

PROJECT: _____	UNIT TAG: _____	QUANTITY: _____
REPRESENTATIVE: _____	TYPE OF SERVICE: _____	DATE: _____
ENGINEER: _____	SUBMITTED BY: _____	DATE: _____
CONTRACTOR: _____	APPROVED BY: _____	DATE: _____
	ORDER NO.: _____	DATE: _____

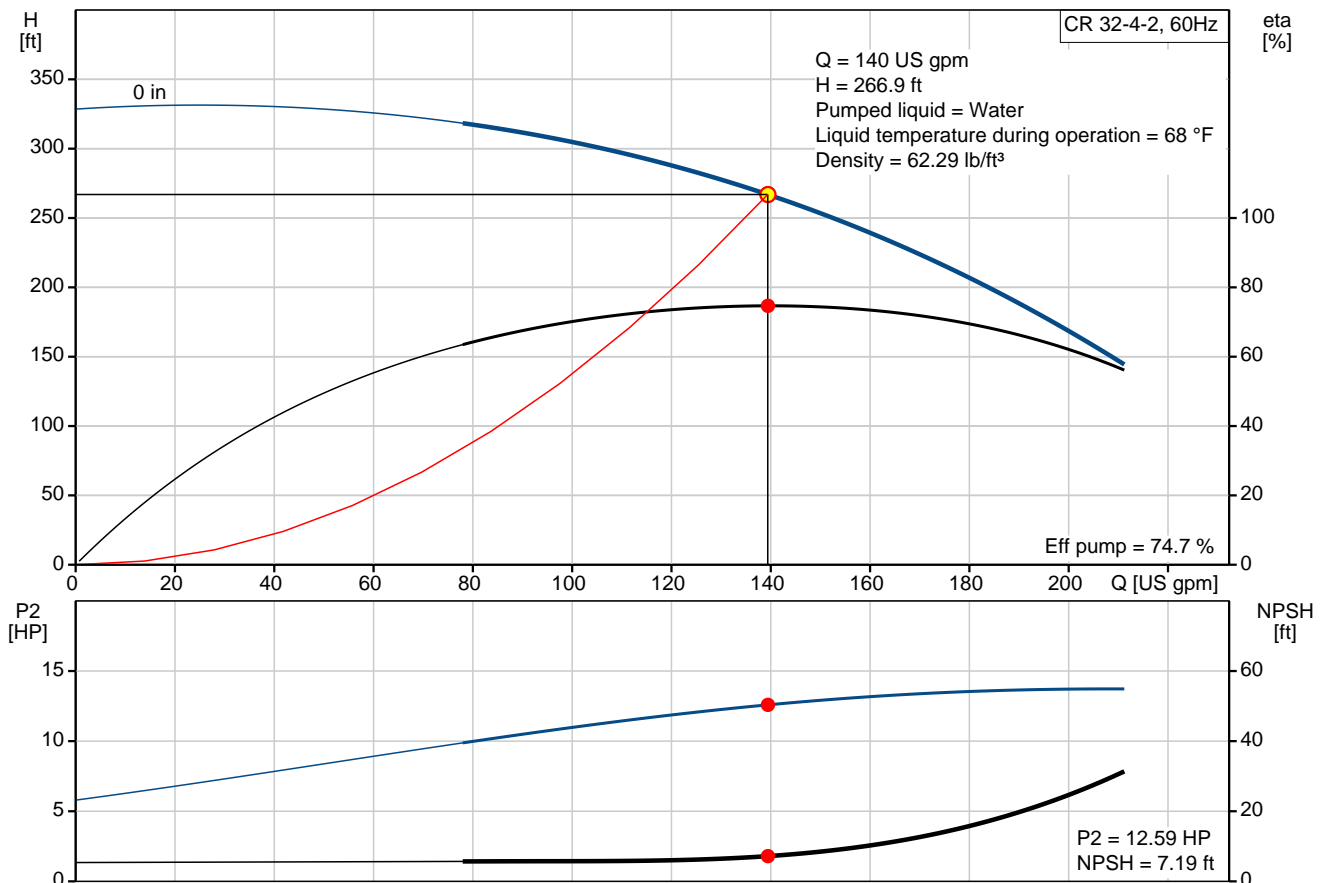


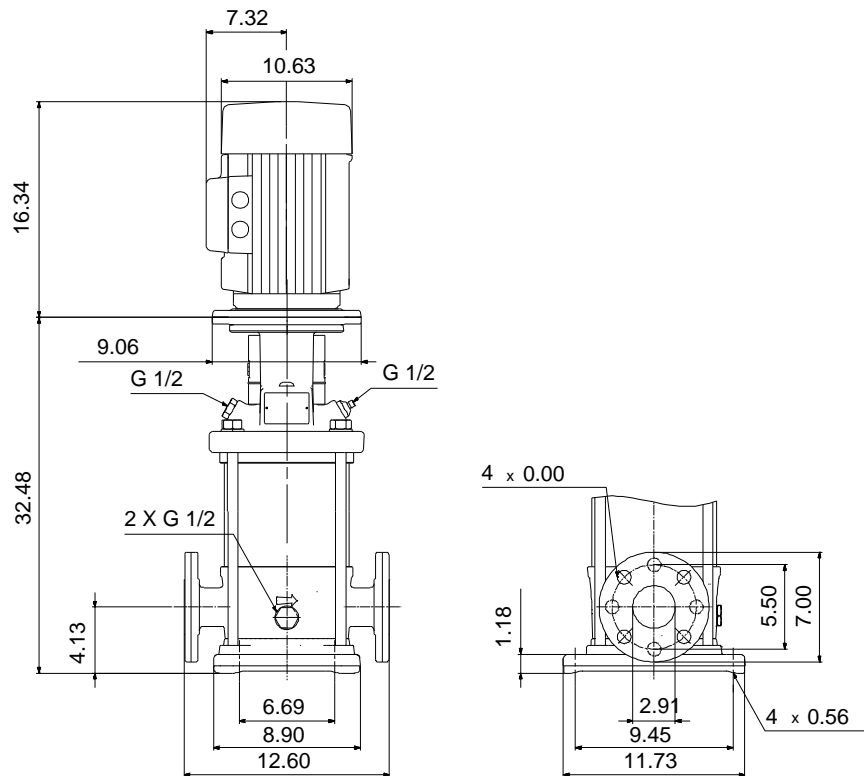
CR 32-4-2

Vertical, multistage centrifugal pump with suction and discharge ports on the same level. The pump head and base are in cast iron. All other wetted parts are in stainless steel (EN 1.4301)(AISI 304)

Product photo could vary from the actual product

Conditions of Service		Pump Data		Motor Data	
Flow:	140 US gpm	Max pressure at stated temperature:	232 psi / 194 °F	Rated power - P2:	15 HP
Head:	266.9 ft	Maximum ambient temperature:	104 °F	Rated voltage:	208-230/460 V
Efficiency:	_____	Approvals:	CURUS	Main frequency:	60 Hz
Liquid:	Water	Shaft seal:	HQQV	Enclosure class:	23 >12.5mm/Spraying
Temperature:	68 °F	Product number:	96419663	Insulation class:	F
NPSH required:	7.19 ft			Motor protection:	NONE
Viscosity:	_____			Motor type:	BALDOR
Specific Gravity:	1.000				





Materials:

Base: Cast iron
EN 1563 EN-GJS-500-7
ASTM A536 80-55-06

Impeller: Stainless steel
AISI 304
EN 1.4301

Material code: A

Code for rubber: V

Tender Text



Product No.: [96419663](#)

CR 32-4-2 A-G-A-V-HQQV

Vertical, non-self-priming, multistage, in-line, centrifugal pump for installation in pipe systems and mounting on a foundation.

The pump has the following characteristics:

- Impellers and intermediate chambers are made of
