

▼ Shown: IPR10075



## The One and Only



### Cylinder Mounting Block

Allows cylinder mounting into a press frame, while also allowing side to side adjustment of cylinder position.

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### Pump Mounting Bracket

Heavy-duty steel brackets to allow conversion to one of the Enerpac Power Sources to power your press.

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### Hydra-Lift™

Allows easy, effortless daylight adjustment.

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### Optional V-Blocks

These V-Blocks, 200 ton only, are designed for easy fixturing of round stock and other non-uniform materials. Featuring precise fit into the press bolster.

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- Quality welded frame for maximum strength and long life
- Frame rolls easily on four steel roller bearings
- Hydraulic clamp cylinders lock frame into position
- Exclusive “Hydra-Lift™” bolster for effortless adjustment of the vertical daylight
- Standard roller head design allows movement of the cylinder from side to side
- All models in the Quick Selection Chart have been matched to a pump, cylinder, hoses and gauge, offering the complete package
- Roll Frame design features a stationary bed with the ability to support heavy loads

Press Capacity (tons)	Vertical Daylight A (in)		Horizontal Daylight E (in)	Pump Model Number	Press Model Number	Cylinder, Double-Acting Hydraulic Return				Speed (sec/in)		
	minimum	maximum				Stroke (in)	Model Number	Page:	Rapid Advance	Pressing		
50	6.00	37.12	28.75	ZE4420SB-N	115	IPR5075	●	13.13	RR5013	41	1.0	11.1
100	6.28	41.28	35.00	ZE5420SG-N	115	IPR10075	●	13.13	RR10013	41	1.5	10.3
200	11.00	51.00	48.00	ZE5420SG-N	115	IPR20075	●	13.00	RR20013	41	3.1	22.1

# Roll Frame Presses

▼ An IPR20075 Roll Frame Press is used to remove a large shaft from this pillow-block assembly. The Roll Frame design allows this heavy part to be safely loaded with an overhead crane.



## IPR Series



Capacity:  
**50 - 200 tons**

Maximum Daylight and Width:  
**51.00 & 48.00 inches**

Maximum Operating Pressure:  
**10,000 psi**



### Roll Frame Press Gauges

All standard press models include a gauge and gauge adaptor, matching the press capacity:

Press Capacity	Gauge Model Number	Adaptor Model Number
(tons)		
50	GF50P	GA2
100	GF871P	GA3
200	GF200P	GA3

For more information on gauges, please refer to the System Components section.

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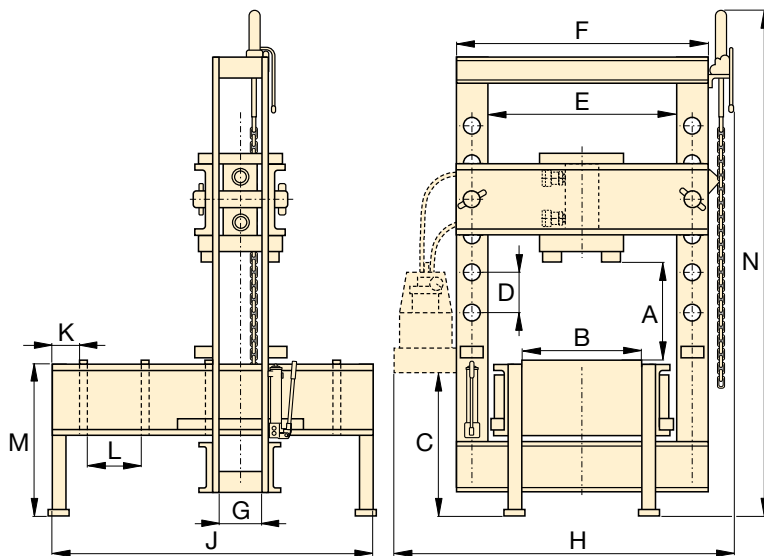


### Ordering Variations

Any variations to a listed part number must be ordered as two separate items. For example, if you need a different voltage electric pump, please order from the modular matrix on page 177 and the electric pump from the modular matrix on page 115 (electric) or page 127 (air).

Any questions should be directed to our Technical Service Department.

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Roll Frame Press Dimensions (in)

Roll Frame Press Dimensions (in)												Weight	Press Model Number
B	C	D	F	G	H	J	K	L	M	N	(lbs)		
20.71	38.25	10.38	36.75	5.00	55.92	64.00	8.00	10.63	30.00	112.96	1,961	IPR5075	
26.50	38.00	8.75	45.00	5.75	63.19	66.00	8.00	10.63	32.00	118.94	3,849	IPR10075	
38.75	36.75	10.00	64.00	9.12	84.63	86.50	8.00	15.00	36.00	125.96	7,869	IPR20075	