



C-910224S

GEOMETRIC TOLERANCE VALUES		THIRD ANGLE PROJECTION	
MM	INCH		
.013	.0005		
.03	.001		
.05	.002		
SURFACE ROUGHNESS VALUES			
.08	.003	$\mu m$	$\mu in$
.13	.005	6.3	250
.20	.008	3.2	125
.25	.010	1.6	63
.38	.015	0.8	32
		0.4	16
		0.2	8

- UNLESS OTHERWISE SPECIFIED
1. SURFACE TEXTURE: ✓
  2. METRIC TOLERANCES: .X ±0.8; .X ±0.5; .XX ±0.13
  3. ANGLES ±.5°
  4. PRIMARY DIMENSIONS ARE IN MM SECONDARY DIMENSIONS ARE IN INCHES
  5. REMOVE ALL BURRS AND SHARP EDGES
  6. DO NOT SCALE DWG - WORK TO DIMS
  7. PART MUST CONFORM TO ENGINEERING STANDARD WORK INSTRUCTIONS

**nexen** Nexen Group, Inc.

TITLE DIMENSIONS, CLUTCH ASSEMBLY

MODEL 5H45PSE

MATL #	A 4115300	03-22-00
REV	ECO	ERO DATE
DWN SHO	DATE 03-10-00	SCALE: NONE WAS
CHKD PAR	DATE 03-10-00	SHEET 1 OF 1
APVD AM	DATE 03-10-00	C-910224S