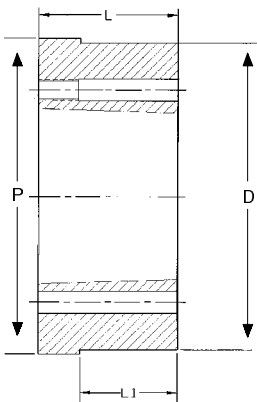
QD Hubs



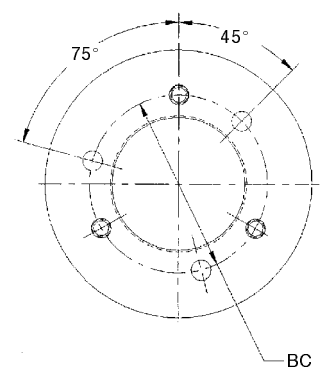
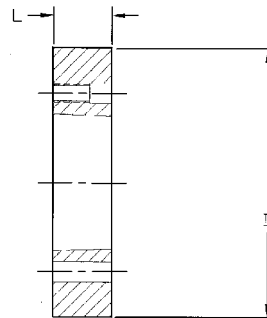
DODGE QD Weld-On hubs are useful for welding into fan rotors, pulleys plate sprockets, impellers, agitators, etc. which require secure mounting to the shaft. These hubs are made of low carbon steel for good welding compatibility. The data tabulation shows the standard QD bushings that are used with these hubs.



TYPE 1



TYPE 3



TYPE 2

QD WELD-ON HUBS

Hub No.	Part No.	For Bush	Bore Range	Wt. Lbs.	Type	Dimensions					
						D*	L	BC	P	L1	Thread Size
H-A	228465	H	3/8 to 1-1/2"	0.6	1	2.375	0.88	2.00	2.50	0.17	1/4-20 NC x 3/4
H-B	228478	H	3/8 to 1-1/2"	0.7	1	2.375	0.88	2.00	2.50	0.63	1/4-20 NC x 3/4
JA-A	228466	JA	1/2 to 1-1/4"	0.4	2	2.250	0.56	1.66			10-24 NC x 1
SH-A	228467	SH	1/2 to 1-11/16"	1.0	2	3.000	0.81	2.25			1/4-20 NC x 1-3/8
SDS-A	228468	SDS	1/2 to 2"	1.3	2	3.500	0.75	2.69			1/4-20 NC x 1-3/8
SK-A	228469	SK	1/2 to 2-5/6"	3	2	4.375	1.25	3.31			5/16-18 NC x 2
SF-A	228470	SF	1/2 to 2-15/16"	4	2	5.000	1.25	3.88			3/8-16 NC x 2
E-A	228471	E	7/8 to 3-1/2"	9	2	6.250	1.63	5.00			1/2-13 NC x 2-3/4
F-A	228472	F	1 to 4"	16	2	7.000	2.50	5.63			9/16-12 NC x 3-5/8
J-A	228473	J	1-1/2 to 4-1/2"	22.5	2	7.750	3.19	6.25			5/6-11 NC x 4-1/2
M-A	228474	M	2 to 5-1/2"	50.0	3	9.250	5.19	7.88	9.50	3.56	3/4-10 NC x 6-3/4
N-A	228475	N	2-7/16 to 5-7/8"	75.0	3	10.25	6.25	8.50	10.50	4.50	7/8-9 NC x 8
P-A	228476	P	2-15/16 to 7"	155.0	3	13.00	7.25	10.00			1-8 NC x 9-1/2
W-A	228477	W	4 to 8-1/2"	300.0	3	15.50	9.00	12.75			1-1/16-7 NC x 11-1/2

Mounting:

- Type 1: Reverse only
- Type 2: conventional or Reverse
- Type 3: conventional only

* Tolerance:

- H-A Thru J-A = (+0.000"/-0.002")
- M-A Thru W-A = (+0.000"/-0.003")

QD DIMENSIONS PAGES PT6-14	QD STOCK SIZES PAGES PT6-15 - PT6-17	QD METRIC BORES, REBORABLES PAGE PT6-18	T-L BUSHINGS, HUBS PAGES PT6-2-PT6-12
-------------------------------	---	---	--