

## Hammer Unions

### Features:

- Socket weld configurations and other materials are available, contact the factory for further information.
- Hammer unions work at extremely high pressures. Mismatching components of one series with another (i.e. series 602 with series 1502) can lead to destruction of property, serious bodily injury or death.
- temperature range: **-25°F to 200°F**
- non-shocking cold water pressure means that the rated value is the maximum operating pressure at ambient temperature:
  - no spikes higher than this pressure
  - no instantaneous pressure increases (0-2000 PSIG in ¼ of a second)
  - ambient temperature: 70°F



### 100 Series

#### Features:

- used on low pressure manifolds and lines and in applications running air, water, oil or gas up to **1,000 PSI NSCWP** (non-shock cold working pressure)
- yellow sub, black nut

Size	Configuration	NSCWP (PSI)	Forged Steel	
			Part #	Price/E
2"	threaded	1000	<b>HU100200</b>	\$51.90
2"	buttweld	1000	<b>HU100200BW</b> <sup>1</sup>	82.35
2½"	threaded	1000	<b>HU100250</b>	150.00
3"	threaded	1000	<b>HU100300</b>	139.05
4"	threaded	1000	<b>HU100400</b>	209.45
4"	buttweld	1000	<b>HU100400BW</b> <sup>1</sup>	269.20
6"	threaded	1000	<b>HU100600</b>	722.40
8"	threaded	1000	<b>HU100800</b>	981.65

<sup>1</sup> buttweld ends are schedule 80

### 200 Series

#### Features:

- used in general service applications running air, water, oil or gas up to **2,000 PSI NSCWP** (non-shock cold working pressure)
- grey sub, blue nut



Size	Configuration	NSCWP (PSI)	Forged Steel	
			Part #	Price/E
1"	threaded	2000	<b>HU200100</b>	\$35.35
1½"	threaded	2000	<b>HU200150</b>	116.15
2"	threaded	2000	<b>HU200200</b>	51.90
2"	buttweld	2000	<b>HU200200BW</b> <sup>1</sup>	87.10
2½"	threaded	2000	<b>HU200250</b>	229.60
3"	threaded	2000	<b>HU200300</b>	213.75
4"	threaded	2000	<b>HU200400</b>	271.80
6"	threaded	2000	<b>HU200600</b>	981.65
8"	threaded	2000	<b>HU200800</b> <b>NEW</b>	1150.00

<sup>1</sup> buttweld ends are schedule 80

### 206 Series

#### Features:

- runs air, water, oil or gas up to **2,000 PSI NSCWP** (non-shock cold working pressure)
- O-ring mounted sub provides excellent sealing properties
- grey sub, blue nut



Size	Configuration	NSCWP (PSI)	Forged Steel	
			Part #	Price/E
1"	threaded	2000	<b>HU206100</b>	\$38.00
1½"	threaded	2000	<b>HU206150</b>	101.10
2"	threaded	2000	<b>HU206200</b>	59.00
2½"	threaded	2000	<b>HU206250</b>	224.80
3"	threaded	2000	<b>HU206300</b>	224.30
4"	threaded	2000	<b>HU206400</b>	250.00
6"	threaded	2000	<b>HU206600</b>	1066.10
8"	threaded	2000	<b>HU206800</b>	1600.00

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