

INDUSTRIAL



Primers are the critical first step to successful protection. They provide sealing of the substrate, a base for topcoat adhesion and bonding. Primers enhance the durability, finished appearance, and protection of coatings.

 All products on this page are Greenhouse Gas Free and Do Not Contain Global Warming Agents.

Fast Dry Primer

Fast Dry Primer is an economical, rapid drying primer for use on miscellaneous fabricated metal parts. Good corrosion protection will result from a 1.0 - 1.75 dry mil coat.

- VOC: 456 g/L (3.80 lb/gal)
- Fast drying
- Fast recoat with aliphatic solvent alkyd enamels
- Interior and exterior use
- Apply by spray or dip

Recommended Uses: For industrial and commercial applications to steel to protect against atmospheric corrosion.

COLORS*	5-gal. pails	53-gal. drums
Red	K00020200-20	K00020200-27
Gray	K00020300-20	K00020300-27



Weld-Thru Primer

Weld-Thru Primer is a rust inhibitive product designed for shop priming structural steel.

- VOC: < 250 g/L (2.08 lb/gal)
- An excellent choice where harsh environments put heavy performance demands on a shop applied primer
- May be welded through with no effect on the weld's integrity

Recommended Uses: Structural steel, bridges, skyscrapers, coastal construction sites and projects with extended times before topcoating.

COLORS*	1-gal. cans	5-gal. pails	53-gal. drums
Red	K00020101-16	K00020101-20	K00020101-27
Gray	K00020102-16	K00020102-20	
Black	K00020103-16	K00020103-20	



Industrial Primer

Industrial Primer is a heavy-duty primer that offers good protection for steel in normal industrial environments.

- VOC: < 340 g/L (2.83 lb/gal)
- Interior and exterior use
- Easy to apply by spray
- Fast drying
- Can be topcoated with alkyd and latex coatings

Recommended Uses: For industrial and commercial applications to steel to protect against atmospheric corrosion.

COLORS*	1-gal. cans	5-gal. pails	53-gal. drums
Red	K00020001-16	K00020001-20	K00020001-27
Gray	K00020002-16	K00020002-20	



* For Color Selections, see Pages 79-81.

See Pages 16-19 for information on VOC limitations.



INDUSTRIAL

Water-Reducible Alkyd Primer

Water-Reducible Alkyd Primer is for general industrial use on steel either as a single shopcoat or as the primer for Krylon Industrial Water Reducible Alkyd Enamel.

- VOC: 336 g/L (2.8 lb/gal)
- Fast drying
- Excellent corrosion resistance
- Early moisture resistance

Recommended Uses: Steel, iron and aluminum

COLORS*

Red
Gray



5-gal. pails

K00022764-20
K00022793-20

Universal Primer

Universal Primer is a one-package, epoxy ester primer offering excellent performance properties. Accepts a wide range of topcoats.

- VOC: 405 g/L (3.36 lb/gal)
- Can be topcoated with two-component polyurethanes, epoxies, alkyd enamels and acrylic enamels
- Fast drying
- Excellent corrosion resistance
- High solids for quick film build with minimum number of passes

Recommended Uses: Construction machinery and farm equipment, steel, iron and primed aluminum

COLORS*

Brown
White

1-gal. cans

K00023003-16
K00023004-16

5-gal. pails

K00023003-20
K00023004-20



Hi-Solids Universal Primer

Hi-Solids Universal Primer is a rust inhibitive, modified alkyd metal primer offering excellent performance properties. It is also suitable as a barrier coat over conventional coatings, which would normally be attacked by the strong solvents found in high performance coatings.

- VOC: 317 g/L (2.64 lb/gal)
- Fast drying
- Excellent corrosion resistance
- High solids for a quick film build
- 30 minutes dry to touch
- May be topcoated with a wide range of topcoats, including alkyds, acrylics, epoxies and polyurethanes

Recommended Uses: Ideal for the construction, machinery and farm equipment markets in applications including structural steel, machinery and equipment, rail cars, piping, marine applications, tanks and vessels

COLORS*

Gray
Off White

1-gal. cans

K00025002-16
K00025004-16

5-gal. pails

K00025002-20
K00025004-20



Industrial Epoxy Primer

Industrial Epoxy Primer is a high solids, two-component epoxy polyamide primer. Especially suitable for use under Krylon Industrial High Gloss Polyurethane, when superior corrosion resistance is needed.

- VOC: 283 g/L (2.36 lb/gal)
- Excellent corrosion and chemical resistance
- No induction or "sweat-in" time
- May be used in plural component equipment

Recommended Uses: Steel, galvanizing and aluminum

COLORS*

Gray (Part A)
Catalyst (Part B)

1-qt. cans

K00023501-14

1-gal. cans

K00023500-16
K00023501-16

4-gal. pails

K00023500-19

3 to 1 mix ratio – Paint to Hardener



For details on Iron Guard® Primer see Page 57.

For details on Rust Tough® Primer see Page 58.

See Pages 16-19 for information on VOC limitations.

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** For Color Selections, see Pages 79-81.*

INDUSTRIAL

Water-Reducible Wash Primer

Water-Reducible Wash Primer is a water-based wash primer free of heavy metals and mineral acids.

