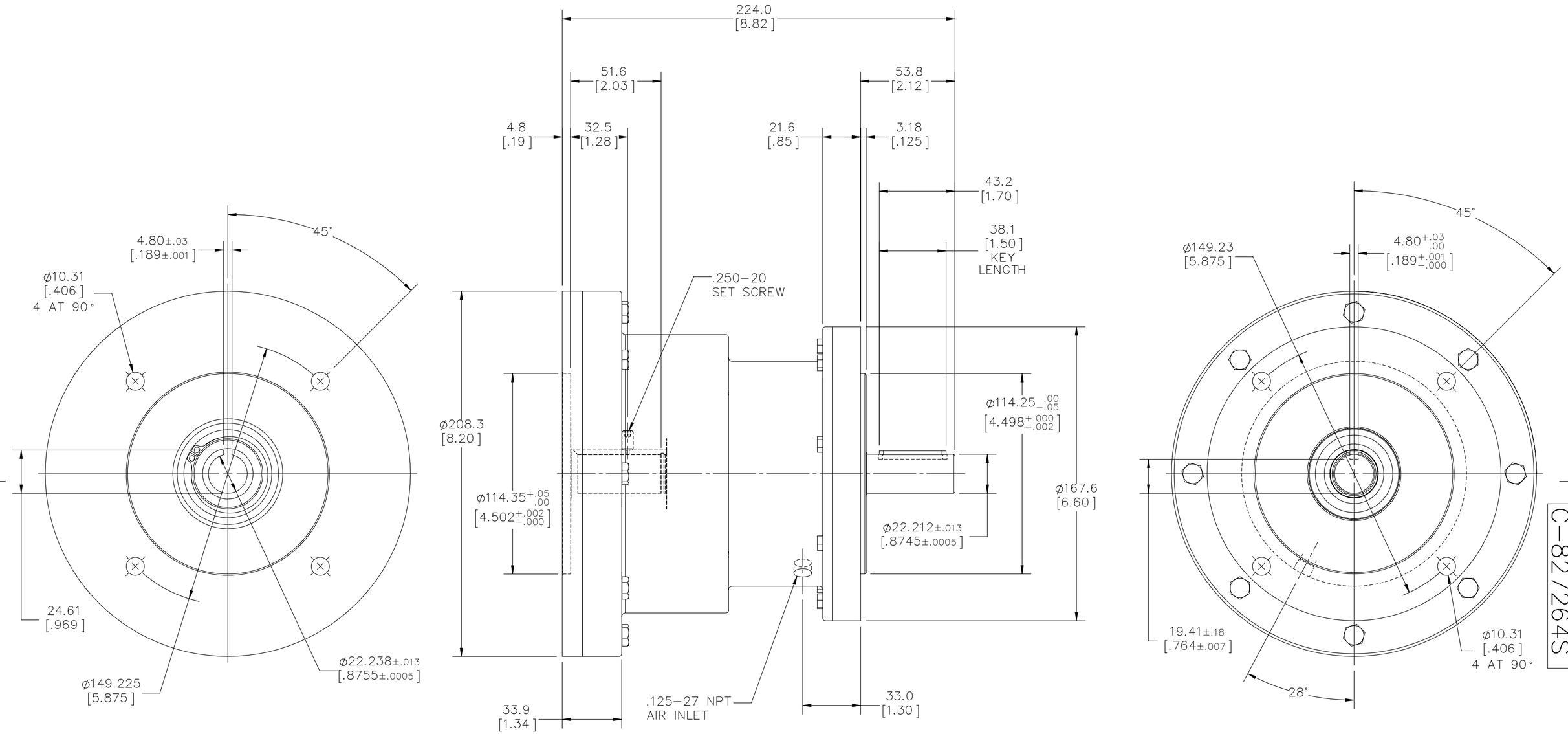

C–827264S

GEOMETRIC TOLERANCE VALUES	
MM	INCH
.013	.0005
.03	.001
.05	.002
.08	.003
.13	.005
.20	.008
.25	.010
.38	.015

THIRD ANGLE PROJECTION

SURFACE ROUGHNESS VALUES	
µm	µin
6.3	250
3.2	125
1.6	63
0.8	32
0.4	16
0.2	8

UNLESS OTHERWISE SPECIFIED

1. METRIC TOLERANCES: X ±0.8; .X ±0.5; .XX ±0.13
   INCH TOLERANCES: .XX ±.02; .XXX ±.005
2. ANGLES ±.5°
3. PRIMARY DIMENSIONS ARE IN MM
   SECONDARY DIMENSIONS ARE IN INCHES
4. DO NOT SCALE DWG – WORK TO DIMS
5. PRODUCT MUST CONFORM TO ENGINEERING STANDARD WORK INSTRUCTIONS

nexen® Nexen Group, Inc.

TITLE GENERAL DIMENSIONS

MODEL FMCE–875*0.875,BISSC

			37847	20412	6/30/2014
			ERO	ECO	DATE
DWN	CDV	DATE 6/27/2014	SCALE: 5:8 [X]		SHEET 1 OF 1
CHKD	CDV	DATE 6/30/2014	C–827264S		REV A
APVD	JWH	DATE 6/30/2014			