



C-801623S

| GEOMETRIC TOLERANCE VALUES | | THIRD ANGLE PROJECTION | | UNLESS OTHERWISE SPECIFIED 1. METRIC TOLERANCES: X ±0.8; .X ±0.5; .XX ±0.13 INCH TOLERANCES: .XX ±.02; .XXX ±.005 2. ANGLES ±.5° 3. PRIMARY DIMENSIONS ARE IN MM SECONDARY DIMENSIONS ARE IN INCHES 4. DO NOT SCALE DWG - WORK TO DIMS 5. PRODUCT MUST CONFORM TO ENGINEERING STANDARD WORK INSTRUCTIONS |
|----------------------------|-------|--------------------------|-----|---|
| MM | INCH | SURFACE ROUGHNESS VALUES | | |
| | | µm | µin | |
| .013 | .0005 | 6.3 | 250 | |
| .03 | .001 | 3.2 | 125 | |
| .05 | .002 | 1.6 | 63 | |
| .08 | .003 | 0.8 | 32 | |
| .13 | .005 | 0.4 | 16 | |
| .20 | .008 | 0.2 | 8 | |
| .25 | .010 | | | |
| .38 | .015 | | | |

nexen Nexen Group, Inc.

TITLE GENERAL DIMENSIONS

MODEL FMCBES-625*0.625,HCO

| | | | | | |
|------|-----|----------------|------------|-------|----------|
| DWN | TGH | DATE 5/29/2013 | SCALE: 2:3 | 20353 | 6/4/2014 |
| CHKD | CDV | DATE 6/4/2013 | | ERO | ECO |
| APVD | NMO | DATE 6/4/2013 | | | DATE |

SHEET 1 OF 1

REV G

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