

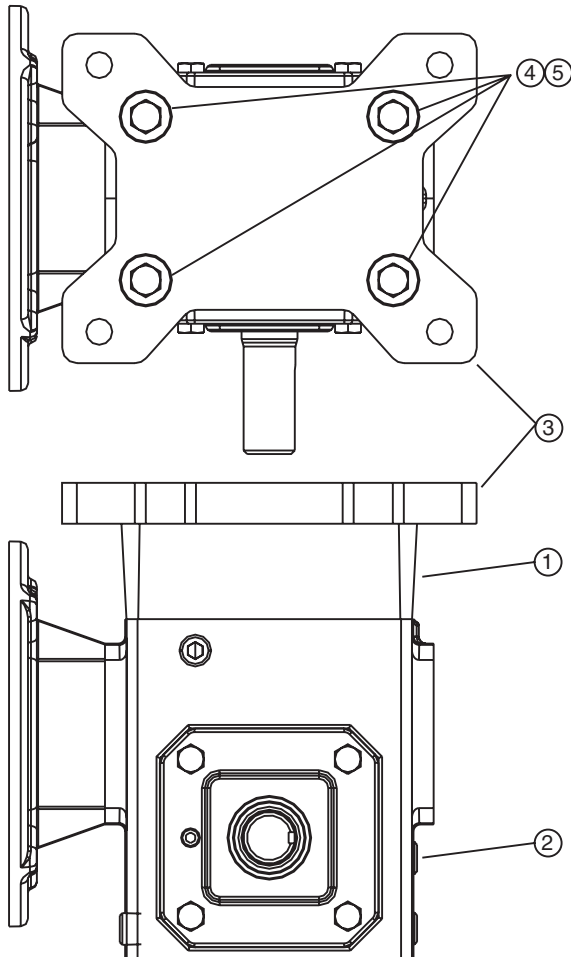


Riser Block Assembly Instructions

⚠ WARNING

- Disconnect and lock-out power before installation and maintenance. Working on or near energized equipment can result in severe injury or death.
- Do not operate equipment without guards in place. Exposed equipment can result in severe injury or death.
- Read and follow all instructions carefully.

1. Place the Riser Block (1) on top of the Raider Plus® unit (2) with the small angled side down.
2. Position the Riser Block so that the holes of the Riser Block are lined up with the holes on the top of the reducer.
3. Place the Base Kit (3) on top of the Riser Block.



4. Position the Base Kit so the holes are in line with the holes of the Riser Block and the reducer.
5. Place the Lock Washer (4) on the screw (5). Insert the screw through the Riser Block and Base Kit Assembly, tighten the screws to the specified torque.

R-BK	Torque (In.-Lbs.)
133R-BK	5/16-18 (240 in.- lbs.)
154R-BK	5/16-18 (240 in.- lbs.)
175R-BK	5/16-18 (240 in.- lbs.)
206R-BK	3/8-16 (480 in.- lbs.)
237R-BK	3/8-16 (480 in.- lbs.)
262R-BK	3/8-16 (480 in.- lbs.)
300R-BK	7/16-14 (720 in.- lbs.)
325R-BK	7/16-14 (720 in.- lbs.)