



C-805275S

| GEOMETRIC TOLERANCE VALUES | | THIRD ANGLE PROJECTION | | SURFACE ROUGHNESS VALUES | | UNLESS OTHERWISE SPECIFIED | |
|----------------------------|-------|------------------------|------|--------------------------|-----|--|--|
| MM | INCH | | | µm | µin | 1. SURFACE TEXTURE: ✓ 2. METRIC TOLERANCES: X ±0.8; .X ±0.5; .XX ±0.13 INCH TOLERANCES: .XX ±.02; .XXX ±.005 3. ANGLES ±.5° 4. PRIMARY DIMENSIONS ARE IN MM SECONDARY DIMENSIONS ARE IN INCHES 5. REMOVE ALL BURRS AND SHARP EDGES 6. DO NOT SCALE DWG - WORK TO DIMS 7. PART MUST CONFORM TO ENGINEERING STANDARD WORK INSTRUCTIONS | |
| .013 | .0005 | .08 | .003 | 6.3 | 250 | | |
| .03 | .001 | .13 | .005 | 3.2 | 125 | | |
| .05 | .002 | .20 | .008 | 1.6 | 63 | | |
| .08 | .003 | .25 | .010 | 0.8 | 32 | | |
| .13 | .005 | .38 | .015 | 0.4 | 16 | | |
| .20 | .008 | | | 0.2 | 8 | | |

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|-------------------|-----|--------------------------|----------|--------------|-----------------|
| Nexen Group, Inc. | | TITLE GENERAL DIMENSIONS | | | |
| | | MODEL L-600 30 MM BORE | | | |
| MATERIAL # | | B | 18789 | | 01-28-09 |
| REV | ECO | ERO | DATE | | |
| DWN | CDV | DATE | 11-05-08 | SCALE: NONE | WAS C-805275S-A |
| CHKD | CCB | DATE | 11-05-08 | SHEET 1 OF 1 | |
| APVD | CCB | DATE | 11-05-08 | C-805275S | B |