

# MAKING THE PERFECT HOLE

## HSS Reamers

Whether enlarging an existing hole, removing burrs or if hole accuracy is a must, our reamers are made for the job. With a reputation for quality and long life, our taps are the perfect choice if you are looking for the perfect hole.

**Union Butterfield 4600 style reamers** are the perfect choice for reaming holes that will be tapped with American Standard taper pipe taps. They are generally used by hand with a tap wrench. Featuring a left hand spiral flute, right hand cut and a 3/4" per foot taper, this pipe reamer is offered in sizes ranging from 1/8" to 1".

**4600**

**Dormer B122 style car reamers** are used primarily to align or enlarge holes. Their combination of Bronze and Steam Oxide reduces wear and chip welding in harder ferrous materials. Featuring a left hand helical flute, right hand cut, 1/2" reduced shank and tri-flats, this reamer is offered in sizes ranging from 3/8" to 1.1/16"

**B122**

Interested in more MRO products?  
Visit our website to see the line of drills.

