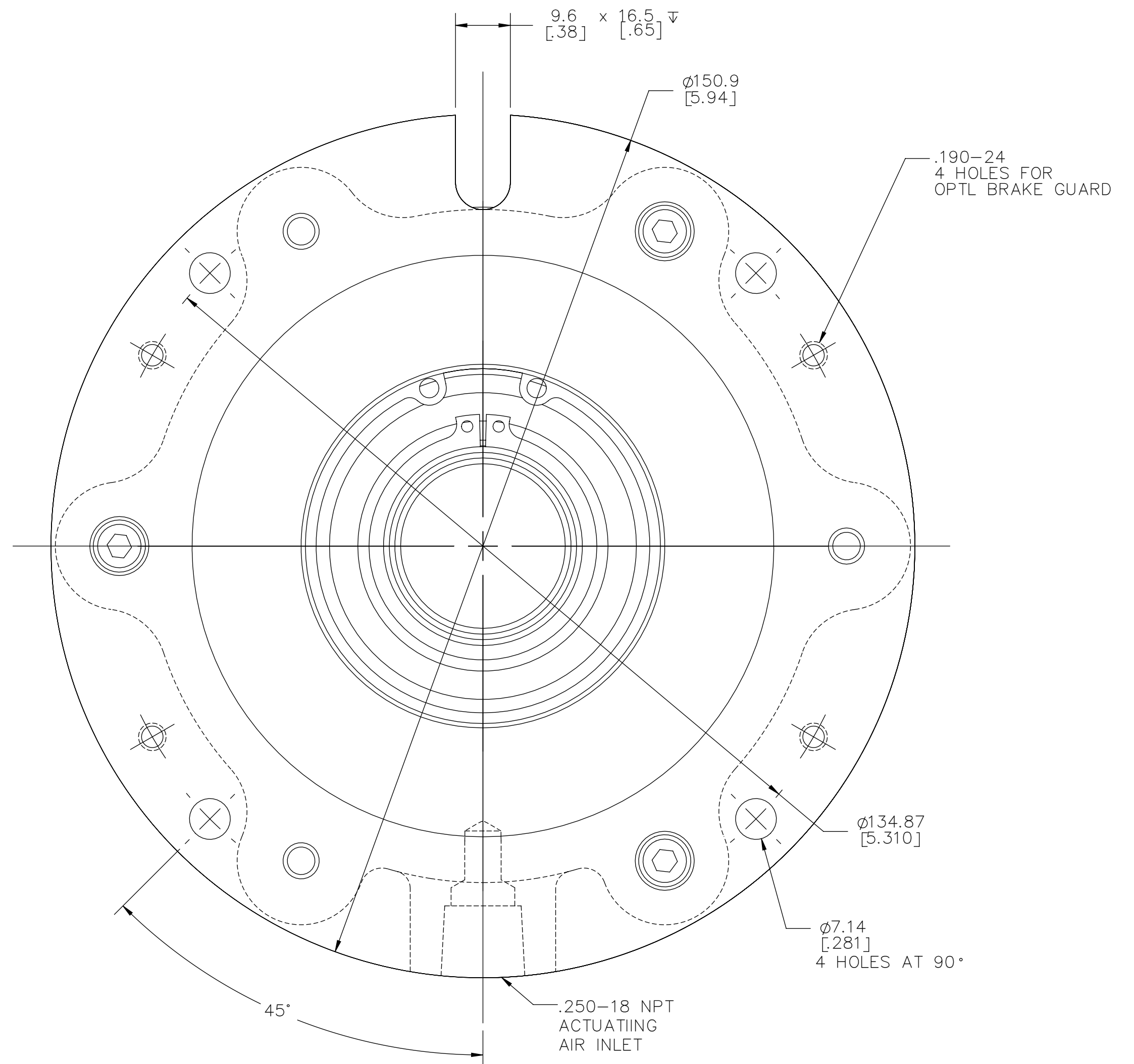
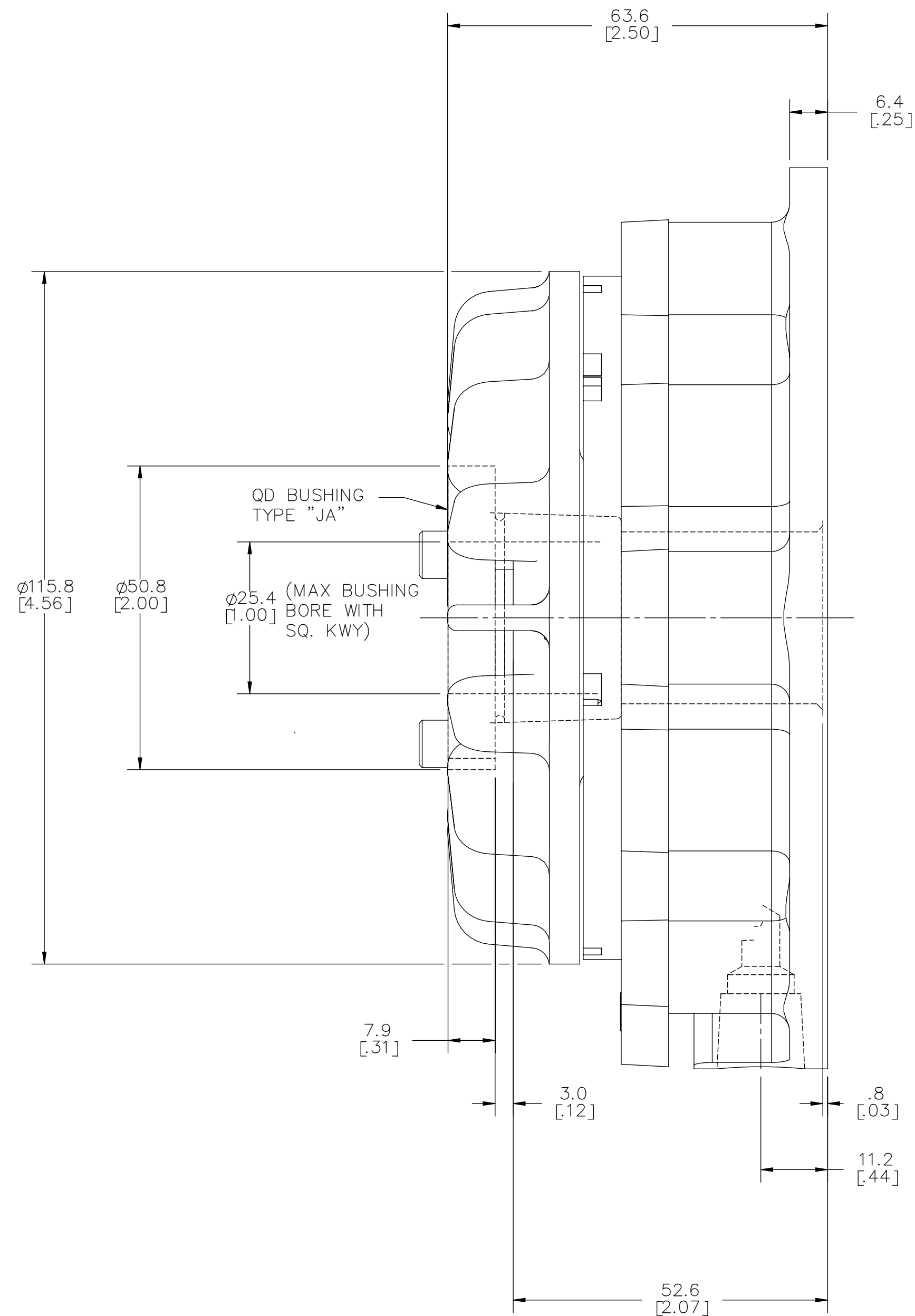




