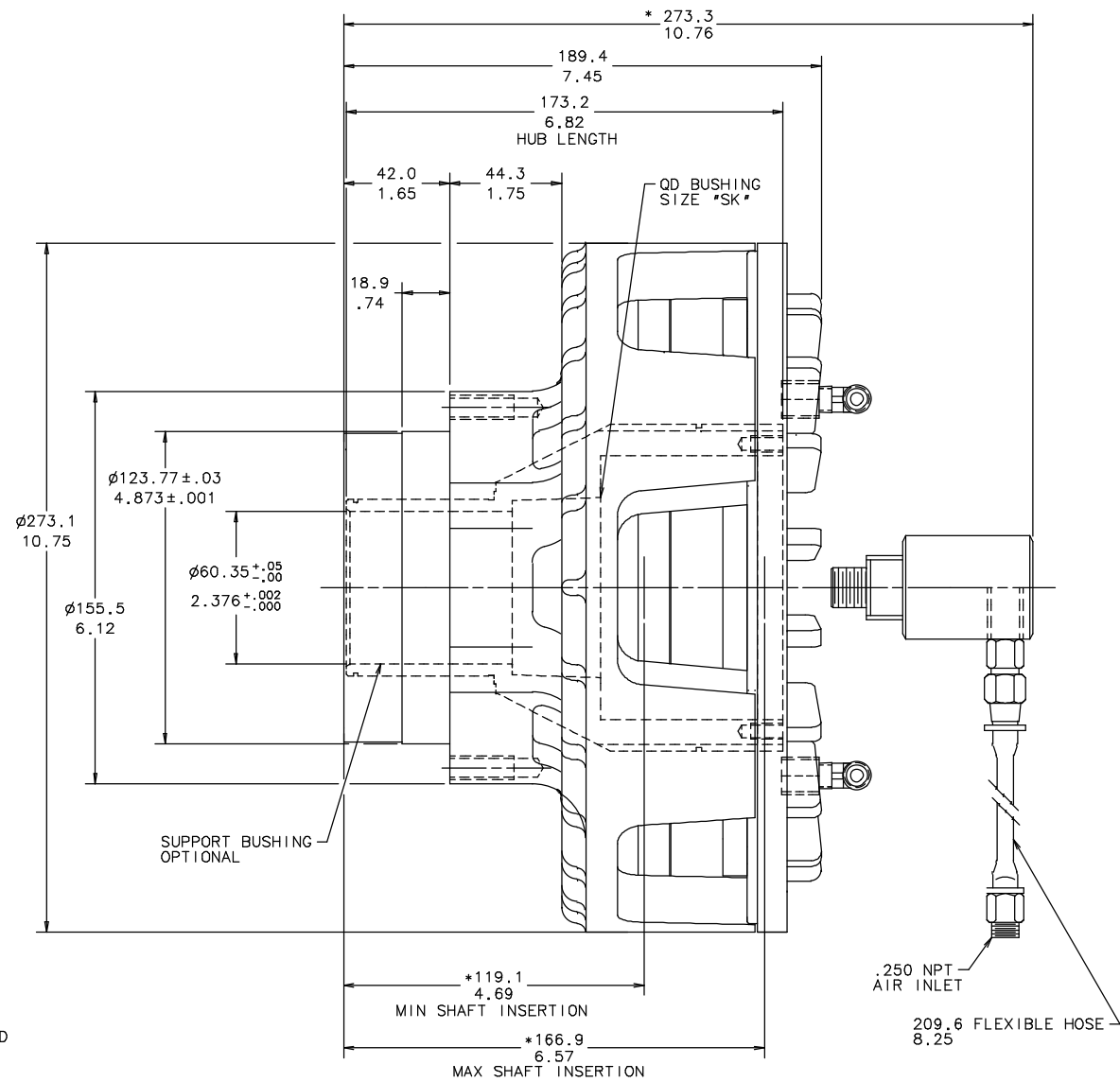


*VALUES APPLY ONLY WHEN OPTIONAL END CAP P/N 960700 IS USED



C-960200S

GEOMETRIC TOLERANCE VALUES		THIRD ANGLE PROJECTION		UNLESS OTHERWISE SPECIFIED	
MM	INCH			1. SURFACE TEXTURE: ✓ 2. METRIC TOLERANCES: X ±0.8; .X ±0.5; .XX ±0.13 INCH TOLERANCES: .XX ±.02; .XXX ±.005 3. ANGLES ±.5° 4. PRIMARY DIMENSIONS ARE IN MM SECONDARY DIMENSIONS ARE IN INCHES 5. REMOVE ALL BURRS AND SHARP EDGES 6. DO NOT SCALE DWG - WORK TO DIMS 7. PART MUST CONFORM TO ENGINEERING STANDARD WORK INSTRUCTIONS	
.013	.0005	SURFACE ROUGHNESS VALUES μm μin		6.3	250
.03	.001			3.2	125
.05	.002	1.6	63	0.8	32
.08	.003	0.4	16	0.2	8
.13	.005				
.20	.008				
.25	.010				
.38	.015				

nexen Nexen Group, Inc.					
TITLE GENERAL DIMENSIONS					
MODEL DPC-9T					
MATL #	B	14774			10-02-00
REV	ECO		ERO		DATE
DWN	LLE	DATE 5-5-00	SCALE: 3/4 X	WAS C-960200S-A	
CHKD	SHO	DATE 5-5-00	SHEET 1 OF 1		
APVD	GB	DATE 5-5-00	C-960200S		REV B