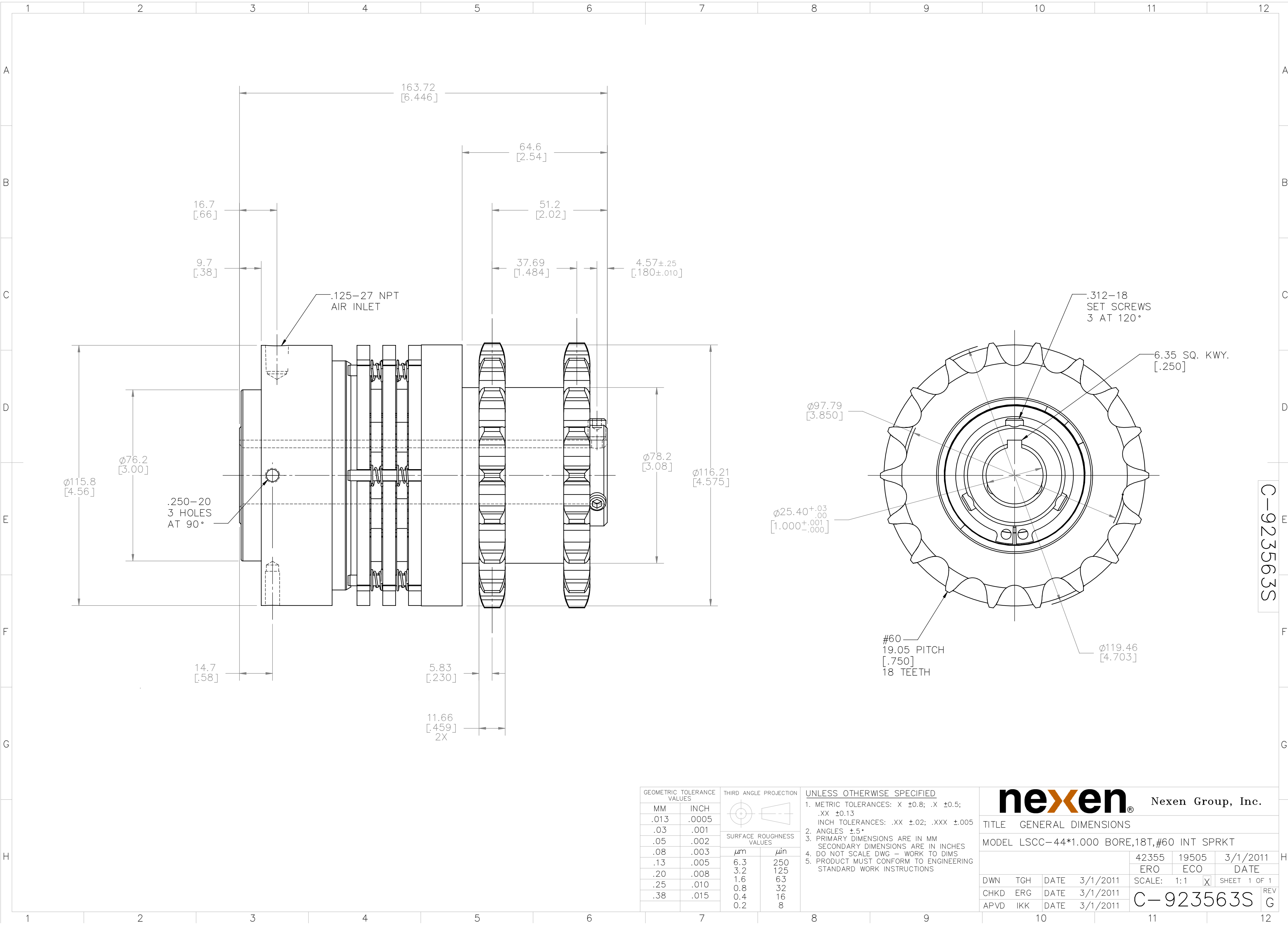




C-923563S

GEOMETRIC TOLERANCE VALUES		THIRD ANGLE PROJECTION		UNLESS OTHERWISE SPECIFIED	
MM	INCH			1. METRIC TOLERANCES: X ±0.8; .X ±0.5;	
.013	.0005			.XX ±0.13	
.03	.001			INCH TOLERANCES: .XX ±.02; .XXX ±.005	
.05	.002			2. ANGLES ±5°	
.08	.003			3. PRIMARY DIMENSIONS ARE IN MM	
.13	.005			SECONDARY DIMENSIONS ARE IN INCHES	
.20	.008			4. DO NOT SCALE DWG - WORK TO DIMS	
.25	.010			5. PRODUCT MUST CONFORM TO ENGINEERING	
.38	.015			STANDARD WORK INSTRUCTIONS	
		SURFACE ROUGHNESS VALUES			
		μm	μin		
		6.3	250		
		3.2	125		
		1.6	63		
		0.8	32		
		0.4	16		
		0.2	8		

Nexen Group, Inc.

TITLE GENERAL DIMENSIONS			
MODEL LSCC-44*1.000 BORE,18T,#60 INT SPRKT			
		42355	19505
		ERO	ECO
		3/1/2011	
		DATE	
DWN	TGH	DATE	3/1/2011
CHKD	ERG	DATE	3/1/2011
APVD	IKK	DATE	3/1/2011
		SCALE:	1:1
		SHEET 1 OF 1	
		REV	
		G	

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