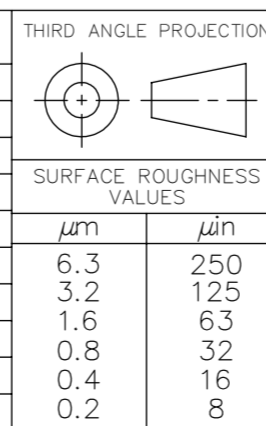


C-923600S

GEOMETRIC TOLERANCE VALUES		SURFACE ROUGHNESS VALUES	
MM	INCH	µm	µin
.013	.0005	6.3	250
.03	.001	3.2	125
.05	.002	1.6	63
.08	.003	0.8	32
.13	.005	0.4	16
.20	.008	0.2	8
.25	.010		
.38	.015		



UNLESS OTHERWISE SPECIFIED

- METRIC TOLERANCES: X ±0.8; .X ±0.5; .XX ±0.13
INCH TOLERANCES: .XX ±.02; .XXX ±.005
- ANGLES ±5°
- PRIMARY DIMENSIONS ARE IN MM
SECONDARY DIMENSIONS ARE IN INCHES
- DO NOT SCALE DWG - WORK TO DIMS
- PRODUCT MUST CONFORM TO ENGINEERING STANDARD WORK INSTRUCTIONS

nexen Nexen Group, Inc.

TITLE GENERAL DIMENSIONS			
MODEL 4H40P*1.250 BORE,PILOT MT			
DWN	ERG	DATE 12/3/2010	SCALE: 1:1
CHKD	SHO	DATE 12/3/2010	SHEET 1 OF 1
APVD	AMT	DATE 12/6/2010	REV D
			C-923600S

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