

1 2 3 4 5 6 7 8

A

B

C

D

E

F

A

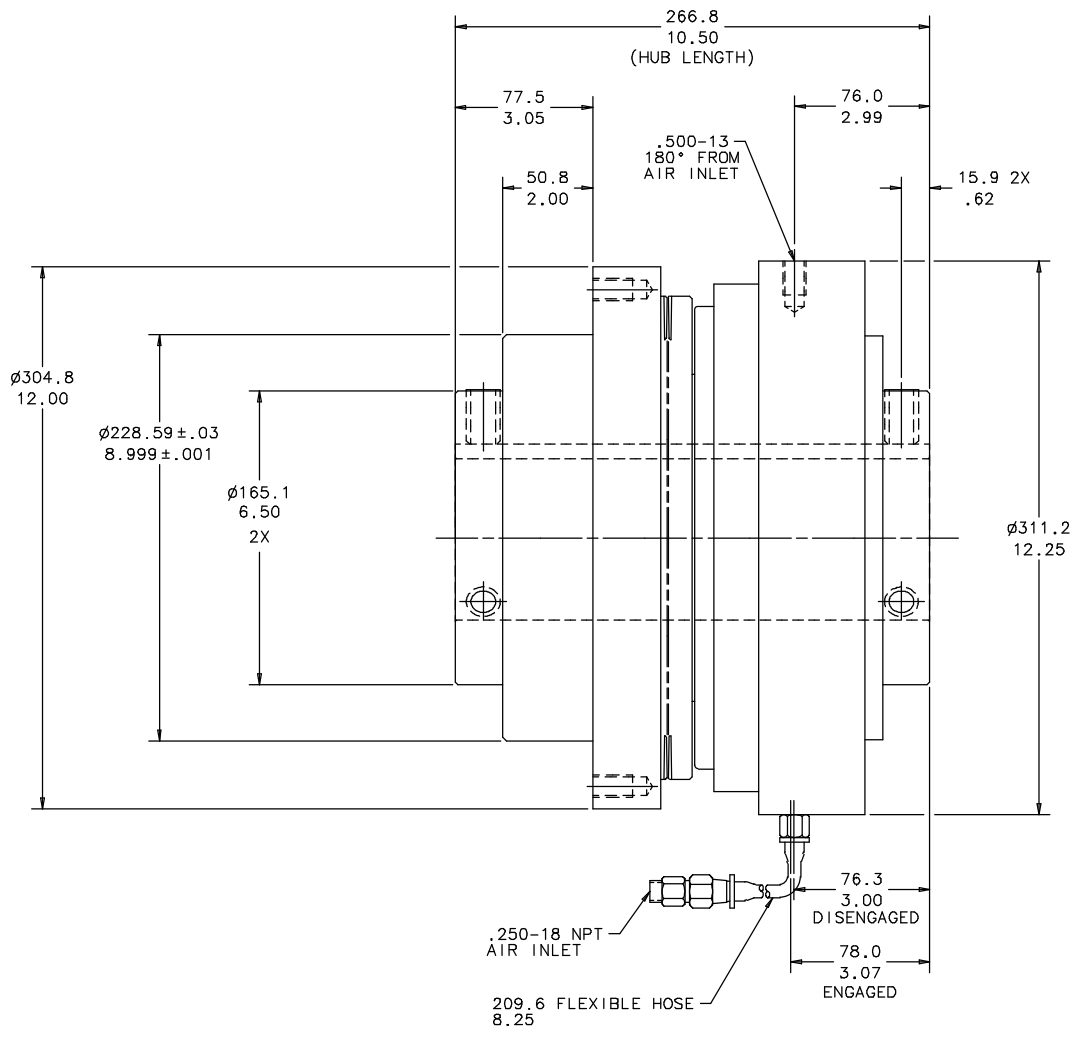
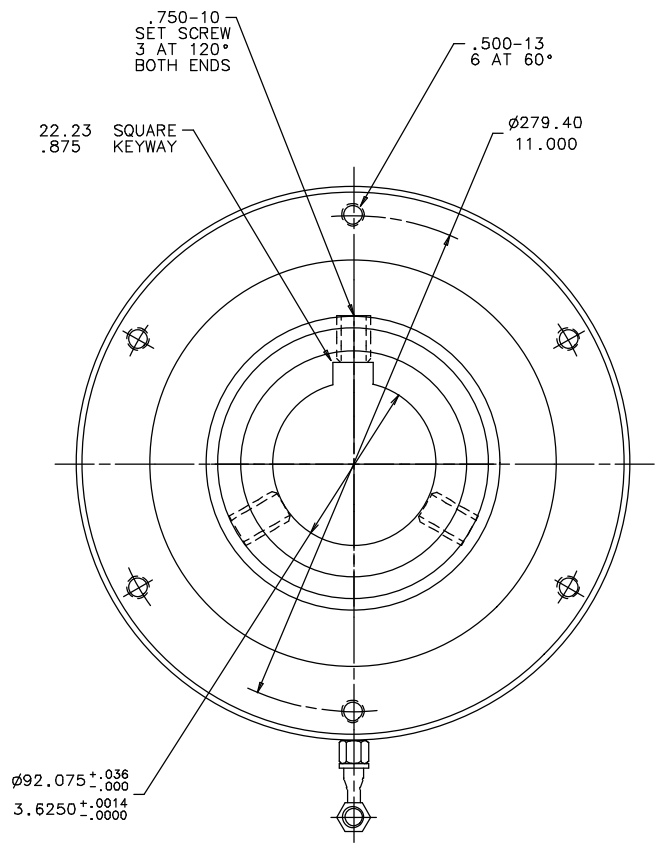
B

