

BALDOR® • RELIANCE

Product Information Packet

GPP3384

G.M. F27LF 180V DC 167 RPM CAT# GPP3384

Part Detail							
Revision:	D	Status:	PRD/A	Change #:		Proprietary:	No
Type:		Prod. Type:		Elec. Spec:		CD Diagram:	
Enclosure:	TENV	Mfg Plant:		Mech. Spec:		Layout:	33-2328Z160K5
Frame:	PSLH	Mounting:		Poles:		Created Date:	05-07-2009
Base:		Rotation:	R	Insulation:		Eff. Date:	09-03-2014
Field Type:		Literature:		Elec. Diagram:		Replaced By:	

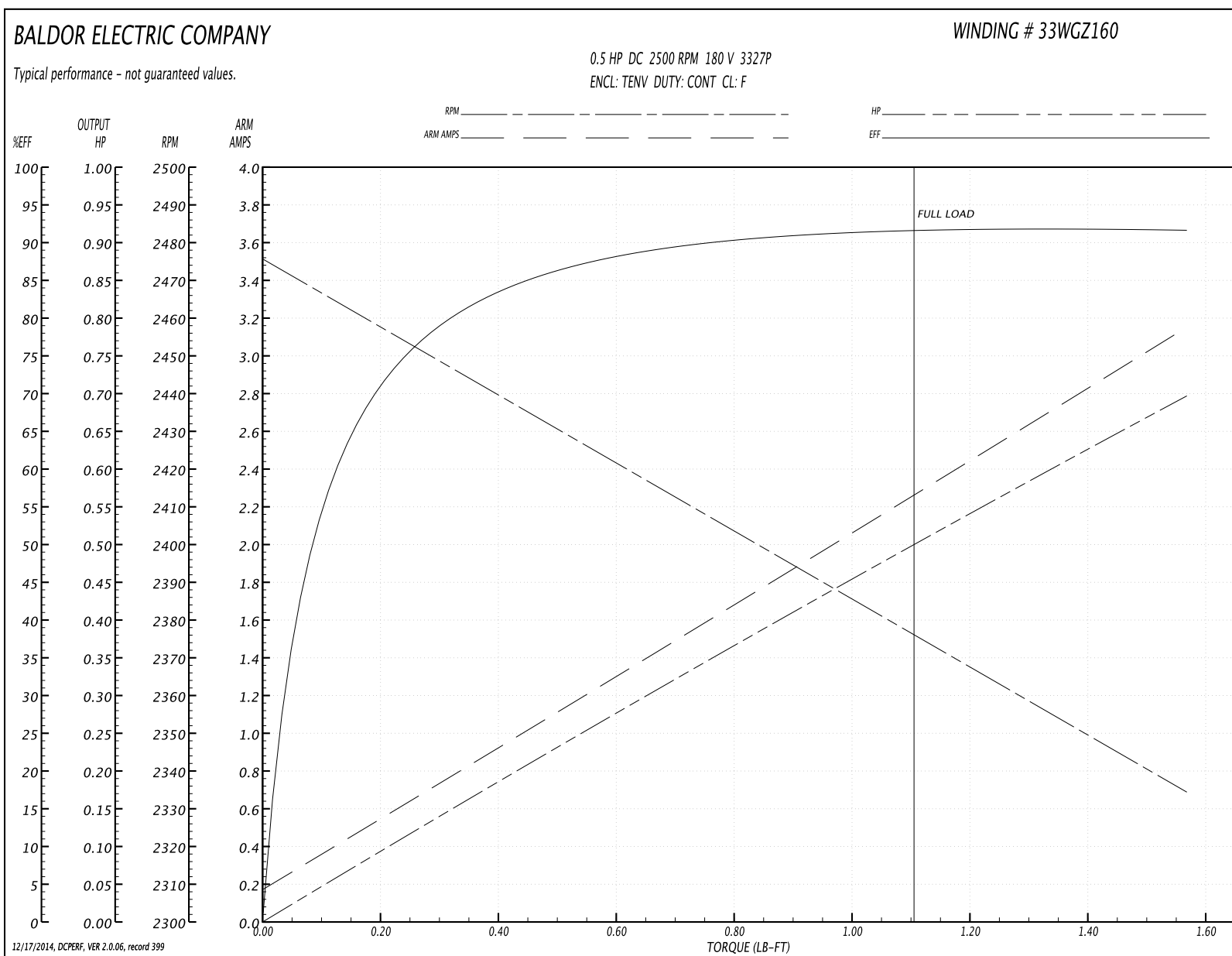
Nameplate NP1286A09			
SPEC.	33-2328Z160K5		
CAT.	GPP3384	SER.	
RATIO	15:1	TORQ/LI	171

