



C-807610S

GEOMETRIC TOLERANCE VALUES		THIRD ANGLE PROJECTION		SURFACE ROUGHNESS VALUES	
MM	INCH	μm	μin	μm	μin
.013	.0005				
.03	.001				
.05	.002				
.08	.003				
.13	.005	6.3	250		
.20	.008	3.2	125		
.25	.010	1.6	63		
.38	.015	0.8	32		
		0.4	16		
		0.2	8		

- UNLESS OTHERWISE SPECIFIED
1. SURFACE TEXTURE: ✓
 2. METRIC TOLERANCES: X ±0.8; .X ±0.5; .XX ±0.13
 3. INCH TOLERANCES: .XX ±.02; .XXX ±.005
 4. ANGLES ±.5°
 5. PRIMARY DIMENSIONS ARE IN MM
 6. SECONDARY DIMENSIONS ARE IN INCHES
 7. REMOVE ALL BURRS AND SHARP EDGES
 8. DO NOT SCALE DWG - WORK TO DIMS
 9. PART MUST CONFORM TO ENGINEERING STANDARD WORK INSTRUCTIONS

nexen Nexen Group, Inc.

TITLE GENERAL DIMENSIONS

MODEL M-800

MATL #	A 1439B	02-08-00
DWN	KGC	DATE 02-08-00
CHKD	WAJ	DATE 02-08-00
APVD	AM	DATE 02-08-00

REV	ECO	ERO	DATE

SCALE: NONE WAS

SHEET 1 OF 1

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