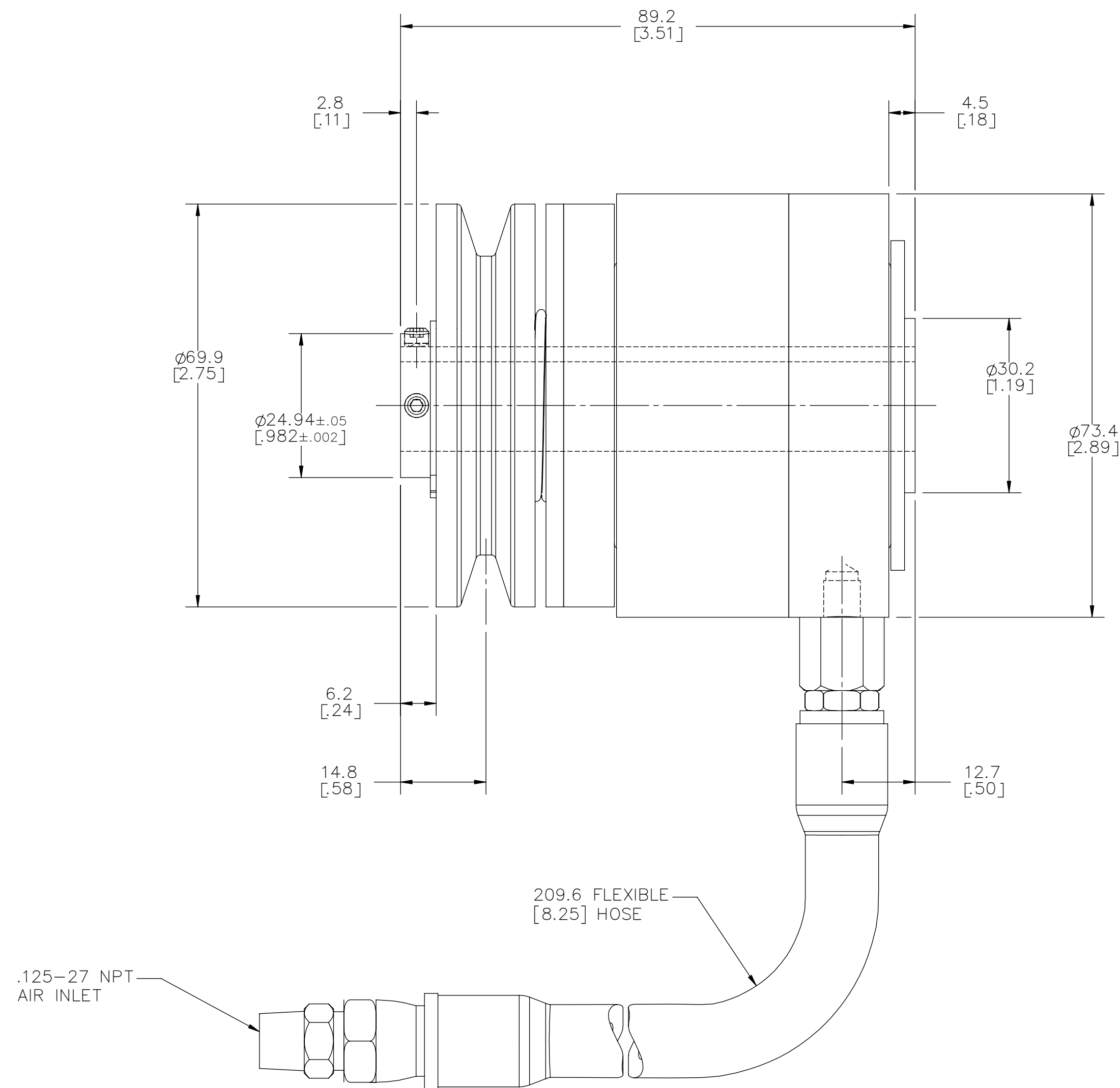
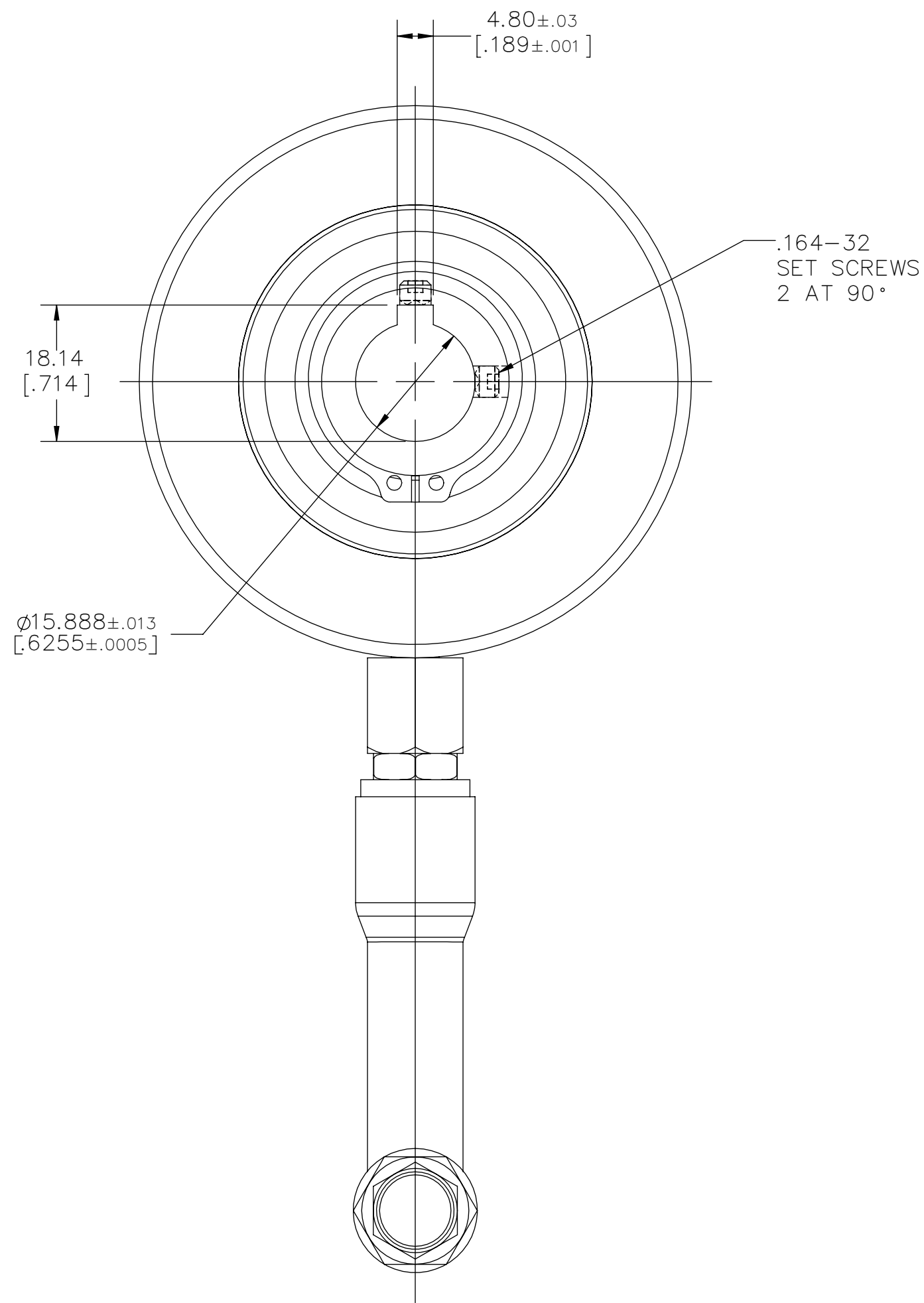
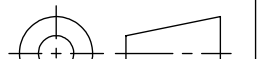




GEOMETRIC TOLERANCE VALUES		THIRD ANGLE PROJECTION		UNLESS OTHERWISE SPECIFIED			
MM	INCH			1. METRIC TOLERANCES: X ±0.8; .X ±0.5; .XX ±0.13 INCH TOLERANCES: .XX ±.02; .XXX ±.005			
.013	.0005			2. ANGLES ±5°			
.03	.001			3. PRIMARY DIMENSIONS ARE IN MM SECONDARY DIMENSIONS ARE IN INCHES			
.05	.002			4. DO NOT SCALE DWG – WORK TO DIMS			
.08	.003			5. PRODUCT MUST CONFORM TO ENGINEERING STANDARD WORK INSTRUCTIONS			
		SURFACE ROUGHNESS VALUES					
		μm	μin				
.13	.005	6.3	250				
.20	.008	3.2	125				
.25	.010	1.6	63				
.38	.015	0.8	32				
		0.4	16				
		0.2	8				

								Nexen Group, Inc.	
TITLE GENERAL DIMENSIONS									
MODEL BW*0.625,1–3V GRV,02.75 OD									
						20557		11/19/2014	
				ERO		ECO		DATE	
DWN	TGH	DATE		7/6/2011		SCALE: 1.5:1 ☒		SHEET 1 OF 1	
CHKD	TRW	DATE		7/7/2011		C–800000S			
APVD	CDV	DATE		7/8/2011					
								REV	D