

**Date:** 4/11/2019

Count | Description

DDA 60-10



Product photo could vary from the actual product

Product No.: 99159455

DDA 60-10 AR-PVC/V/C-F-31A7A7B

The SMART Digital DDA is a compact positive displacement, diaphragm dosing pump with variable-speed drive (PMS motor) and intelligent control electronics with minimum energy consumption. The SMART Digital Dosing series operates at full stroke length to ensure optimum accuracy, priming and suction, even for high-viscosity or degassing liquids. The duration of each discharge stroke varies according to the capacity set, resulting in optimum smooth and continuous discharge flow.

The mounting plate allows quick installation and service. The control cube can be turned easily into front, left or right position. The click wheel and the multi-coloured backlit graphical, plain-text LC display make commissioning and operation intuitive. The control elements are protected by a transparent cover.

#### The dosing head is composed of:

- Long lifetime and universal, chemically resistant full double PTFE diaphragm.
- Ball valves for highest dosing accuracy.
- Deaeration valve for easy startup.

#### Operating modes:

- Manual dosing in ml/h, l/h or gph.
- Pulse control in ml/pulse (incl. memory function).
- Analog control 0/4-20 mA (scalable).
- Pulse-based batch function in ml, I or gal.
- Timer-based batch function (Dosing timer, cycle or week).
- Fieldbus control (GENIbus prepared for Grundfos CIU fieldbus modules).

### Other features:

- Auto deaeration during pump standby to avoid breakdowns due to air-locking.
- Two SlowMode steps (anti-cavitation), 50 % (maximum flow: 7.925 US gal/hour) and 25 % (maximum flow: 3.963 US gal/hour), e.g. for high-viscosity or degassing liquids.
- Service information display to show when service and which wear-part order number is required.
- Two-step key lock function to protect the pump against unauthorised access.
- Additional display function to provide further information, e.g. the actual mA input signal.
- Counter for total dosed volume (resettable), operating hours, etc.
- Save and load customised settings as well as reload of factory settings.

#### Signal inputs/outputs:

- Input for pulse, analog 0/4-20mA and external stop.
- Input for low-level and empty-tank signal.
- Two potential-free output relays for maximum 30 V AC/DC (configurable, e.g. alarm, stroke signal, pump dosing, timer etc.)
- Output analog 0/4-20mA.
- Fieldbus communication interface (GENIbus, for connection of the Grundfos CIU fieldbus converter).

### Controls:

Control variant: AR



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Level control:

Analog input:

Pulse control:

Ext. Stop input:

Analog output:

Output relays:

YES

O/4-20 mA

Output relays:

2

Output relays: 2
Bus communication: YES

Liquid:

Pumped liquid: Water
Liquid temperature range: 32 .. 104 °F
Selected liquid temperature: 68 °F
Density: 62.29 lb/ft³

Technical:

Type key: DDA 60-10 AR-PVC/V/C-F-31A7A7B

Max. Flow: 15.85 US gal/hour Max. flow in slow mode 50%: 7.925 US gal/hour Max. flow in slow mode 25%: 3.963 US gal/hour

Min flow: 75 ml/h Turn-down ratio: 1:800

Approvals on nameplate: CE,CSA-US,NSF61,RCM

Valve type: Standard
Maximum viscosity at 100 %: 150 mPas

Maximum viscosity in slow mode 50 %: 2000 mPas Maximum viscosity in slow mode 25 %: 3000 mPas

Accuracy of repeatability: 1 %

Materials:

Dosing head: PVC (Polyvinyl chloride)

Valve ball: Ceramic Gasket: FKM

Installation:

Range of ambient temperature: 32 .. 113 °F
Maximum operating pressure: 145.04 psi

Installation set: NO

Installation type: No installation set

Pump inlet: Conn. Threaded 3/4#NPTM CodeA7
Pump outlet: Conn. Threaded 3/4#NPTM CodeA7

Max. Suction lift during operation: 9.84 ft Max. Suction lift during priming: 4.92 ft

Electrical data:

Maximum power input - P1: 62 W Main frequency: 60 Hz

Rated voltage: 1 x 100-240 V Enclosure class (IEC 34-5): IP65 / NEMA 4X

Length of cable: 4.92 ft
Type of cable plug: USA, Canada

Inrush current: 70A at 240V (35A/100V) for 2ms

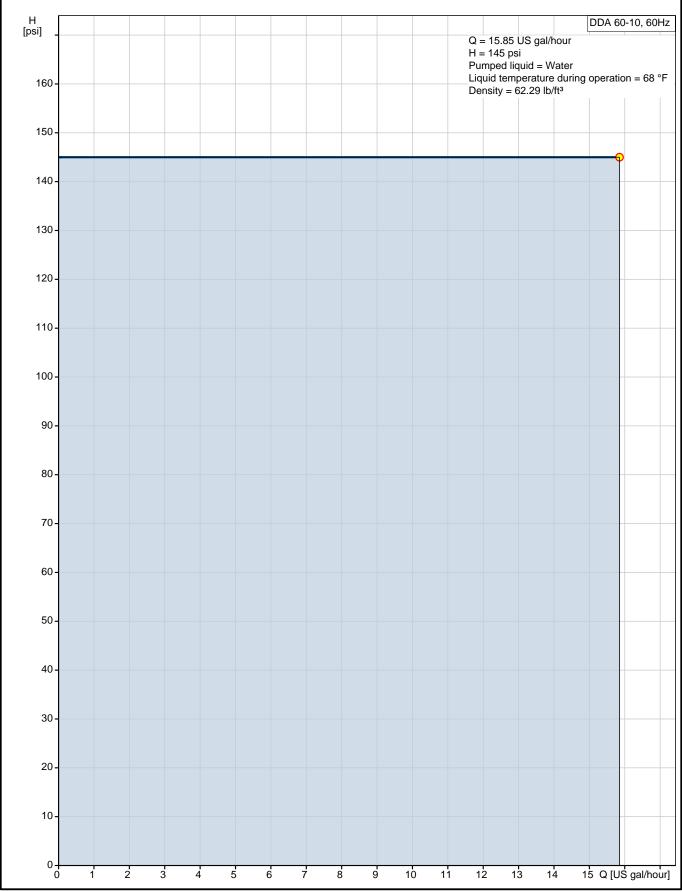
Others:

Net weight: 13.2 lb Gross weight: 15.4 lb COLOR: RED



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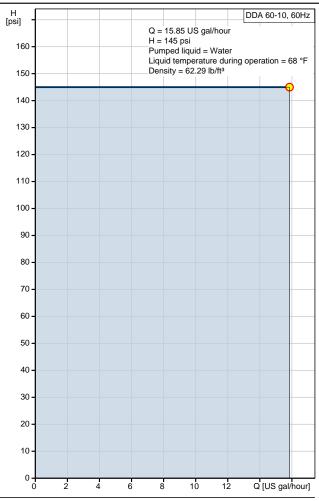
# 99159455 DDA 60-10 60 Hz

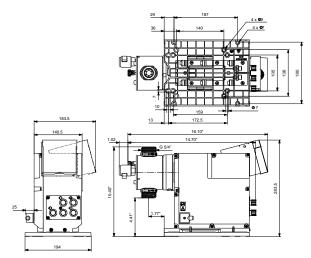




**Date:** 4/11/2019

Description	Value		
General information:			
Product name:	DDA 60-10		
Product No.:	99159455		
EAN:	5712607842437		
Technical:			
Type key:	DDA 60-10 AR-PVC/V/C-F-31A7A7B		
Max. Flow:	15.85 US gal/hour		
Max. flow in slow mode 50%:	7.925 US gal/hour		
Max. flow in slow mode 25%:	3.963 US gal/hour		
Min flow:	75 ml/h		
Turn-down ratio:	1:800		
Approvals on nameplate:	CE,CSA-US,NSF61,RCM		
Valve type:	Standard		
Maximum viscosity at 100 %:	150 mPas		
Maximum viscosity in slow mode			
50 %:  Maximum viscosity in slow mode	2000 mPas		
25 %:	3000 mPas		
Accuracy of repeatability:	1 %		
Materials:			
Dosing head:	PVC (Polyvinyl chloride)		
Valve ball:	Ceramic		
Gasket:	FKM		
Installation:			
Range of ambient temperature:	32 113 °F		
Maximum operating pressure:	145.04 psi		
Installation set:	NO		
Installation type:	No installation set		
Pump inlet:	Conn. Threaded 3/4#NPTM CodeA7		
Pump outlet:	Conn. Threaded 3/4#NPTM CodeA7		
Max. Suction lift during operation:	9.84 ft		
Max. Suction lift during priming:	4.92 ft		
Liquid:			
Pumped liquid:	Water		
Liquid temperature range:	32 104 °F		
Selected liquid temperature:	68 °F		
Density:	62.29 lb/ft <sup>3</sup>		
Electrical data:			
Maximum power input - P1:	62 W		
Main frequency:	60 Hz		
Rated voltage:	1 x 100-240 V		
Enclosure class (IEC 34-5):	IP65 / NEMA 4X		
	4.92 ft		
Length of cable: Type of cable plug:	4.92 π USA, Canada		
Inrush current:	70A at 240V (35A/100V) for		
	2ms		
Controls:	AB		
Control variant:	AR		
Control panel:	FRONT-MOUNTED		
Level control:	YES		
Analog input:	0/4-20 mA		
Pulse control:	YES		
Ext. Stop input:	YES		
Analog output:	0/4-20 mA		
Output relays:	2		