Parts List		
Part Number	Description	Quantity
33-2328Z160	.5HP,2500RPM,DC,42CZ,3327P,TENV,F1,N	1.000 EA
HG0080A01CG	HSG,PSL FLAT BACK LONG HOUSING	1.000 EA
HW4600C70	SEAL .669 X 1.496 X .276, SINGLE LIP	1.000 EA
HW3064E05	1/8 X 1/2 PIN DRIVE LOK TYPE H	1.000 EA
BH1163A02	SCE88 INA NEEDLE ROL SM21	1.000 EA
HA4021A05	1/16 NPSF-HX SOC PIPE PLUG TAPER DRY SEA	1.000 EA
84XN2520J16	1/4-20 X 1 SOC HD CAP SCREW	4.000 EA
HW1028A25	NYLON SEALING COLLAR,1/4"(NYLTITE)	4.000 EA
BGS01218	SHAFT,ASSY PSLH LONG INT1 2RED 3.0/5.0	1.000 EA
BGS01219	SHAFT,ASSY PSLH LONG OUTP 3RED 0.0/3.0	1.000 EA
CG0012A01CG	CAP, PSL GEAR HEAD	1.000 EA
RM1020A22	O-RING .070 X 4.527	1.000 EA
BH1163A03	SCE1212 INA NEEDLE ROLLER BBG1027	1.000 EA
HW4600D39	SEAL, .750 X 1.250 X .250 SINGLE	1.000 EA
60XM2520A12	SCREW,PAN TORX 1/4-20X.750 THREAD FORMIN	4.000 EA
MJ1000B02	KLUB. GH6-460 GEAR OIL 1 GALLON	0.010 GA
BMH1910	KEY 3/16X3/16X1 1/8 AUTO X	1.000 EA
ME4000	.375-.75" DIA.#SW-04 WOVEN SHAFT PROTECT	0.090 FT
NP1286A09	NP,GR AD NONE H	1.000 EA
MN416A01	TAG-INSTAL-MAINT no wire (1200/bx) 10/13	1.000 EA
LB1171	LABEL CARTON 6X6 ON LINE BLANK ROLLS	1.000 EA
CPA1001	PACKING GROUP OVERSIZED SINGLE	1.000 EA

Accessories		
Part Number	Description	Multiplier
LB75	BASE, L BRACKET 34 FRAME PSL KIT BLACK	A8
BC139	.25HP-230V/SCR CNTL,AC,HP RES REQ.	E9
BC140	CS2934A,120/240VAC .5/1-HP SCR CTL,NEMA	E9
BC140-FBR	3479G KBMD-240D w/FBR CN3000A54	E9
BR0050	PLUG IN RESISTOR	E9

