

# CHAMPION

## Combined Drill and Countersinks

List No. 796

Bell Style / 60° and 90° Included Angles / HSS



**Description:** Use where parts to be machined will pass through a number of subsequent handlings & danger of marring edges of the center holes may exist.

**Application:** Designed for drilling the center holes in the ends of material that will be held on machine center.

EDP No./ Size	Body Diameter	Point Dia.	Drill Length	Overall Length	Point Length	EDP No./ Size	Body Diameter	Point Dia.	Drill Length	Overall Length	Point Length
796-11	1/8	3/64	3/64	1-1/4	.100	796-15	7/16	5/32	5/32	2-3/4	.350
796-12	3/16	1/16	1/16	1-7/8	.150	796-16	1/2	3/16	3/16	3	.400
796-13	1/4	3/32	3/32	2	.200	796-17	5/8	7/32	7/32	3-1/4	.500
796-14	5/16	7/64	7/64	2-1/8	.250	796-18	3/4	1/4	1/4	3-1/2	.600

# CHAMPION

## Combined Drill & Countersinks

List No. 795

Extra Long / HSS



**Description:** Often referred to as center drills.

**Application:** Designed for drilling the center holes in the ends of material that will be held on machine center.

EDP No./ Size	Diameter of Cut	Shank Diameter	Overall Length	Body Diameter	EDP No./ Size	Diameter of Cut	Shank Diameter	Overall Length	Body Diameter
795-1X3	1/8	3/64	3/64	3	795-4X4	5/16	1/8	1/8	4
795-1X4	1/8	3/64	3/64	4	795-4X5	5/16	1/8	1/8	5
795-1X5	1/8	3/64	3/64	5	795-4X6	5/16	1/8	1/8	6
795-1X6	1/8	3/64	3/64	6	795-5X4	7/16	9/64	3/16	4
795-2X4	3/16	5/64	5/64	4	795-5X5	7/16	9/64	3/16	5
795-2X5	3/16	5/64	5/64	5	795-5X6	7/16	9/64	3/16	6
795-2X6	3/16	5/64	5/64	6	795-6X5	1/2	7/32	7/32	5
795-3X4	1/4	7/64	7/64	4	795-6X6	1/2	7/32	7/32	6
795-3X5	1/4	7/64	7/64	5	795-7X6	5/8	1/4	1/4	6
795-3X6	1/4	7/64	7/64	6	795-8X6	3/4	5/16	5/16	6

# CHAMPION

## Carbide Combined Drill and Countersinks

List No. 198

Plain Style / 60° included angle / Solid Carbide



**Description:** Often referred to as center drills.

**Application:** Designed for drilling the center holes in the ends of material that will be held on machine center. Most common style used.

EDP No./ Size	Body Diameter	Drill Diameter	Overall Length
198-1	1/8	3/64	1-1/4
198-2	3/16	5/64	1-7/8
198-3	1/4	7/64	2

EDP No./ Size	Body Diameter	Drill Diameter	Overall Length
198-4	5/16	1/8	2-1/8
198-5	7/16	3/16	2-3/4
198-6	1/2	7/32	3