GEOMETRIC TOLERANCE VALUES		THIRD ANGLE PROJECTION	
MM	INCH		
.013	.0005		
.03	.001	SURFACE ROUGHNESS VALUES	
.05	.002	μm	μin
.08	.003	6.3	250
.13	.005	3.2	125
.20	.008	1.6	63
.25	.010	0.8	32
.38	.015	0.4	16
		0.2	8

UNLESS OTHERWISE SPECIFIED

1. METRIC TOLERANCES: $X \pm 0.8$; $X \pm 0.5$;
 $.XX \pm 0.13$
 INCH TOLERANCES: $.XX \pm 0.02$; $.XXX \pm 0.005$
2. ANGLES $\pm 5^\circ$
3. PRIMARY DIMENSIONS ARE IN MM
 SECONDARY DIMENSIONS ARE IN INCHES
4. DO NOT SCALE DWG – WORK TO DIMS
5. PRODUCT MUST CONFORM TO ENGINEERING
 STANDARD WORK INSTRUCTIONS

nexen[®] Nexen Group, Inc.

TITLE	GENERAL	DIMENSIONS
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MODEL T-450*QD TYPE'JA',HCO

				19652	7/21/2011
			ERO	ECO	DATE
DWN	TRW	DATE 7/21/2011	SCALE: 1.5:1 ☒		SHEET 1 OF 1
CHKD	TGH	DATE 7/21/2011	C-819007S		REV
APVD	CDV	DATE 7/21/2011			A

C-819007S