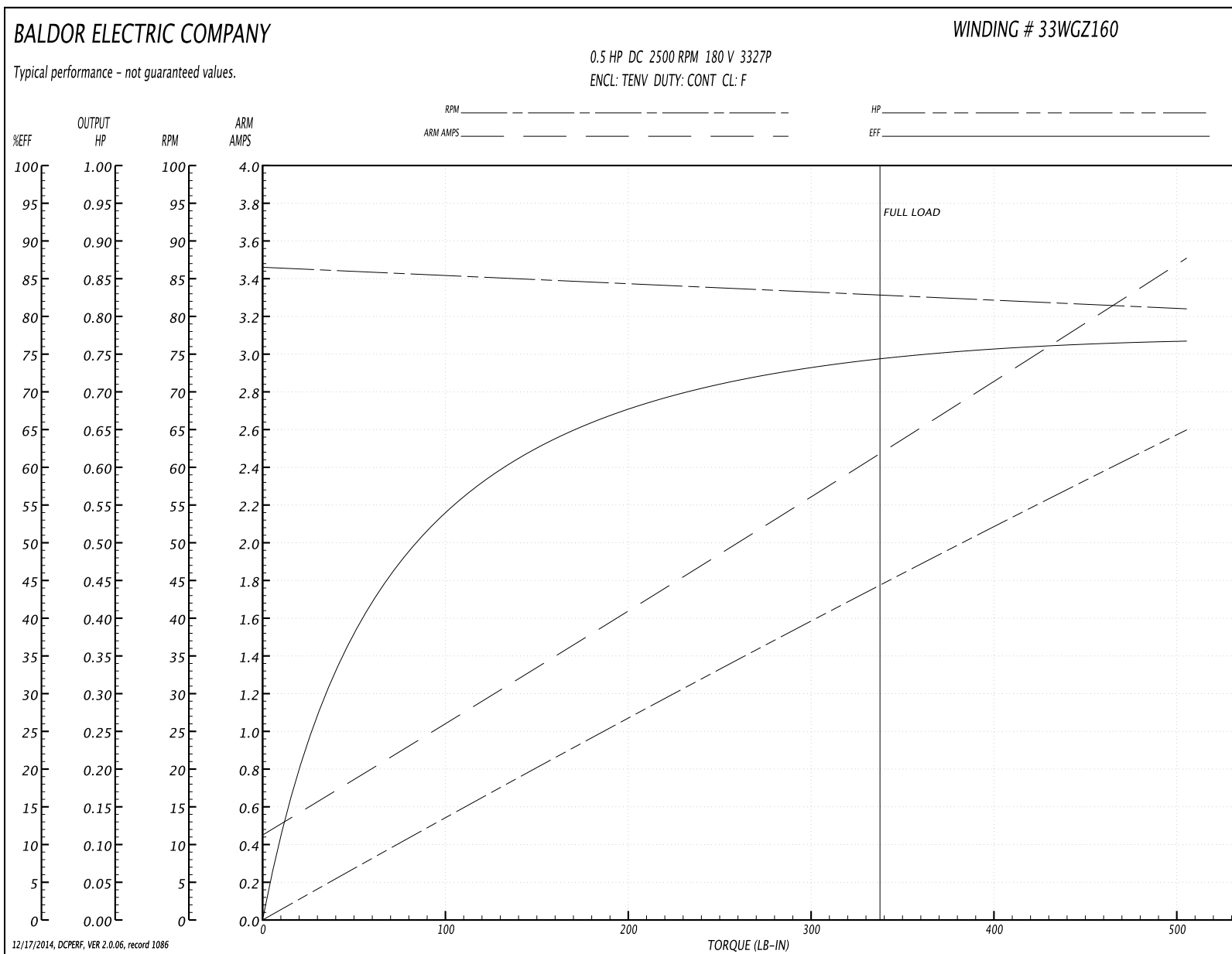
Performance Data at 180.0 Arm V, 0.5HP (Typical performance - Not guaranteed values)							
General Characteristics							
Armature Resistance:	2.54 ohms			Commutating Winding Resistance:			
Series Winding Resistance:				Shunt Winding Resistance:			
Armature Inductance:	19.6614 mH			Armature Inertia:			
Maximum Rated RPM With Field Weakening:				Maximum Allowable Inrush Amps:			
Load Characteristics							
Load Point	1	2	3	4	5	6	7
Armature Amps:	0.18	0.65	1.13	1.63	2.18	2.65	3.15
RPM:	2491.0	2438.0	2422.0	2409.0	2376.0	2367.0	2333.0
Torque (LB-FT):	0.0	0.258	0.516	0.773	1.053	1.311	1.568

Performance Graph at 180.0 Arm V, 0.5HP Typical performance - Not guaranteed values



