



GEOMETRIC TOLERANCE VALUES		THIRD ANGLE PROJECTION		UNLESS OTHERWISE SPECIFIED																	
MM	INCH			1. SURFACE TEXTURE: ✓ 2. METRIC TOLERANCES: X ±0.8; .X ±0.5; .XX ±0.13 INCH TOLERANCES: .XX ±.02; .XXX ±.005 3. ANGLES ±.5° 4. PRIMARY DIMENSIONS ARE IN MM SECONDARY DIMENSIONS ARE IN INCHES 5. REMOVE ALL BURRS AND SHARP EDGES 6. DO NOT SCALE DWG - WORK TO DIMS 7. PART MUST CONFORM TO ENGINEERING STANDARD WORK INSTRUCTIONS																	
.013	.0005	<table border="1"> <thead> <tr> <th colspan="2">SURFACE ROUGHNESS VALUES</th> </tr> <tr> <th>µm</th> <th>µin</th> </tr> </thead> <tbody> <tr> <td>6.3</td> <td>250</td> </tr> <tr> <td>3.2</td> <td>125</td> </tr> <tr> <td>1.6</td> <td>63</td> </tr> <tr> <td>0.8</td> <td>32</td> </tr> <tr> <td>0.4</td> <td>16</td> </tr> <tr> <td>0.2</td> <td>8</td> </tr> </tbody> </table>		SURFACE ROUGHNESS VALUES		µm	µin	6.3	250	3.2	125	1.6	63	0.8	32	0.4	16	0.2	8		
SURFACE ROUGHNESS VALUES																					
µm	µin																				
6.3	250																				
3.2	125																				
1.6	63																				
0.8	32																				
0.4	16																				
0.2	8																				
.03	.001																				
.05	.002																				
.08	.003																				
.13	.005																				
.20	.008																				
.25	.010																				
.38	.015																				

nexen Nexen Group, Inc.			
TITLE GENERAL DIMENSIONS			
MODEL 18" WEB GUIDE, SELF-CONTAINED			
MATL #	A 15986	02-06-03	
DWN CDV	DATE 01-28-03	SCALE: NONE	WAS
CHKD JEH	DATE 01-28-03	SHEET 1 OF 1	
APVD AJM	DATE 01-28-03	C-964100S	REV A

C-964100S