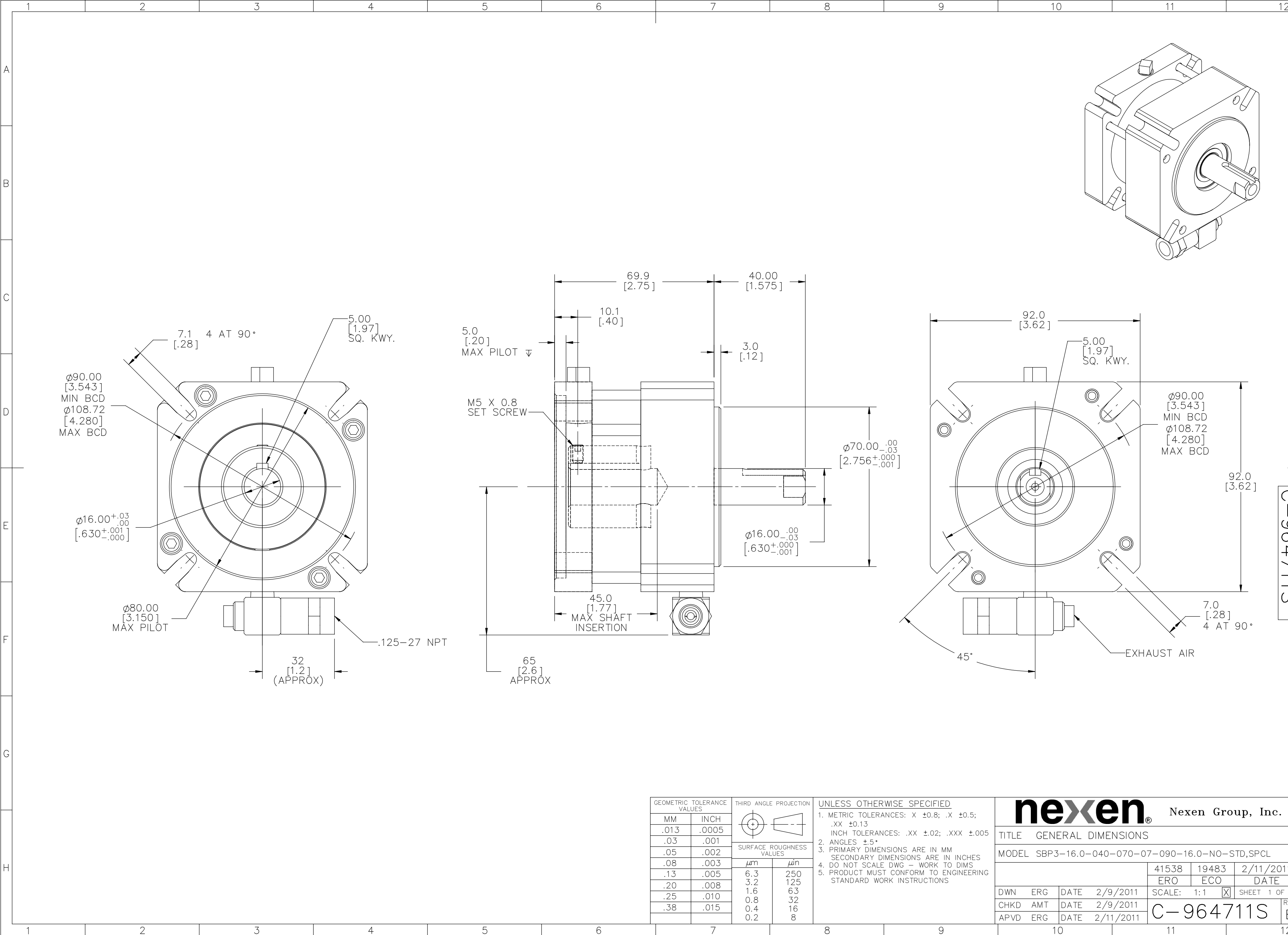
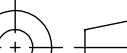




