



13	PIPE PLUG
12	GEARBOX
11	KEY
10	WAVY SPRING
9	8-32 T-BOLT
8	ITLW #8
7	SHIM WASHER .030
6	BRUSH CAP BLACK
5	BRUSH ASSEMBLY
4	SHIM WASHER .015
3	ENDBELL ASSEMBLY
2	MAGNET/FRAME
1	ARMATURE/SHAFT
ITEM	DESCRIPTION

				TOLERANCES UNLESS OTHERWISE SPECIFIED			LEESON ELECTRIC CORPORATION			
				DEC.	INCHES	METRIC	DRAWN	SAD 6/24/97	TITLE	
				.X	±.1	±2.5	APPR.		GENERAL ASSEMBLY	
01	REDESIGNED FOR M1900065.01 COMMUTATOR PER	SAD 2/14/00		.XX	±.01	±.25			34 FRAME D.C. PE350 GEARBOX	
ECR 72255				.XXX	±.005	±.127	R.F.P.	DWF 6/24/97	MAT'L.	
NO.	REVISION	BY & DATE	CH'K'D.	.XXXX	±.0005	±.0127	SCALE	3=4		
THIS DRAWING IN DESIGN AND DETAIL IS OUR PROPERTY AND MUST NOT BE USED EXCEPT IN CONNECTION WITH OUR WORK ALL RIGHTS OF DESIGN AND INVENTION ARE RESERVED THIS IS AN ELECTRONICALLY GENERATED DOCUMENT - DO NOT SCALE THIS PRINT				FRACTIONS	±1/64	REF.	M1135073.00	FINISH	REV.	DRAWING NO.
				ANGLES	±1/2°	FMF	M1135115.00	STOCK	01	M1040671.00