



C-828000S

GEOMETRIC TOLERANCE VALUES		THIRD ANGLE PROJECTION	
MM	INCH		
.013	.0005		
.03	.001	SURFACE ROUGHNESS VALUES	
.05	.002		
.08	.003	µm	µin
.13	.005	6.3	250
.20	.008	3.2	125
.25	.010	1.6	63
.38	.015	0.8	32
		0.4	16
		0.2	8

UNLESS OTHERWISE SPECIFIED

- METRIC TOLERANCES: X ±0.8; .X ±0.5; .XX ±0.13
INCH TOLERANCES: .XX ±.02; .XXX ±.005
- ANGLES ±5°
- PRIMARY DIMENSIONS ARE IN MM
SECONDARY DIMENSIONS ARE IN INCHES
- DO NOT SCALE DWG - WORK TO DIMS
- PRODUCT MUST CONFORM TO ENGINEERING STANDARD WORK INSTRUCTIONS

nexen Nexen Group, Inc.

TITLE GENERAL DIMENSIONS

MODEL S-800*1.938 BORE

DWN	TRW	DATE 3/11/2011	SCALE: 1:1	8/22/2014
CHKD	TGH	DATE 3/11/2011	DATE	DATE
APVD	IKK	DATE 3/11/2011	SHEET 1 OF 1	REV

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