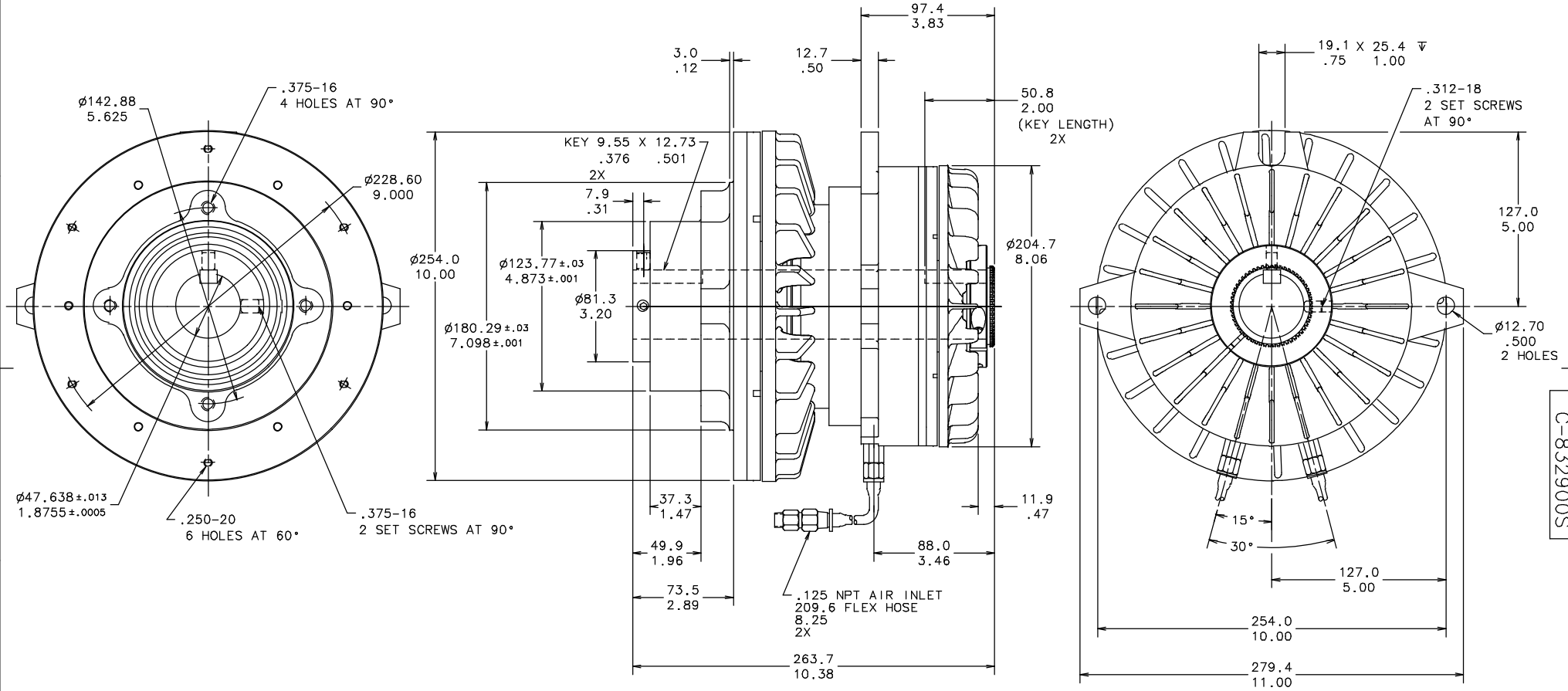

C-832900S

GEOMETRIC TOLERANCE VALUES	
MM	INCH
.013	.0005
.03	.001
.05	.002
.08	.003
.13	.005
.20	.008
.25	.010
.38	.015

THIRD ANGLE PROJECTION

SURFACE ROUGHNESS VALUES	
µm	µin
6.3	250
3.2	125
1.6	63
0.8	32
0.4	16
0.2	8

UNLESS OTHERWISE SPECIFIED

1. SURFACE TEXTURE: √
2. METRIC TOLERANCES: X ±0.8; .X ±0.5; .XX ±0.13
   INCH TOLERANCES: .XX ±.02; .XXX ±.005
3. ANGLES ±.5°
4. PRIMARY DIMENSIONS ARE IN MM
   SECONDARY DIMENSIONS ARE IN INCHES
5. REMOVE ALL BURRS AND SHARP EDGES
6. DO NOT SCALE DWG - WORK TO DIMS
7. PART MUST CONFORM TO ENGINEERING STANDARD WORK INSTRUCTIONS

nexen® Nexen Group, Inc.

TITLE GENERAL DIMENSIONS

MODEL HWCB 1.875 BORE, PILOT MOUNT

MATL		D	18900		05-15-09
MATL #		REV	ECO	ERO	DATE
DWN CDV	DATE 05-06-09	SCALE: NONE	WAS C-832900S-C		
CHKD TWK	DATE 05-06-09	SHEET 1 OF 1			REV
APVD CCB	DATE 05-06-09	C-832900S			D