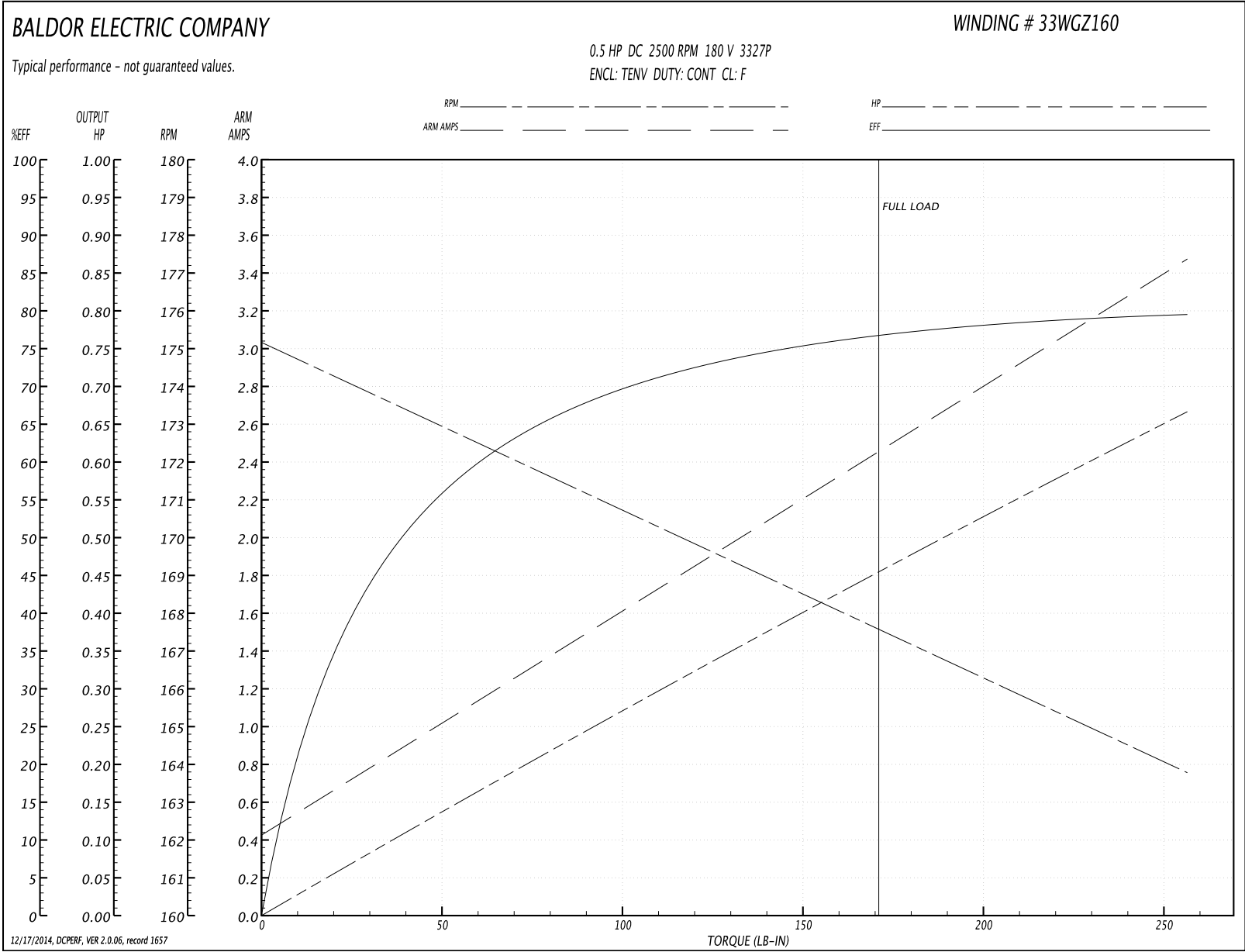
Performance Data at 180.0 Arm V, 0.5HP (Typical performance - Not guaranteed values)							
General Characteristics							
Armature Resistance:	2.54 ohms			Commutating Winding Resistance:			
Series Winding Resistance:				Shunt Winding Resistance:			
Armature Inductance:	19.6614 mH			Armature Inertia:			
Maximum Rated RPM With Field Weakening:				Maximum Allowable Inrush Amps:			
Load Characteristics							
Load Point	1	2	3	4	5	6	7
Armature Amps:	0.47	0.91	1.47	1.95	2.47	3.0	3.5
RPM:	86.3	85.7	84.8	83.9	82.8	81.8	81.0
Torque (LB-IN):	0.0	84.25	168.5	252.8	337.0	421.3	505.5

Performance Graph at 180.0 Arm V, 0.5HP Typical performance - Not guaranteed values



