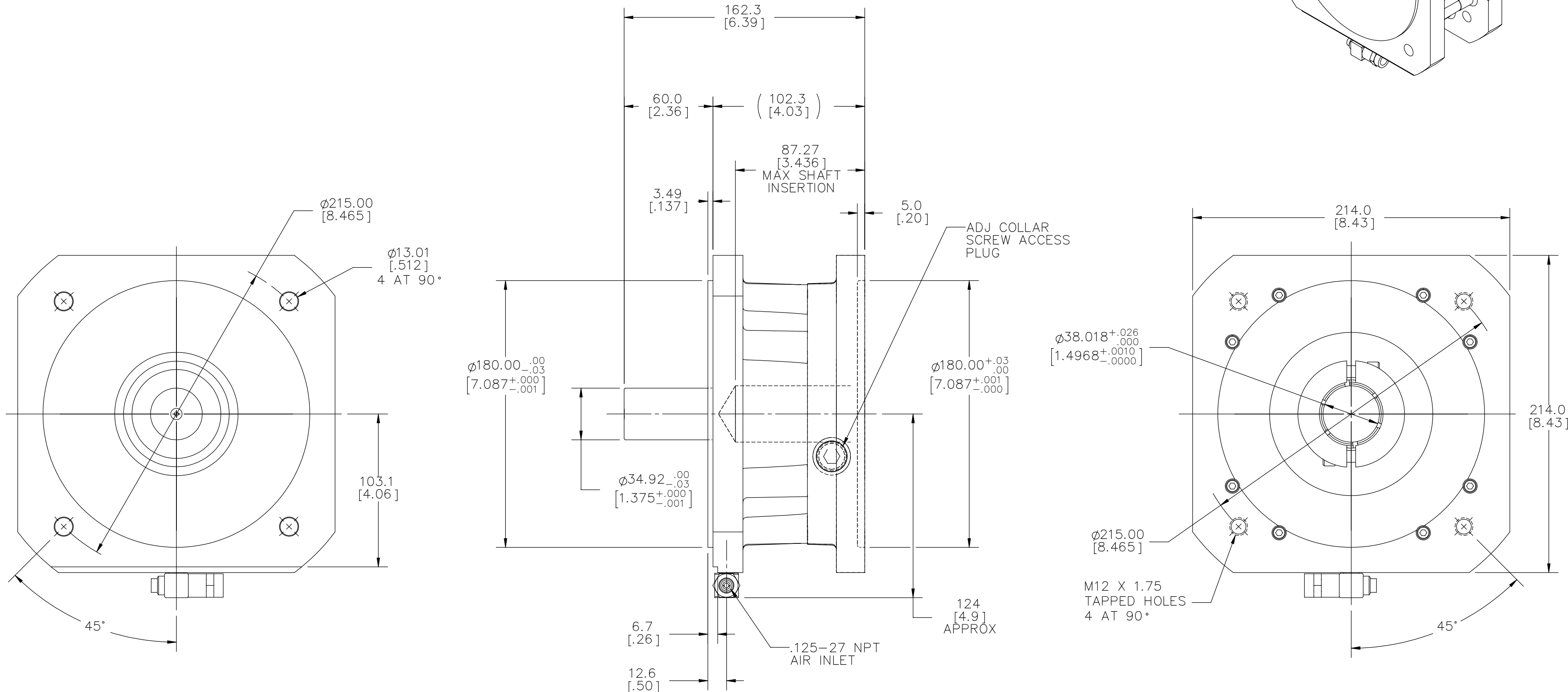
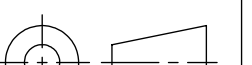




UNIT MUST COMPLETELY DISENGAGE AT
OR BEFORE: 4.5 BAR
[65] PSI

GEOMETRIC TOLERANCE VALUES				<u>UNLESS OTHERWISE SPECIFIED</u>		 Nexen Group, Inc.							
MM	INCH			1. METRIC TOLERANCES: X ±0.8; .X ±0.5; .XX ±0.13		TITLE GENERAL DIMENSIONS							
.013	.0005			INCH TOLERANCES: .XX ±0.02; .XXX ±0.05		MODEL SBP9-1.375"-060-180-13-215-038-NO-STD							
.03	.001			2. ANGLES ±5°									
.05	.002			3. PRIMARY DIMENSIONS ARE IN MM SECONDARY DIMENSIONS ARE IN INCHES									
.08	.003			4. DO NOT SCALE DWG - WORK TO DIMS 5. PRODUCT MUST CONFORM TO ENGINEERING STANDARD WORK INSTRUCTIONS									
SURFACE ROUGHNESS VALUES						41346		20559		11/20/2014			
		μm	μin			ERO		ECO		DATE			
				6.3	250			DWN	ERG	DATE	9/7/2011		
				3.2	125			CHKD	TRW	DATE	9/7/2011		
				1.6	63			APVD	CDV	DATE	9/7/2011		
				0.8	32			C-965101S				REV M	
				0.4	16								
				0.2	8								