

Service Guide

Keypad Controller Addendum

Overview

This addendum depicts the additions and changes to **SER 339001-UM** required for the Accu-Guard keypad controller.

Wiring the Keypad Controller

Comm Cable

Within Keypad

IMPORTANT: Anytime comm wires route from either the Master Controller or the PC Interface Box to any Keypad Controller the:

• wires must swap the RX and TX Connections.

See Figure 1.

Within Digital Display

IMPORTANT: The comm wires must swap the TX and RX and CTS and RTS connections. See Figure 2.

From Digital Display To Digital Display

One Keypad Controller can communicate up to 6 Digital Displays. When Digital Displays are linked, the comm wires must swap the TX and RX connections. See **Figure 3**.

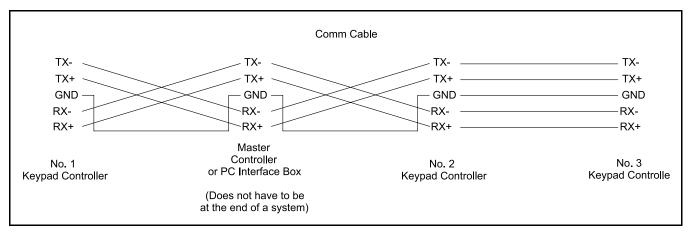


Figure 1 Comm Cable Interwiring Between Master Controller (PC Interface Box) and Keypad Controllers - Typical

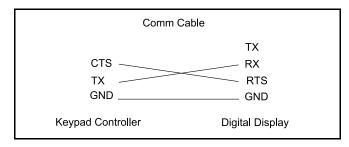


Figure 2 Comm Cable Connections from Keypad Controller to Digital Display - Schematic

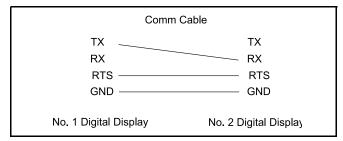


Figure 3 Comm Cable Connections from Digital Display to Digital Display - Schematic

Alemite, LLC 167 Roweland Drive, Johnson City, Tennessee 37601 www.alemite.com

System Configuration

Each Keypad Controller is identified with a unique number that is programmed directly into the controller.

IMPORTANT: Make sure the hardware is wired and has been thoroughly checked for accuracy before programming.

To program the keypad controller:

- 1. Turn on the Power Supply as required.
- 2. Remove the cover from the controller's case.
- 3. Gently lift and turn the cover away from the case.
 - Use care not to stress the ribbon cable.
- Locate and press the reset button on the cover's circuit board.
 - See Figure 4.

Once the Installation PIN screen appears:

- 5. Enter PIN 1425372.
- 6. Press the **Enter** button.
 - The **Installation Clear Config.** screen appears.
- 7. Press the bottom right key.
 - The Installation Keypad Number screen appears.
- 8. Press the **Enter** button.
 - The Enter Address 001 screen appears.
- 9. Press the Enter button to enter the default of 001 or:
- 10. Enter the required unit number with the use of the numeric keypad
- 11. Press the **Enter** button.
 - · The unit number is saved and the previous screen appears.
- 12. Press the Cancel button.
 - This exits the keypad from the setup menu.
- 13. Turn off the Power Supply as required.
- 14. Attach the cover to the controller's case.

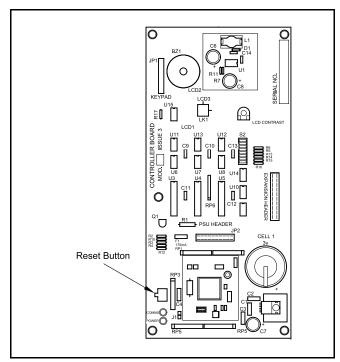
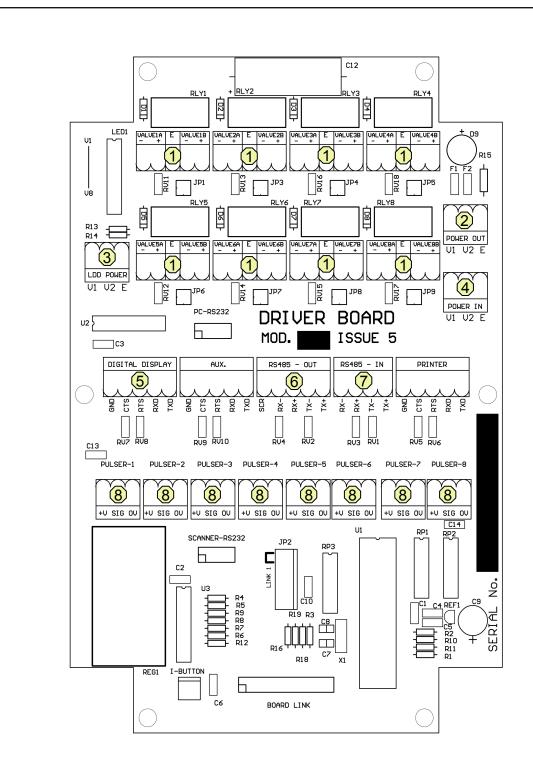


Figure 4 Keypad Controller Reset Button Located on the Cover



- 1. Fluid and Air Valve Terminals
- 2. Main 24V Power Output (V1 = +, V2 = -, E = Ground)
- 3. 24V Power Output for Digital Display
- 4. 24V Input from Power Supply

- 5. (Remote) Digital Display Output
- 6. Communications Output Terminals
- 7. Communications Input Terminals
- 8. Pulse Meter Terminals

Figure 5 Interim Keypad Wiring Reference