C

D

E

F



C-913111S

GEOMETRIC TOLERANCE VALUES		THIRD ANGLE PROJECTION																											
MM	INCH																												
.013	.0005	<table border="1"> <thead> <tr> <th colspan="2">SURFACE ROUGHNESS VALUES</th> </tr> <tr> <th>µm</th> <th>µin</th> </tr> </thead> <tbody> <tr> <td>.08</td> <td>.003</td> </tr> <tr> <td>.13</td> <td>.005</td> </tr> <tr> <td>.20</td> <td>.008</td> </tr> <tr> <td>.25</td> <td>.010</td> </tr> <tr> <td>.38</td> <td>.015</td> </tr> <tr> <td>6.3</td> <td>250</td> </tr> <tr> <td>3.2</td> <td>125</td> </tr> <tr> <td>1.6</td> <td>63</td> </tr> <tr> <td>0.8</td> <td>32</td> </tr> <tr> <td>0.4</td> <td>16</td> </tr> <tr> <td>0.2</td> <td>8</td> </tr> </tbody> </table>		SURFACE ROUGHNESS VALUES		µm	µin	.08	.003	.13	.005	.20	.008	.25	.010	.38	.015	6.3	250	3.2	125	1.6	63	0.8	32	0.4	16	0.2	8
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.20	.008																												
.25	.010																												

UNLESS OTHERWISE SPECIFIED

1. SURFACE TEXTURE: ✓
2. METRIC TOLERANCES: X ±0.8; .X ±0.5; .XX ±0.13
3. INCH TOLERANCES: .XX ±.02; .XXX ±.005
4. ANGLES ±.5°
5. PRIMARY DIMENSIONS ARE IN MM SECONDARY DIMENSIONS ARE IN INCHES
6. REMOVE ALL BURRS AND SHARP EDGES
7. DO NOT SCALE DWG - WORK TO DIMS
8. PART MUST CONFORM TO ENGINEERING STANDARD WORK INSTRUCTIONS

nexen Nexen Group, Inc.

TITLE GENERAL DIMENSIONS

MODEL CLUTCH, 5H100P, 3.625" BORE

MATL #	A 44583	REV	ECO	ERO	DATE
DWN	BMA	DATE	05-12-06	SCALE: 1/2 X	WAS
CHKD	SHO	DATE	05-12-06	SHEET 1 OF 1	
APVD	BMA	DATE	05-12-06	C-913111S	REV A

1 2 3 4 5 6 7 8