

**393617 KIT CONTENTS**

Part No.	Description	Qty.
171000-12	..... "O" ring, 5/8" I.D. x 13/16" O.D....	2
171009-2	..... "O" ring, 1/2" I.D. x 5/8" O.D.....	4
384850-1	..... Oil-Level Sight Glass.....	1

**393654 KIT CONTENTS**

Part No.	Description	Qty.
171000-12	..... "O" ring, 5/8" I.D. x 13/16" O.D....	2
171009-2	..... "O" ring, 1/2" I.D. x 5/8" O.D.....	4
384850	..... Oil-Level Sight Glass.....	1

**DESCRIPTION**

These kits contain the necessary replacement parts to overhaul the Oil-Level Sight Glass used in many Oil-Mist Systems. Kit 393617 is used with the model 384850-1 sight glass and kit 393654 is used with the model 384850 sight glass.

This instruction sheet is intended only for installing these items in these kits. Refer to the Oil-Mist Service Sheet for other service information.

**SERVICE**

**CAUTION:** Be sure that power is off, the inlet-oil and inlet-air supply valves are closed, the mist pressure is relieved and the oil reservoir is drained before making this replacement. To relieve the mist pressure, close the inlet-air supply valve and lift the handle on the manifold-pressure relief valve. Open the reservoir drain valve to allow the oil to drain into a basin.

1. Loosen the sight-glass screws at each end cap.

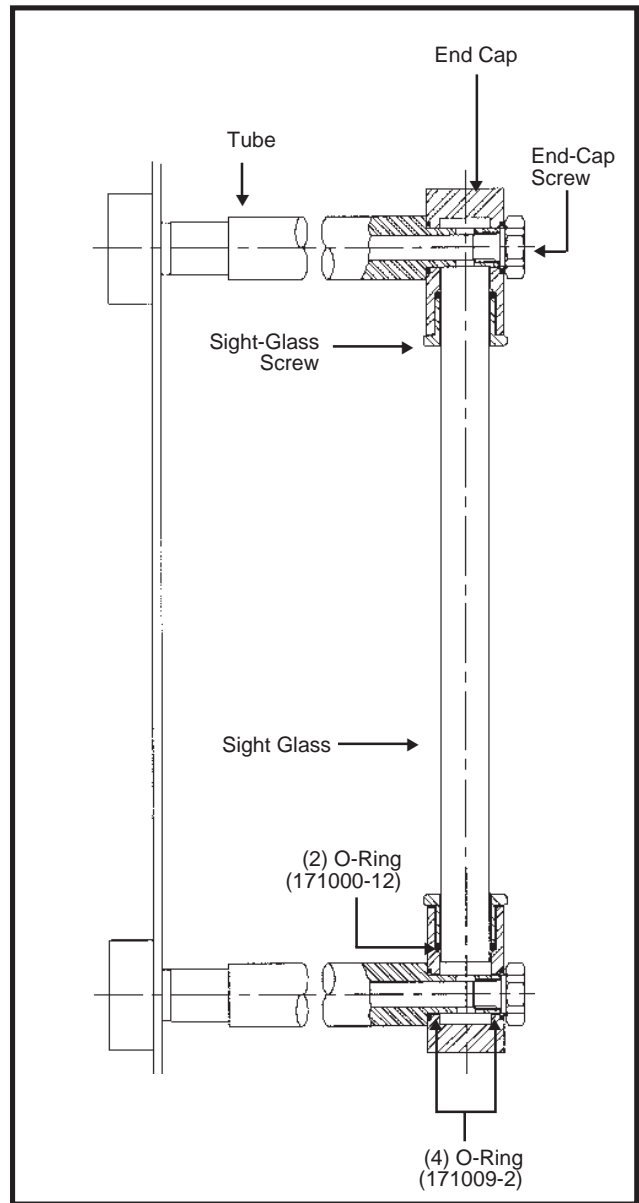
**NOTE:** This allows the sight glass connections to flex slightly if the tubes are crooked.

2. Remove the end-cap screws and pull the sight-glass assembly off the tubes attached to the reservoir.

3. Remove the end caps from the sight glass.

4. Replace the sight glass and the six "O" rings, using Figure 1 as a guide.

**NOTE:** Lubricate all "O" rings with oil before reassembly.



**Figure 1: Oil-Level Sight Glass**

FOR FURTHER SERVICE, CONTACT YOUR LOCAL ALEMITE DISTRIBUTION CENTER



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