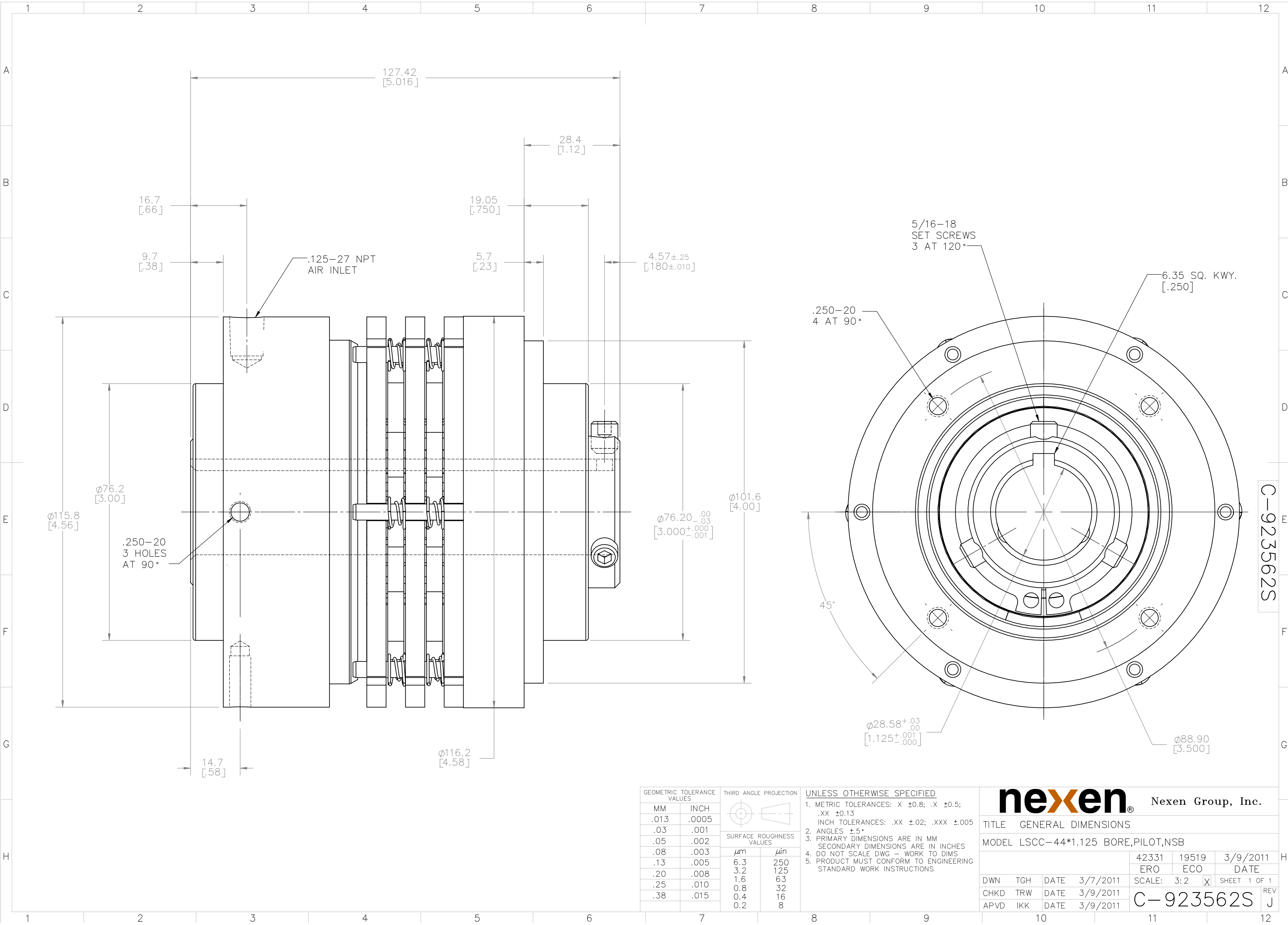




GEOMETRIC TOLERANCE VALUES	
MM	INCH
.013	.0005
.03	.001
.05	.002
.08	.003
.13	.005
.20	.008
.25	.010
.38	.015

THIRD ANGLE PROJECTION	
SURFACE ROUGHNESS VALUES	
μm	μin
6.3	250
3.2	125
1.6	63
0.8	32
0.4	16
0.2	8

UNLESS OTHERWISE SPECIFIED

1. METRIC TOLERANCES: X ±0.8; .X ±0.5; .XX ±0.13
INCH TOLERANCES: .XX ±.02; .XXX ±.005

2. ANGLES ±5°

3. PRIMARY DIMENSIONS ARE IN MM
SECONDARY DIMENSIONS ARE IN INCHES

4. DO NOT SCALE DWG – WORK TO DIMS

5. PRODUCT MUST CONFORM TO ENGINEERING STANDARD WORK INSTRUCTIONS

nexen ®				Nexen Group, Inc.						
TITLE GENERAL DIMENSIONS										
MODEL LSCC-44*1.125 BORE,PILOT,NSB										
				42331		19519		3/9/2011		
				ERO		ECO		DATE		
DWN	TGH	DATE	3/7/2011	SCALE:		3:2	☒	SHEET	1 OF 1	
CHKD	TRW	DATE	3/9/2011	C-923562S					REV	J
APVD	IKK	DATE	3/9/2011							