- VOC: 143 g/L (1.19 lb/gal)
- Accepts high performance "hot" solvent topcoats, such as epoxies and urethanes
- Designed to be applied over aluminum and galvanizing or to be used as a tie-coat over zinc-rich primers

Recommended Uses: Aluminum, zinc-rich primers, galvanizing, stainless steel

COLORS*	1-gal. cans	5-gal. cans
Yellow-Green	K00021000-16	K00021000-20

Water-Based Epoxy Primer

Water-Based Epoxy Primer is a two-component, acrylic, catalyzed epoxy for high performance in industrial and commercial environments.

- VOC: 163 g/L (1.36 lb/gal)
- Upgrade surfaces painted with conventional coatings to a high performance protection system without lifting and bleeding
- Low odor

Recommended Uses: For use over prepared substrates such as steel, aluminum and concrete in industrial, high maintenance commercial and institutional environments such as hospitals, schools, pharmaceutical houses, exterior storage tanks, institutional kitchens and manufacturing equipment

COLORS*	1-qt. cans	1-gal. cans
Off White (Part A)		K02448430-16
Gloss Hardener (Part B)	K02448431-14	K02448431-16
Semi-Gloss Hardener (Part B)	K02448432-14	K02448432-16

3 to 1 mix ratio—Paint to Hardener

Zinc-Rich Epoxy Primer

Zinc-Rich Epoxy Primer is a three-component, polyamide epoxy, zinc-rich coating. It contains 90.3% by weight of zinc dust pigment in its dried film.

- VOC: <100 g/L (0.71 lb/gal) mixed, unreduced
- Fast recoat time
- HAPS free
- Damaged film exhibits "self healing" properties

Recommended Uses: For use over properly prepared blasted steel in fabrication shops, on bridges, highways, stadiums and sports complexes, piping, refineries, barges and ships. Not recommended for immersion service.

Colors	1-gal. can
Gray Base (Part A)	K00027500-16
Hardener (Part B)	K00027501-16
Zinc Dust (Part C)	K00027999-52

1 to 1 to 1 mix ratio – Paint to Hardener to Dust

Galvanized Metal Primer

Galvanized Metal Primer is a solvent-based acrylic coating.

- VOC: 312 g/L (2.60 lb/gal)
- May be used untopcoated or topcoated with select waterborne or solvent-based coatings
- Intended for use in mild industrial and commercial environments
- Acceptable for use in federally-inspected meat and poultry plants

Recommended Uses: For use over prepared galvanized steel, primed ferrous metal, galvalume, and zinc-rich primers such as joists, metal deck ceilings, railings and conduits

COLORS*	1-gal. cans
Off White	K00024000-16

Heavy Duty Block Filler

Heavy Duty Block Filler is a pure acrylic, resin block filler.

- VOC: 15 g/L (0.13 lb/gal)
- For lighter duty applications, use Krylon Interior/Exterior Latex Block Filler
- For use on interior and exterior poured and precast concrete, concrete block and cinder block

Recommended Uses: For use over prepared masonry surfaces in dairies, bottling plants, mining industry, tunnels, chemical plants, paper mills, equipment foundations, jails, petroleum refineries, power plants, water and sewage, schools, treatment facilities, hospitals and industrial concrete ceilings and walls

COLORS*	5-gal. pails
White	K00261646-20

** For Color Selections, see Pages 79-81.*

See Pages 16-19 for information on VOC limitations.

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Iron Guard® Industrial Water-Based Acrylic Enamel

Iron Guard® is a high gloss, 100% acrylic, waterborne coating for light to moderate industrial use. Designed for new construction or maintenance use and can be used directly over prepared substrates.

- VOC: < 100 g/L (0.83 lb/gal)
- Breakthrough acrylic technology
- Can be applied direct to new and clean metal without a primer
- Chemical resistant
- Fast drying
- Outstanding early moisture resistance
- Flash rust / early rust resistant
- Corrosion resistant
- Low odor
- Outstanding adhesion

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Recommended Uses: Steel, iron, aluminum, galvanizing, concrete, masonry, wood and over zinc-rich primers in applications such as tank and cylinders, steel fabricated parts, equipment, machinery, metal buildings, select marine structures, piping, handrails and ornamental iron

Iron Guard® Acrylic Enamel is a high gloss, 100% acrylic, waterborne, corrosion resistant coating. Designed for new construction or maintenance use and can be used directly over prepared substrates.



BASES	1-gal. cans	5-gal. pails
White Base	K11072501	K11072505
Deep Base	K11072521	K11072525
Clear Base	K11072531	K11072535
COLORS* Enamels		
Gloss White	K11004041	K11004045
Gloss Black	K11001131	K11001135
Semi-Gloss Black	K11007751	K11007755
Flat Black	K11001201	
Safety Yellow (OSHA)	K11029101	
Safety Red (OSHA)	K11001011	K11001015
New Cat Yellow	K11004711	
Old Cat Yellow	K11004511	
Safety Blue (OSHA)	K11018001	
Safety Green (OSHA)	K11044001	
Safety Orange (OSHA)	K11004991	K11004995
Lt. Machinery Gray (ASA-61)	K11003271	
Dk. Machinery Gray (ASA-49)	K11006631	K11006635
Primers		
Gray Primer	K11008251	K11008255
Red Primer	K11006951	K11006955

100 Hours ASTM B117 Salt Spray
1 Coat Direct-to-Metal (spray applied)

	Iron Guard Krylon Industrial Iron Guard 2.0 Dry Film Thickness
	Competitor Competitor Speedy Dry 3192 DTM 2.25 Dry Film Thickness

* For Color Selections, see Pages 79-81.