| GEOMETRIC TOLERANCE VALUES |       | THIRD ANGLE PROJECTION                                                                                                                                                                                                                                                               |                                                                                       |    |     |     |     |     |     |     |    |     |    |     |    |     |   |
|----------------------------|-------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|----|-----|-----|-----|-----|-----|-----|----|-----|----|-----|----|-----|---|
| MM                         | INCH  |                                                                                                                                                                                                 |  |    |     |     |     |     |     |     |    |     |    |     |    |     |   |
| .013                       | .0005 | <div>SURFACE ROUGHNESS VALUES</div> <table><tr><th>μm</th><th>μin</th></tr><tr><td>6.3</td><td>250</td></tr><tr><td>3.2</td><td>125</td></tr><tr><td>1.6</td><td>63</td></tr><tr><td>0.8</td><td>32</td></tr><tr><td>0.4</td><td>16</td></tr><tr><td>0.2</td><td>8</td></tr></table> |                                                                                       | μm | μin | 6.3 | 250 | 3.2 | 125 | 1.6 | 63 | 0.8 | 32 | 0.4 | 16 | 0.2 | 8 |
| μm                         | μin   |                                                                                                                                                                                                                                                                                      |                                                                                       |    |     |     |     |     |     |     |    |     |    |     |    |     |   |
| 6.3                        | 250   |                                                                                                                                                                                                                                                                                      |                                                                                       |    |     |     |     |     |     |     |    |     |    |     |    |     |   |
| 3.2                        | 125   |                                                                                                                                                                                                                                                                                      |                                                                                       |    |     |     |     |     |     |     |    |     |    |     |    |     |   |
| 1.6                        | 63    |                                                                                                                                                                                                                                                                                      |                                                                                       |    |     |     |     |     |     |     |    |     |    |     |    |     |   |
| 0.8                        | 32    |                                                                                                                                                                                                                                                                                      |                                                                                       |    |     |     |     |     |     |     |    |     |    |     |    |     |   |
| 0.4                        | 16    |                                                                                                                                                                                                                                                                                      |                                                                                       |    |     |     |     |     |     |     |    |     |    |     |    |     |   |
| 0.2                        | 8     |                                                                                                                                                                                                                                                                                      |                                                                                       |    |     |     |     |     |     |     |    |     |    |     |    |     |   |
| .03                        | .001  |                                                                                                                                                                                                                                                                                      |                                                                                       |    |     |     |     |     |     |     |    |     |    |     |    |     |   |
| .05                        | .002  |                                                                                                                                                                                                                                                                                      |                                                                                       |    |     |     |     |     |     |     |    |     |    |     |    |     |   |
| .08                        | .003  |                                                                                                                                                                                                                                                                                      |                                                                                       |    |     |     |     |     |     |     |    |     |    |     |    |     |   |
| .13                        | .005  |                                                                                                                                                                                                                                                                                      |                                                                                       |    |     |     |     |     |     |     |    |     |    |     |    |     |   |
| .20                        | .008  |                                                                                                                                                                                                                                                                                      |                                                                                       |    |     |     |     |     |     |     |    |     |    |     |    |     |   |
| .25                        | .010  |                                                                                                                                                                                                                                                                                      |                                                                                       |    |     |     |     |     |     |     |    |     |    |     |    |     |   |
| .38                        | .015  |                                                                                                                                                                                                                                                                                      |                                                                                       |    |     |     |     |     |     |     |    |     |    |     |    |     |   |
|                            |       |                                                                                                                                                                                                                                                                                      |                                                                                       |    |     |     |     |     |     |     |    |     |    |     |    |     |   |

UNLESS OTHERWISE SPECIFIED

1. METRIC TOLERANCES: X ±0.8; .X ±0.5; .XX ±0.13  
INCH TOLERANCES: .XX ±.02; .XXX ±.005
2. ANGLES ±5°
3. PRIMARY DIMENSIONS ARE IN MM  
SECONDARY DIMENSIONS ARE IN INCHES
4. DO NOT SCALE DWG - WORK TO DIMS
5. PRODUCT MUST CONFORM TO ENGINEERING STANDARD WORK INSTRUCTIONS

| nexen® Nexen Group, Inc.                        |     |            |              |
|-------------------------------------------------|-----|------------|--------------|
| TITLE GENERAL DIMENSIONS                        |     |            |              |
| MODEL SBP3-16.0-040-070-07-090-16.0-NO-STD,SPCL |     |            |              |
|                                                 |     | 41538      | 19483        |
|                                                 |     | ERO        | ECO          |
|                                                 |     | 2/11/2011  | DATE         |
| DWN                                             | ERG | DATE       | 2/9/2011     |
| CHKD                                            | AMT | DATE       | 2/9/2011     |
| APVD                                            | ERG | DATE       | 2/11/2011    |
|                                                 |     | SCALE: 1:1 | SHEET 1 OF 1 |
|                                                 |     | REV        | B            |
|                                                 |     | C-964711S  |              |