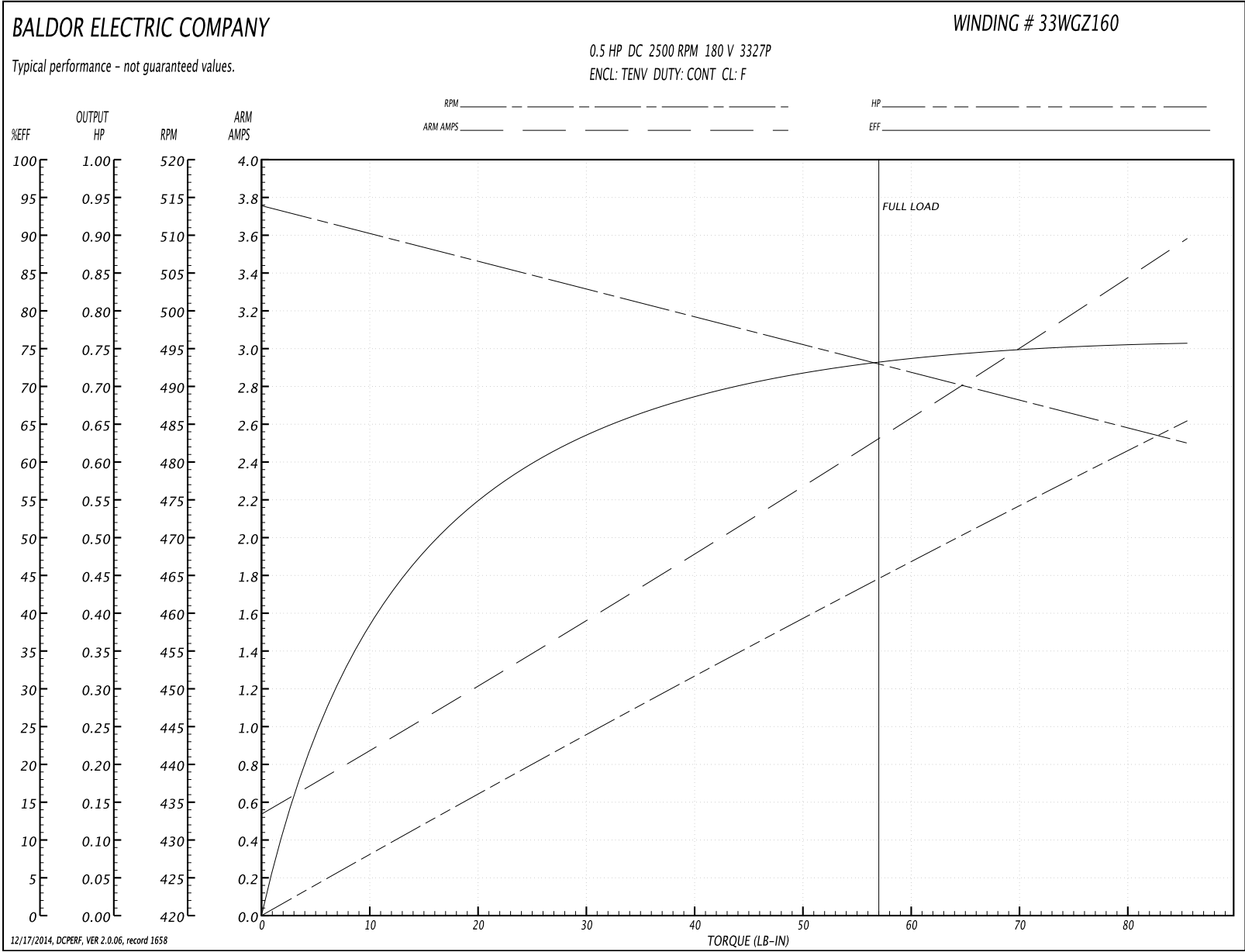
Performance Data at 180.0 Arm V, 0.5HP (Typical performance - Not guaranteed values)							
General Characteristics							
Armature Resistance:	2.54 ohms			Commutating Winding Resistance:			
Series Winding Resistance:				Shunt Winding Resistance:			
Armature Inductance:	19.6614 mH			Armature Inertia:			
Maximum Rated RPM With Field Weakening:				Maximum Allowable Inrush Amps:			
Load Characteristics							
Load Point	1	2	3	4	5	6	7
Armature Amps:	0.42	0.94	1.44	1.96	2.45	2.94	3.49
RPM:	174.7	173.4	171.8	169.6	167.6	165.6	163.6
Torque (LB-IN):	0.0	42.75	85.5	128.25	171.0	213.75	256.5