Can be tinted using Color-On-Demand. See Page 52-53 for details.

See Pages 16-19 for information on VOC limitations.



INDUSTRIAL



Krylon® Industrial Rust Tough® rust-preventive acrylic alkyd enamels offer state-of-the-art corrosion protection in acrylic formulations. These advanced, free-of-lead hazard coatings provide excellent gloss, superior durability and one-coat coverage. Rust Tough® can be applied directly to new or clean metal without a primer. Fast dry times, easy application and long-lasting color retention make Rust Tough® the unparalleled choice for rust protection.



Did You Know?
All Krylon® Industrial Rust Tough® Paints have rust inhibitors built into the topcoats.



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Rust Tough® Acrylic Alkyd Enamel

Rust Tough® is a rust-inhibitive, patented acrylic modified alkyd that can be used direct-to-metal without a primer.

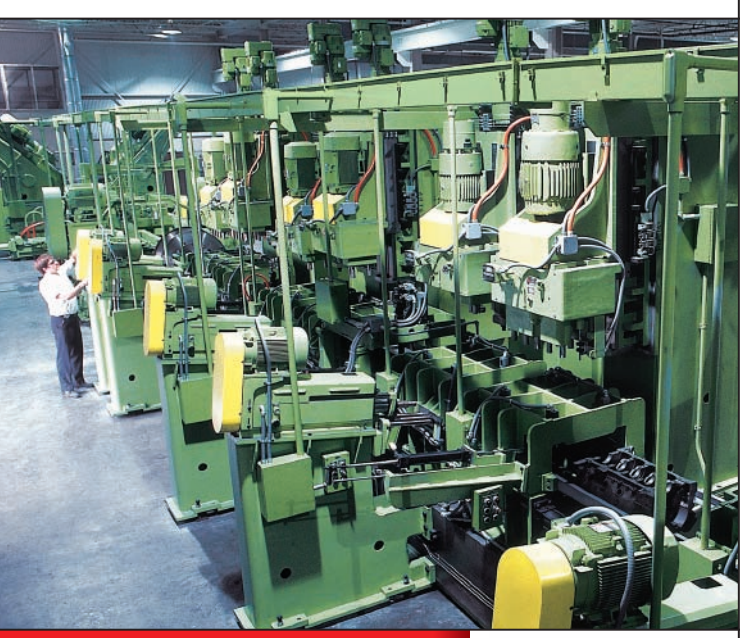
- VOC: < 420 g/L (3.50 lb/gal)
- High solids maintenance coating
- One coat provides mirror-like gloss finish and long-lasting protection against corrosion
- Excellent color retention that resists fading with outstanding durability
- Ideal for interior or exterior applications
- Direct-to-metal on new and clean substrates
- Hard finish resists chipping and peeling
- Acceptable for use in federally-inspected meat and poultry plants

Recommended Uses: For industrial and commercial applications on steel, aluminum and properly primed galvanized metal and wood to protect against atmospheric corrosion, such as storage tanks, structural steel, fencing, machinery, piping, conveyors, metal doors, handrails, pipe racks, safety markings and marine applications above the waterline

BASES 	1-qt. can	1-gal. cans	5-gal. pails
White		R01011	R01015
Deep		R01031	R01035
Clear		R01041	R01045
COLORS*			
Enamels			
Aluminum		R00151	R00155
Safety Blue (OSHA)		R00241	
Safety Green (OSHA)		R00331	
Bright Green		R00341	
Dark Green		R00371	
Safety Yellow (OSHA)		R00431	R00435
Industrial Yellow		R00471	
Equipment Yellow		R00481	
Safety Orange (OSHA)		R00551	
Equipment Orange		R00561	
Safety Red (OSHA)		R00631	
Bright Red		R00641	
Tan		R00711	R00715
Chestnut Brown		R00751	
Semi-Gloss Black		R00771	R00775
Flat Black		R00781	R00785
Gloss Black		R00791	R00795
Lt. Machinery Gray (ASA-61)		R00831	R00835
Dk. Machinery Gray (ASA-49)	R00874	R00871	R00875
Flat White		R00901	
Semi-Gloss White		R00911	
Gloss White		R00921	R00925
Primers			
Red Oxide Primer		R00691	R00695
Gray Primer		R00821	R00825
Acrylic Alkyd Thinners			
Brush Thinner-Mineral Spirits		R00051	
Spray Thinner-V.M. & P. Naphtha		R00101	

* For Color Selections, see Pages 79-81.

 Can be tinted using Color-On-Demand. See Pages 52-53 for details.



NEW

Modified Alkyd Enamel

Modified Alkyd Enamel is a one-component product suitable for interior and exterior use. It is formulated for fast dry and curing, allowing for multiple coats to be applied in one shift. Modified Alkyd Enamel is suitable for multiple uses in the industrial, OEM and metal fabrication applications.

- VOC: <245 g/L (2.05 lb/gal) mixed, unreduced
- OTC Category: Industrial Maintenance, <340 g/L (2.83 lb/gal)

Recommended Uses: For use in fabrication shops and on structural steel, machinery and equipment finish. Ideal for use in USDA inspected facilities.