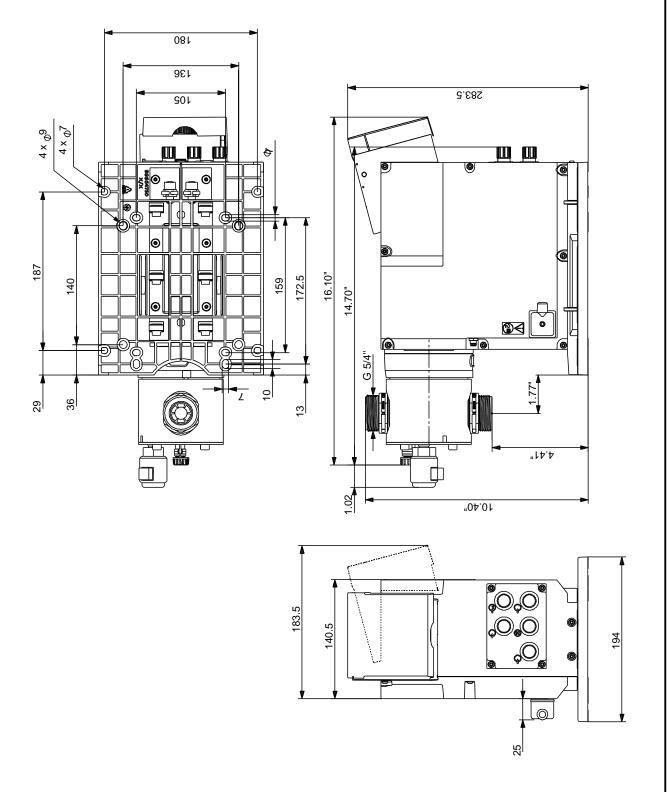
**Date:** 4/11/2019

Description	Value
Bus communication:	YES
Others:	
Net weight:	13.2 lb
Gross weight:	15.4 lb
COLOR:	RED



Date: 4/11/2019

# 99159455 DDA 60-10 60 Hz



Note! All units are in [in] unless otherwise stated. Disclaimer: This simplified dimensional drawing does not show all details.



**Date:** 4/11/2019

**Order Data:** 

Product name: DDA 60-10

Amount: 1

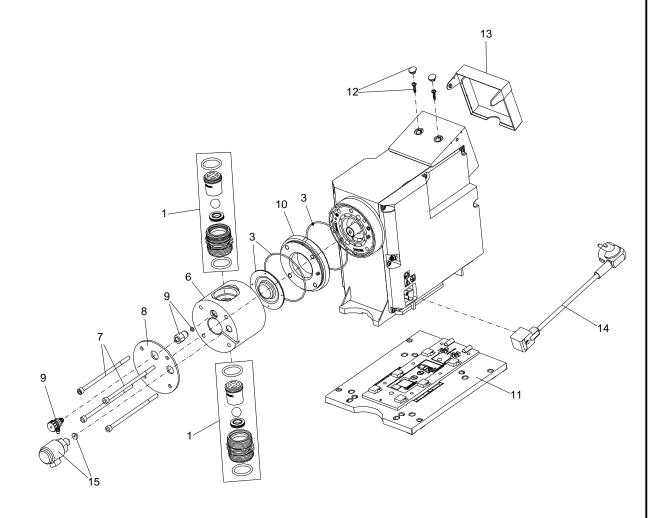
Product No.: 99159455

Total: Price on request



**Date:** 4/11/2019

(TM067903 for DDE,DDA XS)





**Date:** 4/11/2019

## Parts list DDA 60-10, Prod number 99159455 Produced After 1644 (production year and week number)

Position	Description	Annotation	Classification data	Part No.		
	O-ring				1	pcs
	Diaphragm				1	pcs
	Cover cpl.				1	pcs
	Gear				1	pcs
	Shaft				1	pcs
	Extension piece				1	pcs
	Seal				1	pcs
	Foil				1	pcs
	Enclosure				1	pcs
	Sensor				1	pcs
	Pump head flange				1	•
1						pc
1	Valve cpl.				1	pcs
	Valve body				1	
	Valve seat				1	
	Ball				1	
	Ball cage				1	
2	O-ring				2	
1	Valve cpl.				1	pc
	Valve body				1	
	Valve seat				1	
	Ball				1	
	Ball cage				1	
2	O-ring				2	
3	Diaphragm				1	рс
4	O-ring				1	pc
4	O-ring				1	pc
4	O-ring				1	pc
6	Pump head				1	pc
7	Hex socket head cap screw				4	pc
8	Cover plate				1	•
9					1	pcs
	O-ring					pcs
9	Venting valve				1	pcs
	O-ring				2	
	Screw				1	
	Ball				1	
	Housing				1	
	Hose connection				1	
9	O-ring				2	
9	Double nipple				1	pc
10	Intermediate ring				1	рс
11	Base plate				1	рс
12	Cover for screw				2	pc:
12	Pan washer head screw				2	pc
12	Pan washer head screw				2	pc
12	Pan washer head screw				8	pcs
12	Pan washer head screw				4	pc
12	Pan washer head screw				1	pc
12	Pan washer head screw				2	
13	Cover for cube				1	pc
						pc
13a	Cover				5	pc
14	Power cable				1	pc
16	Cube cpl.				1	pcs
17	I O Board cpl.				1	pcs