

**TORQUE SPECIFICATION IS BASED ON LUBRICATED THREADS, IF USING DRY THREADS DOUBLE TORQUE VALUE

MATERIAL NOTES: OUTER RING - BEARING STEEL, HEAT TREATED STUD - BEARING STEEL, ZONE HARDENED NEEDLE ROLLER(S) - BEARING STEEL, HEAT TREATED WASHER - BEARING STEEL, HEAT TREATED SEAL(S) - SYNTHETIC	CUSTOMER PART# XX = ± .01 XXX = ± .005 XXX = ± .0005 ANGLES = ± 1' INCH [METRIC] FRACTION = ± 1/32	CARTER MANUFACTURING IS NOT RESPONSIBLE FOR TYPOGRAPHICAL ERRORS		CARTER MANUFACTURING CO., INC. GRAND HAVEN, MICHIGAN 49417				
			REVISION		PART NAME: ASSEMBLY		PRODUCT TY	PRODUCT TYPE: CNB
	<u>E</u> NGINEERING <u>C</u> H	ANGE <u>O</u> RDER NOTE	6	AUTHOR BY	DRAWN BY	CHK'D BY	SALES	MATERIAL
			C	HG	GJP	MD	KR	NOTED
			REVISON BY	DATE	DATE	DATE	DATE	SHEET
			SGW	6/4/2020	6/6/2000	5/29/2020	5/5/2017	1 OF 2