COLORS*	1-gal. cans	5-gal. pail
White/White Base	K00427250-16	K00427250-20
Black	K00420113-16	K00420113-20
Deep Base	K00427253-16	K00427251-20

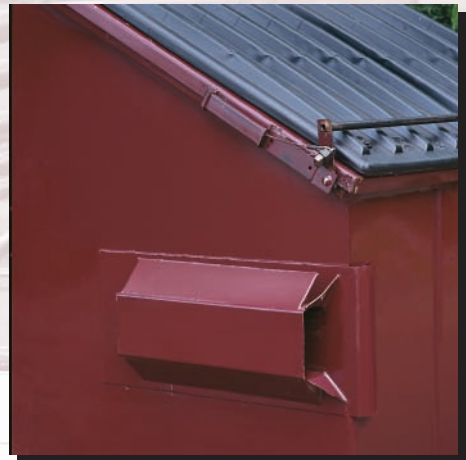
** For Color Selections, see Pages 79-81.*

Can be tinted using Color-On-Demand. See Page 52-53 for details.

See Pages 16-19 for information on VOC limitations.

Alkyd enamels are the work horse products for industrial coatings protection. Through modifications of the alkyd resin, alkyd products provide versatility in performance requirements. Alkyd enamels are an economical choice for quick drying, indoor maintenance, exterior maintenance, rust prevention, gloss and color retention.

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INDUSTRIAL

Industrial Alkyd Enamel

Industrial Alkyd Enamel is a multi-purpose alkyd gloss enamel designed for new construction and industrial maintenance applications.

- VOC: 440 g/L (3.67 lb/gal)
- For interior and exterior applications
- Dries fast and allows equipment to be placed back in service quickly
- Chip and flake resistant
- High gloss makes it resistant to dirt and easier to clean
- Acceptable for use in federally inspected meat and poultry plants

Recommended Uses: For use on prepared substrates in industrial environments, such as equipment, fixtures, conveyors, fire escapes, window frames, pumps, safety markings, railings, steel support structures, blowers, pipe racks, pipe identification, channels and bracing

COLORS*	1-gal. cans	5-gal. pails
Implement Green	K00530001-16	
Safety Red	K00530101-16	K00530101-20
Gloss Black	K00530113-16	K00530113-20
Deck Red	K00530195-16	
Walnut Brown	K00530265-16	
Tan	K00530266-16	
Light Machinery Gray (ASA-61)	K00530327-16	K00530327-20
Gloss White	K00530404-16	K00530404-20
Safety Orange	K00530499-16	
Dk Machinery Gray (ASA-49)	K00530663-16	
Tool Gray	K00530665-16	
Equipment Orange	K00531080-16	
Safety Blue	K00531800-16	K00531800-20
Deep Blue	K00531870-16	
Light Blue	K00531880-16	
Aluminum	K00532500-16	K00532500-20
Federal Yellow	K00532900-16	
Safety Yellow	K00532910-16	K00532910-20
Safety Green	K00534400-16	
Vista Green	K00534413-16	
Dark Green	K00534450-16	

BASES	1-gal. cans	5-gal. pails
White	K00537250-16	K00537250-20
Deep	K00537252-16	K00537252-20
Clear	K00537253-16	K00537253-20



* For Color Selections, see Pages 79-81.

Can be tinted using Color-On-Demand. See Pages 52-53 for details.



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Quick Dry Alkyd Enamel

Quick Dry Alkyd Enamel is a fast drying, industrial finishing enamel intended for coating various metal parts. It is ideal for industrial, OEM and metal fabrication. It offers versatility and efficiency of application because of its quick drying properties.

- VOC: 594 g/L (4.95 lb/gal)
- Very fast air drying
- High gloss
- Good one coat protection

Recommended Uses: Metal parts, farm equipment, drum, trash containers, machinery, hoists, tools, hand trucks, ventilators, bins, benches and metal furniture

COLORS*	1-gal. cans	5-gal. pails
Gloss Black	K00780113-16	K00780113-20
IH Red	K00780117-16	K00780117-20
Machine White	K00780404-16	K00780404-20
Flat Black	K00780464-16	K00780464-20
Aluminum		K00780729-20
Machine Tool Gray	K00781293-16	
Container Blue		K00782463-20
Safety Yellow	K00782910-16	K00782910-20
New Cat Yellow	K00788485-16	
Equipment Yellow		K00788486-20
Container Brown	K00789041-16	

BASES	1-gal. cans	5-gal. pails
White	K00787250-16	K00787250-20
Deep	K00787252-16	
Clear	K00787253-16	K00787253-20

Alkyd Hardener

Hardener	1-qt.
Alkyd Hardener	K00579999-14

High Gloss Alkyd Enamel

High Gloss Alkyd Enamel is a medium oil alkyd all-purpose enamel. It is intended for industrial product finish and refinishing applications.

- VOC: 417 g/L (3.48 lb/gal)
- Good gloss and color retention
- Chip and flake resistant
- Versatile application - brush, roll or spray

Recommended Uses: For use over prepared substrates in mild to moderate environments, including safety and pipe marking, machinery and equipment, fixtures, conveyors, fire escapes, window frames, pumps, safety markings, wood and concrete floors, railings, steel support structures, blowers, pipe racks, channels and bracing

COLORS*	1-gal. cans	5-gal. pails
Safety Red	K00830101-16	
Gloss Black	K00830113-16	K00830113-20
Gloss White	K00830404-16	K00830404-20
Safety Yellow	K00832910-16	
Ornamental Brown	K00839051-16	K00839051-20

BASES	1-gal. cans	5-gal. pails
White	K00837250-16	K00837250-20
Deep	K00837252-16	
Clear	K00837253-16	K00837253-20



Water Reducible Alkyd Enamel

Water Reducible Alkyd Enamel is a fast drying, water-reducible, acrylic modified, alkyd coating intended for industrial product finishing and refinishing applications.