- The shaft seal has assembly length

according to EN 12756.

- Power transmission is via cast iron split coupling.

The motor is a 3-phase AC motor.

Controls:

Frequency converter: NONE

Liquid:

Pumped liquid: Water

Liquid temperature during operation: 68 °F

Density: 62.29 lb/ft³

Technical:

Speed for pump data: 3444 rpm

Actual calculated flow: 140 US gpm

Resulting head of the pump: 266.9 ft

Pump orientation: Vertical

Shaft seal arrangement: Single

Code for shaft seal: HQQV

Approvals on nameplate: CURUS

Curve tolerance: ISO9906:2012 3B

Materials:

Base: Cast iron
EN 1563 EN-GJS-500-7
ASTM A536 80-55-06

Impeller: Stainless steel
EN 1.4301
AISI 304

Bearing material: SIC

Support bearing: Graflon

Installation:

Maximum ambient temperature: 104 °F

Max pressure at stated temperature: 232 psi / 194 °F
232 psi / -4 °F

Type of connection: ANSI



Company name:

Created by:

Phone:

Date:

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Size of suction port: 2 1/2 inch
Size of outlet port: 2 1/2 inch
Pressure rating: PN 16
Flange size for motor: 254TC
Flange rating inlet: 150 lb

Electrical data:

Motor standard: NEMA
Motor type: BALDOR
IE Efficiency class: NEMA Premium / IE3 60Hz
Rated power - P2: 15 HP
Power (P2) required by pump: 15 HP
Main frequency: 60 Hz
Rated voltage: 3 x 208-230/460 V
Service factor: 1.15
Rated current: 36-35/17.5 A
Rated speed: 3475 rpm
Number of poles: 2
Enclosure class (IEC 34-5): 23 >12.5mm/Spraying
Insulation class (IEC 85): F

Others:

Net weight: 311 lb
Gross weight: 329 lb
Shipping volume: 17.5 ft³

Position	Count	Description
	1	<p>CR 32-4-2 A-G-A-V-HQQV</p>  <p>Product No.: 96419663 Vertical, non-self-priming, multistage, in-line, centrifugal pump for installation in pipe systems and mounting on a foundation.</p> <p>The pump has the following characteristics:</p> <ul style="list-style-type: none"> - Impellers and intermediate chambers are made of - The shaft seal has assembly length according to EN 12756. - Power transmission is via cast iron split coupling. <p>The motor is a 3-phase AC motor.</p> <p>Controls: Frequency converter: NONE</p> <p>Liquid: Pumped liquid: Water Liquid temperature during operation: 68 °F Density: 62.29 lb/ft³</p> <p>Technical: Speed for pump data: 3444 rpm Actual calculated flow: 140 US gpm Resulting head of the pump: 266.9 ft Pump orientation: Vertical Shaft seal arrangement: Single Code for shaft seal: HQQV Approvals on nameplate: CURUS Curve tolerance: ISO9906:2012 3B</p> <p>Materials: Base: Cast iron EN 1563 EN-GJS-500-7 ASTM A536 80-55-06 Impeller: Stainless steel EN 1.4301 AISI 304 Bearing material: SIC Support bearing: Graflon</p> <p>Installation: Maximum ambient temperature: 104 °F Max pressure at stated temperature: 232 psi / 194 °F 232 psi / -4 °F Type of connection: ANSI Size of suction port: 2 1/2 inch</p>



Company name:

Created by:

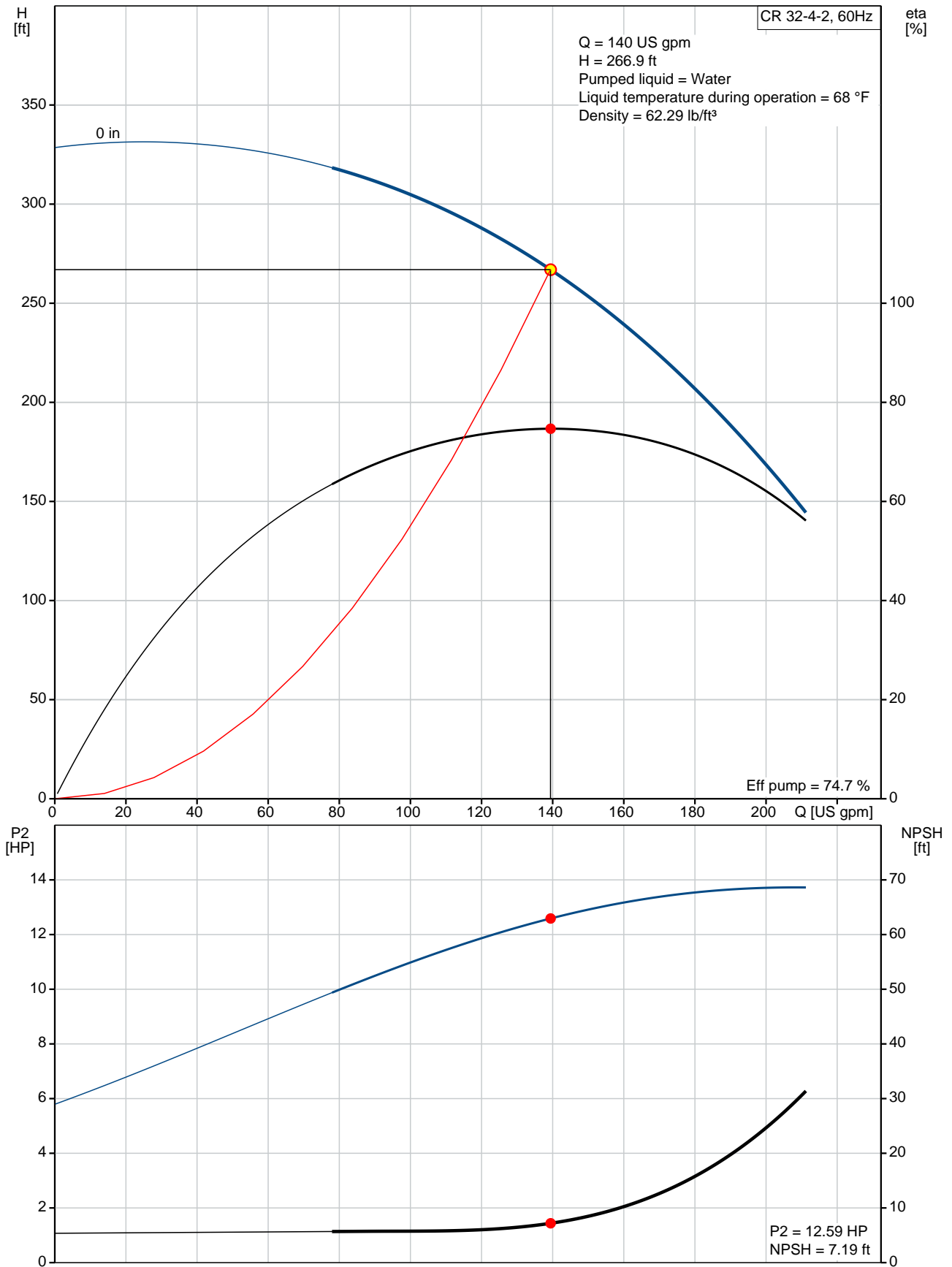
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Date:

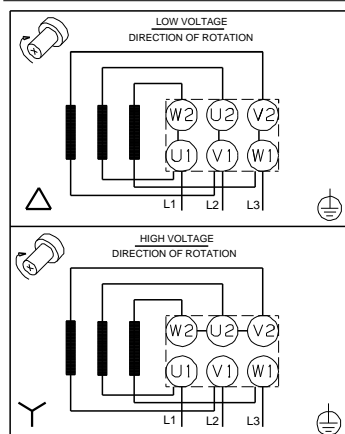
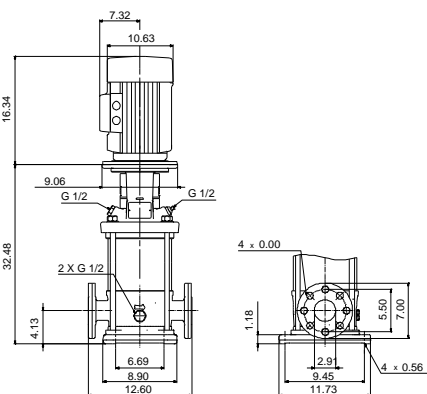
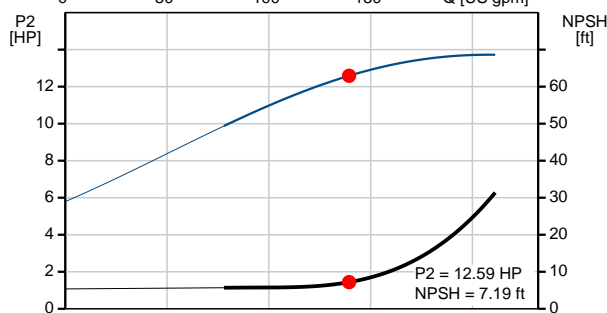
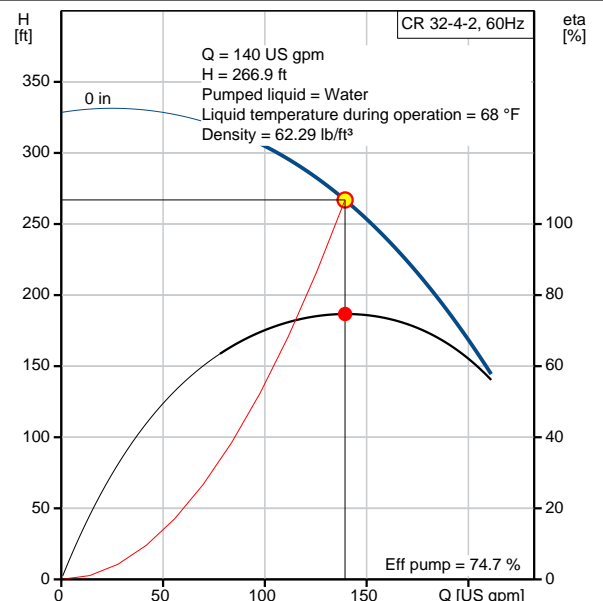
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Position	Count	Description
		Size of outlet port: 2 1/2 inch Pressure rating: PN 16 Flange size for motor: 254TC Flange rating inlet: 150 lb Electrical data: Motor standard: NEMA Motor type: BALDOR IE Efficiency class: NEMA Premium / IE3 60Hz Rated power - P2: 15 HP Power (P2) required by pump: 15 HP Main frequency: 60 Hz Rated voltage: 3 x 208-230/460 V Service factor: 1.15 Rated current: 36-35/17.5 A Rated speed: 3475 rpm Number of poles: 2 Enclosure class (IEC 34-5): 23 >12.5mm/Spraying Insulation class (IEC 85): F Others: Net weight: 311 lb Gross weight: 329 lb Shipping volume: 17.5 ft³

96419663 CR 32-4-2 60 Hz



Description	Value
General information:	
Product name:	CR 32-4-2 A-G-A-V-HQQV
Product No.:	96419663
EAN:	5700390768935
Technical:	
Speed for pump data:	3444 rpm
Actual calculated flow:	140 US gpm
Resulting head of the pump:	266.9 ft
Stages:	4
Impellers:	4
Number of reduced-diameter impellers:	2
Low NPSH:	N
Pump orientation:	Vertical
Shaft seal arrangement:	Single
Code for shaft seal:	HQQV
Approvals on nameplate:	CURUS
Curve tolerance:	ISO9906:2012 3B
Pump version:	A
Model:	B
Cooling:	ODP
Materials:	
Base:	Cast iron
	EN 1563 EN-GJS-500-7
	ASTM A536 80-55-06
Impeller:	Stainless steel
	EN 1.4301
	AISI 304
Material code:	A
Code for rubber:	V
Bearing material:	SIC
Support bearing:	Graflon
Installation:	
Maximum ambient temperature:	104 °F
Max pressure at stated temperature:	232 psi / 194 °F
	232 psi / -4 °F
Type of connection:	ANSI
Connect code:	G
Size of suction port:	2 1/2 inch
Size of outlet port:	2 1/2 inch
Pressure rating:	PN 16
Flange size for motor:	254TC
Flange rating inlet:	150 lb
Liquid:	
Pumped liquid:	Water
Liquid temperature during operation:	68 °F
Density:	62.29 lb/ft³
Electrical data:	
Motor standard:	NEMA
Motor type:	BALDOR
IE Efficiency class:	NEMA Premium / IE3 60Hz
Rated power - P2:	15 HP
Power (P2) required by pump:	15 HP
KVA code:	G





Company name:

Created by:

