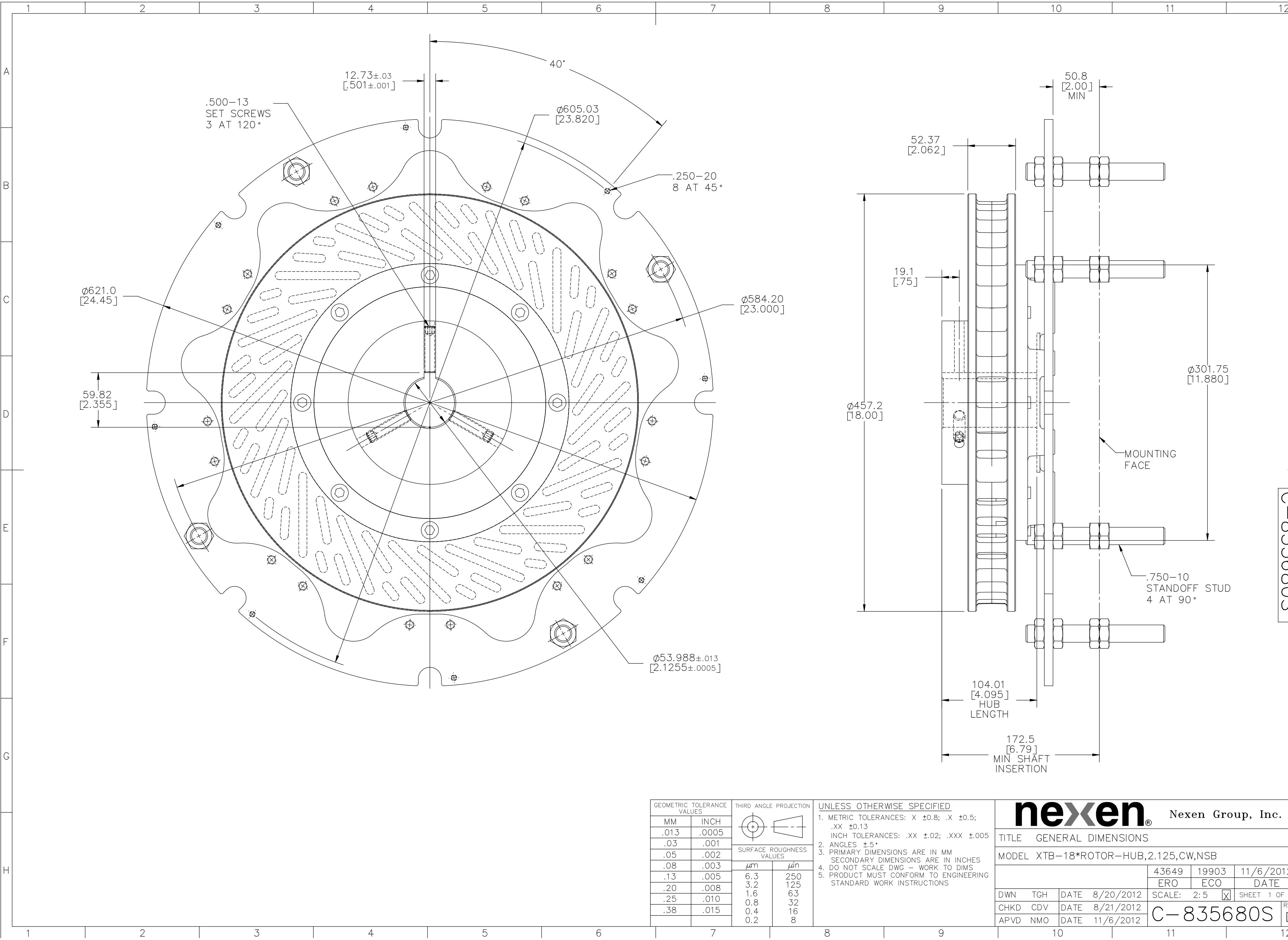




GEOMETRIC TOLERANCE VALUES		THIRD ANGLE PROJECTION	
MM	INCH		
.013	.0005	SURFACE ROUGHNESS VALUES	
.03	.001		
.05	.002	μm	μin
.08	.003	6.3	250
.13	.005	3.2	125
.20	.008	1.6	63
.25	.010	0.8	32
.38	.015	0.4	16
		0.2	8

UNLESS OTHERWISE SPECIFIED

- METRIC TOLERANCES: X ± 0.8 ; .X ± 0.5 ; .XX ± 0.13
INCH TOLERANCES: .XX ± 0.02 ; .XXX ± 0.005
- ANGLES $\pm 5^\circ$
- PRIMARY DIMENSIONS ARE IN MM
SECONDARY DIMENSIONS ARE IN INCHES
- DO NOT SCALE DWG - WORK TO DIMS
- PRODUCT MUST CONFORM TO ENGINEERING STANDARD WORK INSTRUCTIONS

nexen [®] Nexen Group, Inc.			
TITLE GENERAL DIMENSIONS			
MODEL XTB-18*ROTOR-HUB,2.125,CW,NSB			
		43649	19903
		ERO	ECO
		DATE	11/6/2012
DWN	TGH	DATE	8/20/2012
CHKD	CDV	DATE	8/21/2012
APVD	NMO	DATE	11/6/2012
		SCALE:	2:5
		SHEET	1 OF 1
		REV	D