- VOC: 180 g/L (1.44 lb/gal)
- Good adhesion and early water resistance
- Low odor
- Very good color and gloss retention

Recommended Uses: For use over prepared substrates in industrial environments, such as safety and pipe marking, machinery and equipment, fixtures, conveyors, fire escapes, window frames, pumps, safety markings, wood and concrete floors, railings, steel support structures, blowers, pipe racks, channels and bracing

COLORS*	5-gal. pails	53-gal. drum
Gloss Black	K00960113-20	K00960113-27
BASES		
Clear	K00961965-20	
White	K00967250-20	



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High Heat Coating

High Heat Coating is a heat cured, silicone resin, modified with an alkyd and reinforced with 325 mesh extra fine aluminum flakes.

- VOC: 638 g/L (5.32 lb/gal)
- For service temperatures between 500°F - 1000°F
- Resists discoloration
- Interior and exterior use
- Long-term protection against weathering and moisture
- Acceptable for use in federally inspected meat and poultry plants

Recommended Uses: For use over prepared steel surfaces in high temperature environments such as boilers, breechings, exhausts, heat exchangers, piping, stacks and industrial mufflers

COLORS*	1-gal. cans
Aluminum	K00032111-16

* For Color Selections, see Pages 79-81.

Can be tinted using Color-On-Demand. See Pages 52-53 for details.

See Pages 16-19 for information on VOC limitations.



INDUSTRIAL



Epoxies provide heavy-duty performance for challenging environments and tough industrial applications. They are known for their excellent chemical and abrasion resistance properties. These coatings are excellent for floors, walls and harsh processing environments.



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* For Color Selections, see Pages 79-81.

Can be tinted using Color-On-Demand. See Pages 52-53 for details.

See Pages 16-19 for information on VOC limitations.

Fast Cure Epoxy

Fast Cure Epoxy is a high solids, high build, fast drying, polyamide epoxy designed to protect steel and concrete in an industrial environment.

- VOC: <100 g/L (0.83 lb/gal)
- Low odor
- Chemical resistant
- Abrasion resistant

Recommended Uses: For use on parts with sharp edges, corners, and welds in fabrication shops, pulp and paper mills, power plants, offshore platforms, water treatment plants and refineries. May be used in a food processing plant. Not suitable for potable water.

COLOR*/BASE	1-gal. can
White (Part A) <i>[May be tinted or used as white]</i>	K03707250-16
Hardener (Part B)	K03704444-16

Water-Based Epoxy

Water-Based Epoxy is a high performance, catalyzed epoxy coating.

- VOC: 189 g/L (1.51 lb/gal)
- For interior and exterior use
- Corrosion and chemical resistant
- Upgrade surfaces painted with conventional coatings to a high performance protection system without lifting and bleeding
- Flash rust resistant
- Low odor
- Acceptable for use in federally inspected meat and poultry plants

Recommended Uses: For use over prepared substrates such as steel, aluminum and concrete in industrial environments, including tile-like wall coatings, interior institutional/commercial high maintenance areas, hospitals, schools, pharmaceutical houses, exterior storage tanks, institutional kitchens and manufacturing equipment

COLORS*	1-qt. can	4-qt. in a 1-gal. can	4-gal. in a 5-gal. pail
White		K02440404-16	

BASES

White			K02447250-19
Deep		K02447252-16	K02447252-19
Clear		K02447253-16	K02447253-19

HARDENERS

Gloss	K02448431-14	K02448431-16
Semi-Gloss	K02448432-14	K02448432-16

4 to 1 mix ratio—Paint to Hardener

High Solids Industrial Epoxy

High Solids Industrial Epoxy is a two-component polyamide epoxy coating.

- VOC: 374 g/L (3.12 lb/gal)
- Chemical resistant
- Abrasion resistant

Recommended Uses: Heavy-duty interior structural coating, abrasion and chemical resistant floor coating, institutional/commercial high traffic, sanitary wall coating, chemical resistant equipment coating, chemical processing equipment and structures, schools, paper mills, clean rooms, refineries, lavatories, masonry construction, storage tanks, laboratories, power plants and offshore structures

COLORS*	1-gal. cans
Safety Red	K03800101-16
Safety Black	K03800113-16
Safety Orange	K03800499-16
Safety Yellow	K03802910-16

BASES

White	K03807250-16
Deep	K03807252-16
Clear	K03807253-16

HARDENERS

Epoxy	K03809681-16
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1 to 1 mix ratio—Paint to Hardener



Multi-Purpose Epoxy

Multi-Purpose Epoxy is a modified epoxy phenalkamine, formulated specifically for immersion and atmospheric service in industrial and marine environments.

