



C-923550S

GEOMETRIC TOLERANCE VALUES		THIRD ANGLE PROJECTION																	
MM	INCH																		
.013	.0005	<table border="1"> <thead> <tr> <th colspan="2">SURFACE ROUGHNESS VALUES</th> </tr> <tr> <th>μm</th> <th>μin</th> </tr> </thead> <tbody> <tr> <td>6.3</td> <td>250</td> </tr> <tr> <td>3.2</td> <td>125</td> </tr> <tr> <td>1.6</td> <td>63</td> </tr> <tr> <td>0.8</td> <td>32</td> </tr> <tr> <td>0.4</td> <td>16</td> </tr> <tr> <td>0.2</td> <td>8</td> </tr> </tbody> </table>		SURFACE ROUGHNESS VALUES		μm	μin	6.3	250	3.2	125	1.6	63	0.8	32	0.4	16	0.2	8
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.05	.002																		
.08	.003																		
.13	.005																		
.20	.008																		
.25	.010																		
.38	.015																		

UNLESS OTHERWISE SPECIFIED

- METRIC TOLERANCES: X ±0.8; .X ±0.5; .XX ±0.13
INCH TOLERANCES: .XX ±.02; .XXX ±.005
- ANGLES ±5°
- PRIMARY DIMENSIONS ARE IN MM
SECONDARY DIMENSIONS ARE IN INCHES
- DO NOT SCALE DWG - WORK TO DIMS
- PRODUCT MUST CONFORM TO ENGINEERING STANDARD WORK INSTRUCTIONS

nexen Nexen Group, Inc.

TITLE GENERAL DIMENSIONS

MODEL LSCC-44*1.250 BORE,PILOT

DWN	TGH	DATE	3/15/2011	SCALE:	3:2	X	SHEET	1 OF 1
CHKD	TRW	DATE	3/15/2011	C-923550S		REV	N	
APVD	IKK	DATE	3/16/2011					