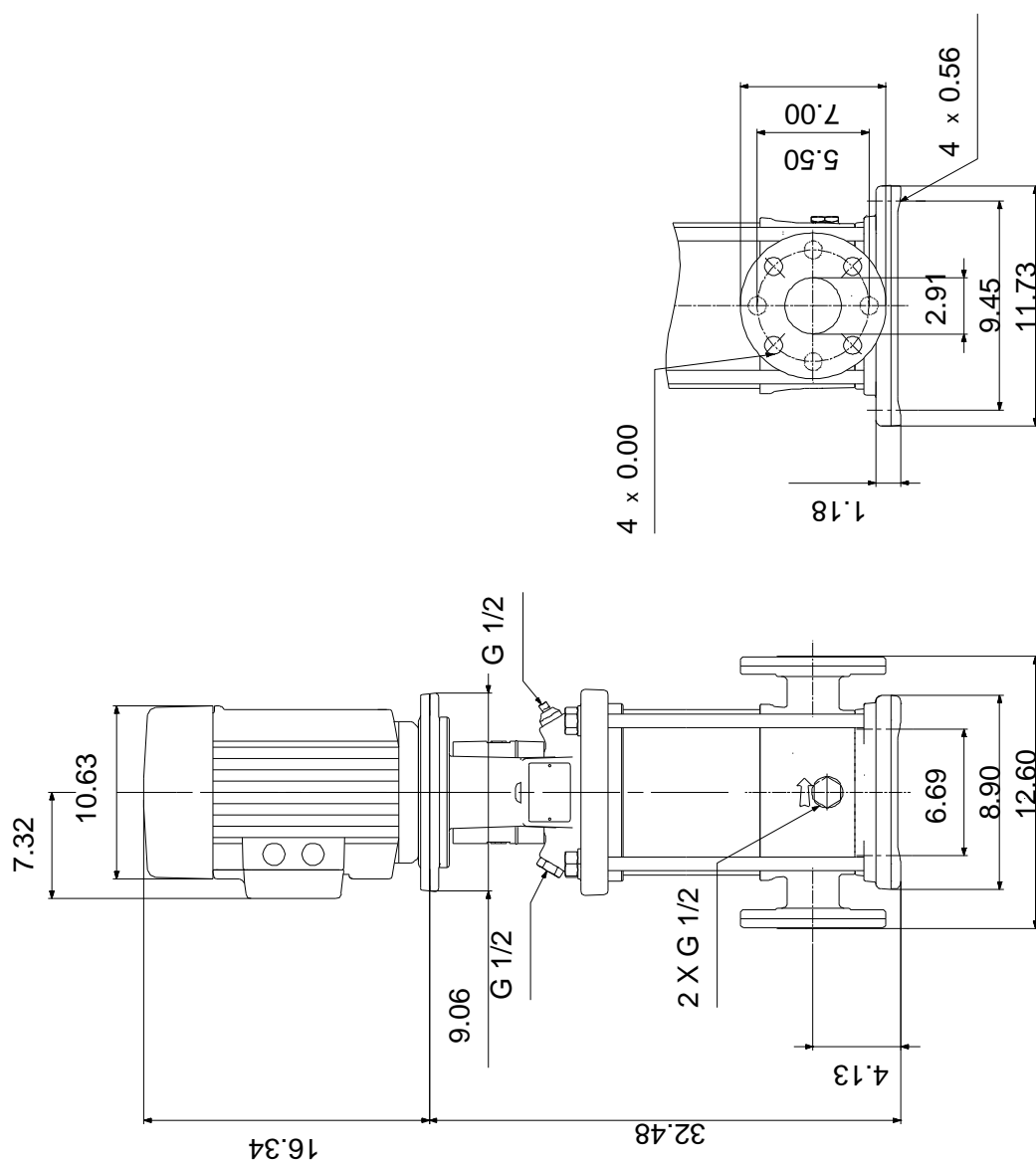
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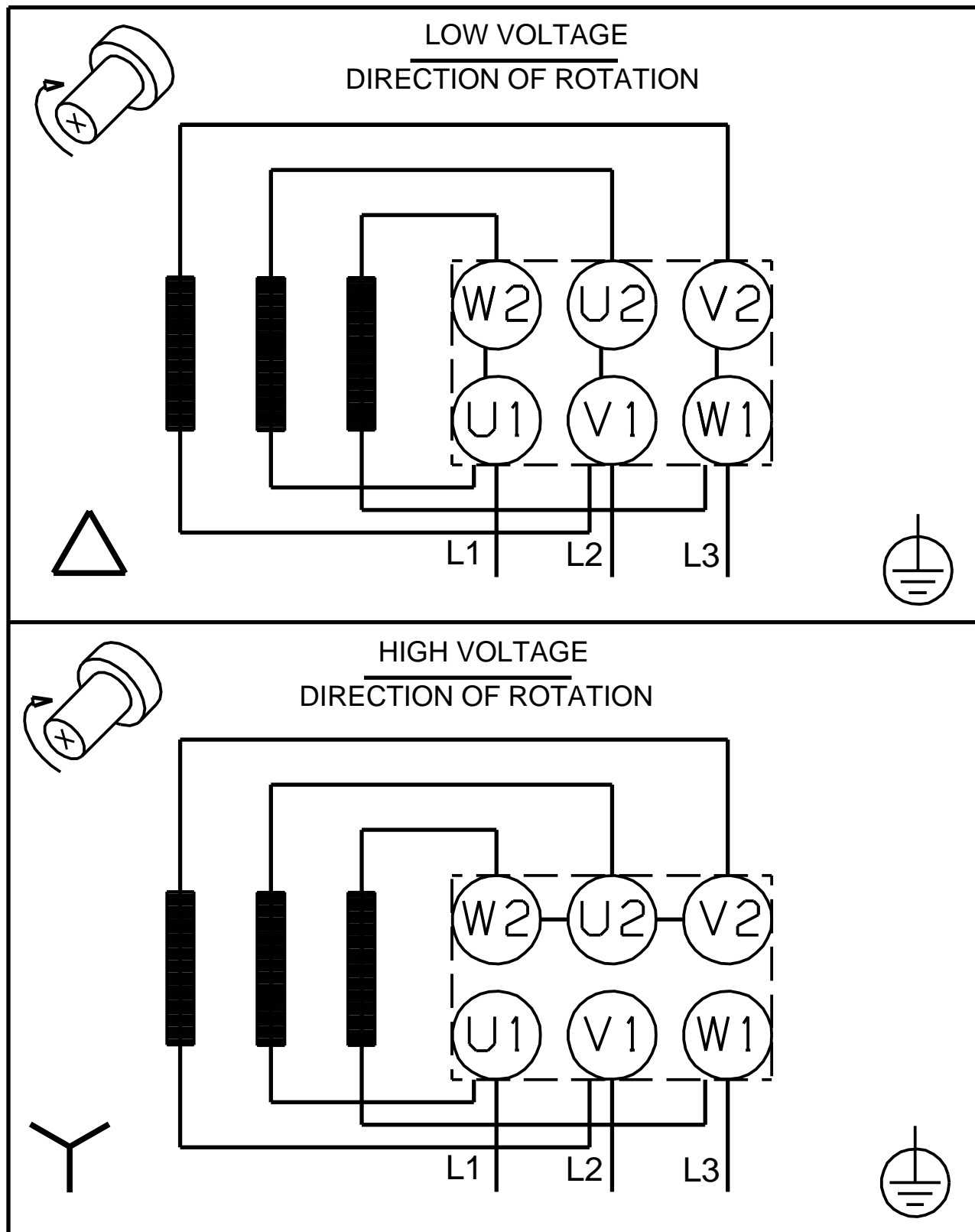
Description	Value
Main frequency:	60 Hz
Rated voltage:	3 x 208-230/460 V
Service factor:	1.15
Rated current:	36-35/17.5 A
Load current:	42-39.2/19.6 A
Rated speed:	3475 rpm
Number of poles:	2
Enclosure class (IEC 34-5):	23 >12.5mm/Spraying
Insulation class (IEC 85):	F
Motor protection:	NONE
Motor Number:	84Z00H19
Controls:	
Frequency converter:	NONE
Others:	
Net weight:	311 lb
Gross weight:	329 lb
Shipping volume:	17.5 ft ³
Sales region:	Namreg

