



**Riser Block
Instruction and
Maintenance Manual**

Power Transmission Solutions
Regal Beloit America, Inc.
7120 New Buffington Road
Florence, KY 41042
Application Engineering: 800 626 2093
www.RegalPTS.com

FORM
9977E
Revised
April 2016

⚠ WARNING

- Read and follow all instructions carefully.
- Disconnect and lock-out power before installation and maintenance. Working on or near energized equipment can result in severe injury or death.
- Do not operate equipment without guards in place. Exposed equipment can result in severe injury or death.

⚠ CAUTION

- Periodic inspections should be performed. Failure to perform proper maintenance can result in premature product failure and personal injury.

1. Place unit on a flat level surface with the side the Riser Block is going to be mounted on up
2. Position the Riser Block so that the holes of the Riser Block are lined up with the holes on the on the surface of the reducer
3. Customer to supply the required Grade 5 capscrews. Length = Tap Depth + Riser Block Height + Mounting surface thickness

R-BK	Tap Size (H)	Torque (in-lbs.)	Riser Block Height (G)
154R-BK	5/16 – 18 x 0.63	240	2"
175R-BK	5/16 – 18 x 0.63	240	2"
206R-BK	5/16 – 18 x 0.63	240	2"
237R-BK	3/8 – 16 x 0.69	480	2"
262R-BK	3/8 – 16 x 0.69	480	1.5"
300R-BK	7/16 – 14 x 0.88	720	2.13"
325R-BK	7/16 – 14 x 0.88	720	2.13"