- VOC: 325 g/L (2.71 lb/gal)
- Can be applied at temperatures as low as 0°F
- Provides exceptional performance in corrosive environments
- Surface tolerant - damp surfaces
- Chemical resistant
- Acceptable for use in federally inspected meat and poultry plants

Recommended Uses: For use over prepared steel and masonry surfaces including structural steel, fabrication and new construction, water and wastewater treatment facilities, decks and superstructures, secondary containment, salt water and fresh water immersion service (non potable), offshore and marine structures, crude oil storage tanks, above- and below-water hull areas, ballast tanks, bilges and wet void areas, suitable for use with cathodic protection systems

COLORS*	1-qt. can	4-qt. in a 1-gal. can	4-gal. in a 5-gal. pail
White		K03900404-16	K03900404-19
Buff		K03900050-16	
Haze Gray		K03900100-16	K03900100-19
Hardener			
	K03904444-14	K03904444-16	

4 to 1 mix ratio—Paint to Hardener

Surface Tolerant High Build Epoxy Mastic

Surface Tolerant High Build Epoxy Mastic is a high build, high solids, polyamide epoxy. It is designed to protect steel and concrete in industrial environments.

- VOC: 277 g/L (1.89 lb/gal)
- Fast drying
- High solids content ensures adequate protection of sharp edges, corners and welds
- Can be applied directly to marginally prepared steel surfaces

Recommended Uses: For use over prepared steel and concrete in industrial exposures such as fabrication shops, refineries, pulp and paper mills, chemical plants, power plants, tank exteriors, offshore platforms, water treatment plants, marine applications and concrete floors

COLORS*	1-gal. cans	5-gal. pails
Haze Gray	K06860100-16	
Black	K06860113-16	
White	K06860404-16	K06860404-20
BASES		
White	K06867250-16	K06867250-20
Deep	K06867252-16	
Clear	K06867253-16	

Hardeners

For Deep Base Only	K06863333-16	
For All Others	K06864444-16	K06864444-20

1 to 1 mix ratio—Paint to Hardener

Coal Tar Epoxy

Coal Tar Epoxy is a high build, polyamide cured epoxy coal tar coating.

- VOC: 306 g/L (2.55 lb/gal)
- Can be applied at a high film thickness in one coat

Recommended Uses: For use over prepared steel and concrete in industrial exposures, such as petroleum storage tanks, as a liner for clarifiers, dam gates, non-potable water tanks, offshore drilling rigs, marine applications, penstocks and as a heavy-duty structural coating

COLORS*	1-gal. can	3-gal. in a 5-gal. pail
Black (Part A)		K02000113-30
Hardener (Part B)	K02008430-16	

3 to 1 mix ratio—Paint to Hardener

NEW

High Build Coal Tar Epoxy

High Build Coal Tar Epoxy is a high build polyamide cured, epoxy coal tar topcoat, which can be easily applied at high film thickness in one coat.

- VOC: 276 g/L (2.30 lb/gal)

Recommended Uses: For use over prepared steel and concrete in industrial exposures, such as petroleum storage tanks, as a liner for clarifiers, dam gates, non-potable water tanks, offshore drilling rigs, marine applications, penstocks and as a heavy-duty structural coating.

High-Build Coal Tar Epoxy	1-gal. can	4-gal. in a 5-gal. pail
Black (Part A)		K02000115-19
Hardener (Part B)	K02008435-16	

4 to 1 mix ratio—Paint to Hardener

All products on this page are Greenhouse Gas Free and Do Not Contain Global Warming Agents.

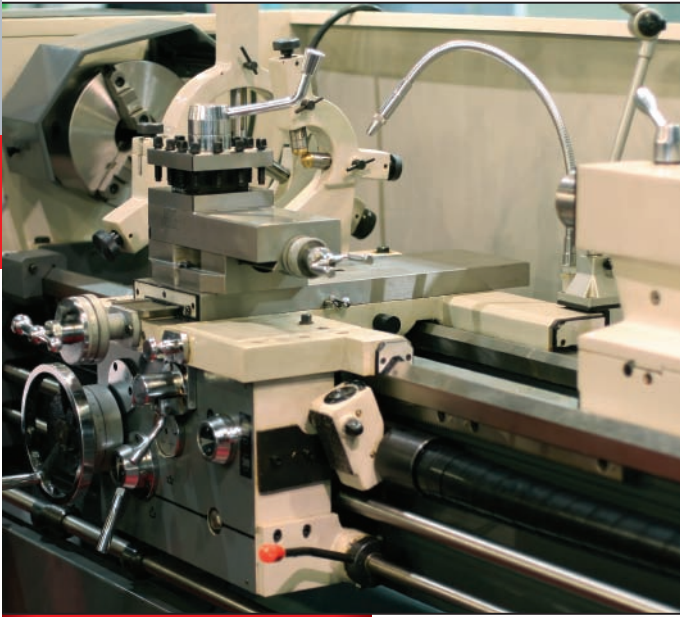


* For Color Selections, see Pages 79-81.

Can be tinted using Color-On-Demand. See Pages 52-53 for details.



INDUSTRIAL



Polyurethanes have a unique set of properties that offer heavy-duty performance for tough industrial environments. They form hard, tough films and yet are flexible coatings. These unique set of properties make them the choice for chemical plants, bridges, offshore rigs, and waste water facilities.



All products on this page are Greenhouse Gas Free and Do Not Contain Global Warming Agents.

High Solids Polyurethane

High Solids Polyurethane is a two-component, aliphatic, acrylic polyurethane resin coating. It is designed for high performance protection with outstanding exterior gloss and color retention.

- VOC: <66 g/L (0.81 lb/gal) mixed, unreduced
- Excellent resistance to corrosion
- Outstanding color and gloss retention
- Chemical resistant

Recommended Uses: For use over prepared substrates in industrial environments requiring chemical and abrasion resistance. Can be used on the exterior of steel tanks, chemical processing equipment in marine and oil field environments. Can also be used in power plants, paper mills, clean rooms, and food processing plants.