96419663 CR 32-4-2 60 Hz



Note! All units are in [mm] unless otherwise stated.
Disclaimer: This simplified dimensional drawing does not show all details.

96419663 CR 32-4-2 60 Hz



All units are [mm] unless otherwise presented.



Company name:

Created by:

Phone:

Date:

2/20/2018

Order Data:

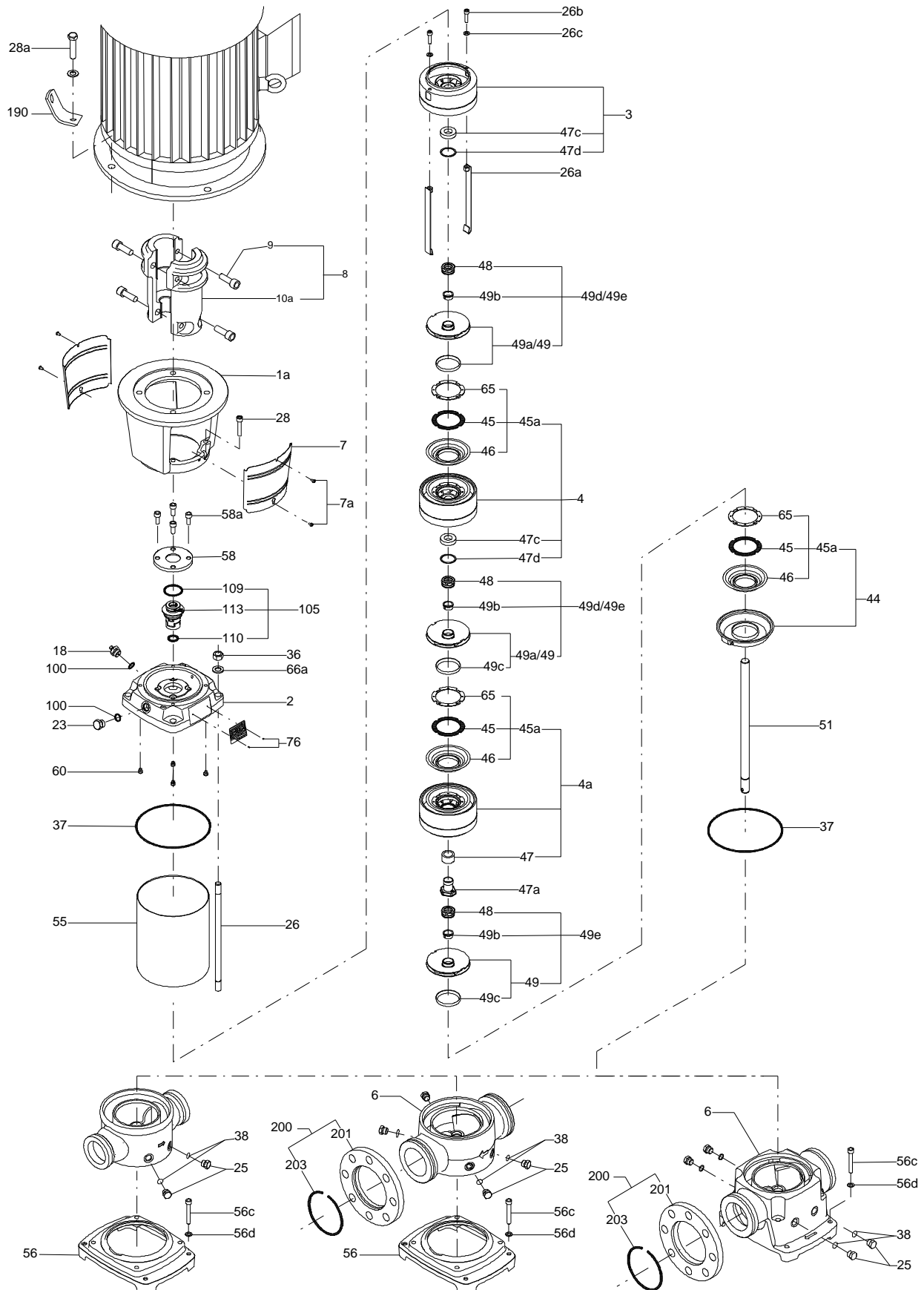
Product name: CR 32-4-2 A-G-A-V-HQQV

Amount: 1

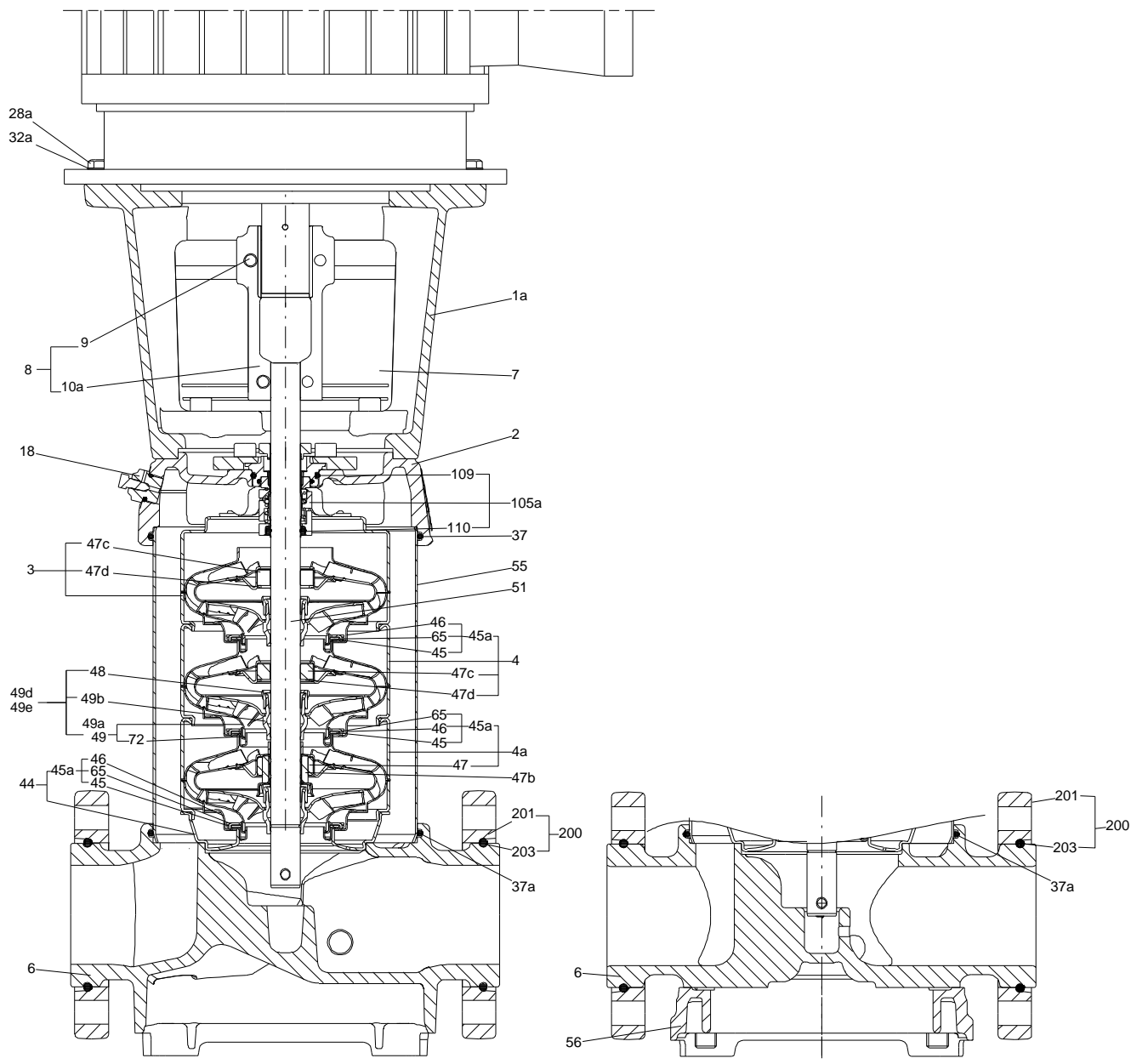
Product No.: 96419663

Total: Price on request

Exploded view (TM065558 LACR)



Sectional drawing (TM065571 LACR)



Parts list CR 32-4-2, Prod number 96419663

Valid from 3.3.2014 (1410)

Position	Description	Annotation	Classification data	Part No.	Count	Unit
	Motor				1	pcs
-	Flange cpl.				2	pcs
201	Flange				1	
203	Lock ring				1	
-	Motor stool cpl.				1	pcs
1a	Motor stool				1	
7	Coupling guard				2	
7a	Socket button head screw				4	
28	Hex socket head cap screw		Designation: DIN 912		4	
			Length: 50			
			Thread: M10			
28a	Hex socket head cap screw		Length: 13		4	
			Thread: 1/2"			
- 1	Basic unit				1	pcs
- 2a	Pump head cpl.				1	
2	Pump head					
9	Hex socket head cap screw		Designation: DIN 912			
			Length: 25			
			Thread: M10			
- 18	Air vent screw					
	Plug					
	Spindle					
23	Plug					
37	O-ring		Diameter: 197			
			Material type: FKM			
			Thickness: 4			
58	Cover					
60	Spring					
100	O-ring		Diameter: 16,3			
			Material type: FKM			
			Thickness: 2,4			
- 6b	Base cpl.		Rubber type: FKM		1	
6	Base					
25	Plug					
32	Washer		Designation: DIN 125A			
			Inner diameter: 6,4			
			Outer diameter: 12,0			
			Thickness: 1,6			
37	O-ring		Diameter: 197			
			Material type: FKM			
			Thickness: 4			
38	O-ring		Diameter: 16,3			
			Material type: FKM			
			Thickness: 2,4			
26	Staybolt		Length: 426		4	
			Thread: M16			
36	Hex nut		Thread: M16		4	
55	Outer sleeve		Outer diameter: 197,0		1	
			Length: 305,5			