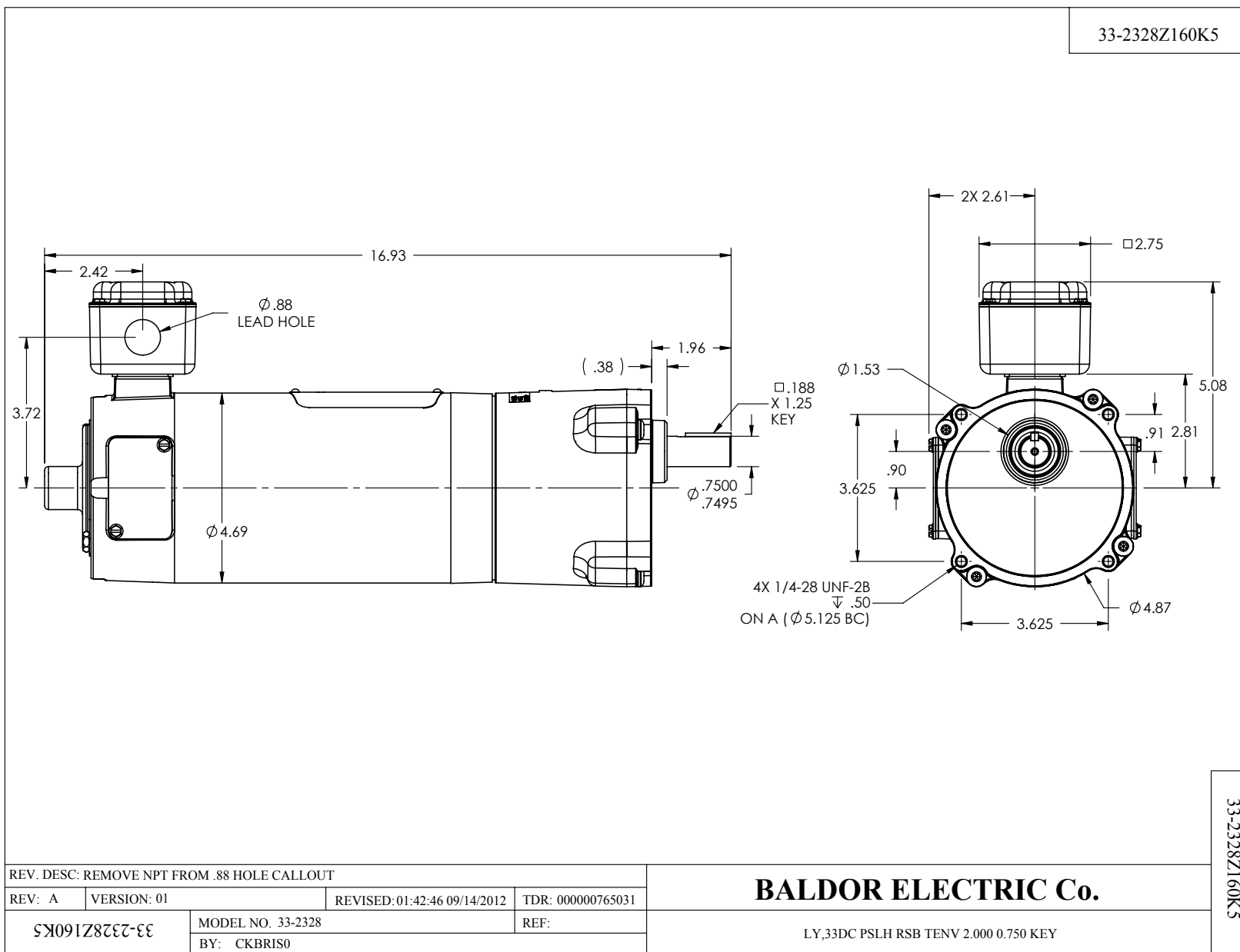
Performance Graph at 180.0 Arm V, 0.5HP Typical performance - Not guaranteed values

