



Product Engineering Group

Industrial Bearing Products

Rexord Industries, Inc.
Indianapolis, Indiana

GREASE LUBRICATION SCHEDULE FOR HORIZONTAL SHAFT APPLICATIONS.

MB® 25, 35, 45 & 55 NORMAL AND MEDIUM DUTY BALL BEARING UNITS

SHAFT DIAM.		GREASE AMOUNT	<u>6 MONTHS RELUBE</u>	<u>4 MONTHS RELUBE</u>	<u>2 MONTHS RELUBE</u>	<u>1 MONTH RELUBE</u>
SERIES 25 / 45	SEIRES 35 / 55					
1/2 - 1		0.06 oz.	3200	4800	7200	9600
1-1/16 - 1-7/16	15/16 - 1-1/4S	0.15 oz.	2200	3400	5100	6800
1-1/2 - 1-13/16	1-7/16 - 1-1/2	0.23 oz.	1700	2600	4000	5300
1-13/16l - 2-1/4	1-11/16 - 2	0.26 oz.	1400	2100	3200	4300
2-1/4L - 2-7/16	2-3/16 - 2-1/4	0.28 oz.	1300	2000	3000	4000
2-5/8 - 2-11/16	2-7/16 - 2-1/2	0.68 oz.	1000	1600	2500	3850
2-3/4 - 2-15/16	2-11/16	0.70 oz.	900	1650	2400	3300
	2-15/16 - 3	1.12 oz.	850	1400	2100	2950
	3-3/16 - 3-1/2	2.50 oz.	800	1200	1600	1850

Shaft speed in rpm

- * OPERATING TEMPERATURES LIMITED TO -40 TO +225°F
- * "DIRTY", CORROSIVE OR WET ENVIRONMENTS REQUIRE MORE FREQUENT RE-LUBE.
- * MAXIMUM SPEEDS FOR TYPE "MHFF" SEALS ("MKFF" SEALS ON SIZES LARGER THAN 2-7/16 INCH)
- * **REDUCE LUBRICATION INTERVALS BY HALF FOR VERTICAL SHAFT APPLICATIONS**
- * SUGGESTED GREASES ARE:
 - EXXON RONEX MP
 - TEXACO PREMIUM RB
 - SHELL ALVANIA 2
 - GULF CROWN NO. 2
 - AMOCO RYKON 2

Manufactures of **Link-Belt®**, **MB®** and **Rex®** Power Transmission Products