66a	Washer		Designation: DIN 125 A		4	
			Inner diameter: 17			
			Outer diameter: 30			
			Thickness: 3			

Position	Description	Annotation	Classification data	Part No.	Count	Unit
- 80	Chamber stack				1	
- 3	Upper chamber cpl.					
	Chamber					
	Guide					
	Cone					
	Guide cup					
	Guide cup					
3	Upper chamber cpl.					
47c	Bush					
47d	Lock ring					
- 4	Intermediate chamber cpl.					
	Chamber					
	Chamber					
	Guide					
	Cone					
	Guide cup					
	Guide cup					
- 45a	Neck ring cpl.					
45	Seal ring					
46	Neck ring					
65	Top f/neck ring					
47c	Bush					
47d	Lock ring					
- 4a	Intermediate chamber cpl.					
	Intermediate chamber cpl.					
- 45a	Neck ring cpl.					
45	Seal ring					
46	Neck ring					
65	Top f/neck ring					
47	Bearing					
26a	Strap cpl.		Length: 289 Thread: M8			
26b	Hex socket head cap screw					
26c	Washer		Designation: DIN 125A Inner diameter: 8,4 Outer diameter: 16 Thickness: 1,6			
- 44	Suction interconnector coupling					
	Inlet part					
45	Seal ring					
46	Neck ring					
65	Top f/neck ring					
- 47a	Bearing cpl.					
	Disc spring					
	Bearing ring, rotating					
	Holder					
	Driver					
- 49d	Impeller cpl. reduced diameter					
48	Nut					
- 49	Impeller					
	Impeller hub					
49c	Wear ring					
49b	Split cone					
- 49e	Impeller cpl.					
48	Nut					
- 49	Impeller					
	Impeller hub					
49c	Wear ring					
49b	Split cone					



Company name:

Created by:

Phone:

Date: 2/20/2018

Position	Description	Annotation	Classification data	Part No.	Count	Unit
51	Shaft					
- 8	Coupling cpl.		Dimension: 22/41,2		1	pcs
9	Hex socket head cap screw		Designation: DIN 912		4	
			Length: 25			
			Thread: M10			
10a	Coupling half				2	
- 105	Shaft seal		Material type: HQQV		1	pcs
	Adjusting fork				1	
109	O-ring		Diameter: 44,45		1	
			Material type: FKM			
			Thickness: 3,53			
110	O-ring		Diameter: 21,5		1	
			Thickness: 4,25			