



C-960177S

GEOMETRIC TOLERANCE VALUES		THIRD ANGLE PROJECTION	
MM	INCH		
.013	.0005		
.03	.001		
.05	.002		
.08	.003		
.13	.005		
.20	.008		
.25	.010		
.38	.015		

SURFACE ROUGHNESS VALUES	
μ m	μ in
6.3	250
3.2	125
1.6	63
0.8	32
0.4	16
0.2	8

UNLESS OTHERWISE SPECIFIED

1. SURFACE TEXTURE: \checkmark
2. METRIC TOLERANCES: X \pm 0.8; .X \pm 0.5; .XX \pm 0.13
3. INCH TOLERANCES: .XX \pm 0.02; .XXX \pm 0.005
4. ANGLES \pm 5°
5. PRIMARY DIMENSIONS ARE IN MM
6. SECONDARY DIMENSIONS ARE IN INCHES
7. REMOVE ALL BURRS AND SHARP EDGES
8. DO NOT SCALE DWG - WORK TO DIMS
9. PART MUST CONFORM TO ENGINEERING STANDARD WORK INSTRUCTIONS

nexen. Nexen Group, Inc.

TITLE GENERAL DIMENSIONS

MODEL RB15-S/P-S-THK-SR

MATL	E 17631	10-13-06
MATL #	REV ECO	ERO DATE
DWN JEH	DATE 04-21-05	SCALE: 3/2 X WAS C-960177S-D
CHKD CDV	DATE 04-21-05	SHEET 1 OF 1
APVD JEH	DATE 04-21-05	C-960177S E