COLORS*

White Base (Part A) [May be tinted or used as packaged] K04107250-16
 Hardener (Part B) K04109405-14

Reducer

3-qt. in a 1-gal. can

K04089409-16

3-qt. to 1-qt. mix ratio—Base to Hardener

* For Color Selections, see Pages 79-81.

☞ Can be tinted using Color-On-Demand. See Pages 52-53 for details.

See Pages 16-19 for information on VOC limitations.





Water-Based Single Component Acrylic Floor Coating

Water-Based Single Component Acrylic Floor coating is a general purpose, waterborne floor coating.

- VOC: 150 g/L (1.25 lb/gal)
- For interior or exterior use
- Low odor
- Dries rapidly to a tough, alkali resistant finish
- Will withstand hard wear, abrasion, grease, oils and cleaning equipment
- Not recommended for areas subject to hot tire pickup

Recommended Uses: For use over prepared concrete and wood floors, steps, stairwells, aisleways, or previously painted floor surfaces in sound condition. Great for laboratories, light assembly and production areas, hospitals, industrial and commercial office areas and helipads

COLORS*	1-gal. cans	5-gal. pails
Haze Gray	K05000100-16	K05000100-20
Deck Gray		K05000120-20
Tile Red	K05000140-16	
White		K05000404-20
BASES		
Clear	K05007253-16	

Coating the floor of a facility is a big job - and it's a job you want to do right the first time. Acrylic floor coatings are for light-duty applications such as storage rooms and other light traffic areas. Epoxy coatings are an excellent choice for heavy-duty requirements such as high traffic and chemical processing areas.

A silica (sand) aggregate may be broadcast with Dura-Top® to provide a non-slip texture using the following guidelines:

- Very coarse texture: 35 mesh silica
- Coarse texture: 50-60 mesh silica
- Smooth texture: 70-80 mesh silica

Dura-Top® Epoxy Floor Coating

Dura-Top Epoxy Floor Coating is a self-leveling, 100% solids, two-component floor system

- VOC: 0 g/L (0.00 lb/gal)
- Low odor
- Provides a high gloss, seamless surface that is hard wearing and durable
- Good chemical resistance under spill/splash conditions
- Can be applied at thicknesses from 10.0 to 30.0 mils dft
- A non-slip texture can be added

Recommended Uses: Warehouses, workshops and light assembly areas

COLORS*	.8-gal. in a 1-gal. can	3.2-gal in a 5-gal. pail
Haze Gray		K05400105-30
Deck Gray		K05400125-30
Tile Red		K05400145-30
Sandstone		K05400185-30
Hardener		
Part B	K05409005-16	
3.2 to .8 mix ratio—Paint to Hardener		

* For Color Selections, see Pages 79-81.

Can be tinted using Color-On-Demand. See Pages 52-53 for details.

See Pages 16-19 for information on VOC limitations.

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INDUSTRIAL

Flexible Joint Sealant

Flexible Joint Sealant is a two-component polymer hybrid containing both urethane and epoxy resins.

- VOC: 0 g/L (0.00 lb/gal)
- Provides a resilient filler for expansion joints
- Has excellent flexural strength and elongation while maintaining impressive tensile strength
- Has good adhesive strength and flexibility over a wide temperature range
- Helps prevent damage to the joint and its edges

Recommended Uses: A filler and sealer for narrow masonry controls, joints and grooves

Flexible Joint Sealant	1-gal. kit
Parts A + B	K05100003-99

Shark Grip™ Skid-Resistant Additive

Shark Grip Skid-Resistant Additive is a micronized polymer for addition to paints and stains for slip resistance, fine texturing and gloss reduction.

- Due to its low oil absorption and high solvent resistance, it will stir easily into most oil-based and latex paints
- An excellent choice for Industrial Epoxy to provide an anti-slip floor finish
- Its low density allows it to stay well suspended in low, thin-bodies materials such as stains
- Not highly abrasive, due to its spherical shape
- Lack of sharp edges allows for much easier cleaning and is more pleasant to walk on with bare feet

Recommended Uses: Slip resistance for inclined driveways, garages, and steps

3.2-oz. (for 1 gallon)	50.055004-99
16-oz. (for 5 gallon)	50.055005-99



Epoxy Flooring Compound Patch Kit

Epoxy Flooring Compound Patch Kit is a trowelable epoxy surfacing and leveling compound for new and old floors of concrete, wood or steel where a high degree of chemical and abrasion resistance is required.

- VOC: 0 g/L (0.00 lb/gal)
- Excellent abrasion and impact resistance
- Recommended for high traffic areas
- A 100% reactive epoxy system formulated to conform to present OSHA requirements for mixing, handling and usage
- Designed for use where a durable, sanitary, chemical resistant anti-skid floor is required

Recommended Uses: As a high build epoxy floor resurfacer in a variety of industries, including food processing, such as dairies, bakeries, breweries, bottling plants and packing houses; chemical process and refinery industries; industrial plants; and utilities, such as sewage and water treatment plants, and generating stations

	27 sq.-ft. per kit
Epoxy Flooring Compound Patch Kit	K05100006-99

Fast Cure Epoxy Primer/Sealer

Epoxy Primer/Sealer is a clear, low viscosity epoxy primer designed for use under Dura-Top® or where a high build primer is needed.

