

CHAMPION

Bridge Reamers

List No. 980

Taper Shank / Straight Flute / Right Hand Cut / HSS



Description: Engineered for heavy duty use in the reaming of off size, misshapen or misaligned holes in structural steel. Easy to hand regrind and when bound in the hole are easy to dislodge. Can be used in RB65E magnetic drill presses.

Application: Bridge building, steel erection and ship building industries.

EDP No./ Diameter	Point Diameter	Overall Length	Flute Length	Shank No.
980-7/16	1/4	8-1/4	4-3/8	2
980-1/2	9/32	9	5-1/8	2
980-9/16	11/32	9	5-1/8	2
980-5/8	3/8	10	6-1/8	2
980-11/16	25/64	11-3/4	7-1/8	3
980-3/4	7/16	12	7-3/8	3
980-13/16	1/2	12	7-3/8	3
980-7/8	9/16	12	7-3/8	3

EDP No./ Diameter	Point Diameter	Overall Length	Flute Length	Shank No.
980-15/16	5/8	12	7-3/8	3
980-1	11/16	12	7-3/8	3
980-1-1/16	3/4	12	7-3/8	3
980-1-1/8	13/16	12	7-3/8	3
980-1-3/16	7/8	12	7-3/8	3
980-1-1/4	15/16	13	7-3/8	4
980-1-5/16	1	13	7-3/8	4

CHAMPION

Bridge Reamers

List No. 982

Taper Shank / Left Hand Spiral Flute / Right Hand Cut / HSS



Description: Cut with a shearing action, sending chips forward and generally give superior hole quality and bind less than the straight flute design. Can be used in RB65 and RB65E magnetic drill presses.

Application: Bridge building, erection and ship building industries. Not for use with regular hand drills - used with power tools with morse taper spindles.

EDP No. / Diameter	Point Diameter	Overall Length	Flute Length	Shank No.
982-7/16	1/4	8-1/4	4-3/8	2
982-1/2	9/32	9	5-1/8	2
982-9/16	11/32	9	5-1/8	2
982-5/8	3/8	10	6-1/8	2
982-11/16	25/64	11-3/4	7-1/8	3
982-3/4	7/16	12	7-3/8	3
982-13/16	1/2	12	7-3/8	3
982-7/8	9/16	12	7-3/8	3
982-15/16	5/8	12	7-3/8	3
982-1	13/16	12	7-3/8	3
982-1-1/16	3/4	12	7-3/8	3
982-1-1/8	13/16	12	7-3/8	3
982-1-3/16	7/8	12	7-3/8	3
982-1-1/4	15/16	13	7-3/8	4
982-1-5/16	1	13	7-3/8	4
982-1-3/8	1-1/16	13	7-3/8	4
982-1-7/16	1-1/8	13	7-3/8	4
982-1-1/2	1-3/16	13	7-3/8	4
982-1-9/16	1-1/4	13	7-3/8	4
982-1-5/8	1-5/16	14-3/8	7-1/2	4

