



Combination Drill & Taps

List No. DT22

2 Flute / 118° Point / HSS

List No. DT22M

Metric Drills & Taps

Description: Combination drill and tap available in standard, metric and titanium coated.

Application: Create holes and tap in a single operation. No center drilling or punching required.



List No. DT22T

Titanium Nitride Coated



- Ideal for use in Multi-Spindle heads with reversing capability and in RotoBrute™ variable speed/reverse magnetic drills when used with tapping heads
- Tapered neck design reduces drill & tap breakage
- 118° Split point permits holes and threads to be cut at high speeds
- Produces a class 2B fit. No special holders or collets required

EDP No. / Diameter	Overall Length	Drill Length	Drill Diameter	Tap Length	EDP No. / Diameter	Overall Length	Drill Length	Drill Diameter	Tap Length
DT22-4-40	1-7/8	1/4	.0910	3/8	DT22M-3X.5	1-5/16	9/32	.1015	3/16
DT22-4-48	1-7/8	1/4	.0945	3/8	DT22M-3.5X0.6	2	5/16	.1178	3/16
DT22-5-40	1-15/16	9/32	.1040	13/32	DT22M-4X.7	2-1/8	3/8	.1340	1/4
DT22-5-44	1-15/16	9/32	.1060	13/32	DT22M-4.5X7.5	2-3/8	13/32	.1520	5/8
DT22-6-32	2	5/16	.1115	7/16	DT22M-5X.8	2-3/8	13/32	.1700	1/4
DT22-6-40	2	5/16	.1170	7/16	DT22M-6X1	2-1/2	17/32	.2030	5/16
DT22-8-32	2-1/8	3/8	.1375	1/2	DT22M-7X1	2-27/32	11/16	.2420	15/16
DT22-8-36	2-1/8	3/8	.1405	1/2	DT22M-8X1.25	2-27/32	11/16	.2730	15/16
DT22-10-24	2-3/8	13/32	.1545	5/8	DT22M-10X1.5	3.375	13/16	.3440	15/16
DT22-10-32	2-3/8	13/32	.1635	5/8	DT22M-12X1.75	4-1/16	1-1/8	.4140	1-1/16
DT22-12-24	2-3/8	15/32	.1805	21/32					
DT22-12-28	2-3/8	15/32	.1860	21/32					
DT22-1/4-20	2-1/2	17/32	.2080	25/32					
DT22-1/4-28	2-1/2	17/32	.2220	25/32					
DT22-5/16-18	2-27/32	11/16	.2660	15/16					
DT22-5/16-24	2-27/32	11/16	.2770	15/16					
DT22-3/8-16	3-3/8	13/16	.3225	1-1/16					
DT22-3/8-24	3-3/8	13/16	.3395	1-1/16					
DT22-7/16-14	3-3/4	1	.3770	1-1/4					
DT22-7/16-20	3-3/4	1	.3955	1-1/4					
DT22-1/2-13	4-1/16	1-1/8	.4350	1-3/8					
DT22-1/2-20	4-1/16	1-1/8	.4580	1-3/8					