- VOC: 0 g/L (0.00 lb/gal)
- Fast curing
- Enhances adhesion by penetrating into the concrete substrate
- Helps reduce the bubbling and pinholes that occur when coating porous surfaces with high build coatings

Recommended Uses: For use over prepared concrete or wood surfaces as a high build primer/sealer that is ideal for use on porous concrete or over a rough surface profile in industrial, commercial and marine applications

Fast Cure Epoxy Primer/Sealer	1-gal. kit	3-gal	1-gal
Clear - Parts A + B	K05101001-99		
Clear (Part A)		K05101000-30	
Clear (Part B)			K05109017-16

 All products on this page are Greenhouse Gas Free and Do Not Contain Global Warming Agents.



Thinners/Reducers Product Information – Solvent Selection

Krylon Industrial offers thinners and reducers to assure the correct tailor-made properties are obtained for each coating or application requirement. The following chart provides a list of solvents and blended solvents and some specific properties. For the proper selection of a thinner or reducer, see the respective Product Data Page, which then can be tied in with the chart below.

PRODUCT NAME	EVAPORATION RATE-MINUTES 1*	SOLVENT STRENGTH 2*	FLASH POINT 3*	FLOW 4*	SET UP TIME 5*	HAPS 6*	NON-PHOTO CHEMICALLY REACTIVE	CHARACTERISTIC SUMMARY
ALIPHATIC/AROMATIC								
K01661600, MINERAL SPIRITS	50	1	105	5	5	ok	yes	Weak, slow evaporating, used predominately in alkyds.
K01661530, XYLENE	11	6	30	4	3	no	no	Medium-fast evaporating for use in epoxies and alkyds.
K01661524, TOLUENE	4	6	40	2	1	no	no	Fast evaporating.
K01661714, VM&P NAPHTHA	4	2	50	2	2	ok	yes	Weak, fast evaporating, very good for solvent cleaning when using alkyd topcoats.
BLENDED SOLVENTS								
K01661000, EPOXY REDUCER	15	6	55	5	5	no	no	Medium-fast evaporating for epoxy spray application.
K01661100, URETHANE REDUCER-BRUSH & ROLL	20	6	80	8	7	no	no	Slow evaporating for epoxies and urethanes, use with brush and roll application.
K01667397, SC15 THINNER BLEND	12	8	*100	5	7	no	no	Medium-fast evaporating for use with moisture cure urethanes.
K01662000, MULTI PURPOSE EPOXY REDUCER	30	6	105	8	7	no	no	Special blend to allow good film formation and evaporation at temperatures below 50°F
KETONES								
K01661300, MEK	2	10	18	2	2	no	yes	Very fast evaporating for spray application with zinc-rich coatings. Used in small amounts.
K01663000, ACETONE	1	10	1	1	1	ok	no	Very fast evaporating.

*

1. Measure of time in minutes required for 90% to evaporate. ASTM-D3539.
2. Ratings express the approximate ability to dissolve resin and reduce viscosity. Rated 1 to 10 (10 best).
3. Temperature (°F) at which sufficient vapors are given off to ignite by open flame (Closed Cup Method).
4. Rated from 1 to 10 (10 best). Good flow permits paint film to level out into a smooth film of uniform thickness without orange peel, brush marks, etc.
5. Rates from 1 to 10 (10 slow) relative rating of time necessary to obtain surface or dry-free drying of film.
6. Status relative to proposed Federal EPA HAPS Rule. "No" means listed and regulated as hazardous air pollutant.



INDUSTRIAL

Industrial Products Merchandiser with Complete Set of Graphics

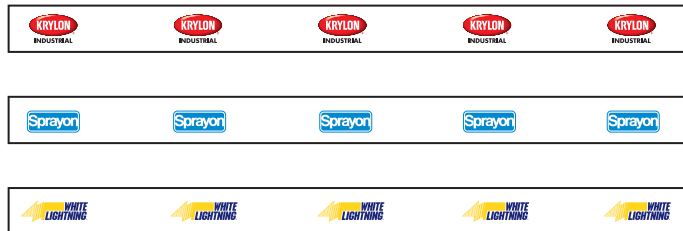
2 Foot Industrial Display Rack

- Accommodates aerosol cans, gallon cans & caulk tubes
- Wire rack with:
 - 4 shelves
 - 1 paint roller/caulk basket
 - 2 roller frame/caulk gun hooks
 - 8 paint brush/caulk hooks
 - Complete set of graphics



Show more product in less space! Attention-grabbing graphics!

The Krylon Products Group industrial display rack features four interchangeable shelves, a double-sided header featuring our five brands, and three sets of channel strips for Krylon® Industrial, Sprayon® and White Lightning®, allowing you a variety of display options.



This display rack has a contemporary look, styled in black. It is designed to accommodate both Krylon® Industrial and Sprayon® products in 16-oz and 20-oz aerosol cans, as well as gallon and quart cans, and White Lightning caulk tubes.

RACK SPECIFICATIONS

Part Number: POPKIND

Display Size: 64" x 27" x 17"

Display Weight: 70 lbs.

Number of Shelves: 4

Construction: Square tubular steel and steel wire (black)

Capacity: Holds up to 192 aerosol cans, 24 gallon cans, or 352 caulk tubes

Security cage also available, Part Number: POPKINDCG