



C-960102S

GEOMETRIC TOLERANCE VALUES		THIRD ANGLE PROJECTION		SURFACE ROUGHNESS VALUES	
MM	INCH			µm	µin
.013	.0005	6.3	250	3.2	125
.03	.001	1.6	63	0.8	32
.05	.002	0.4	16	0.2	8
.08	.003				
.13	.005				
.20	.008				
.25	.010				
.38	.015				

UNLESS OTHERWISE SPECIFIED

- SURFACE TEXTURE:
- METRIC TOLERANCES: X ±0.8; .X ±0.5; .XX ±0.13
- INCH TOLERANCES: .XX ±.02; .XXX ±.005
- ANGLES ±.5°
- PRIMARY DIMENSIONS ARE IN MM
- SECONDARY DIMENSIONS ARE IN INCHES
- REMOVE ALL BURRS AND SHARP EDGES
- DO NOT SCALE DWG - WORK TO DIMS
- PART MUST CONFORM TO ENGINEERING STANDARD WORK INSTRUCTIONS

nexen. Nexen Group, Inc.

TITLE GENERAL DIMENSIONS

MODEL RB30-S/P-S-THK-HSR

MATL	X	C	18452		04-03-08
MATL #	X	REV	ECO	ERO	DATE
DWN	AJM	DATE	03-28-05	SCALE: 3/2 X	WAS C-4357700S-B
CHKD	CDV	DATE	04-04-06	SHEET 1 OF 1	REV
APVD	JJH	DATE	04-04-06	C-960102S	

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