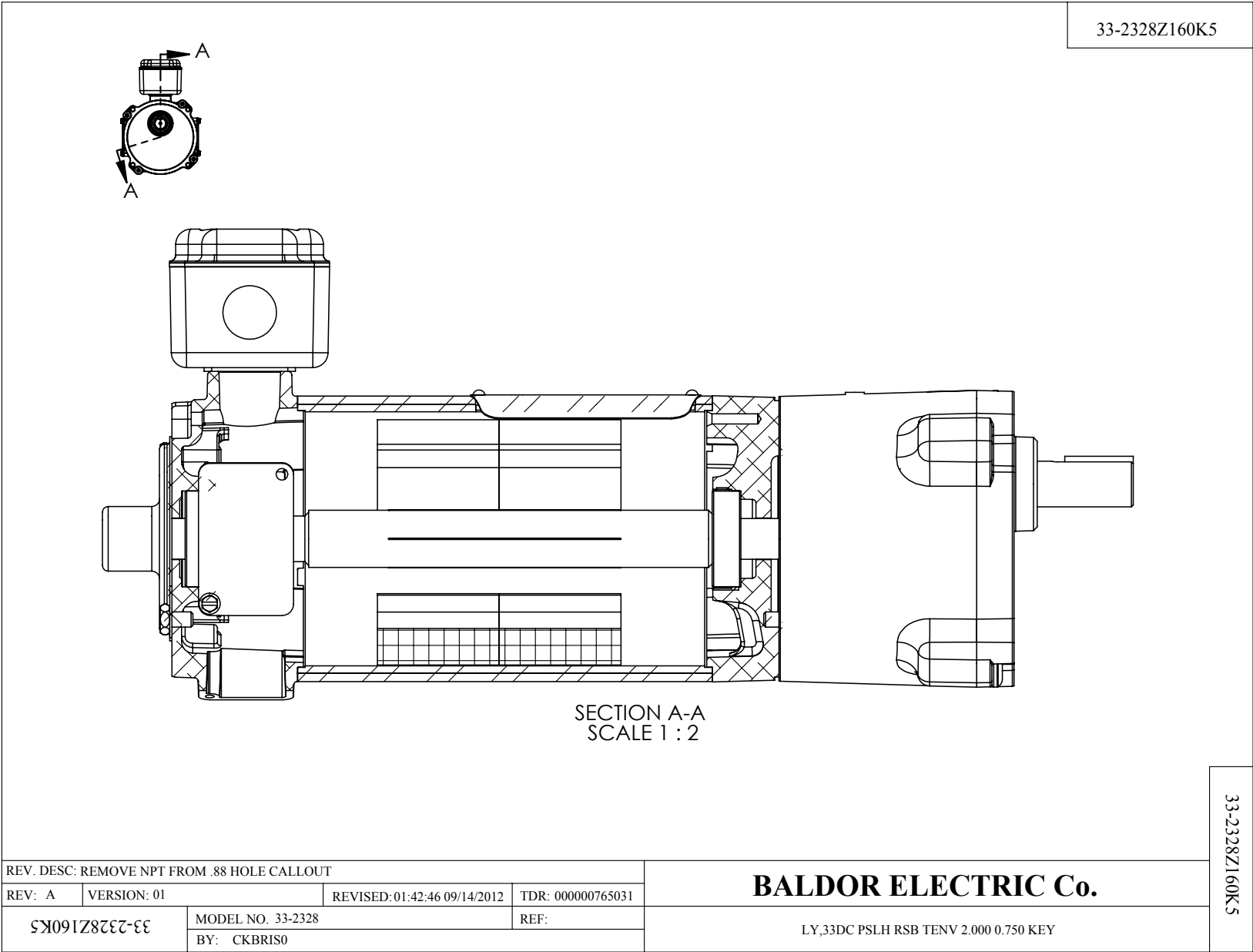


Performance Data at 180.0 Arm V, 0.5HP (Typical performance - Not guaranteed values)							
General Characteristics							
Armature Resistance:		2.54 ohms		Commutating Winding Resistance:			
Series Winding Resistance:				Shunt Winding Resistance:			
Armature Inductance:		19.6614 mH		Armature Inertia:			
Maximum Rated RPM With Field Weakening:				Maximum Allowable Inrush Amps:			
Load Characteristics							
Load Point	1	2	3	4	5	6	7
Armature Amps:	0.57	0.97	1.5	2.02	2.55	3.05	3.57
RPM:	512.5	510.4	503.5	498.0	493.0	487.7	482.3
Torque (LB-IN):	0.0	14.25	28.5	42.75	57.0	71.25	85.5

