



ITEM	DESCRIPTION
26	RETAINING RING INT
25	LOCTITE #242
24	GEARBOX
23	ETLW 1/4 SST
22	GASKET ELIMINATOR
21	BREATHER PLUG ASSEMBLY
20	HEX SEALNUT #6-32
19	O-RING
18	SHAFT SEAL
17	MS 1/4-20 X .88 H ZP SST
16	SEALING WASHER
15	CONDUIT BOX ASSEMBLY
14	TFS #8-32 X .38 HEX HEAD W/WASHER SST
13	SHROUD FAN
12	HOLE PLUG 5/8"
11	KEY 3/16 X 3/16 X 1.00 #303 S.S.
10	BRACKET
9	LOAD SPRING
8	SHIM WASHER .030
7	6-32 X 7.21 T-BOLT SST
6	PLASTIC FAN
5	COVER WASHER
4	ENDBELL MACHINED
3	ENDBELL MACHINED
2	ROTOR/SHAFT ASSEMBLY
1	FRAME/STATOR ASSEMBLY

CAUTION!
 PRIOR TO ASSEMBLY OF GEARBOX TO MOTOR A COUPLING HALF MUST BE ASSEMBLED TO MOTOR SHAFT WITH A SET SCREW AND LOC-TITE. PUSH COUPLING HALF TO SHOULDER ON SHAFT BEFORE TIGHTENING SET SCREW. PLACE DRIVE RING ON ONE HALF OF COUPLING AND THEN ASSEMBLE GEARBOX TO MOTOR.

				TOLERANCES UNLESS SPECIFIED		DRAWN SRS 11/5/08	
				DEC.	INCHES	CHK	
03	#14 SCREW WAS 8-32 X .25	ARV	3/4/11	PG	.X	±.1	APPD
02	REMOVED WASHER 006682.01 PER ISAAC 10-4335	LST	10/4/10		.XX	±.01	SCALE 5=8
01	CHANGED "O-RING FOR THRU-BOLTS" TO "SEALING WASHER" AND SHAFT FROM M1050420 TO M1050981	SRS	12/12/08		.XXX	±.005	REF M1040956
					.XXXX	±.0005	FMF M1145146
NO.	REVISION	BY & DATE	CHK	ANG	±1/2'	FINISH	PREV
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						CAD FILE	M1041319
						SIZE	DRAWING NO.
						B	M1041319
							03



GENERAL ASSEMBLY - R13 SERIES
 38 FRAME WASHGUARD