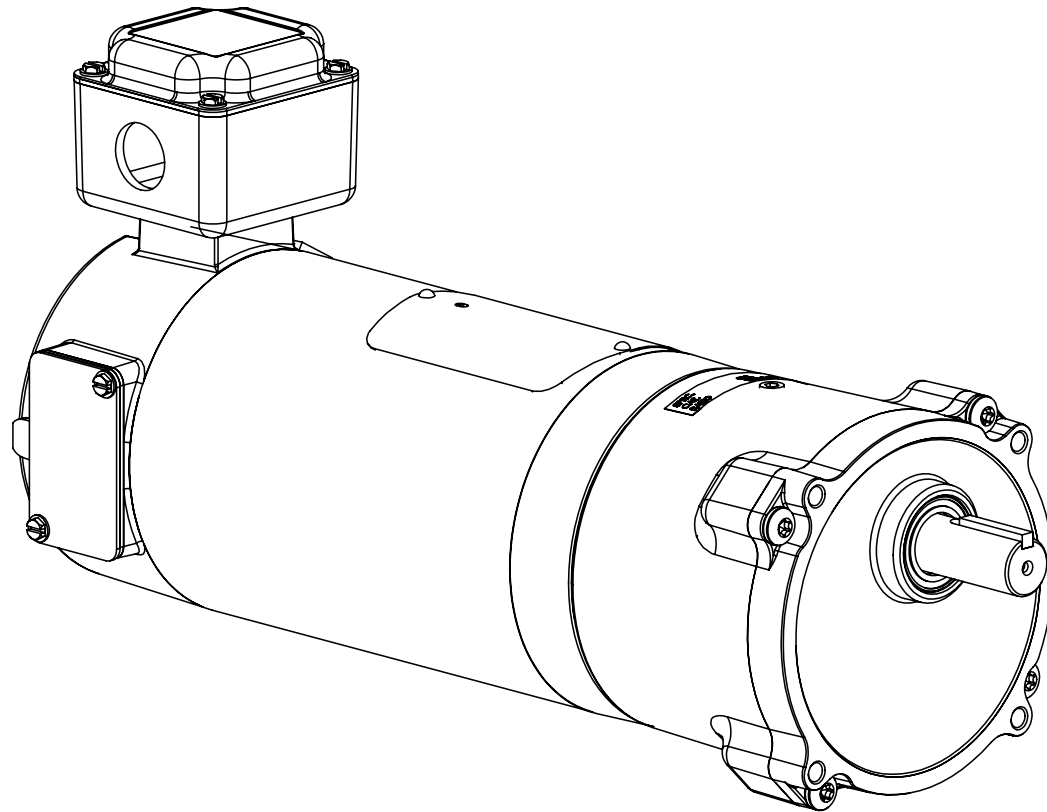
Performance Graph at 180.0 Arm V, 0.5HP Typical performance - Not guaranteed values







ITEM NO.	PART NUMBER	QTY.
1	327	1
	33SB3003A03	1
	PM1014A01	4
	33SB9003C01	1
	33EP3303A	1
	33EP3101A04	1
	33SH0479C01	1
	BG6203C03	2
	33CB4501A01	2
	33GS1005A01	2
	HA6887	1
	33GS1006A01	1
	33CB3001	1
	34GS1001	1
	34CB4512	1
	51XW0832A07	8
	NP0000	1
	85XU0407A04	2
	10XN2520A06	2
2	HG0080A01	1
3	HW4600C70	1
4	HW3064E05	1
5	BH1163A02	1
6	HA4021A05	1
7	84XN2520J12	4
8	BGS01219	1
	BGE5769	1
	SH0106A38	1
	BH1166A02	1
	BH1166A01	1
	BH1108A02	2
	BH1108A04	2
9	bgs01218	1
	GE0079B44	1
	BG6608C03	2
	BSG5624	1
10	CG0012A01	1
11	BH1163A03	1
12	HW4600D39	1
13	60XM2520A12	4
14	BMH1910	1
15	NP1286A09	1
16	SG0045A99	1
17	SG0045A95	1
	GE0079B57	1
	GE0079B44	1
	SKF - 608 - 8,DE,NC,8 68	2
18	BGS01371	1



33-2328Z160K5

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REV. DESC: REMOVE NPT FROM .88 HOLE CALLOUT

REV: A VERSION: 01 REVISED: 01:42:46 09/14/2012 TDR: 000000765031

33-2328Z160K5

MODEL NO. 33-2328

BY: CKBRIS0

REF:

BALDOR ELECTRIC Co.

LY_33DC PSLH RSB TENV 2.000 0.750 KEY

